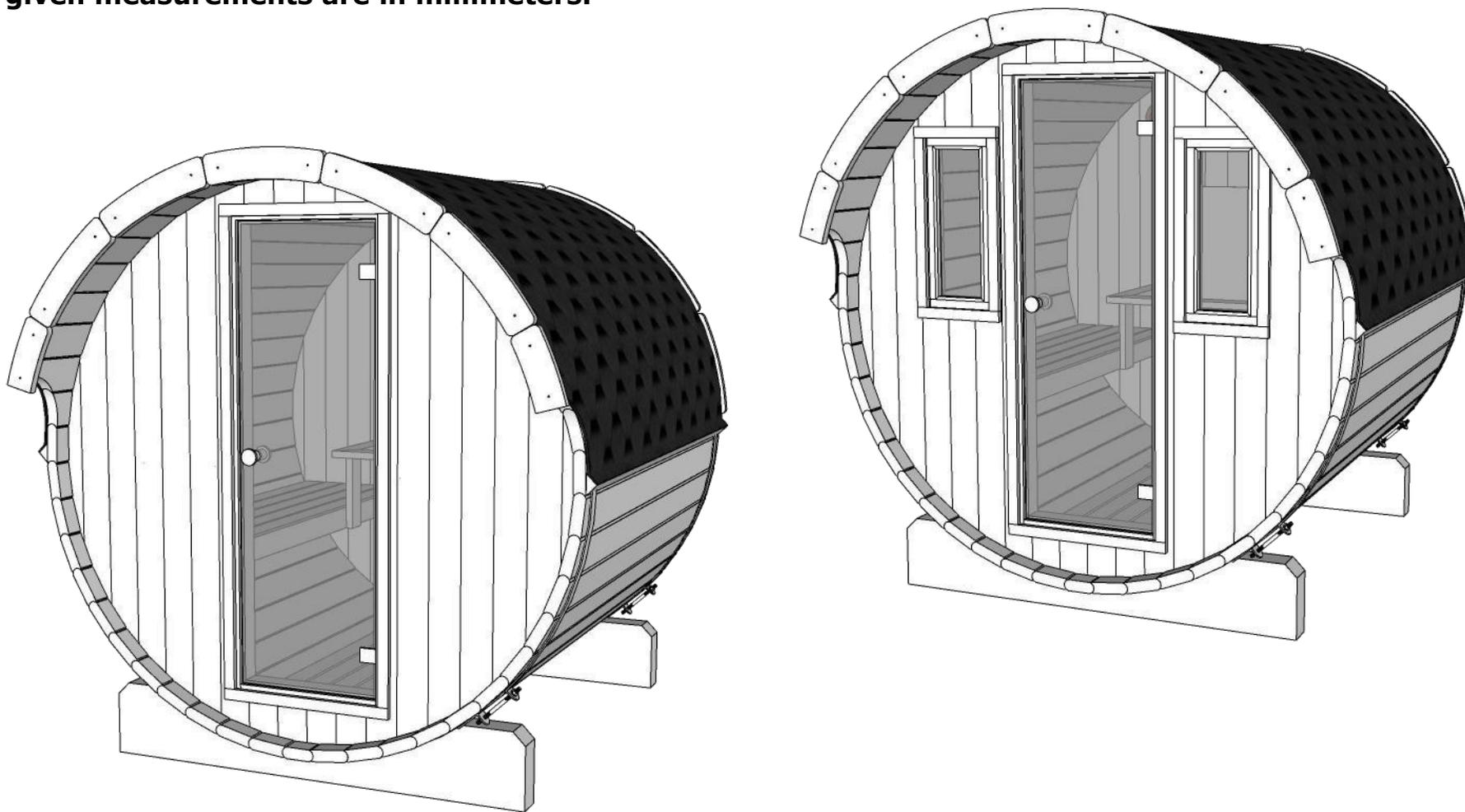


Sauna 220, Ø200

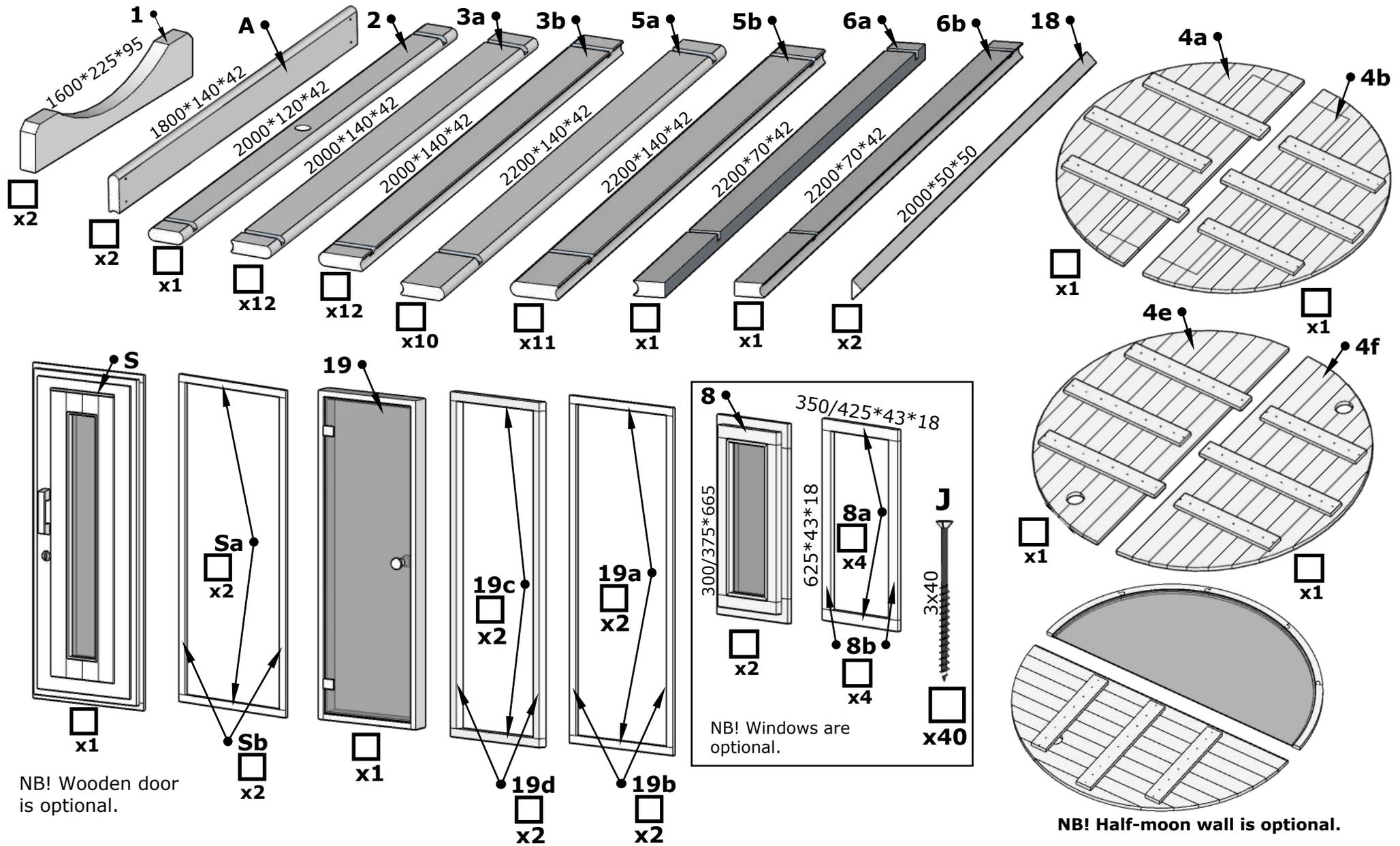
**Please read the whole manual
before start.**

All given measurements are in millimeters.



SAUNA 220, Ø 200

Details list Nr. 1



NB! Wooden door is optional.

