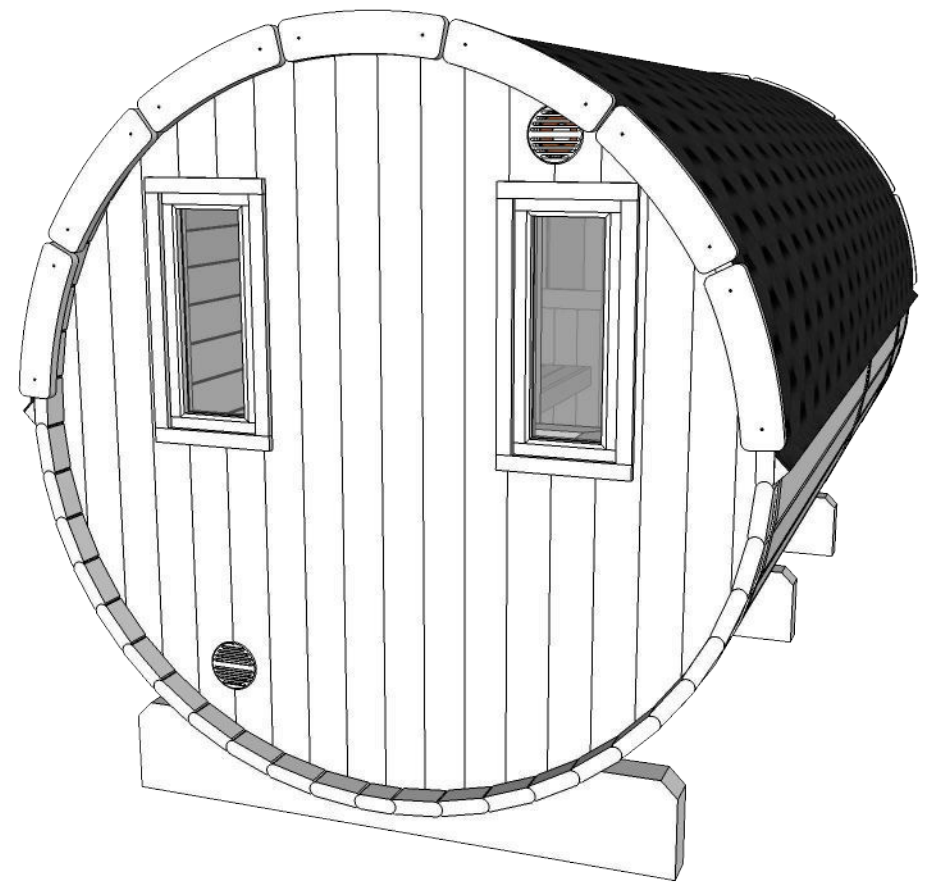
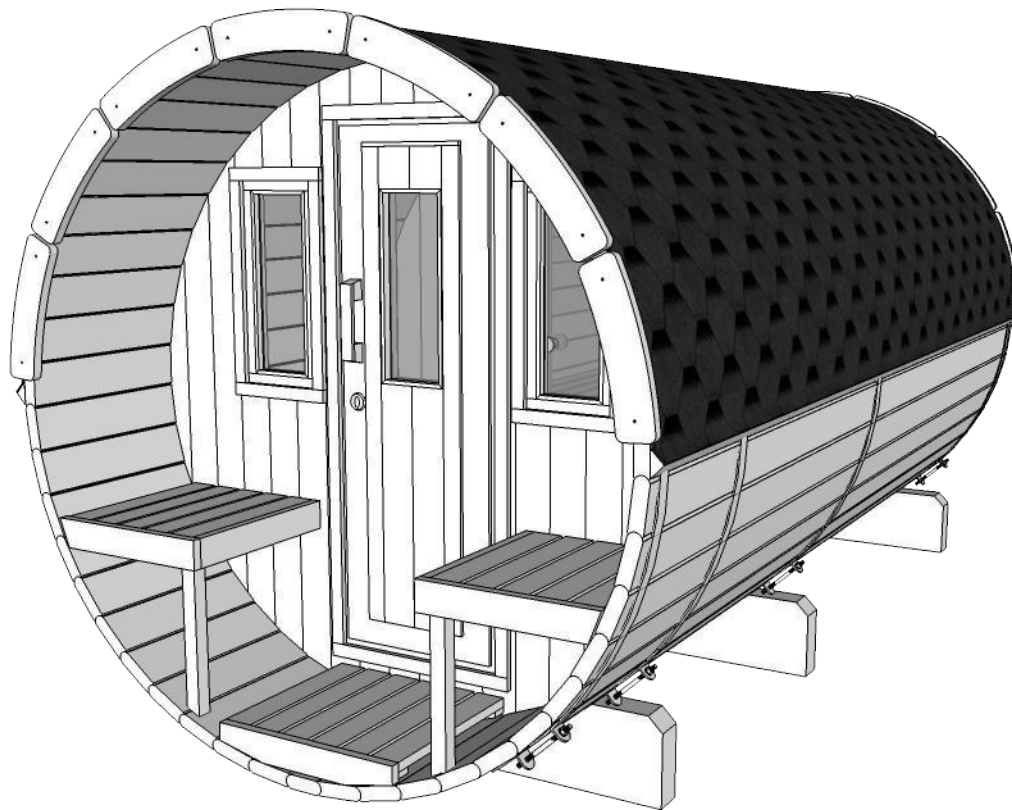


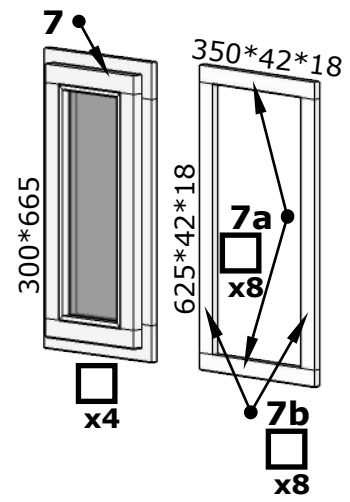
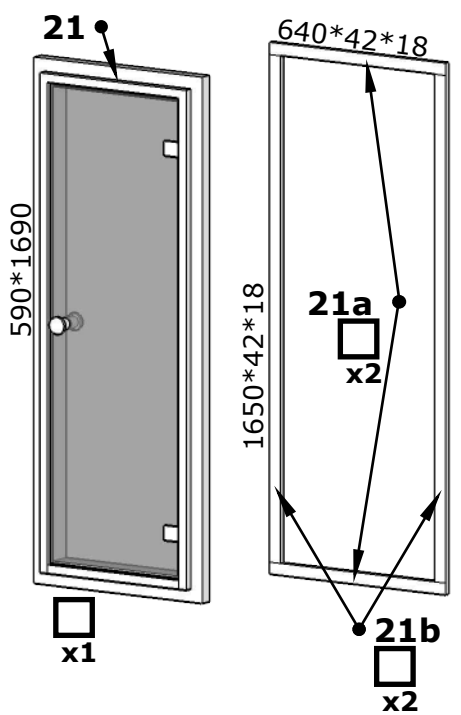
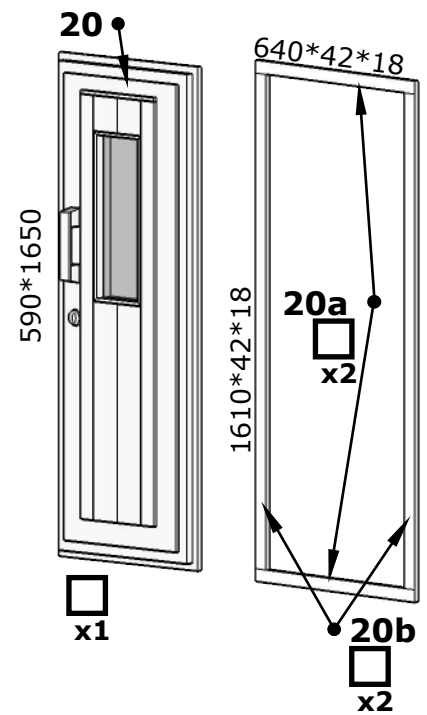
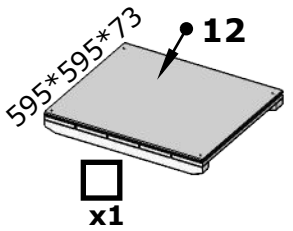
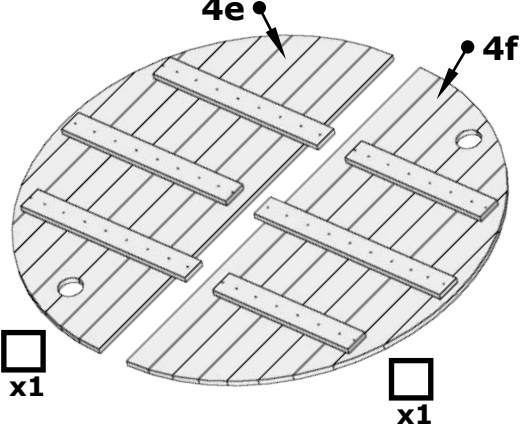
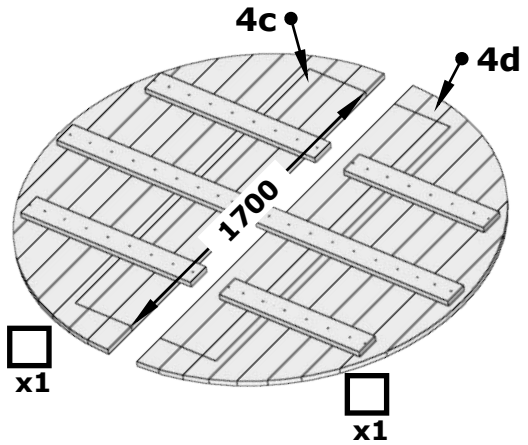
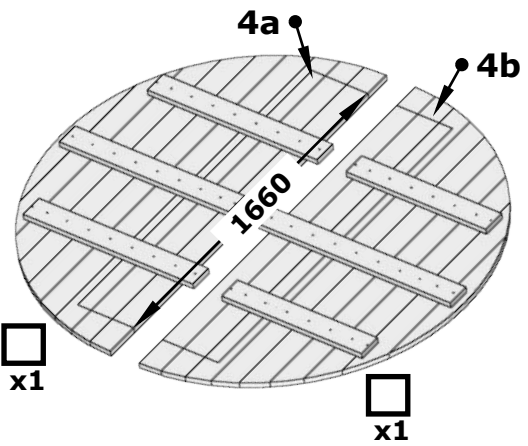
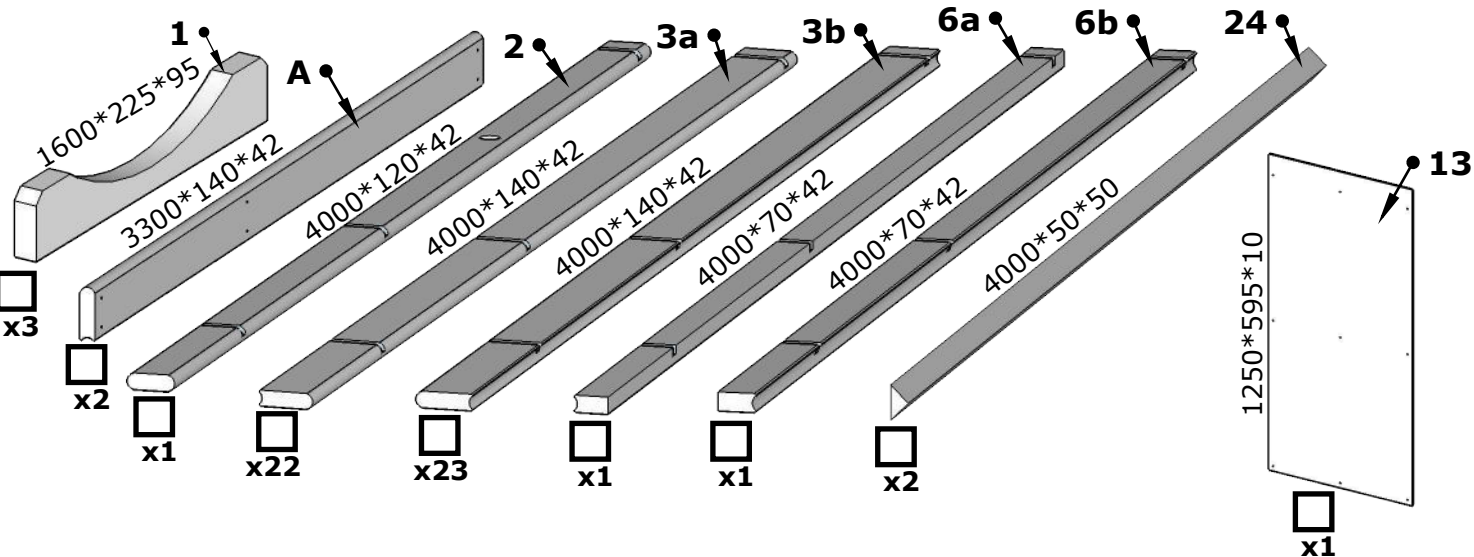
Sauna 400, D 200

(EM 008)