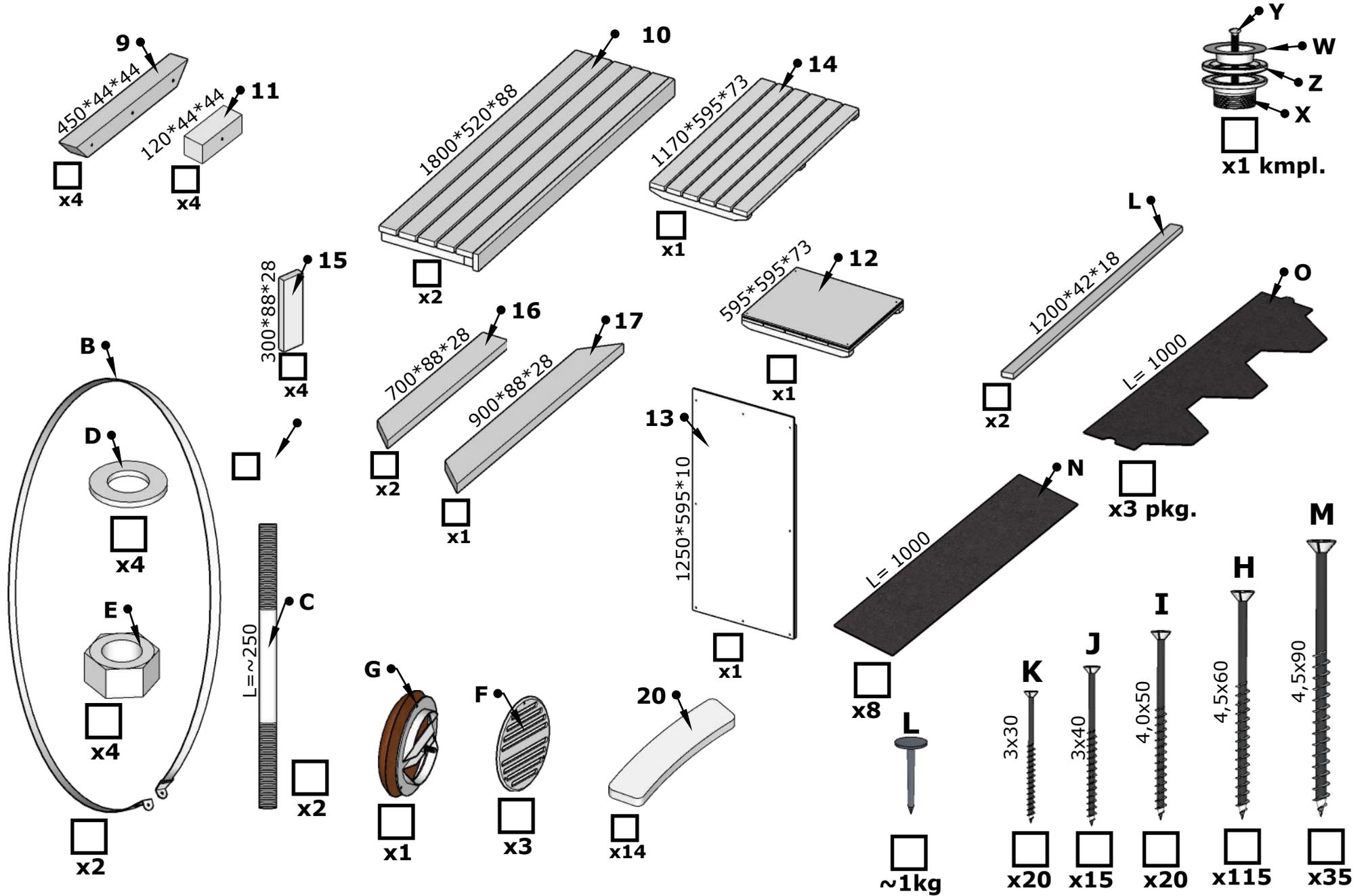
NB! Windows are optional.

NB! Half-moon wall is optional.

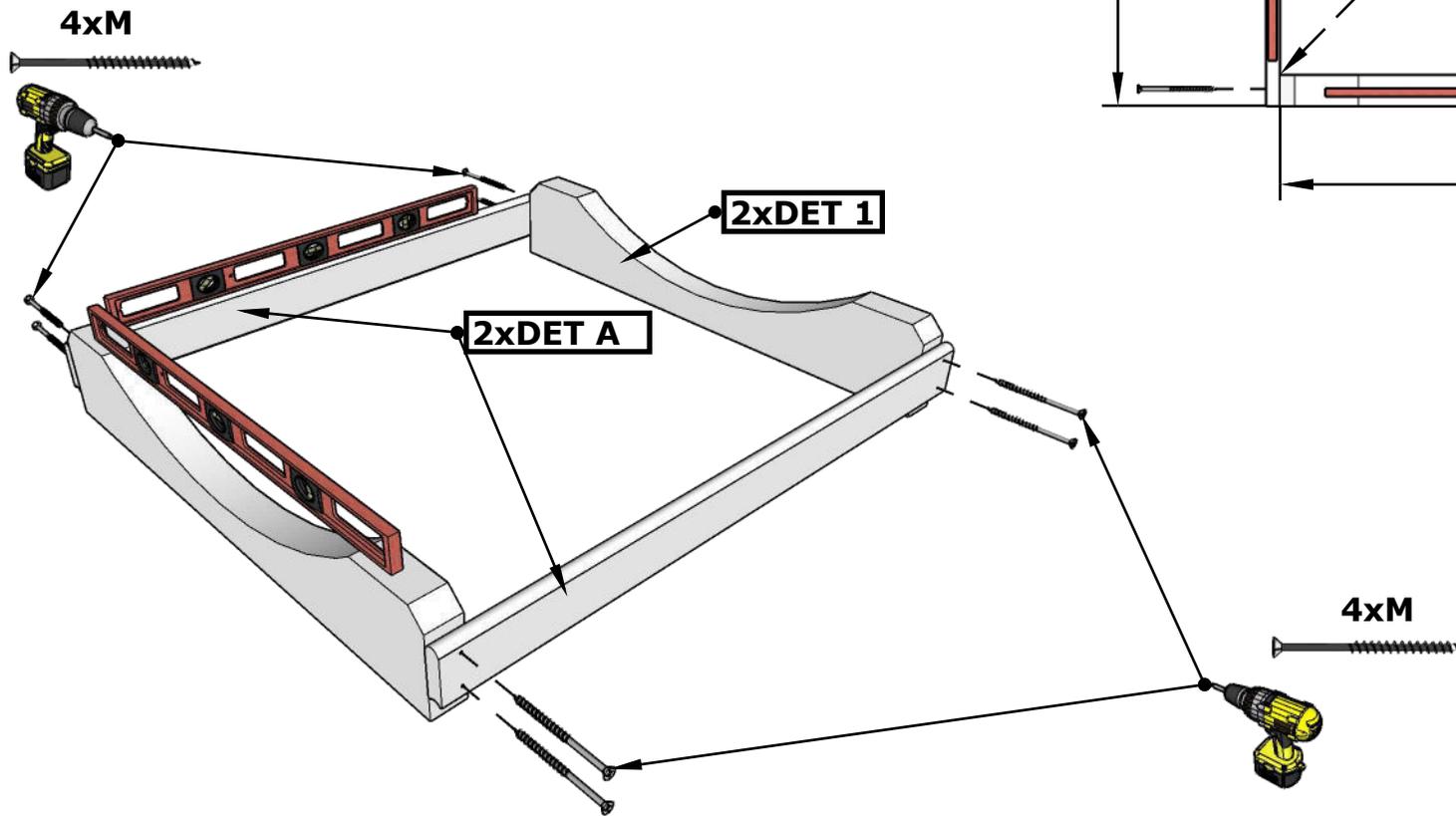
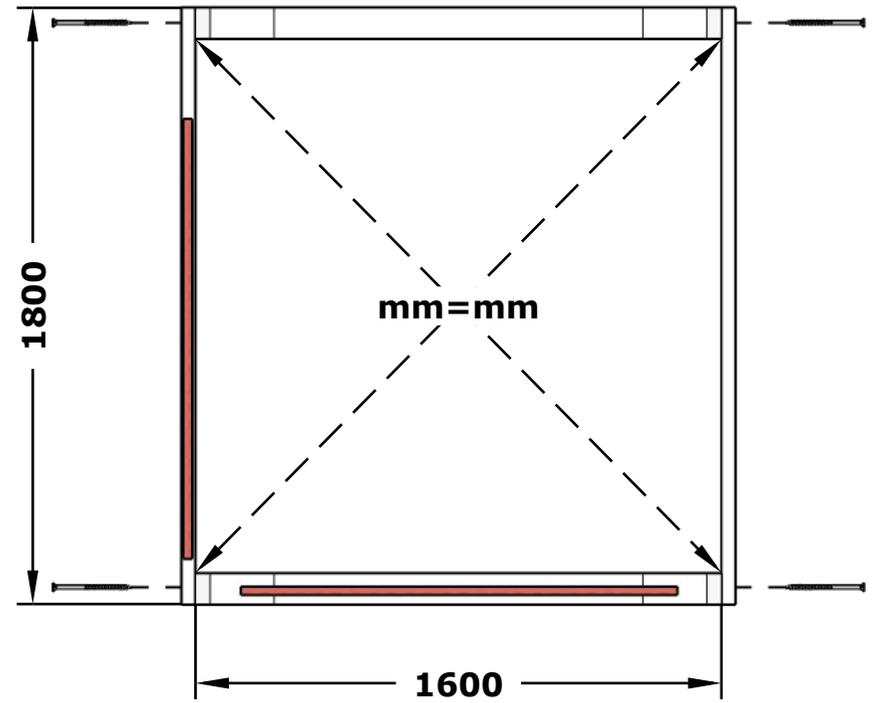
Half-moon wall installation manual is on extra pages.

SAUNA 220, Ø 200

Details list Nr. 2



SAUNA 220, Ø 200



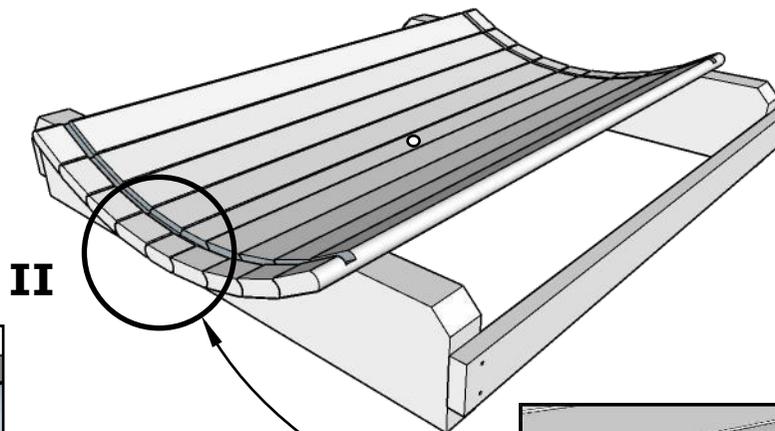
1.

(EM 103)

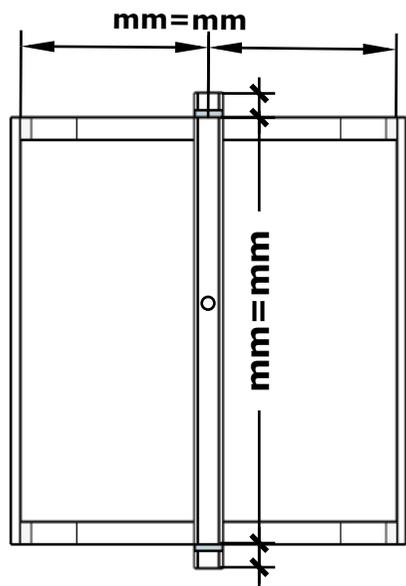
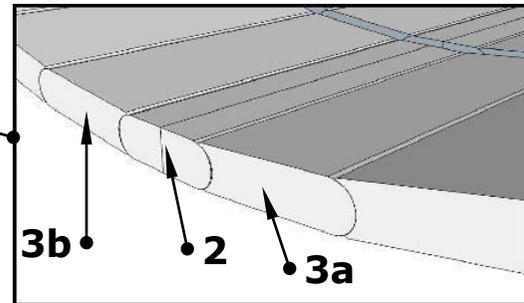
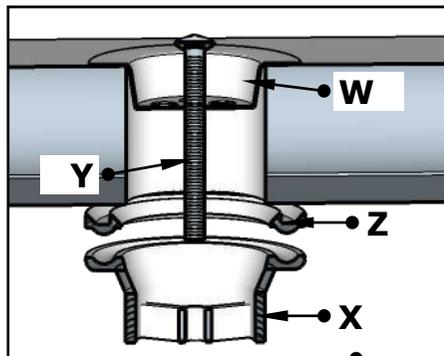
SAUNA 220, Ø 200



4 x DET 3a
4 x DET 3b

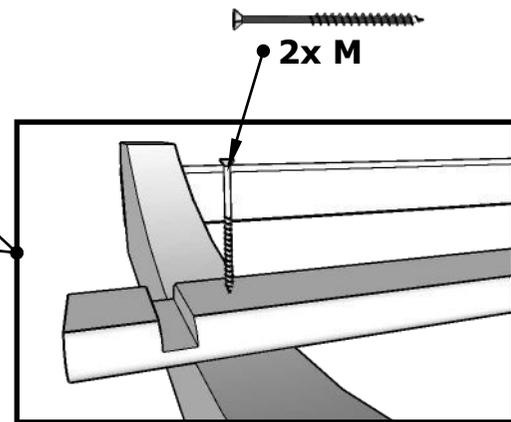
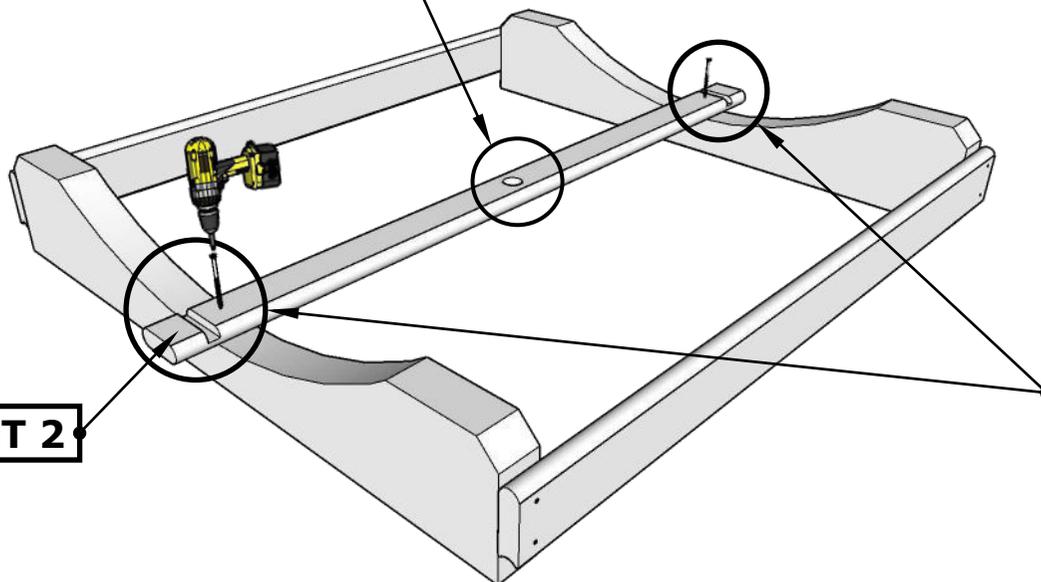


II



I

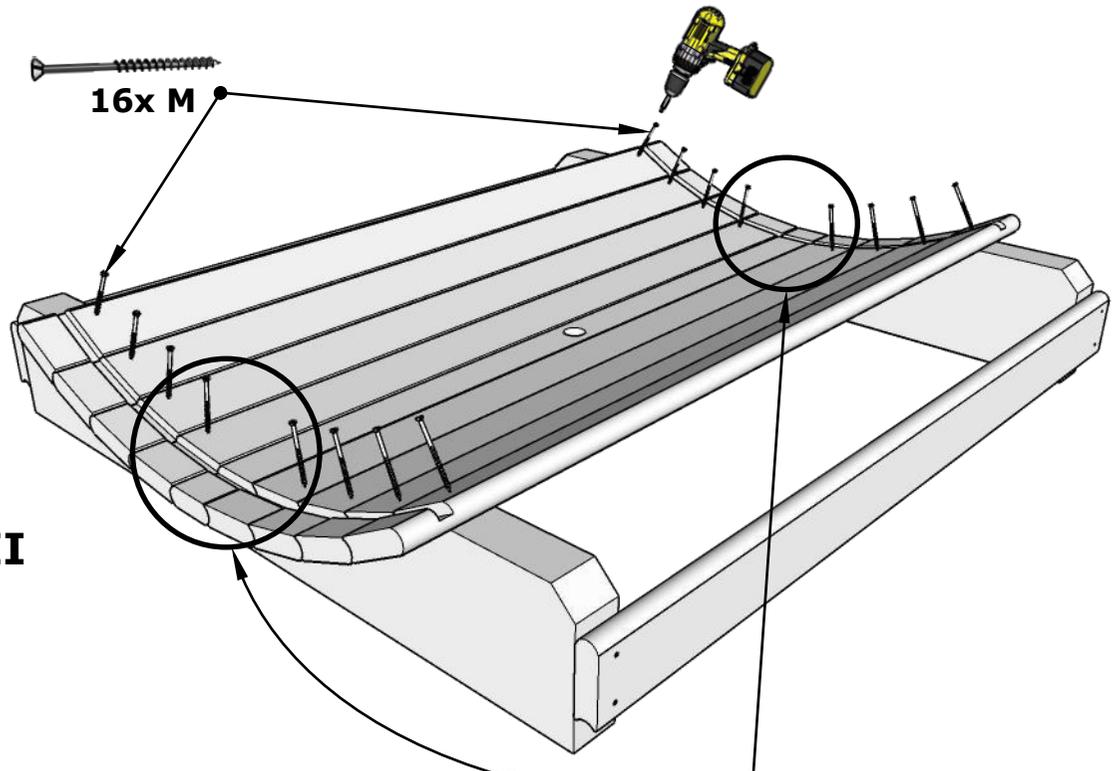
1x DET 2



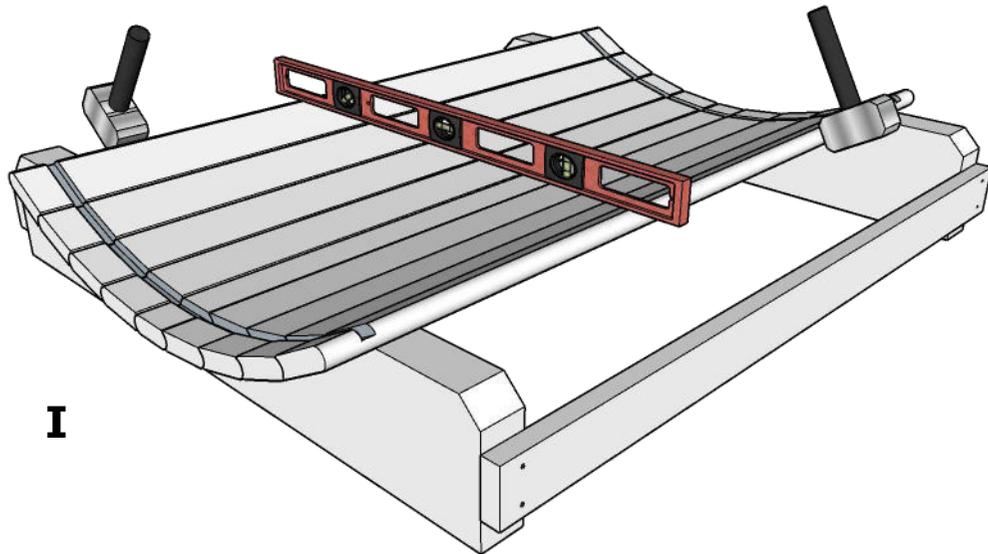
2.