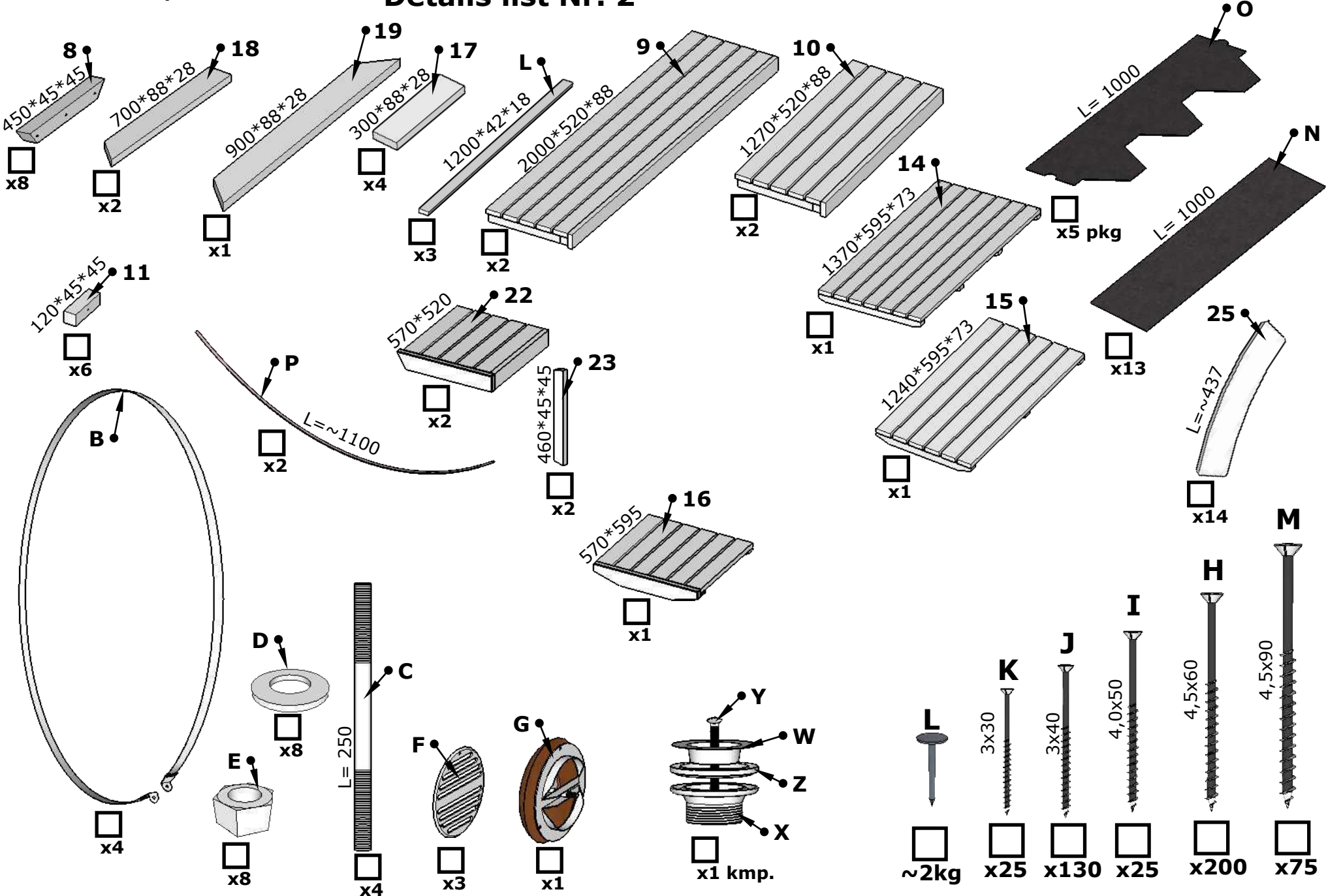
SAUNA 400, D200

Details list Nr. 1

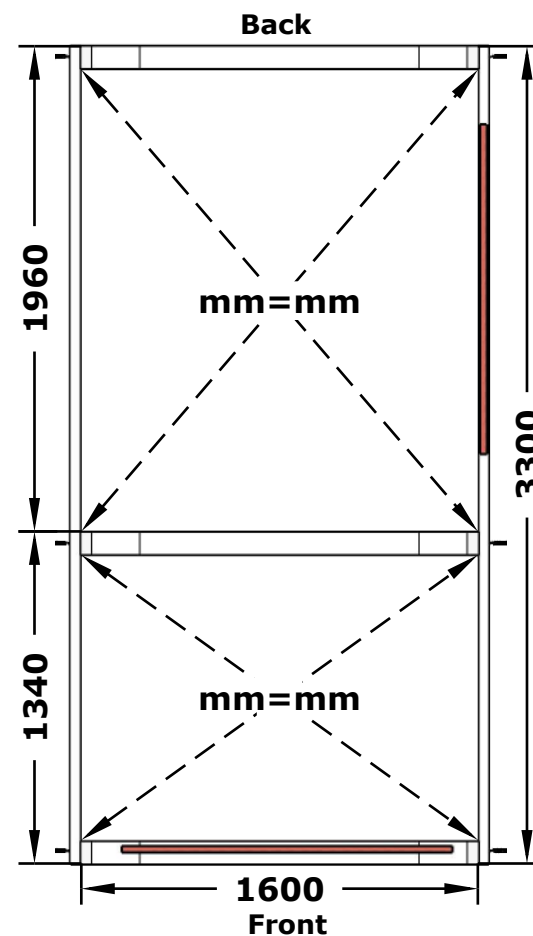
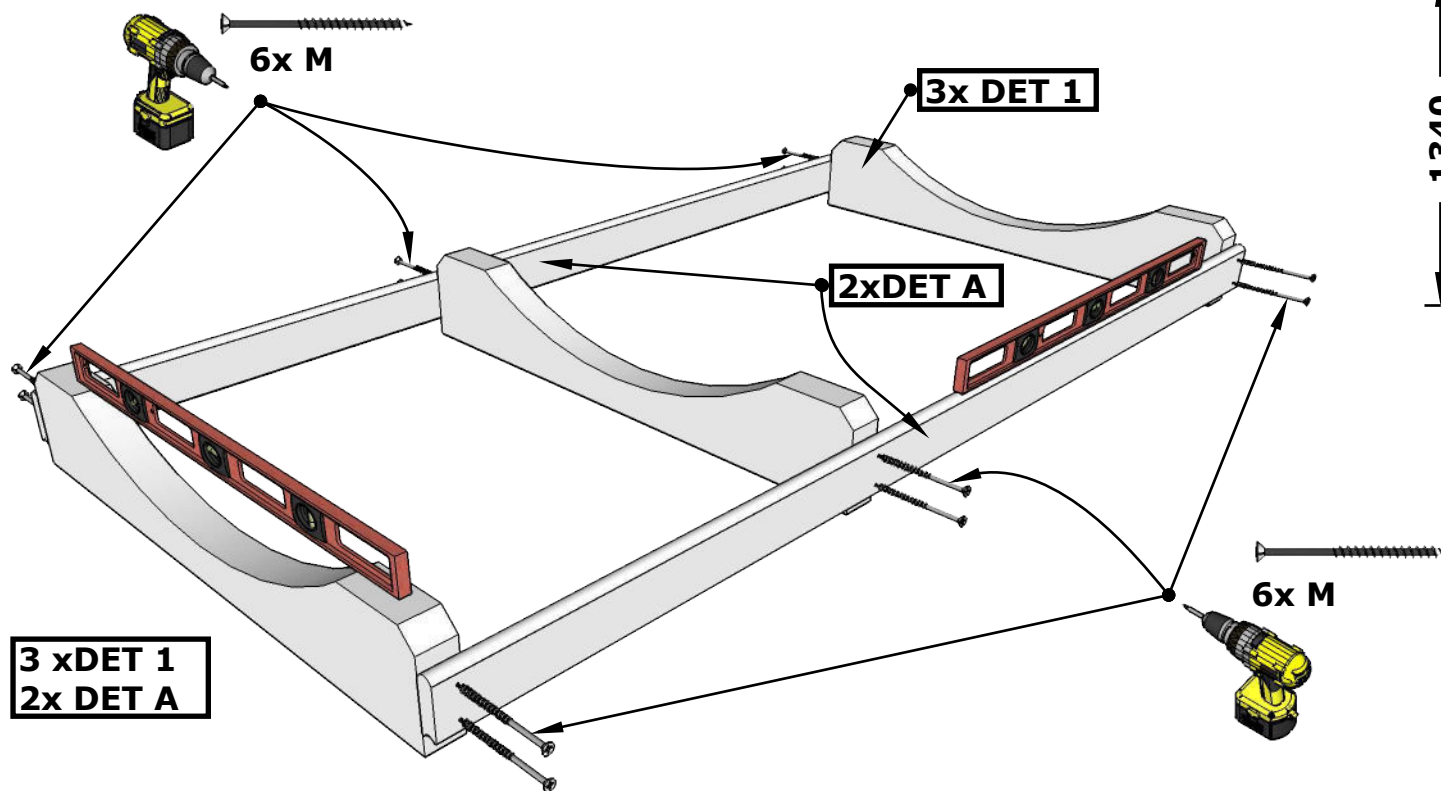


SAUNA 400, D200

Details list Nr. 2

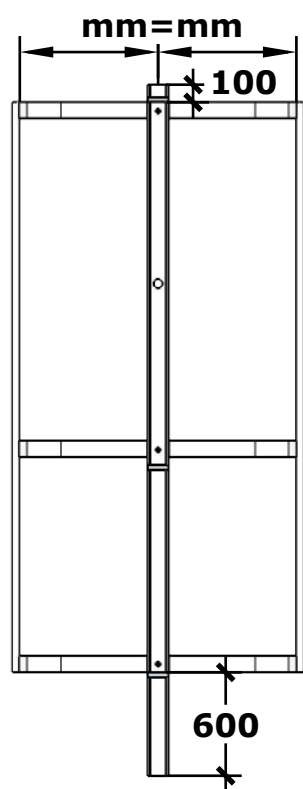


Sauna 400, D 200



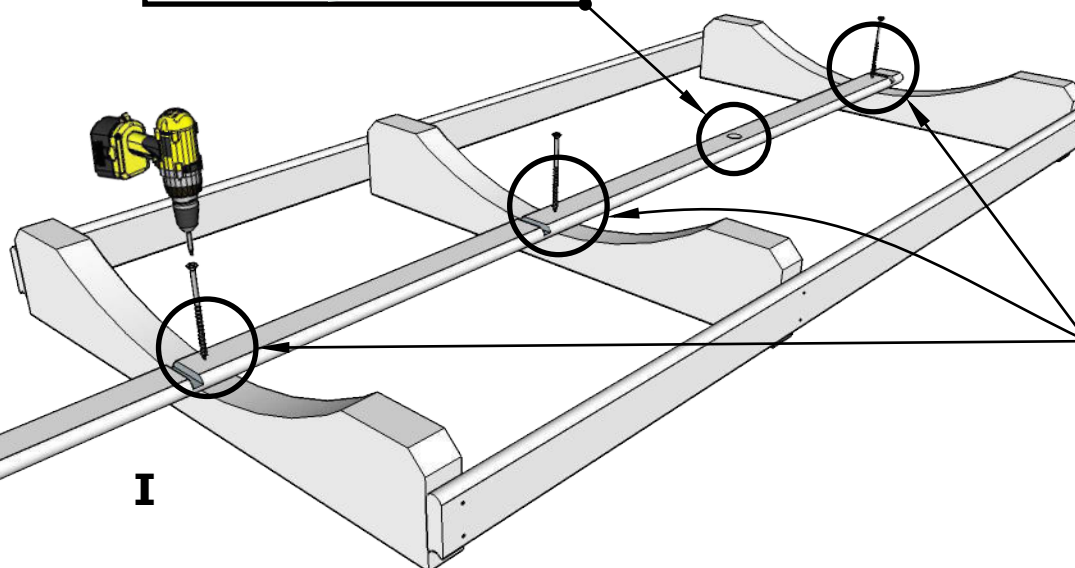
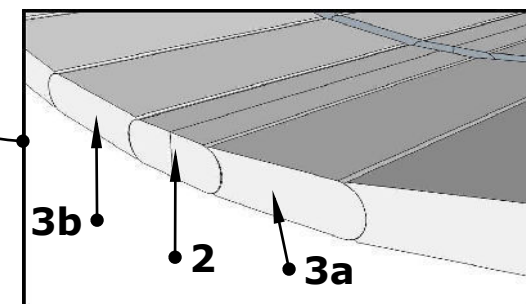
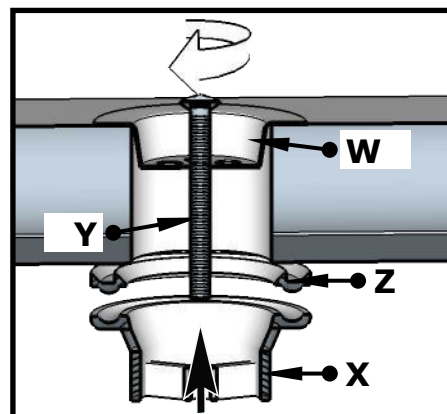
1.

Sauna 400, D 200

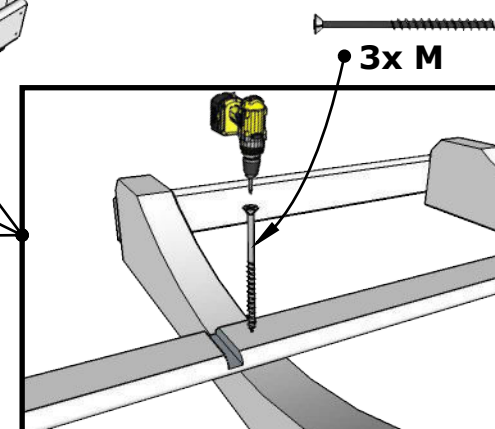


4 x DET 3a
4 x DET 3b

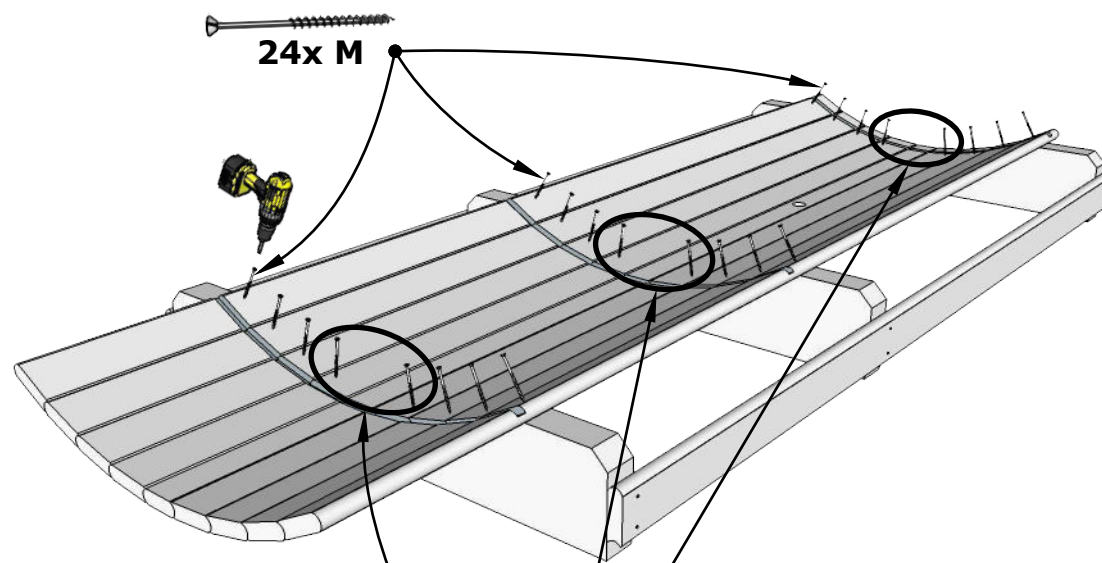
II



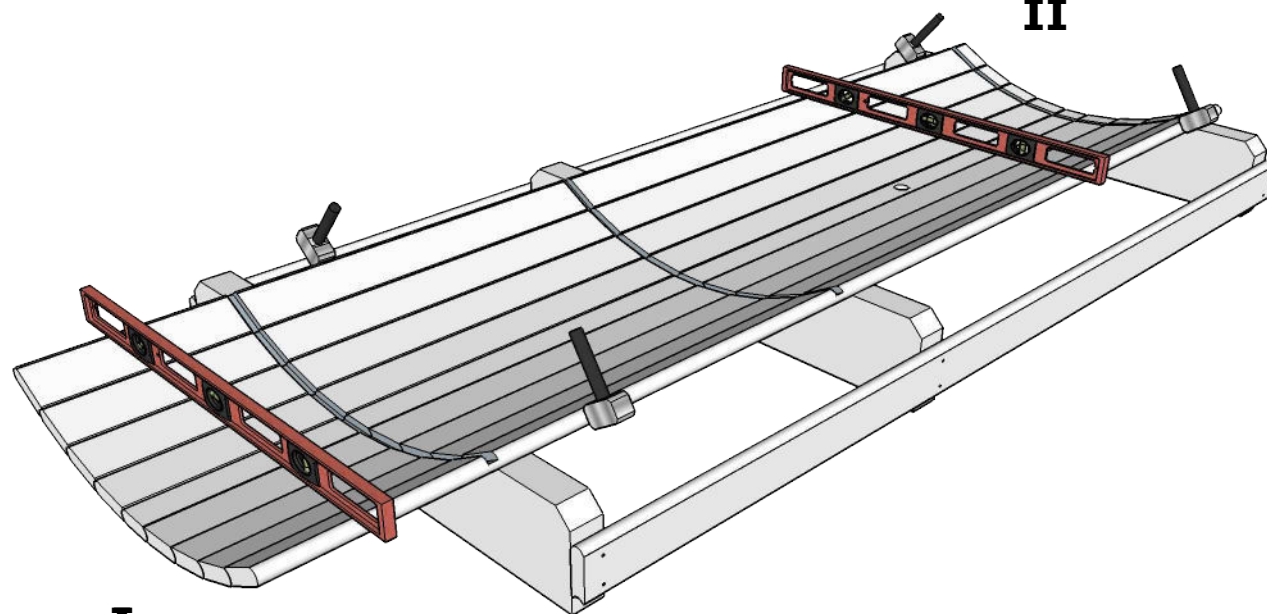
1x DET 2



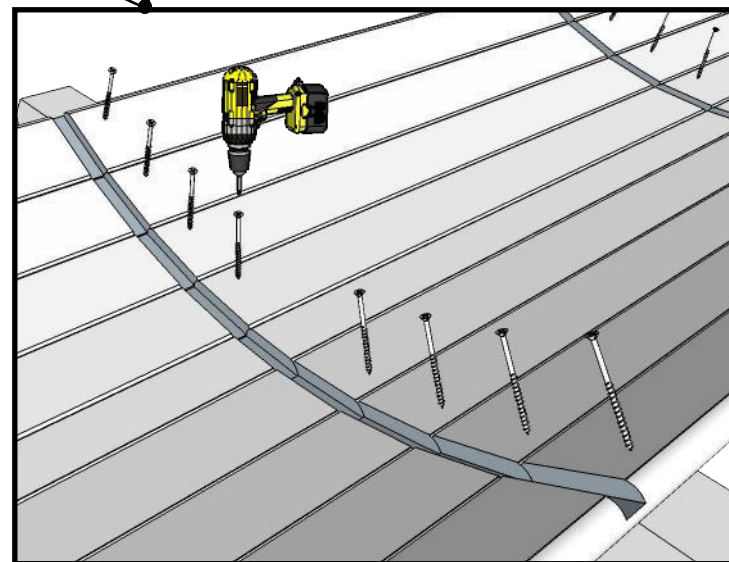
Sauna 400, D 200



II

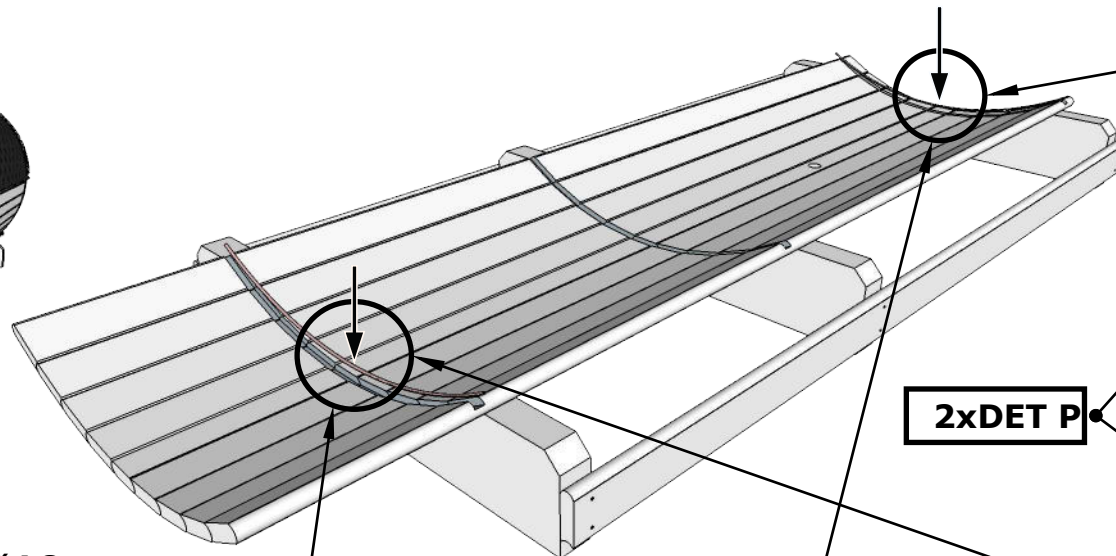


I

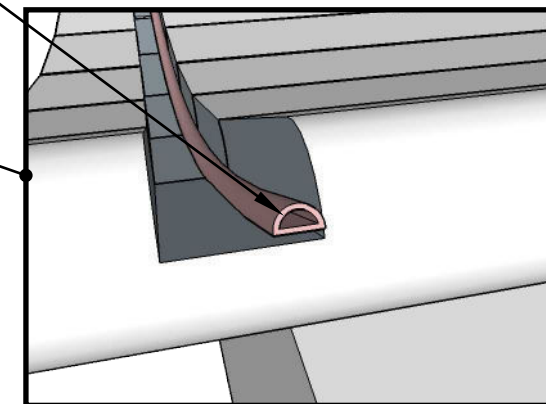
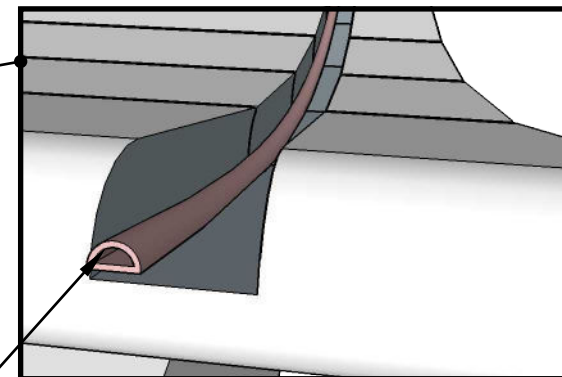


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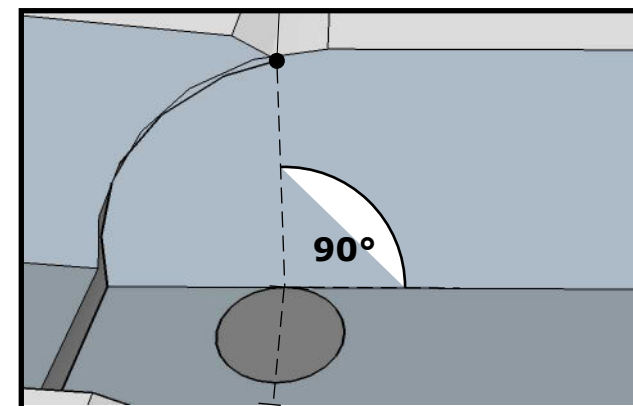
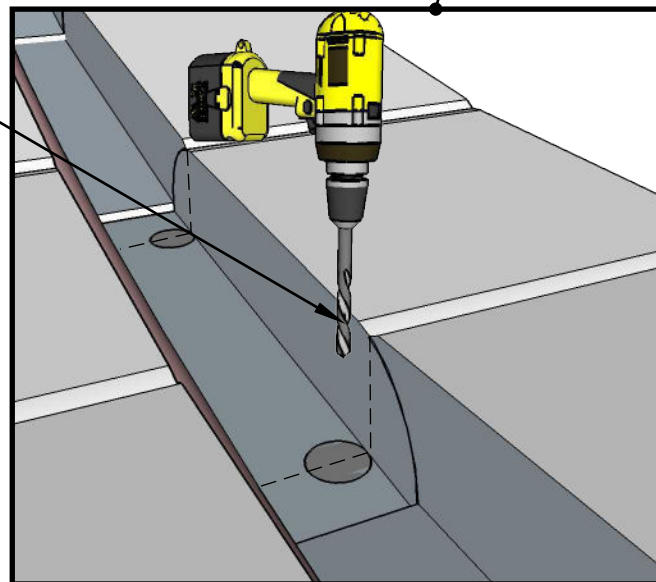
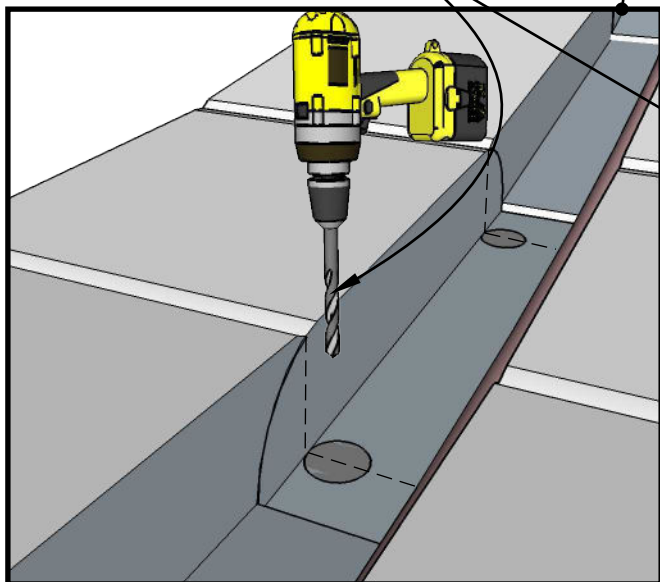
Sauna 400, D 200



2xDET P

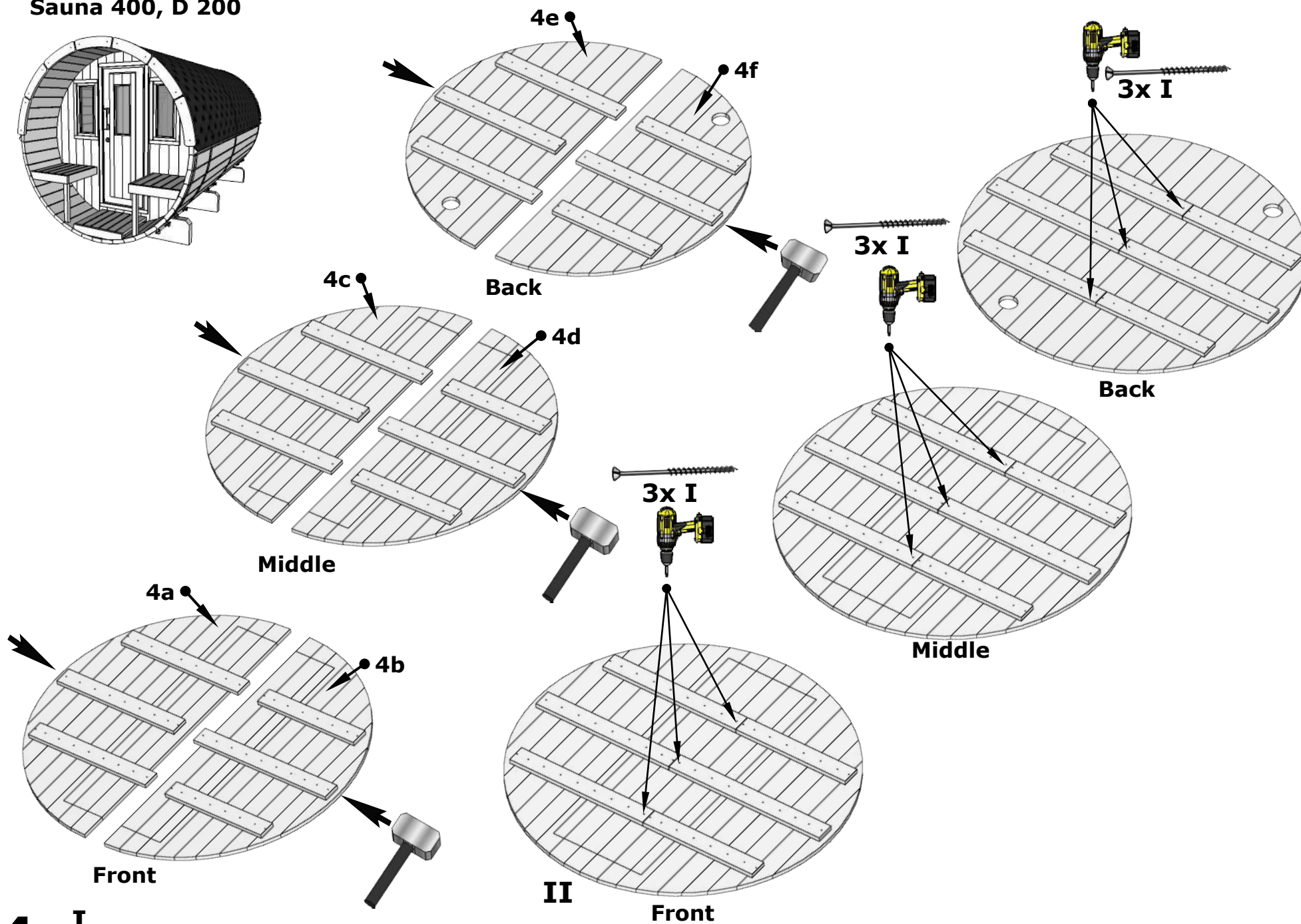


Drill 4 holes Ø10mm
into DET 2
(2 on each side)



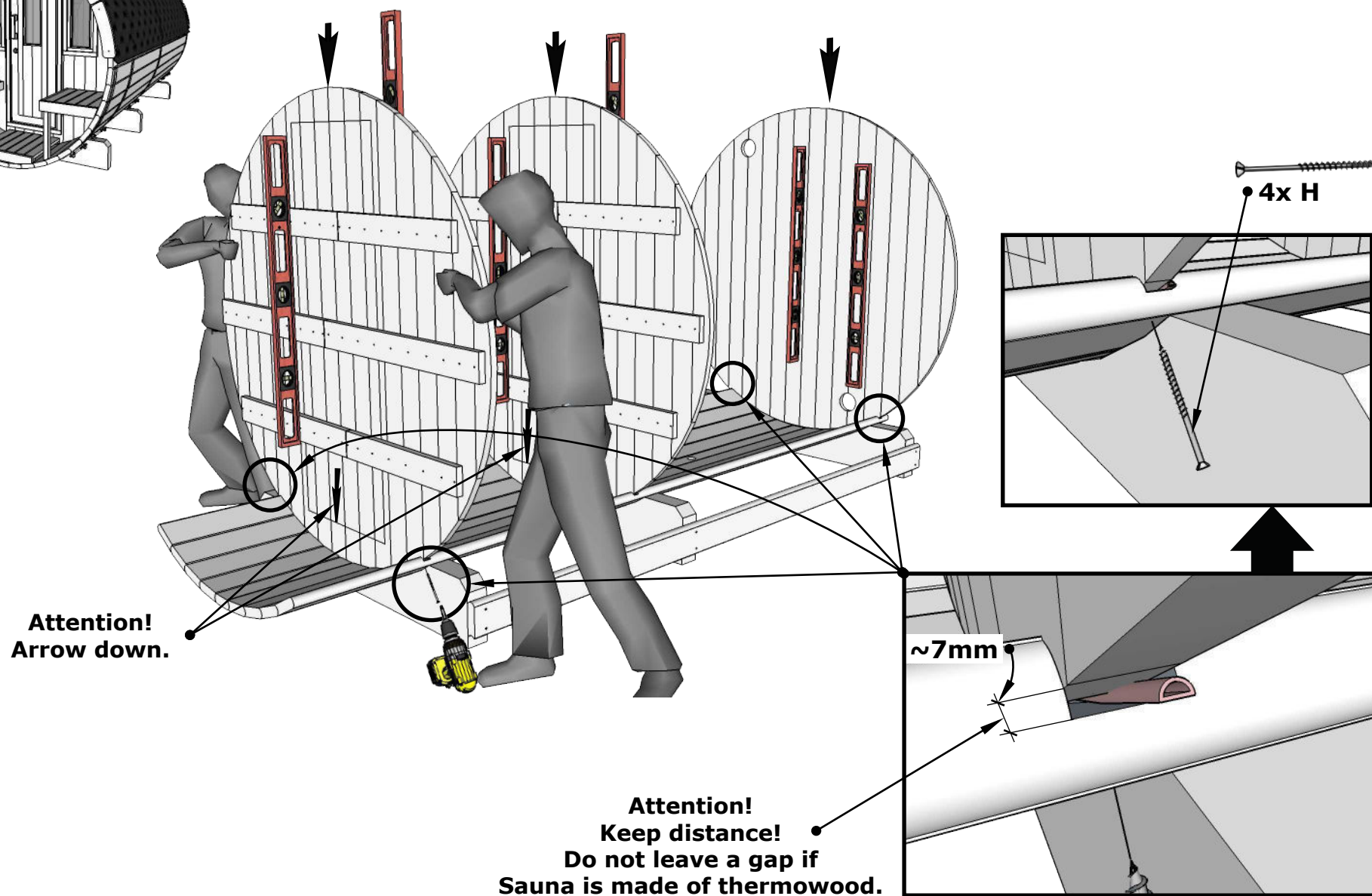
3A.

Sauna 400, D 200



4. I

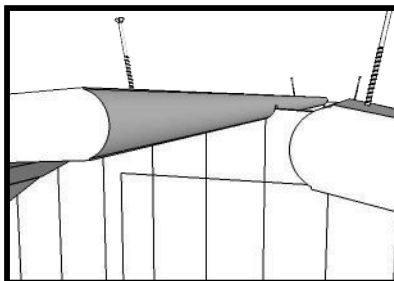
Sauna 400, D 200



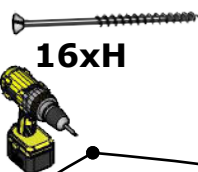
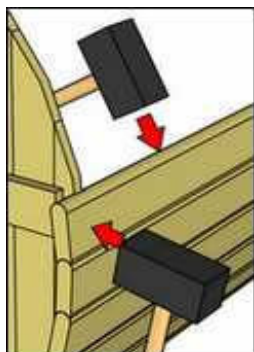
Sauna 400, D 200