(EM 103)

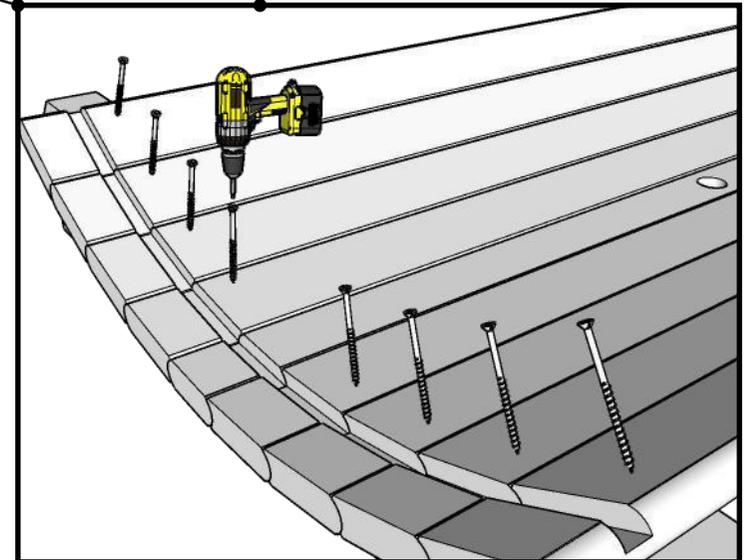
SAUNA 220, Ø 200



II



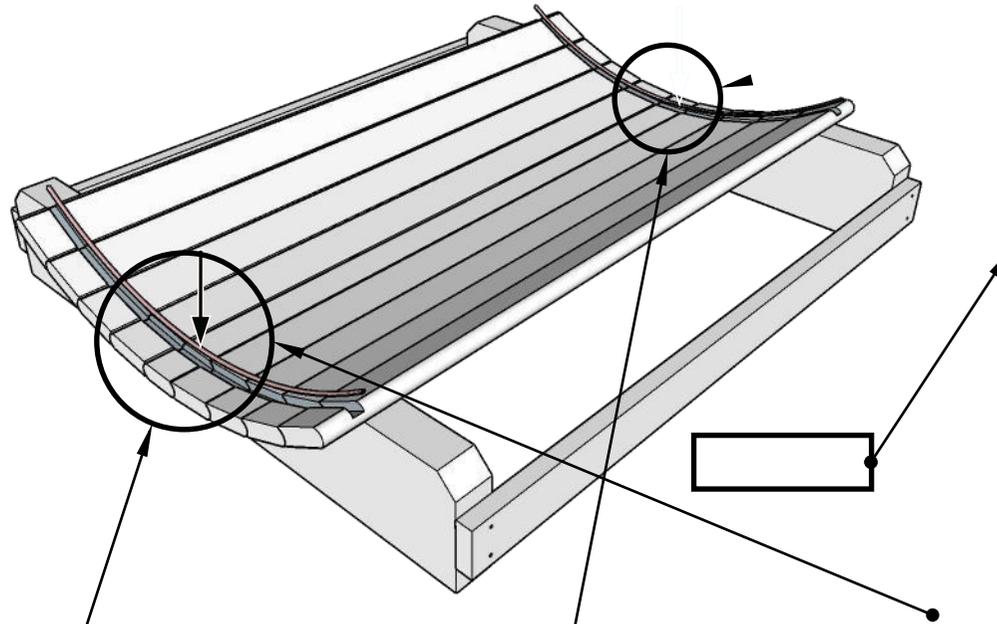
I



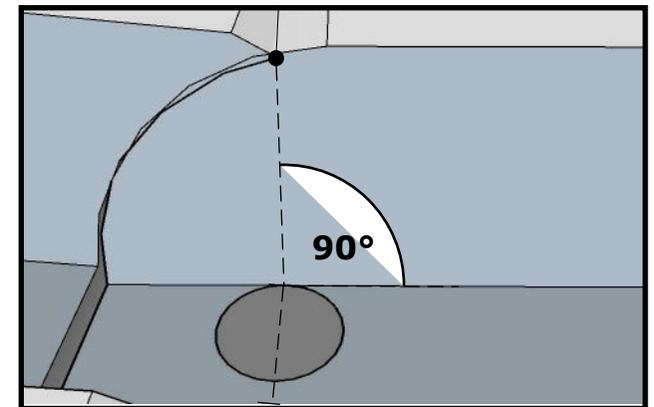
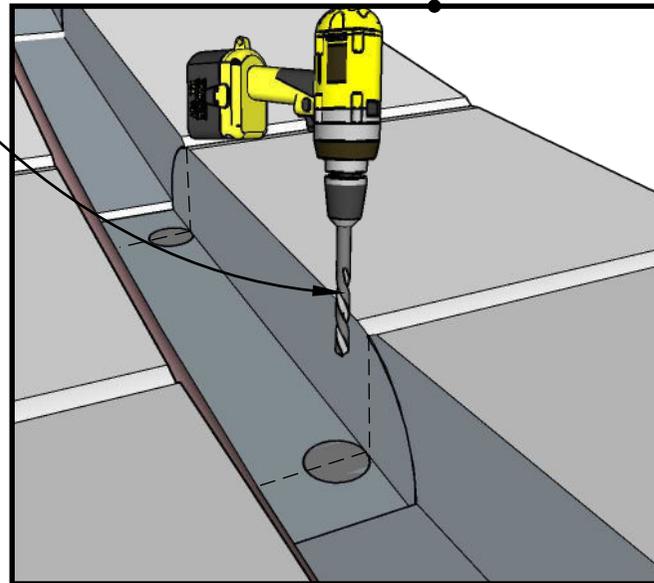
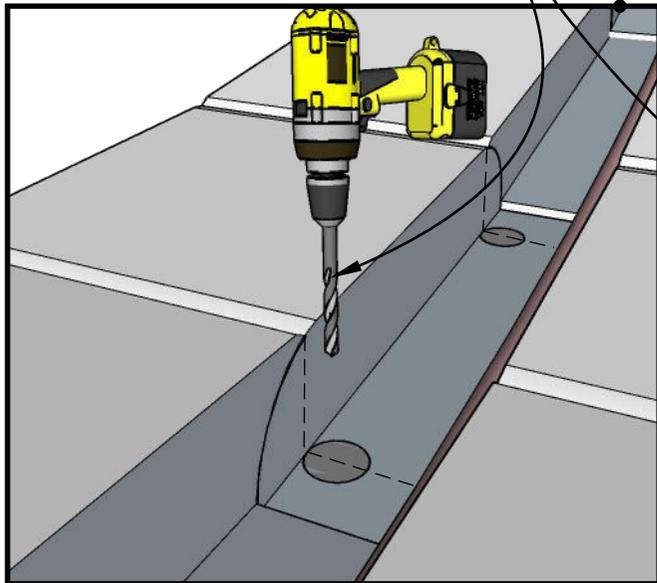
3.

(EM 103)

SAUNA 220, Ø 200



Drill 4 holes Ø10mm into DET 2, outside.