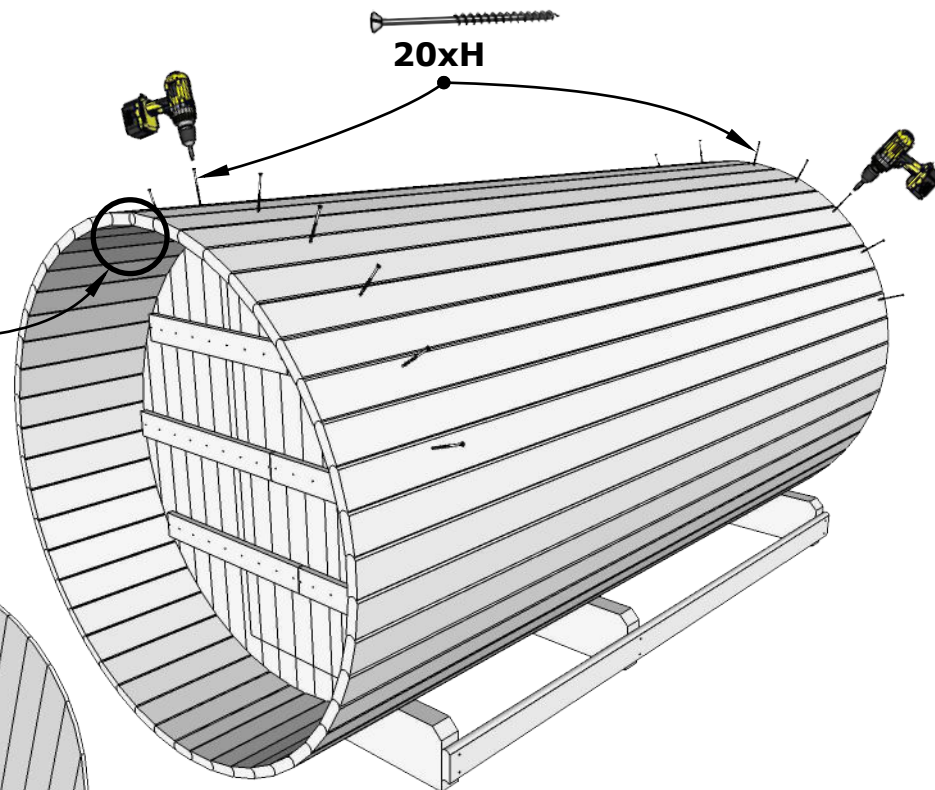
Watch page 6A



11x DET 3b
10x DET 3a



16xH



20xH

II

8x DET 3a
8x DET 3b

I



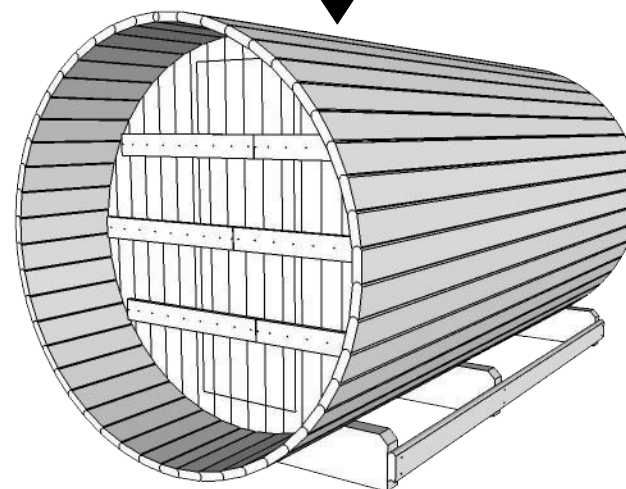
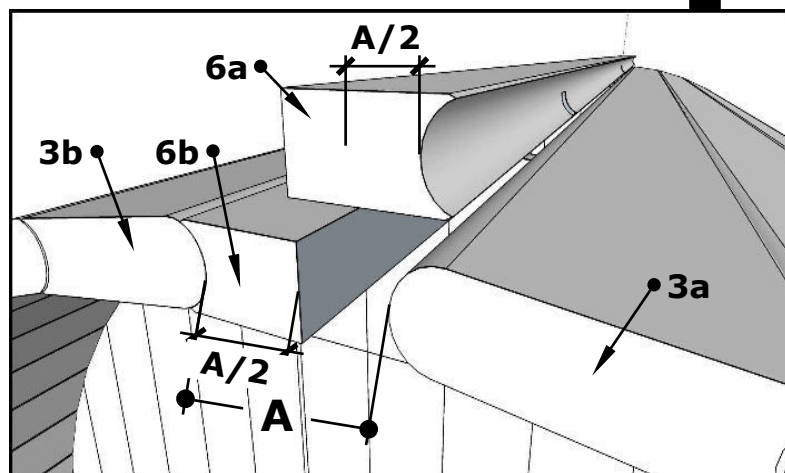
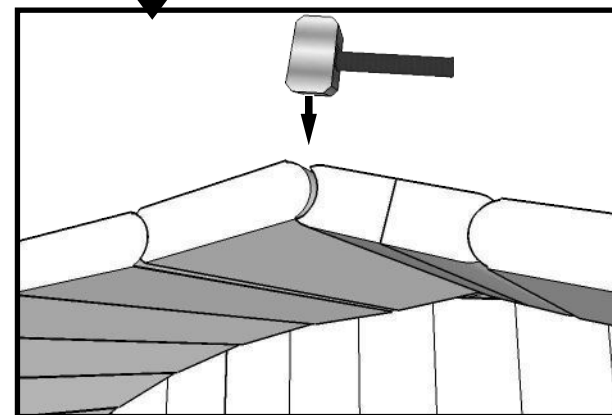
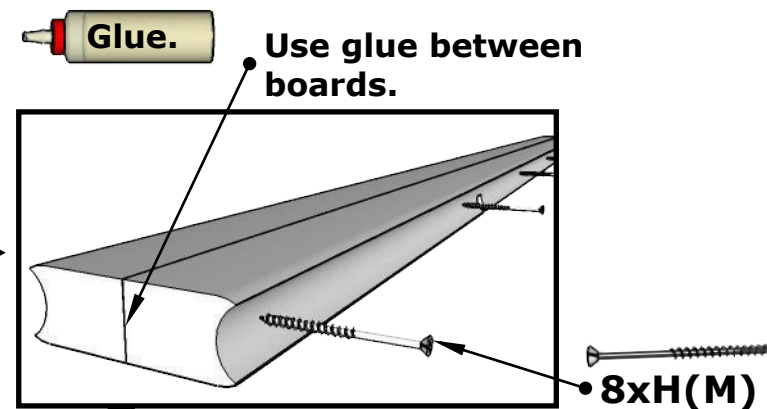
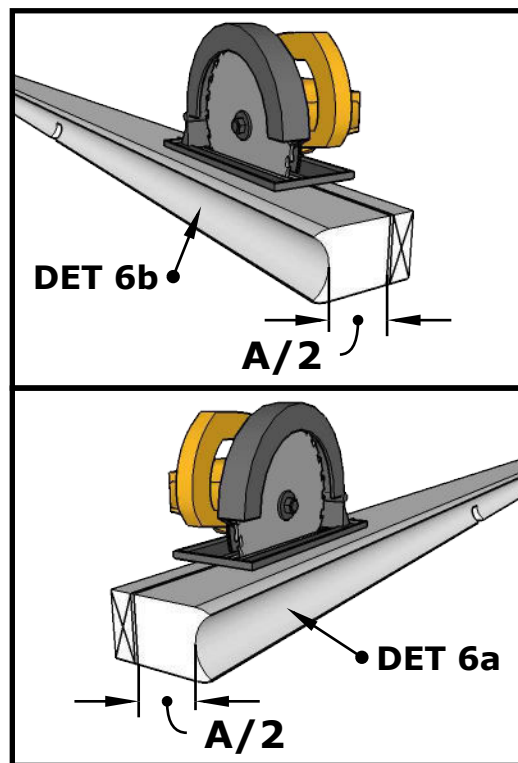
16xH

6.

Sauna 400, D 200

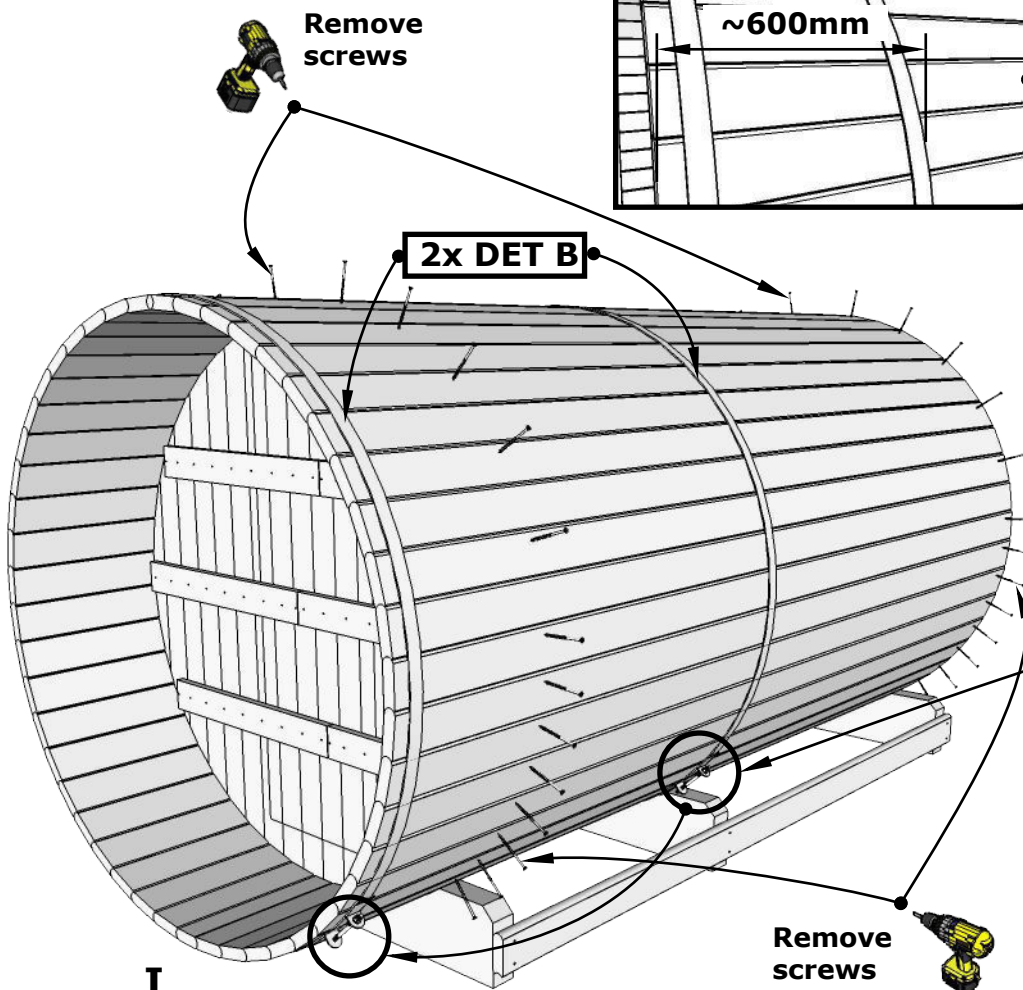
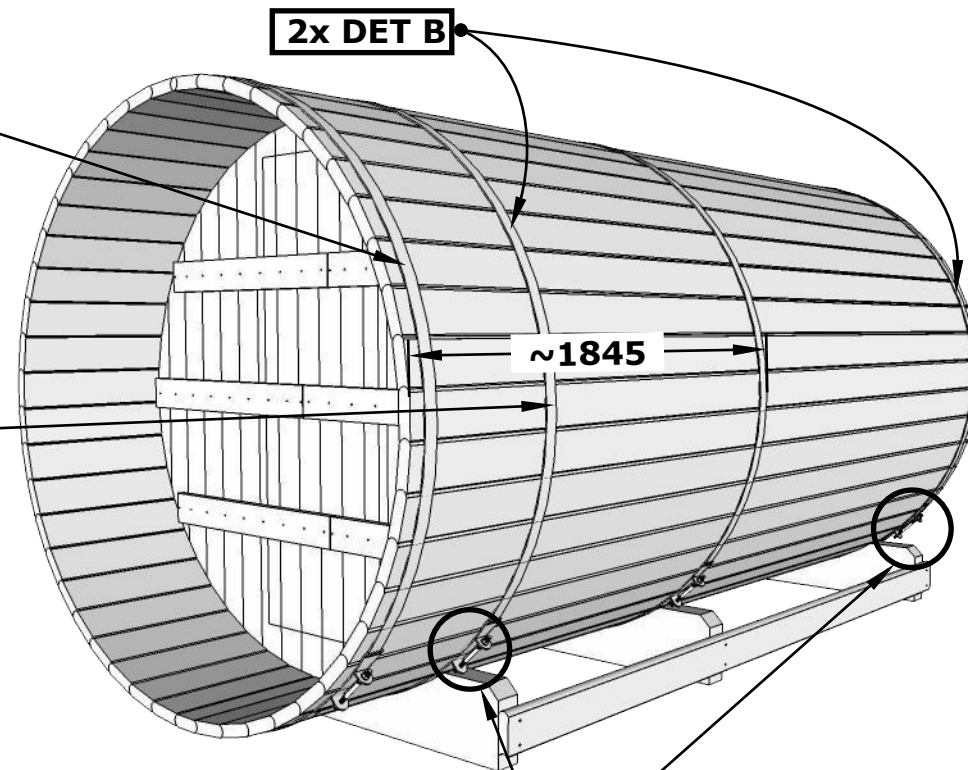
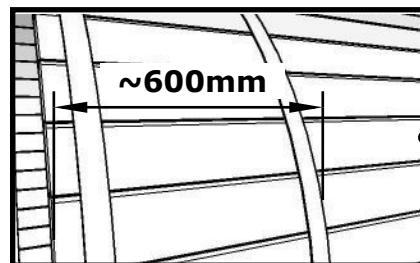
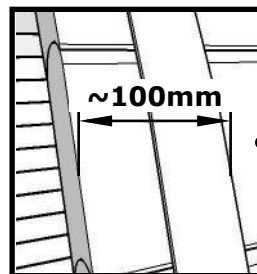


Attention!!!!

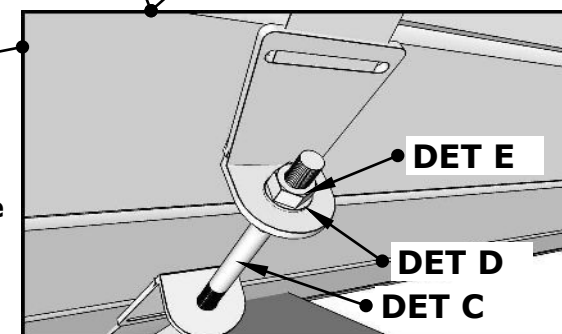


6A.

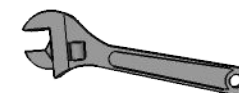
Sauna 400, D 200



Attention! Do not remove screws, if sauna is made of thermowood.



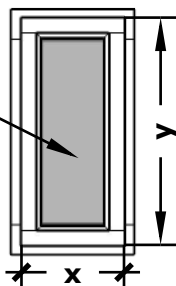
During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.



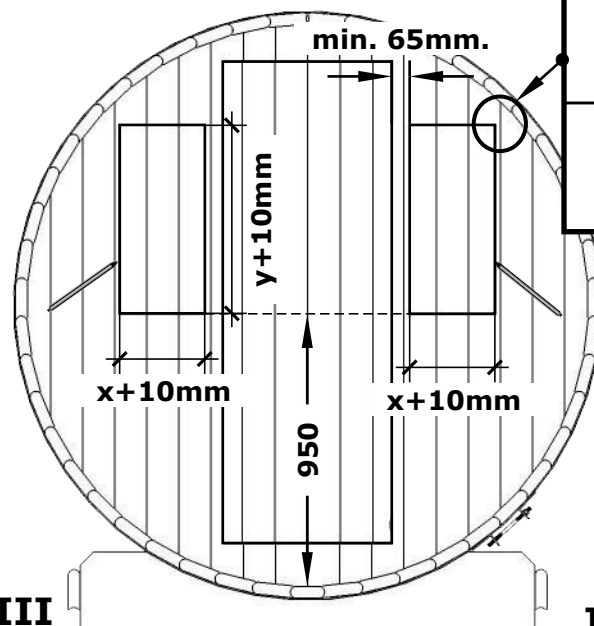
Sauna 400, D 200



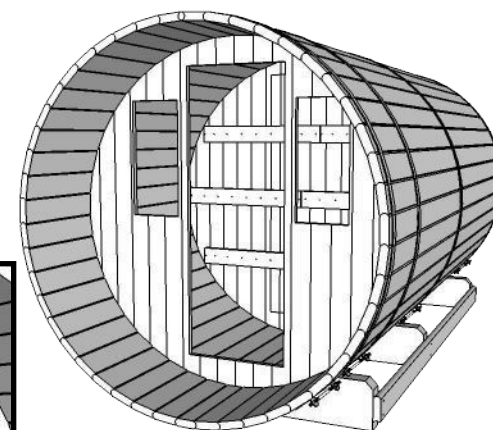
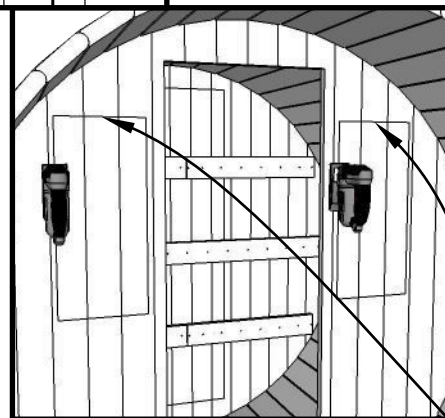
DET 7