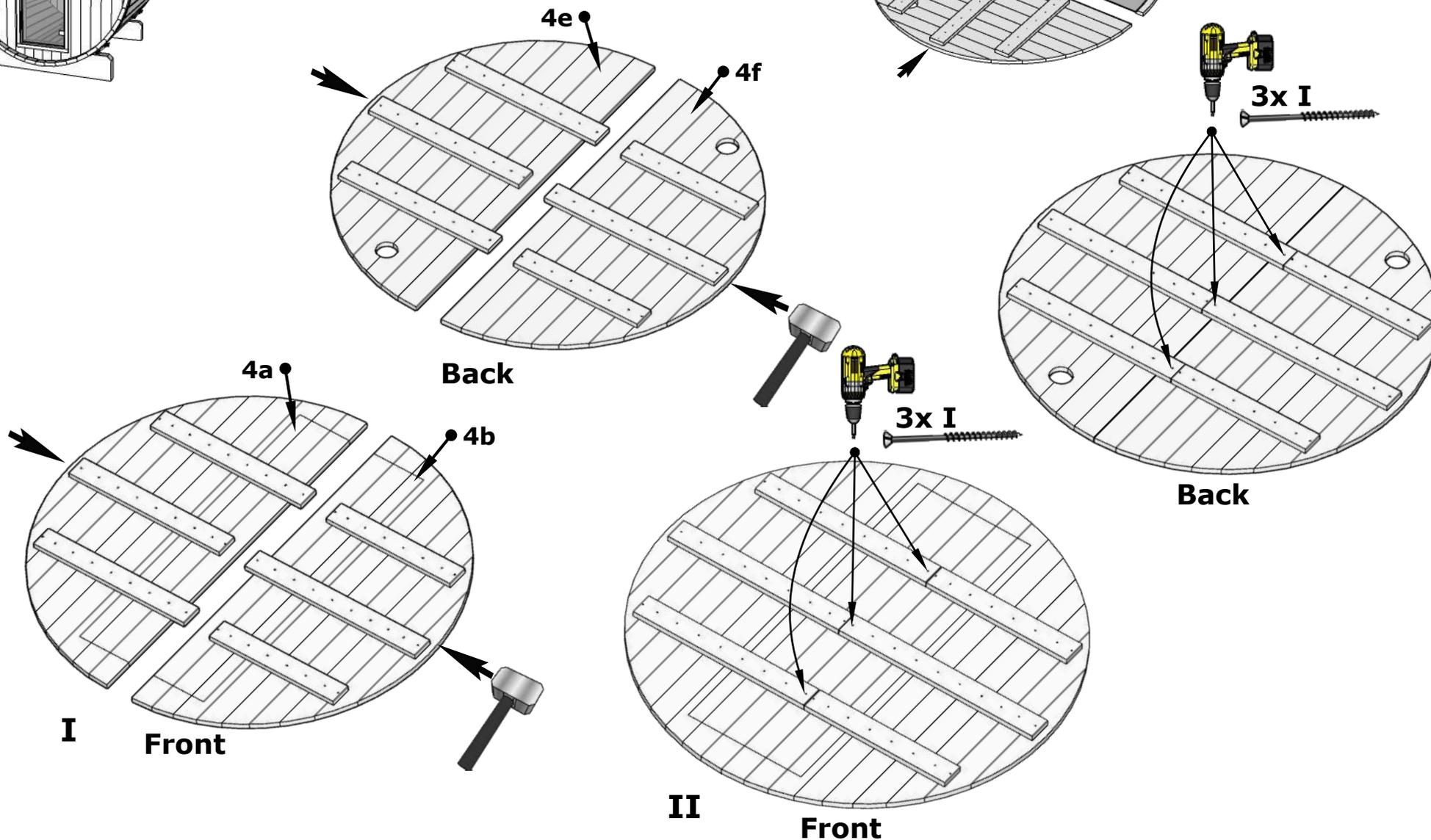
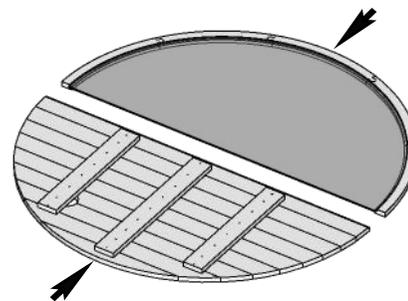
3A.

(EM 103)

SAUNA 220, Ø 200

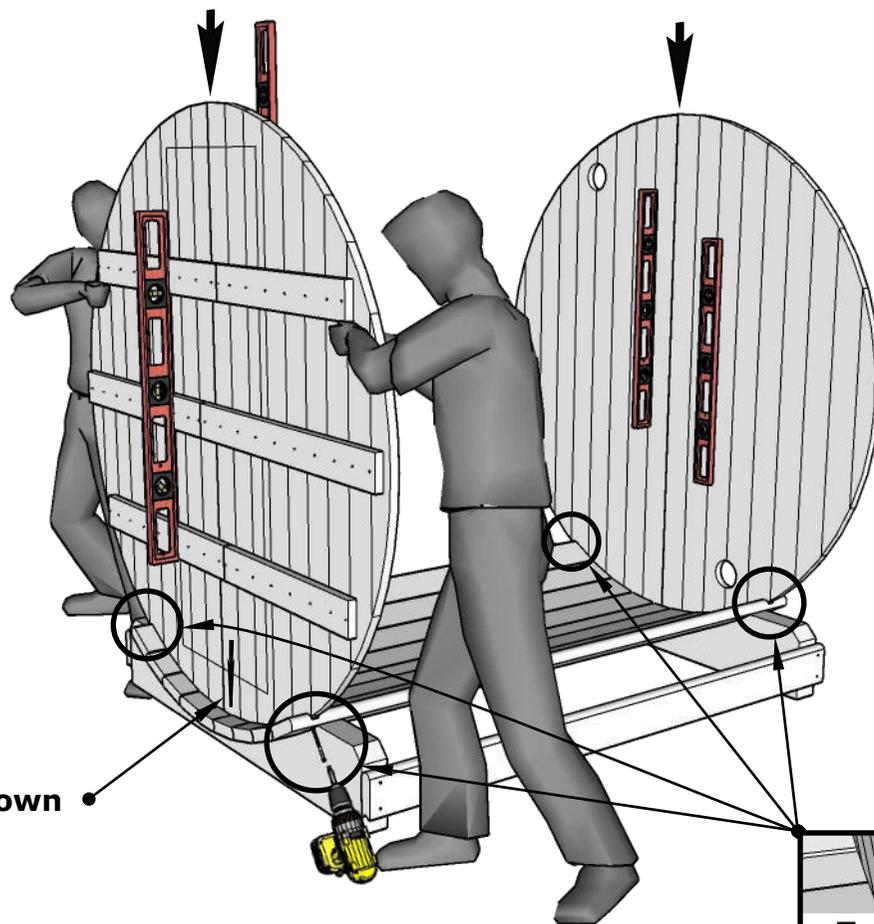


NB! Half-moon glass wall is optional
Half-moon glass wall installation manual is on extra pages.



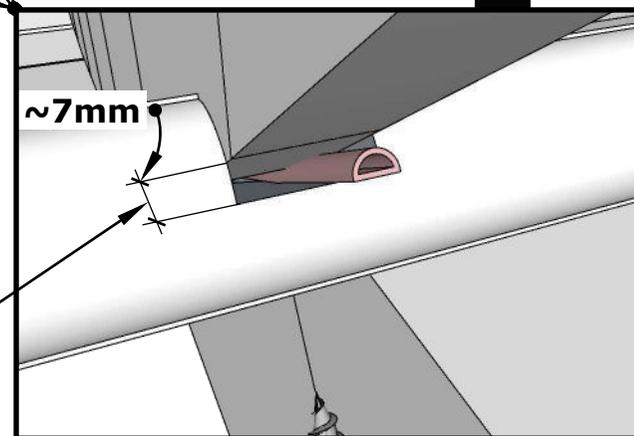
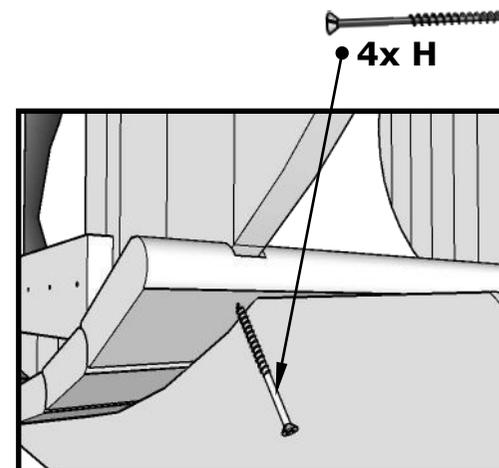
4.

SAUNA 220, Ø 200



Use waterlevel.

Arrow down



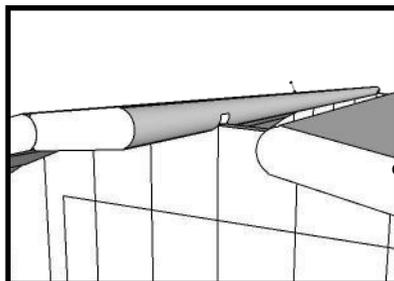
Don't leave so much space, if Your sauna from thermowood.

5.