III

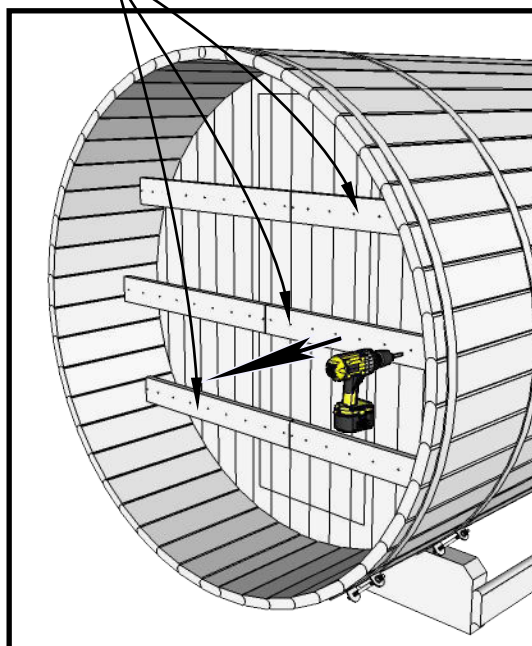


IV

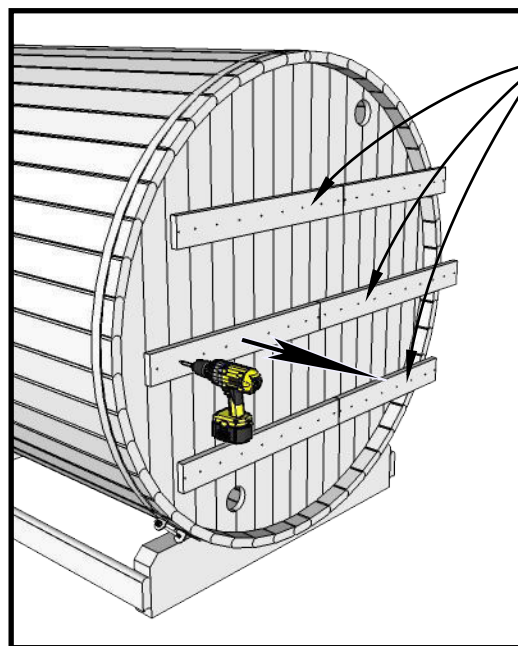


V

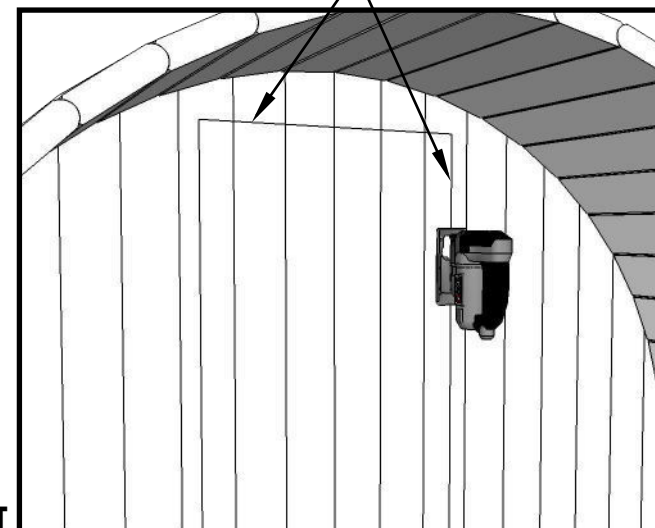
Remove all brackets



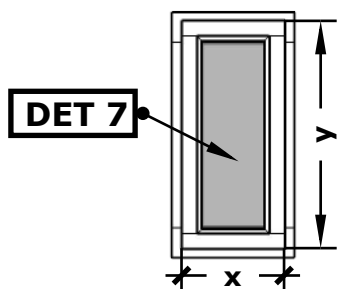
Remove all brackets



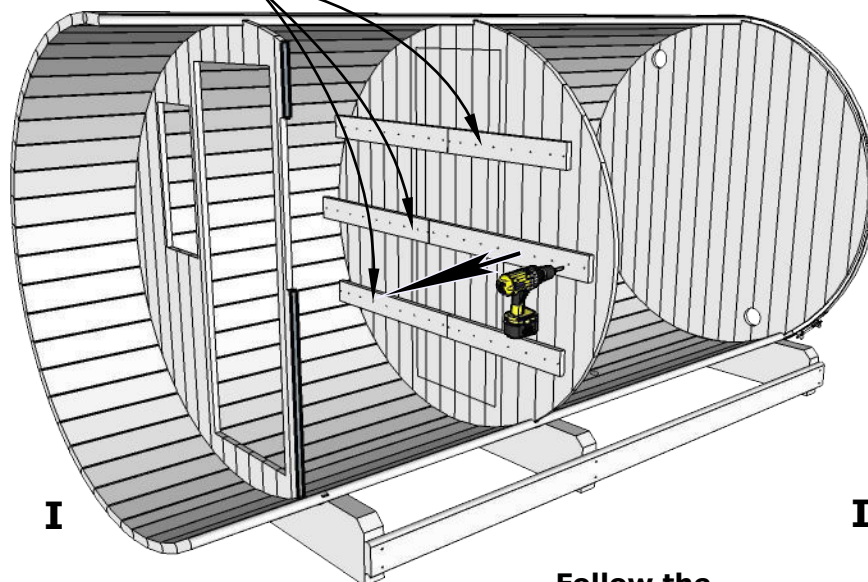
Follow the guidelines



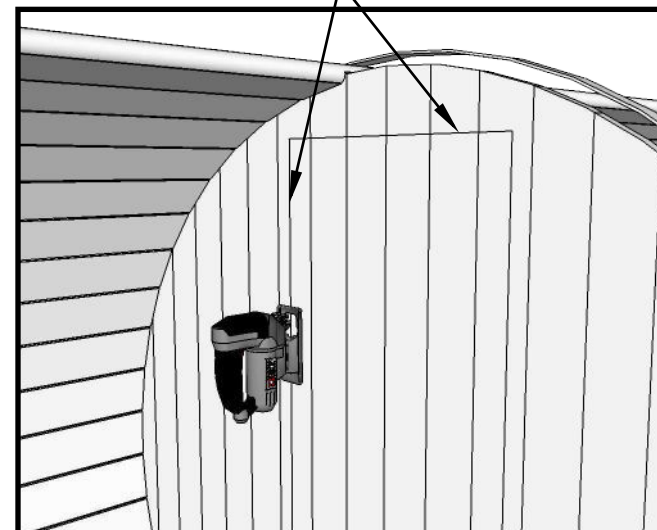
Sauna 400, D 200



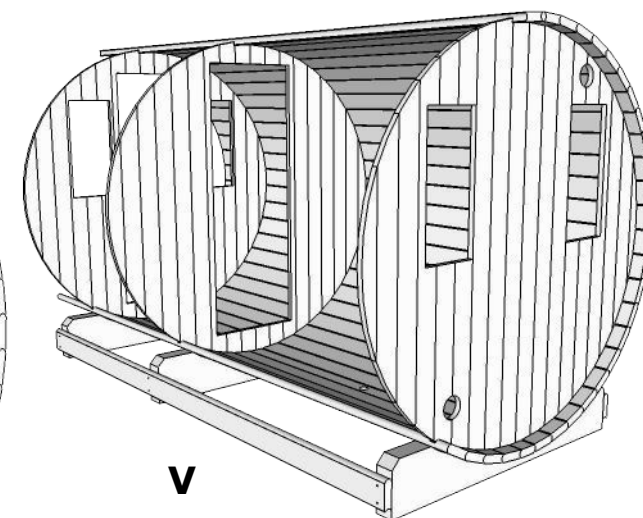
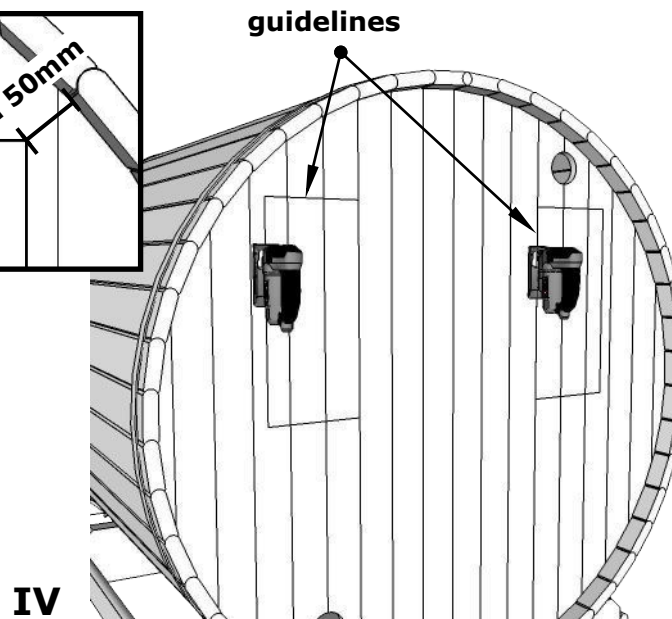
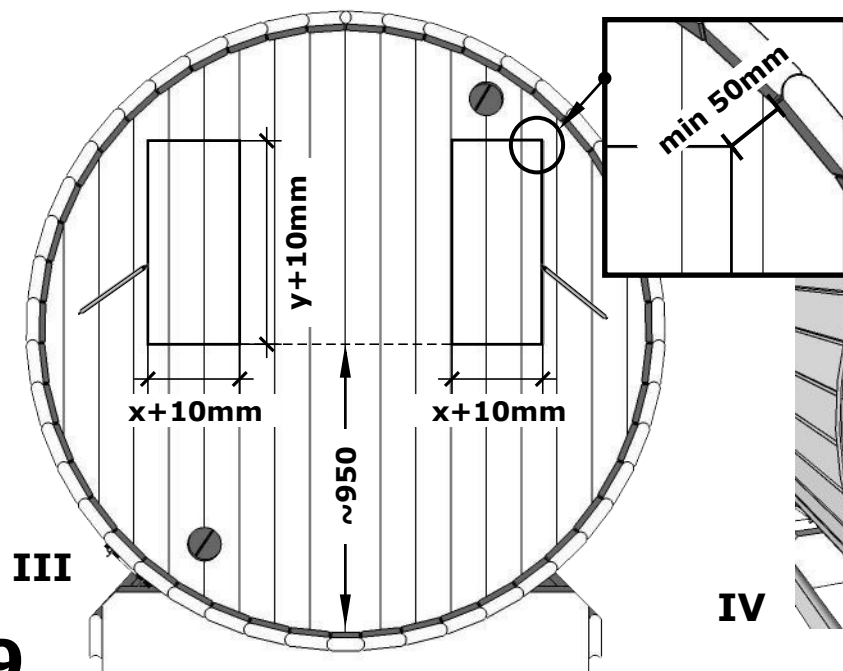
Remove all
brackets



Follow the
guidelines



Follow the
guidelines

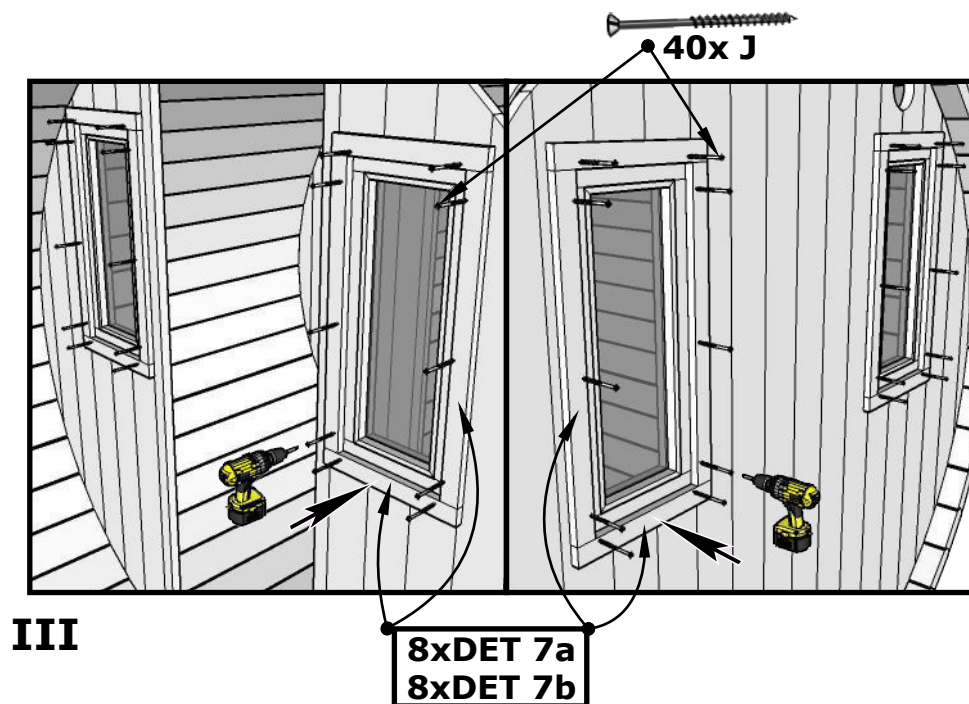
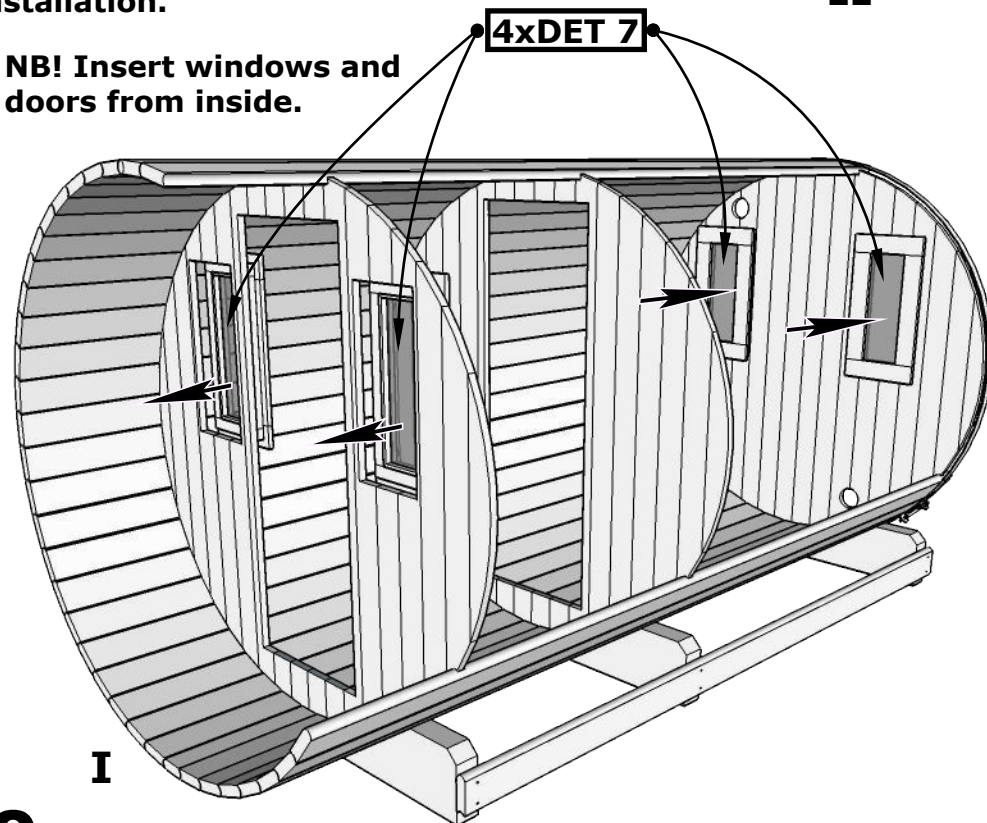
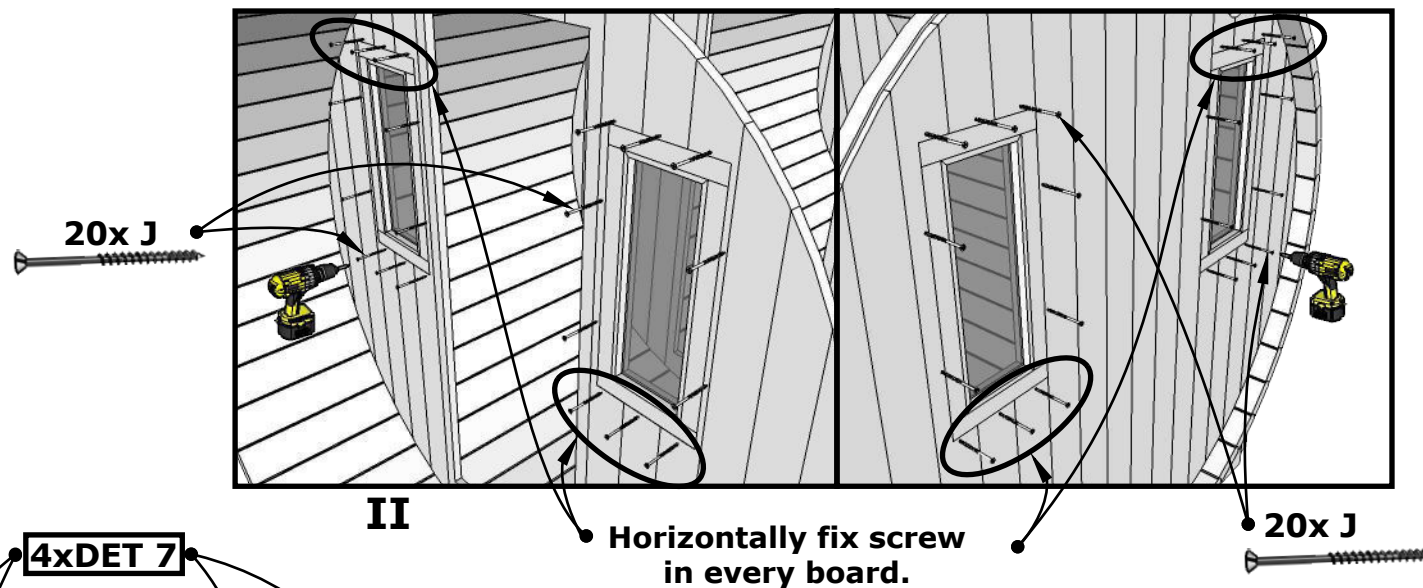