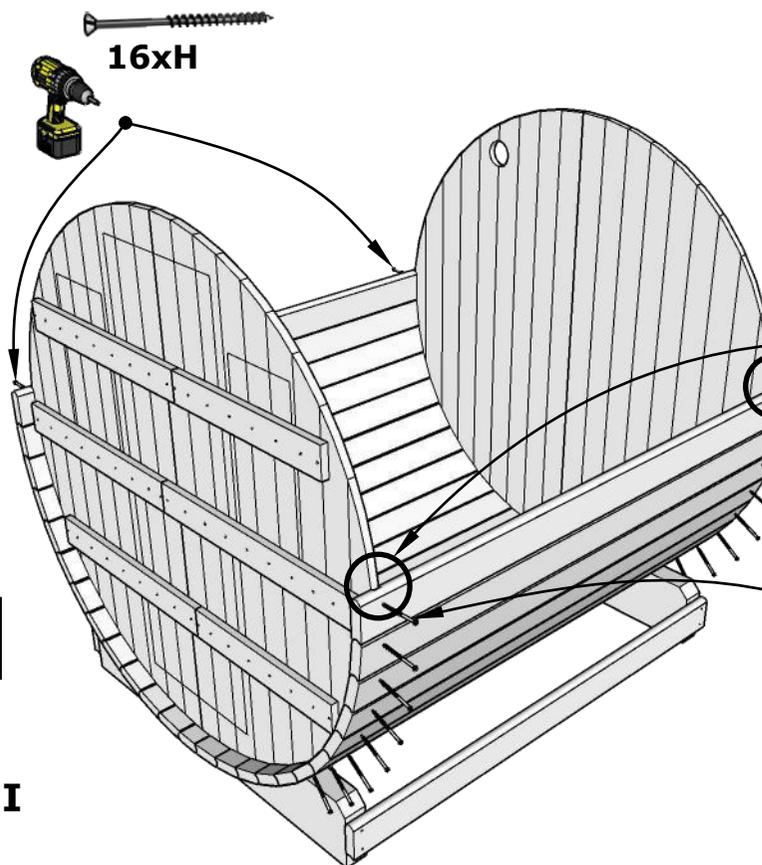
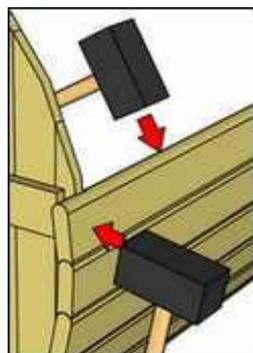
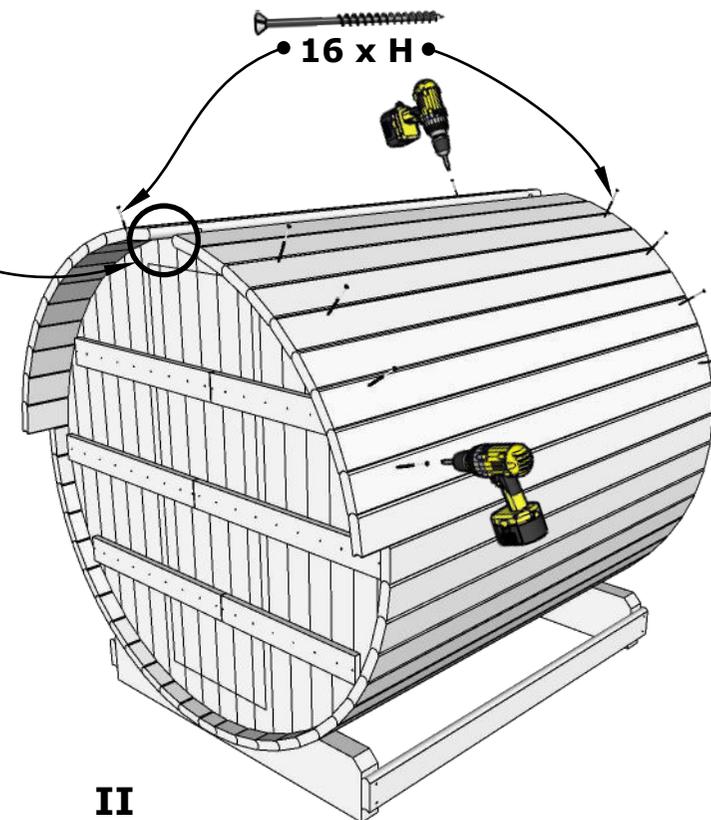
SAUNA 220, Ø 200



See next page.



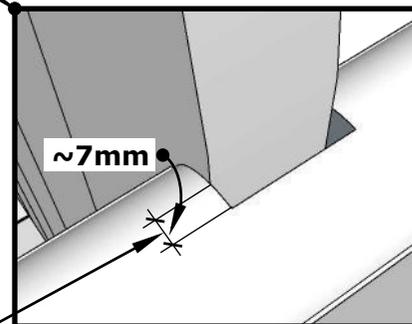
11x DET 5b
10x DET 5a



8x DET 3a
8x DET 3b

II

I



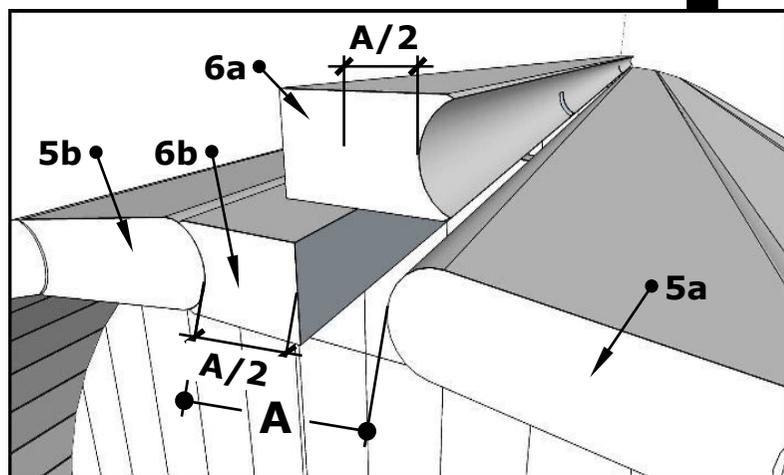
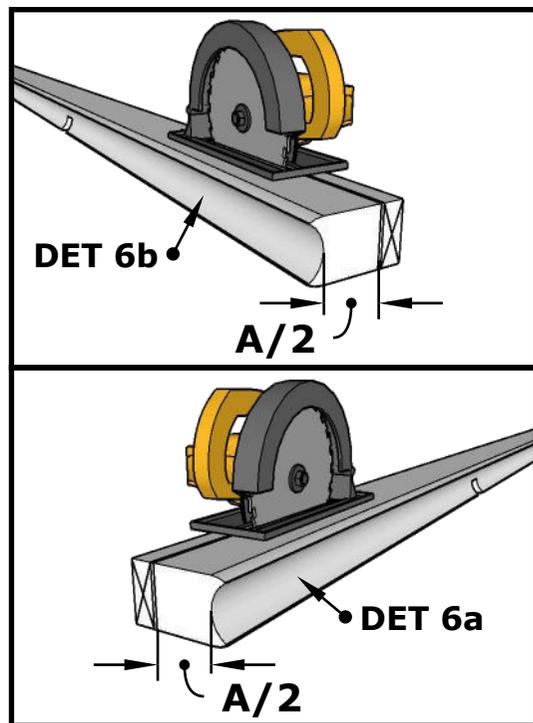
Don't leave so much space, if Your sauna from thermowood.

6.