Sauna 400, D 200

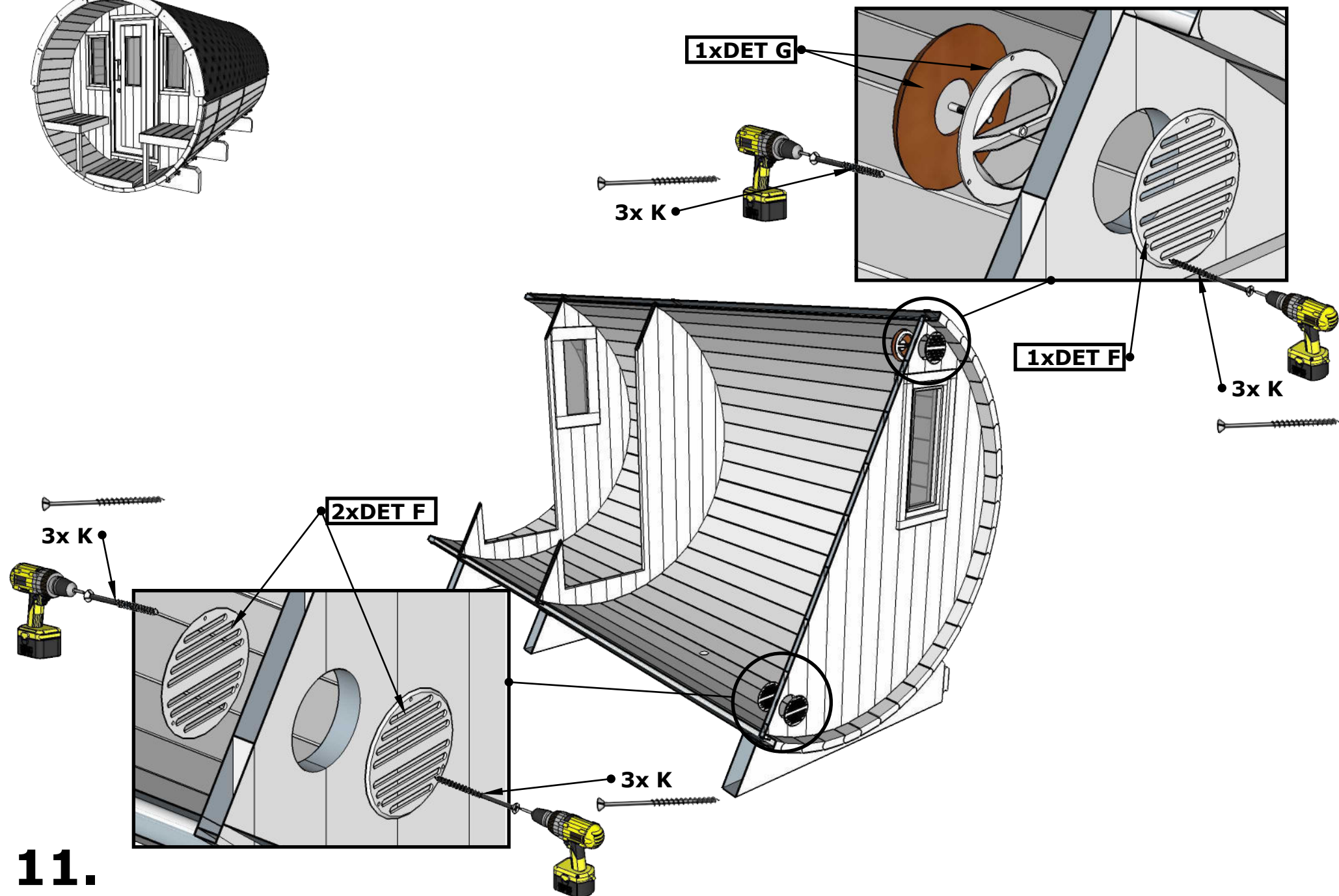


Use waterlevel for doors and windows installation.

NB! Insert windows and doors from inside.

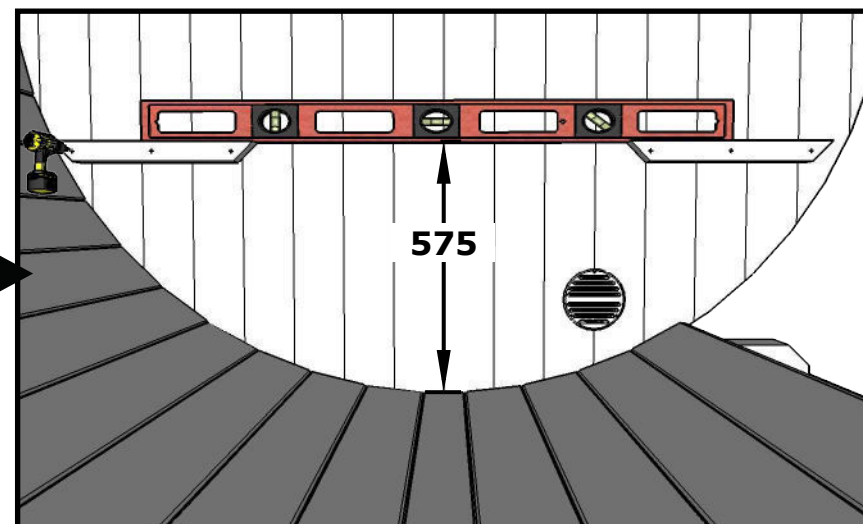
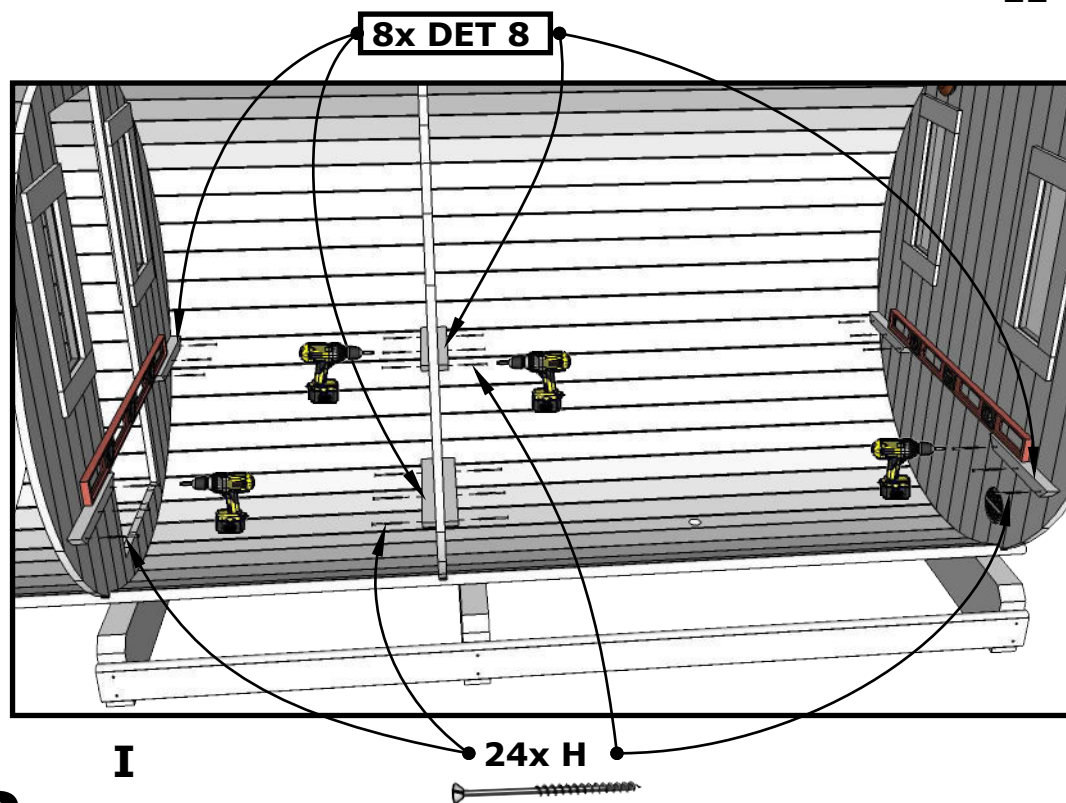
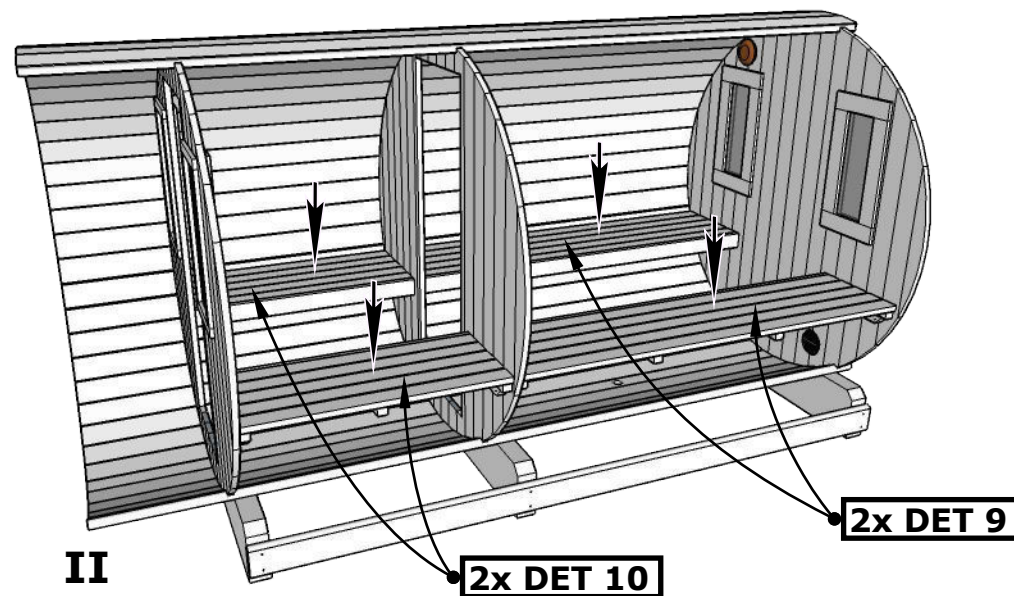


Sauna 400, D 200

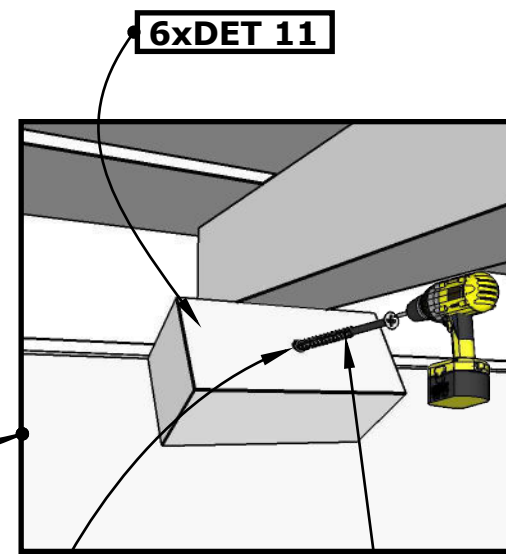
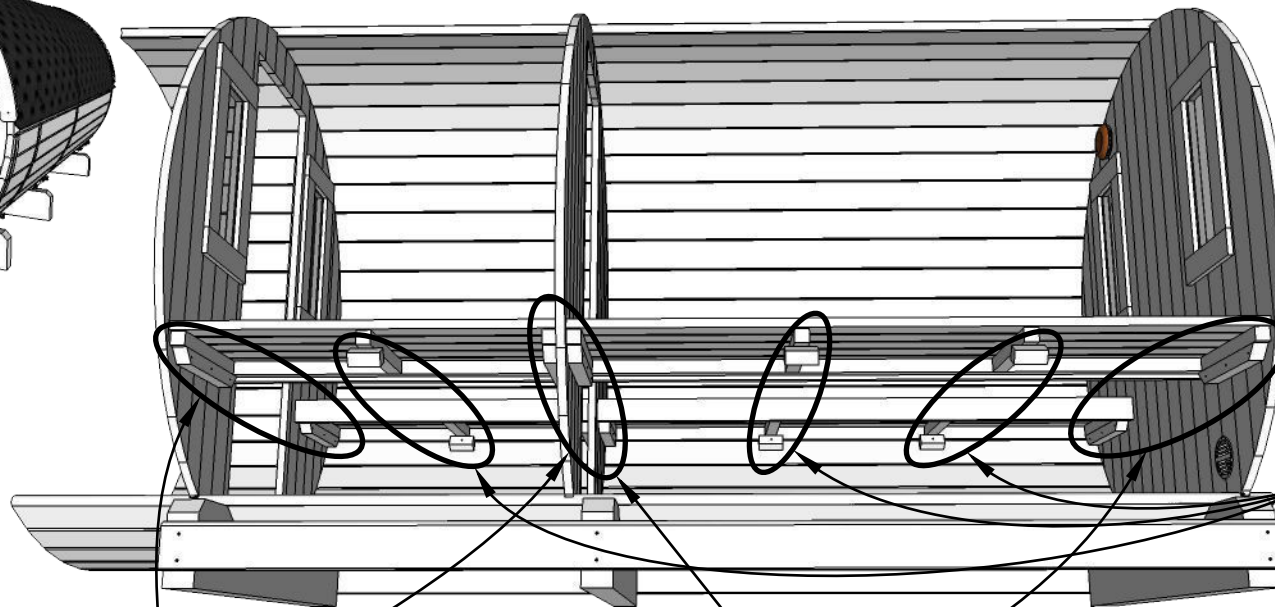


11.

Sauna 400, D 200



Sauna 400, D 200



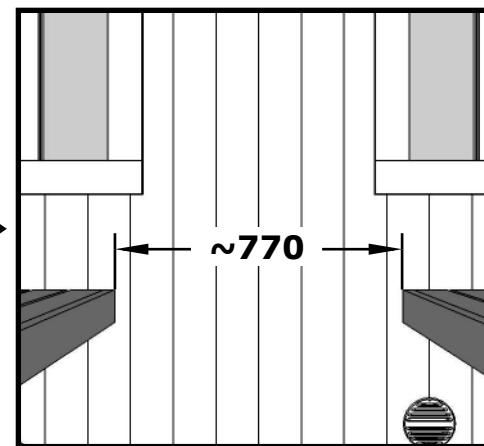
6xDET 11

6x M

Drill hole Ø4mm before screw.

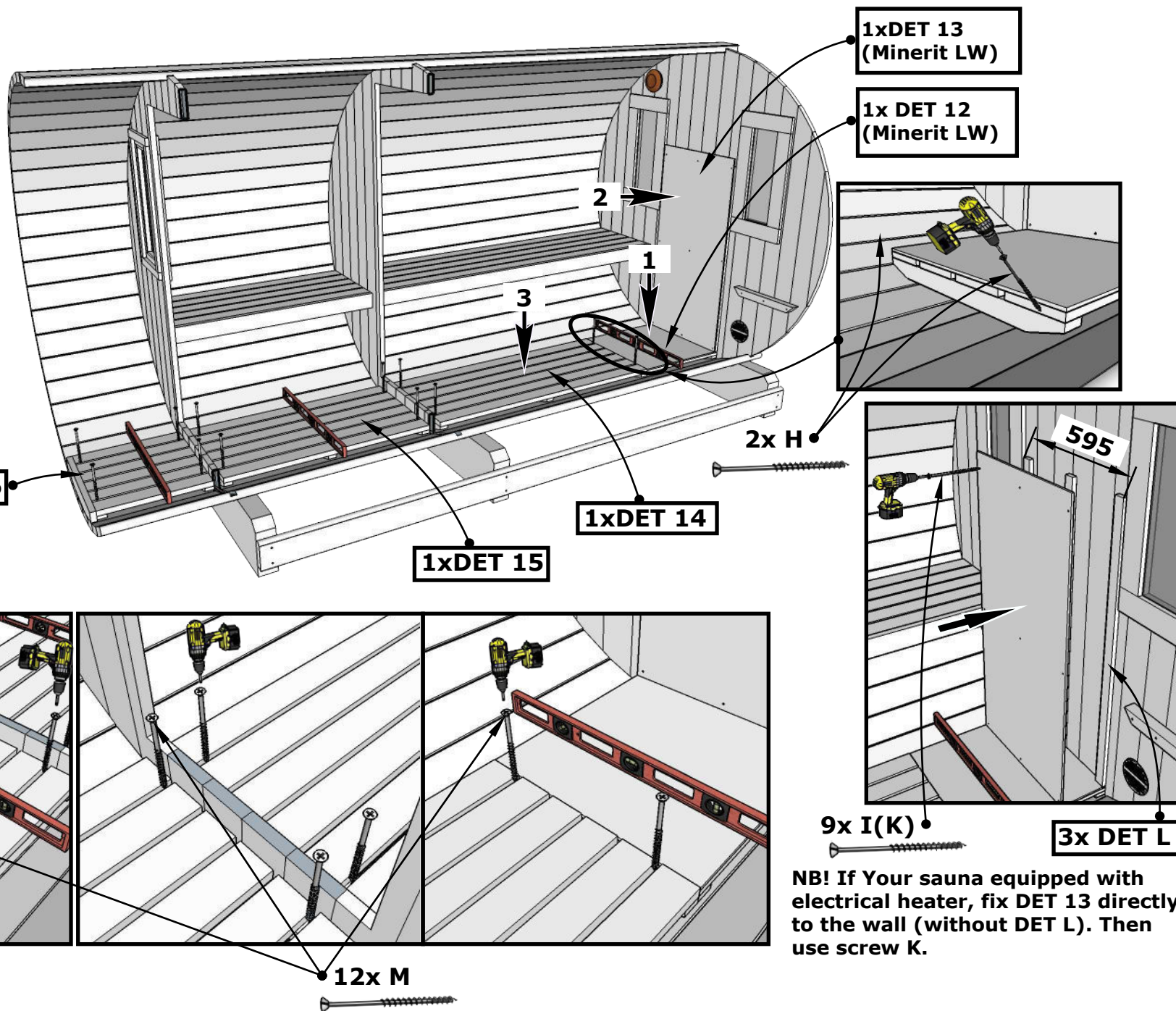
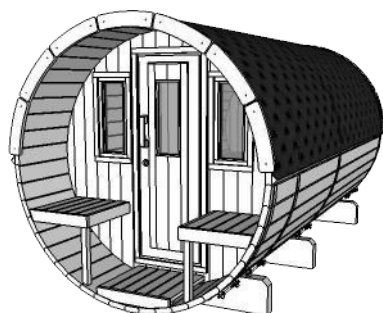
8x H

8x H

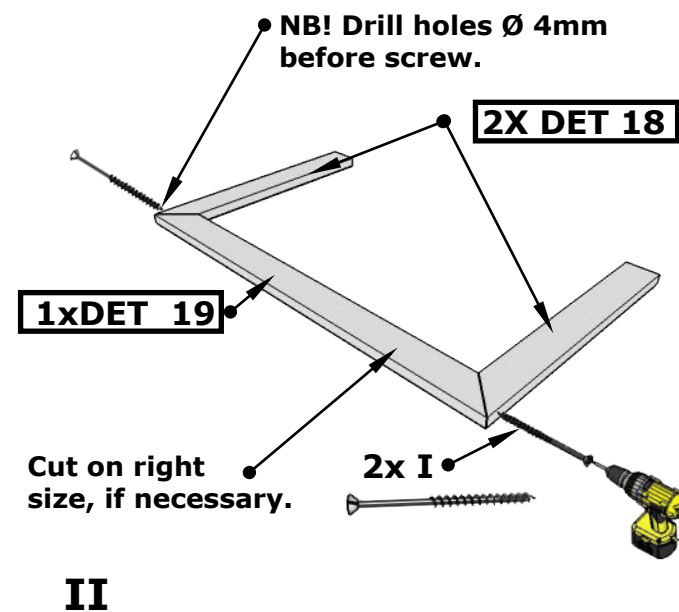
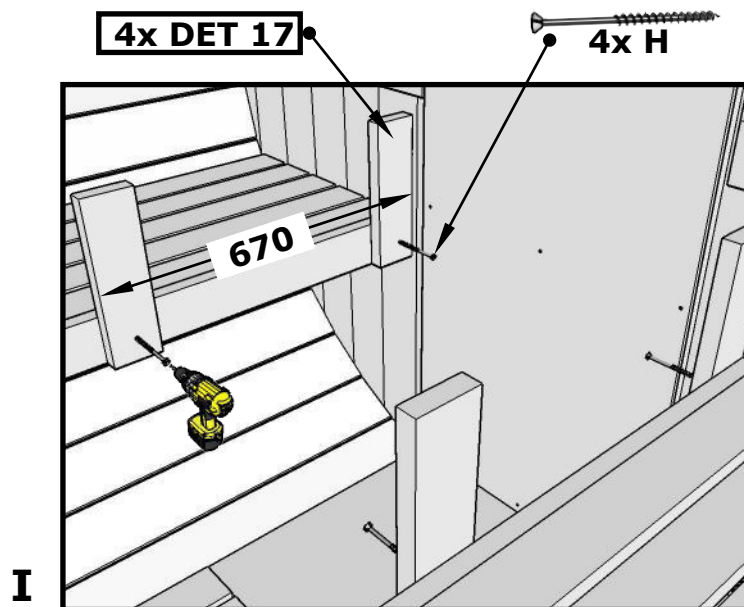


~770

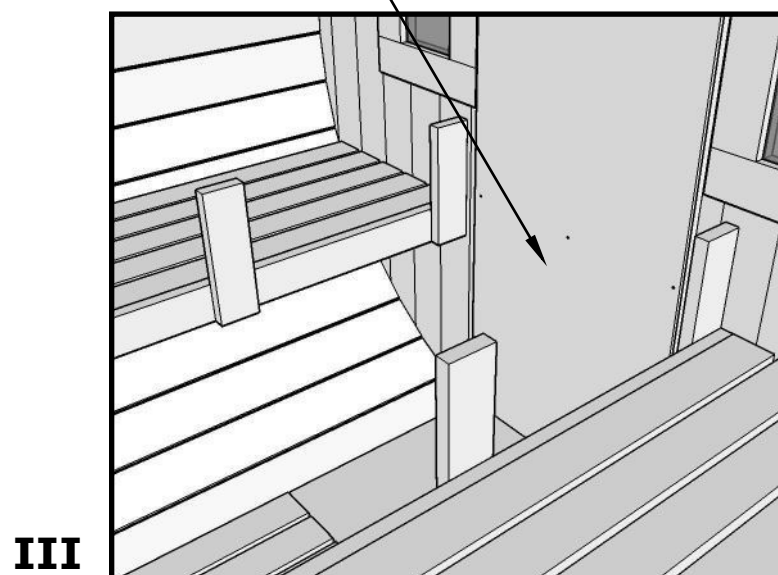
Sauna 400, D 200



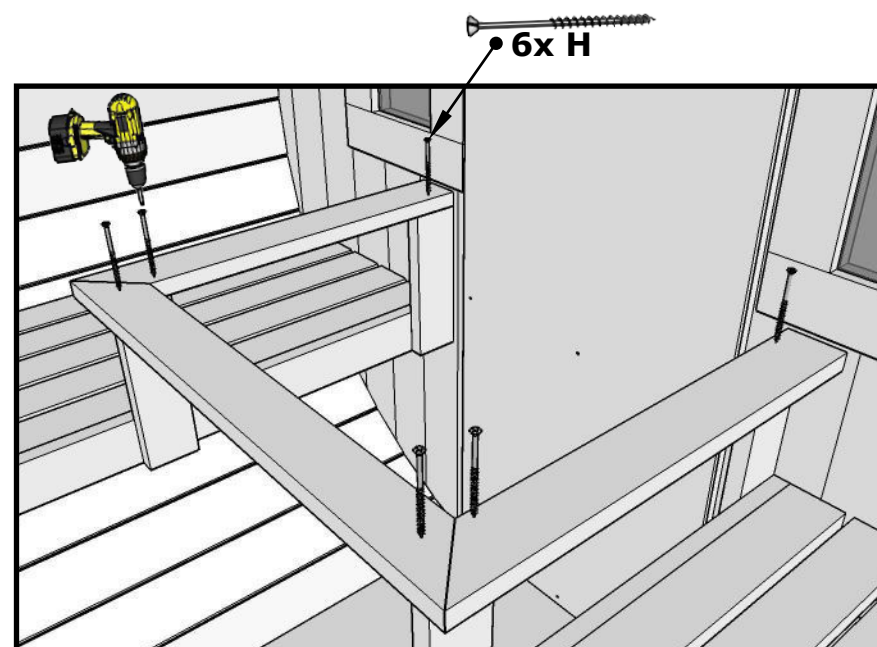
Sauna 400, D 200



NB! Place sauna heater.



IV



Sauna 400, D 200

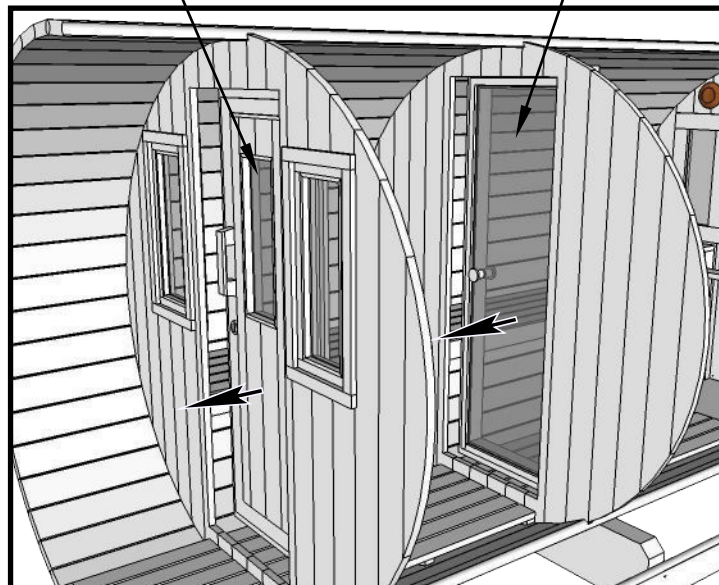


Use waterlevel for
doors and windows
installation.

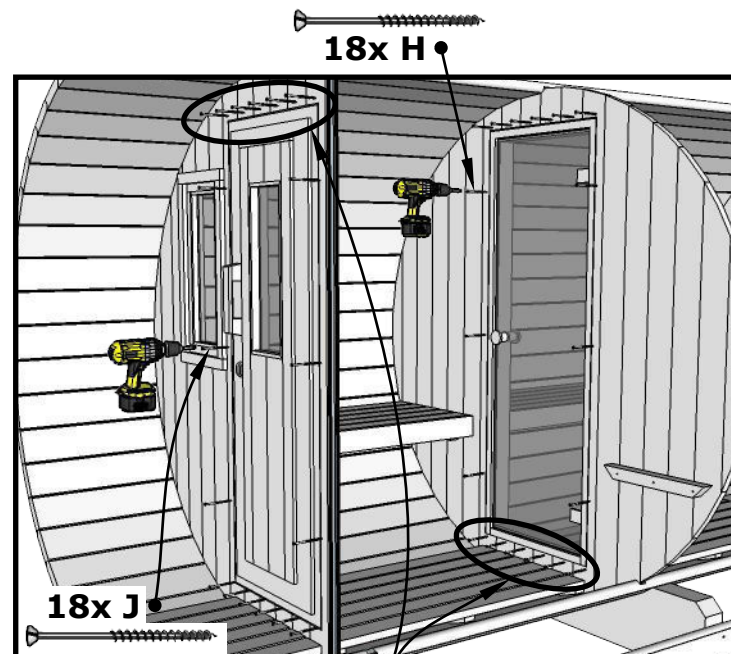
NB! Insert windows and
doors from inside.

1x DET 20

1x DET 21



II



Horizontally fix screws
in every board.



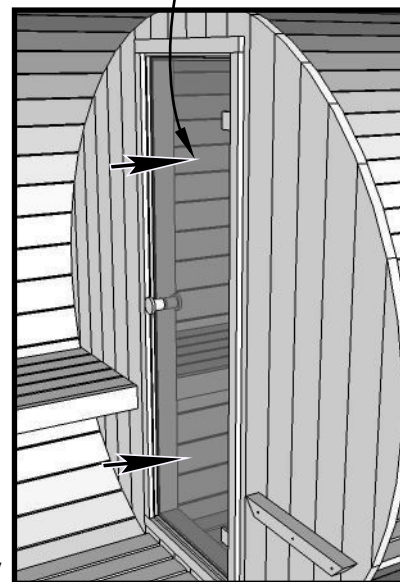
14x J

2x DET 20a
2x DET 20b

2x DET 21a
2x DET 21b



Push door against the wall
and fix it from inside.



8x H

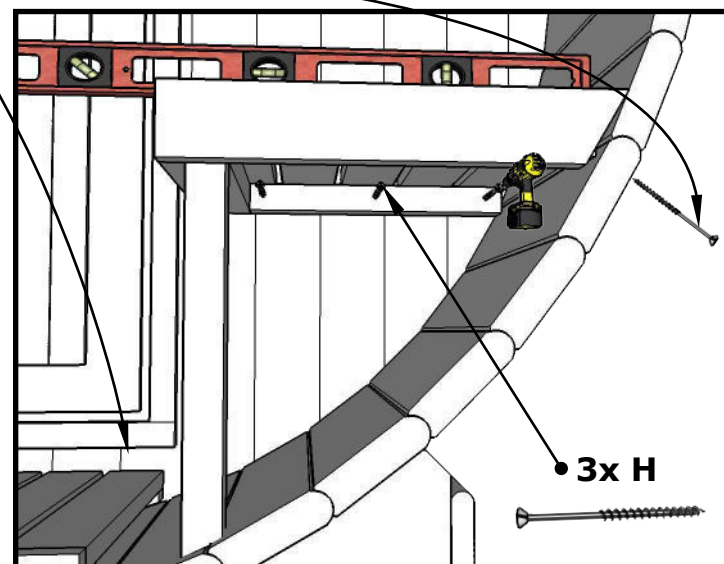
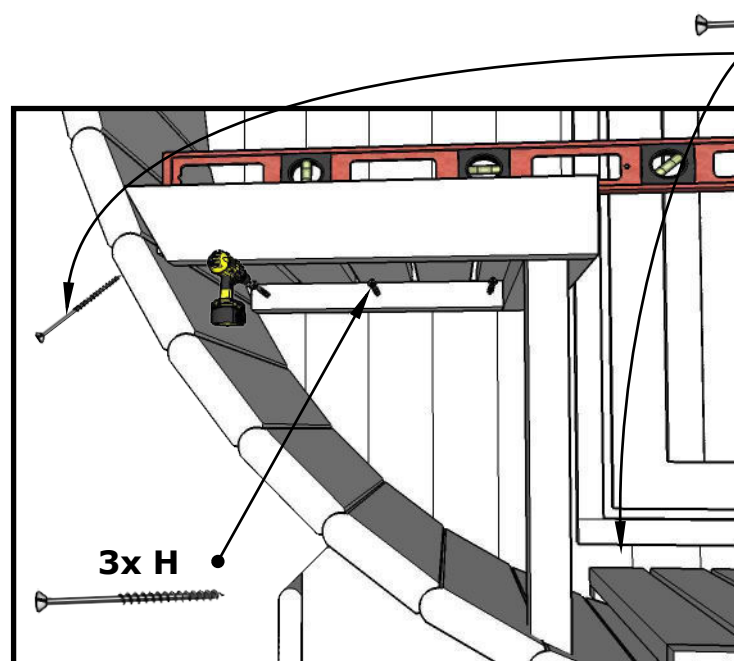
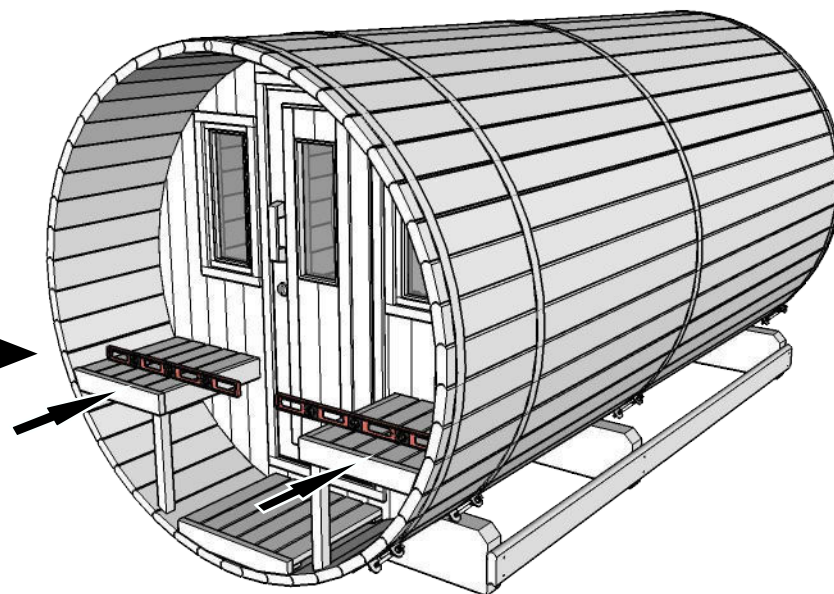
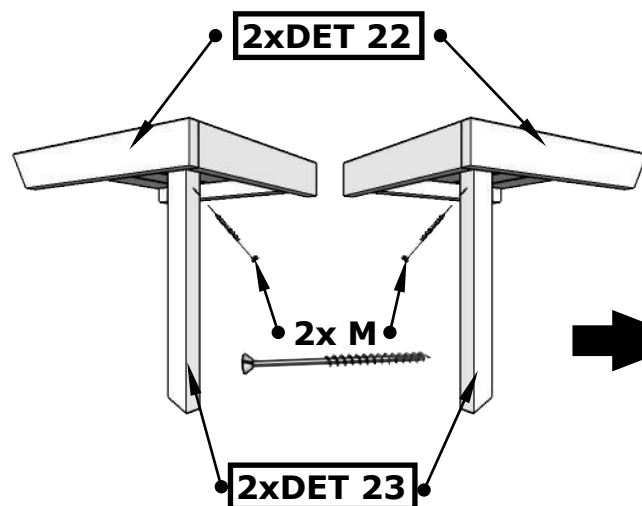
16. III