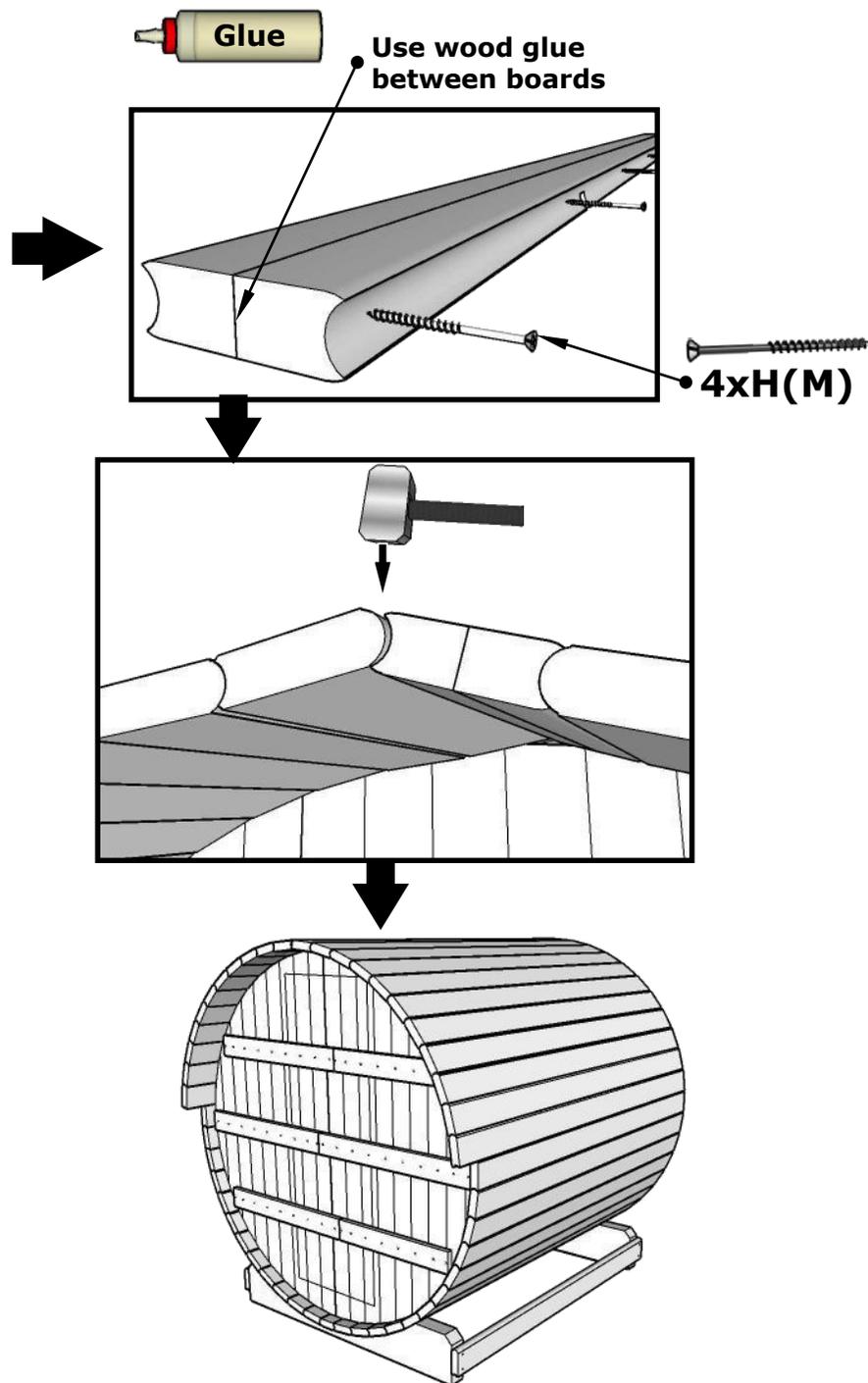
SAUNA 220, Ø 200



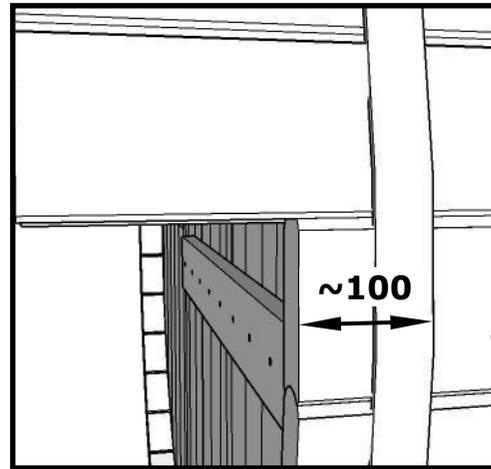
Important!



6A.

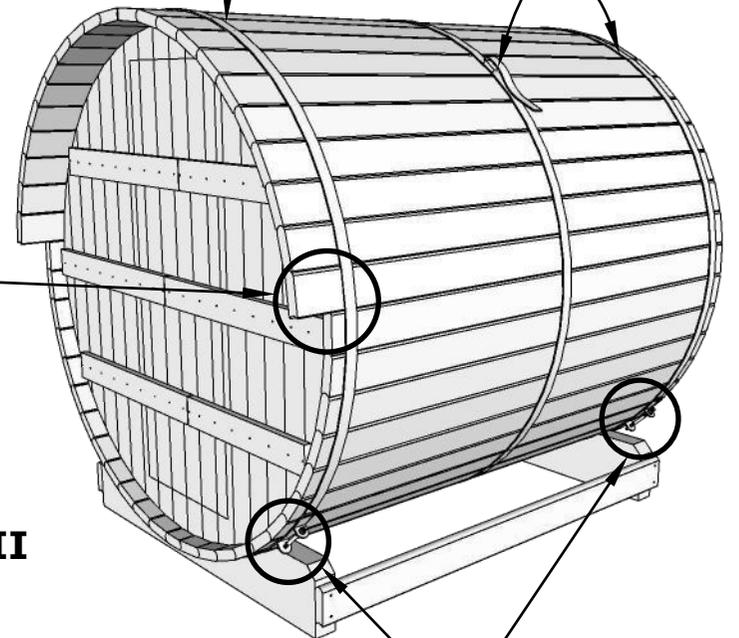


SAUNA 220, Ø 200



2x DET B

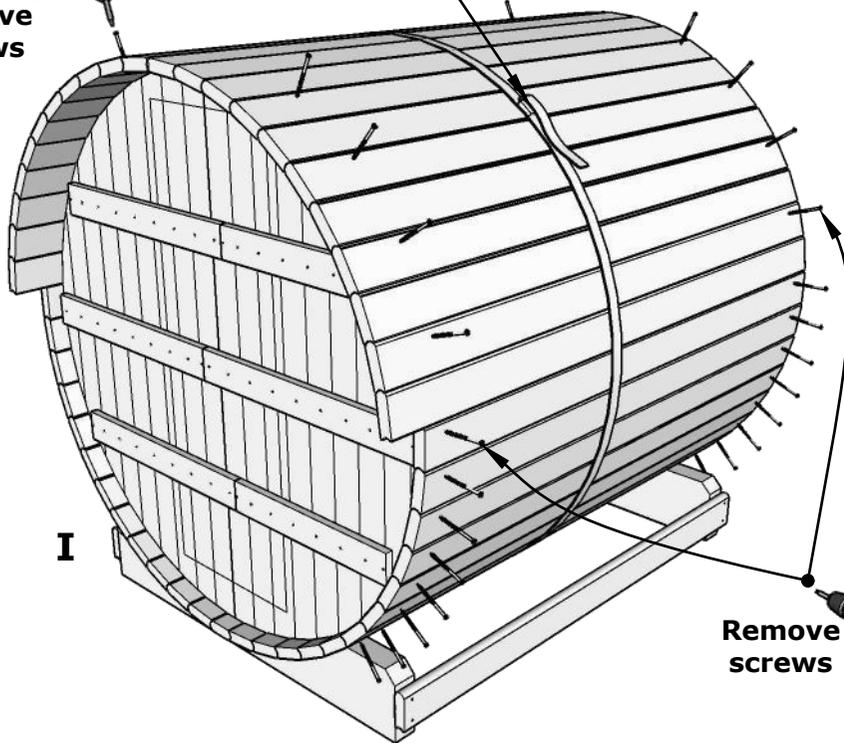
Remove



II

Remove screws

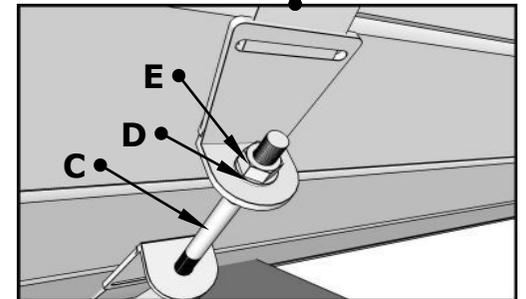
Use strap



I

Remove screws

Remove screws and use them on further sauna installation.



During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.