IV

V

VI

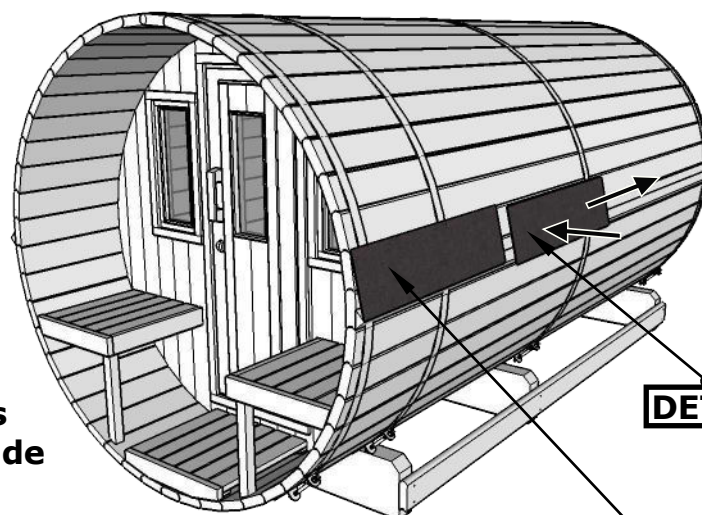
Sauna 400, D 200



Sauna 400, D 200

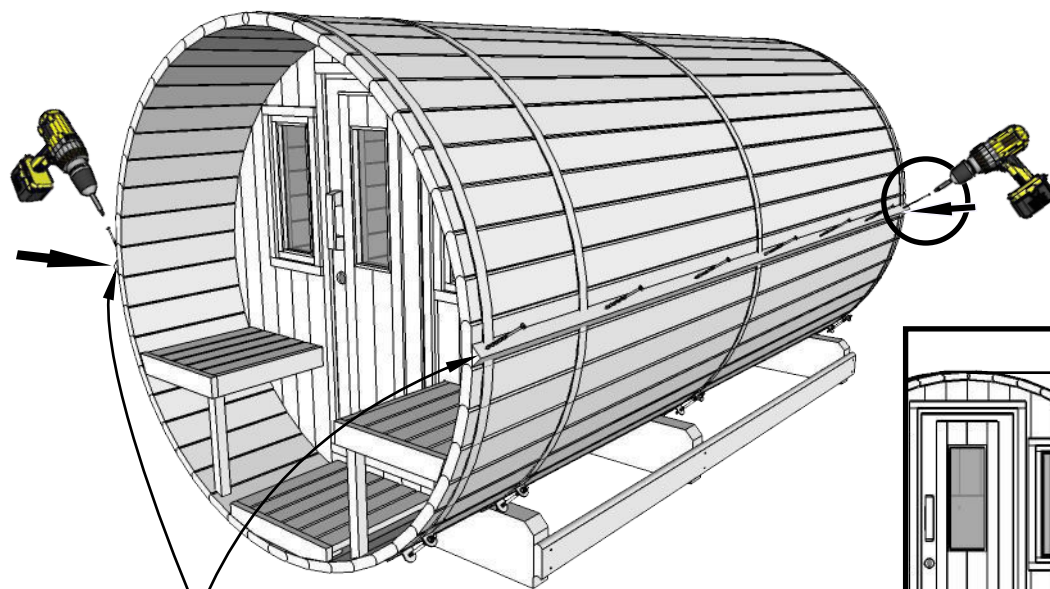


NB! Check also shingles installation manual inside shingles package!



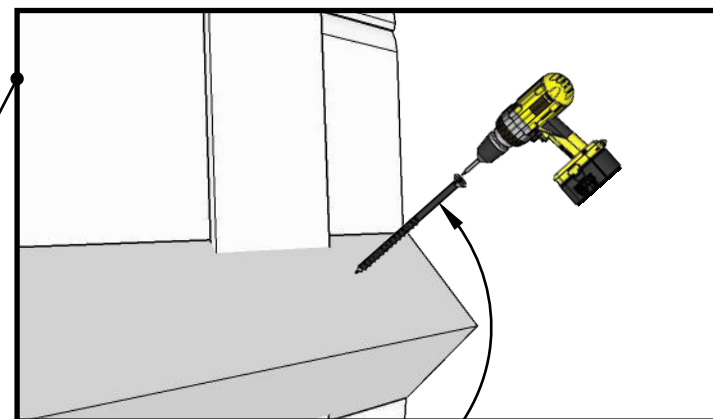
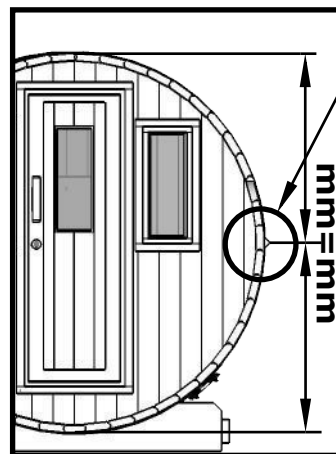
II

DET N



2xDET 24

I



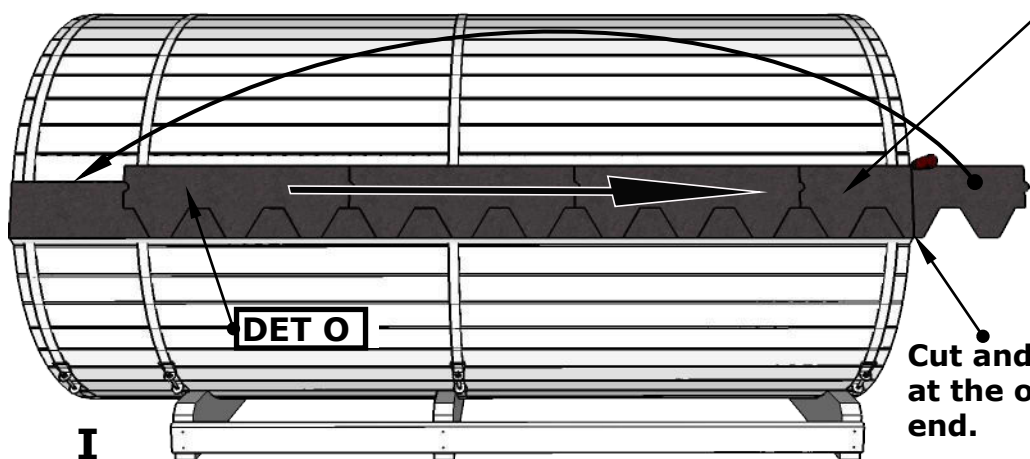
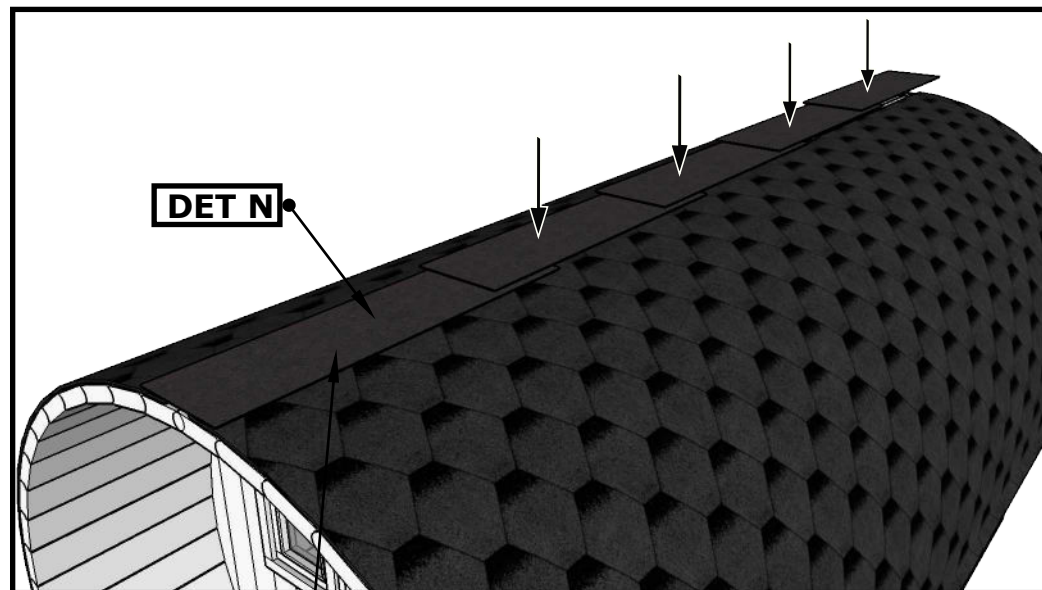
14x H

Sauna 400, D 200

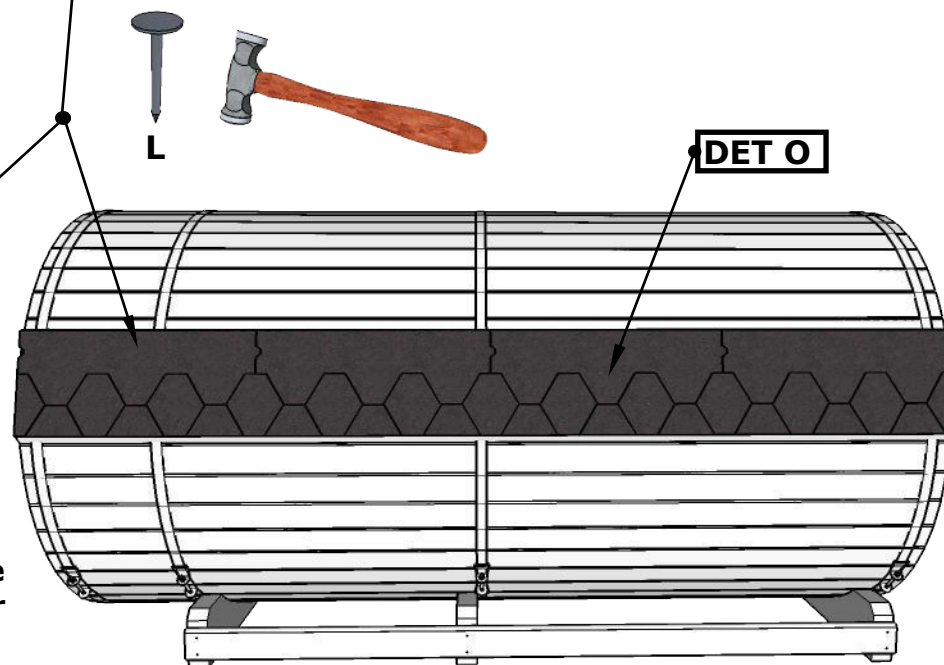


NB! Check also shingles installation manual inside shingles package!

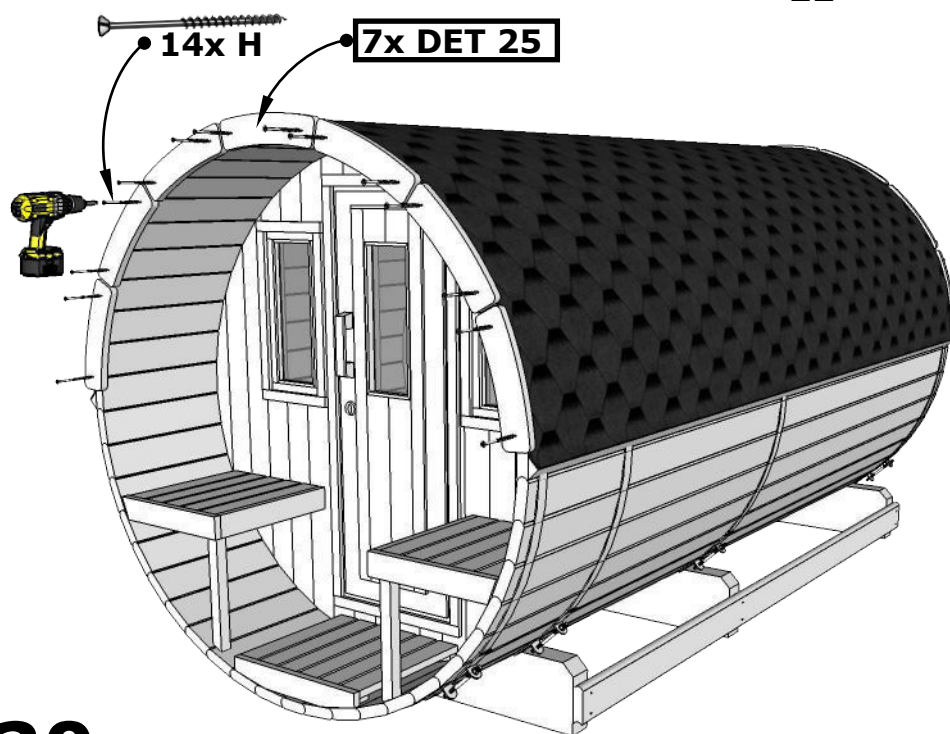
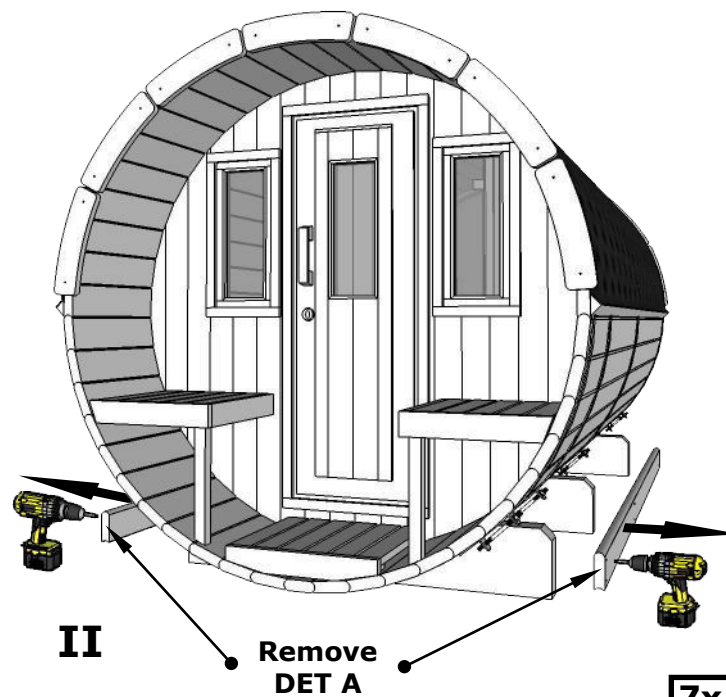
II



Cut and use at the other end.



Sauna 400, D 200



I