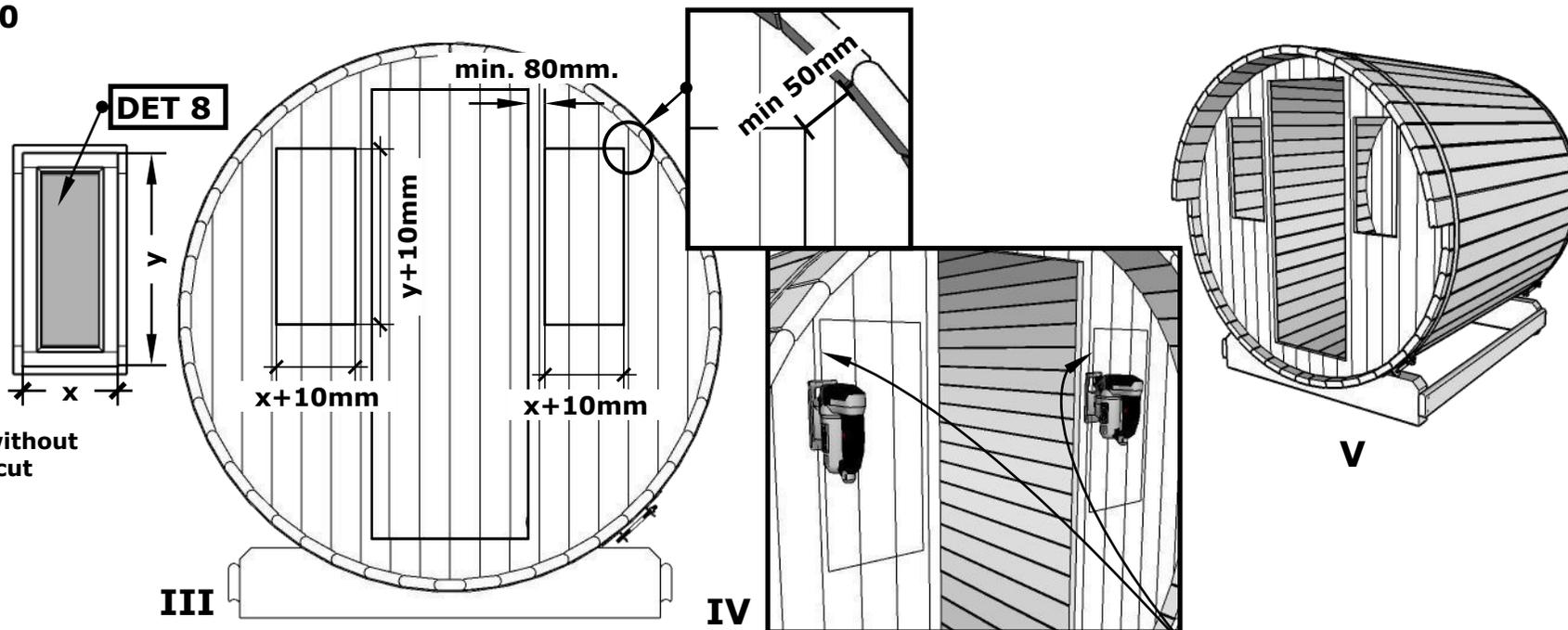


SAUNA 220, Ø 200

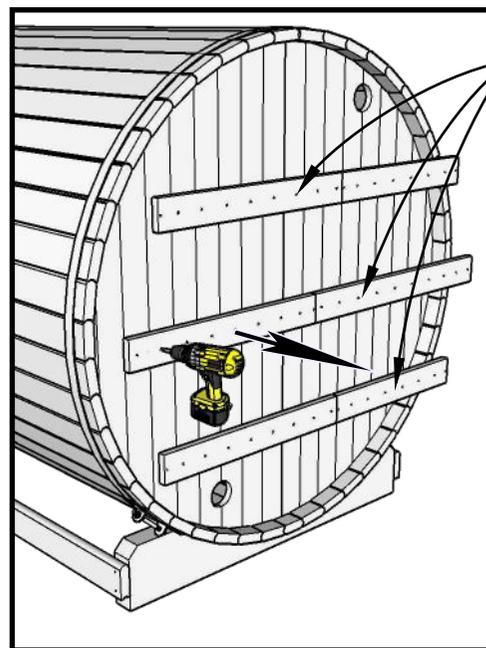
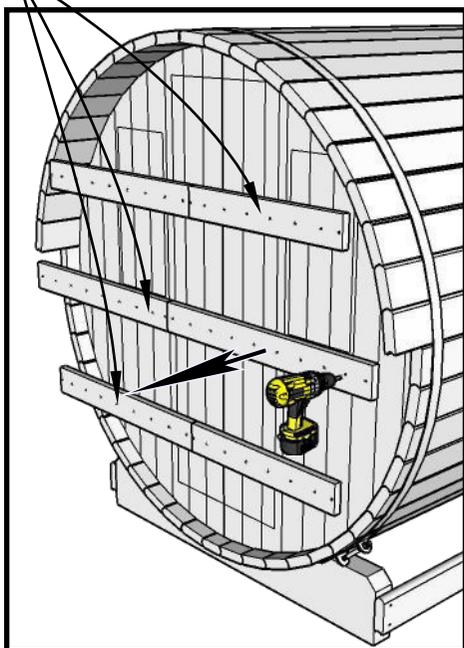


NB! Windows are optional.

If Your sauna model is without windows, please do not cut windows openings.

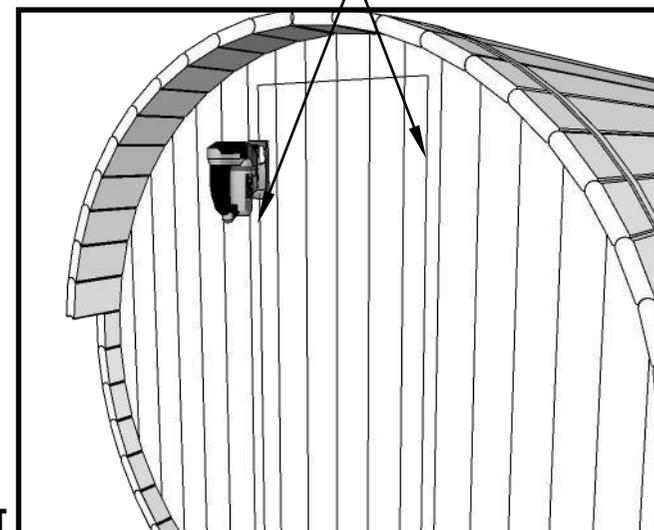


Remove all brackets



Remove all brackets

Cut out, follow the guidelines



8.

SAUNA 220, Ø 200



NB! Windows are optional.

If Your sauna model is without windows, please skip this page.



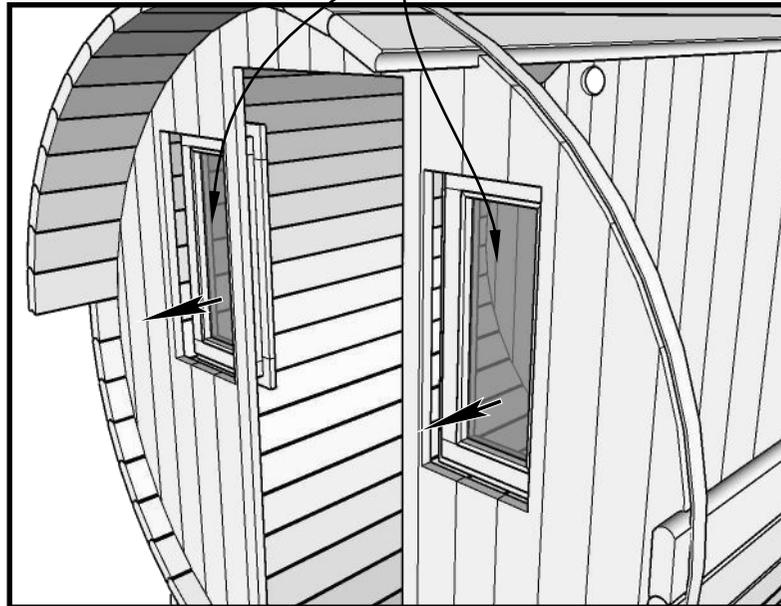
Use waterlevel for windows installation



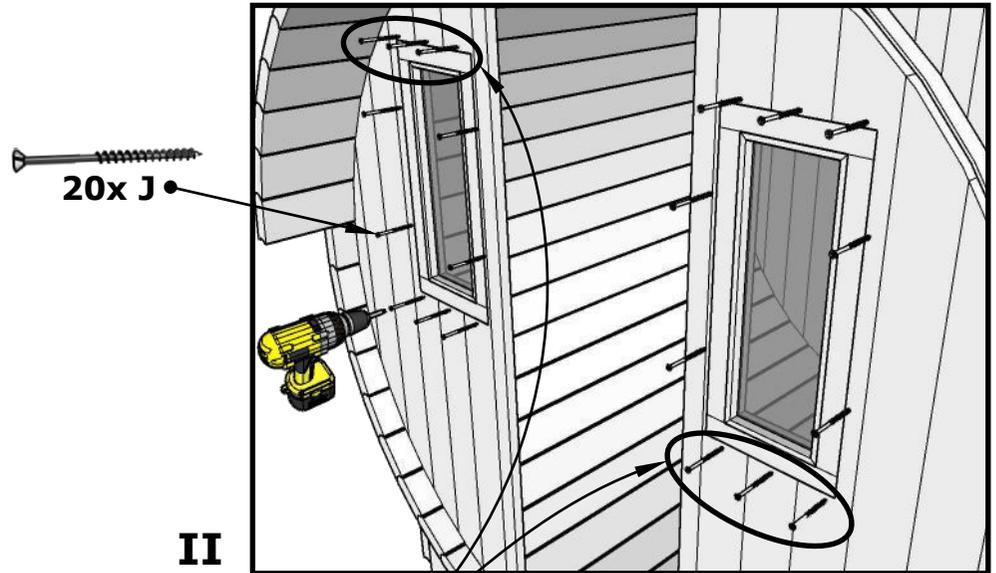
III

Place windows from inside.

2x DET 8



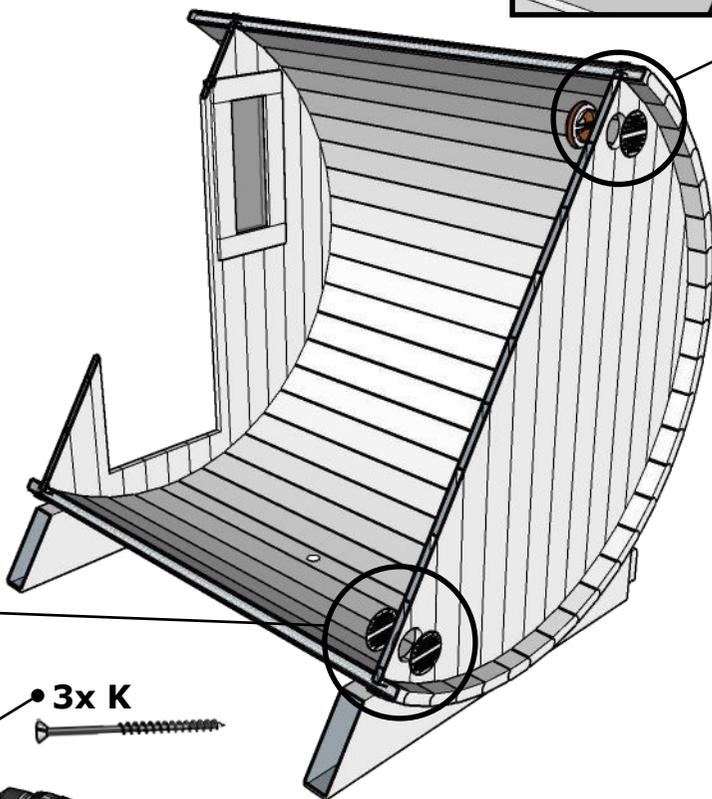
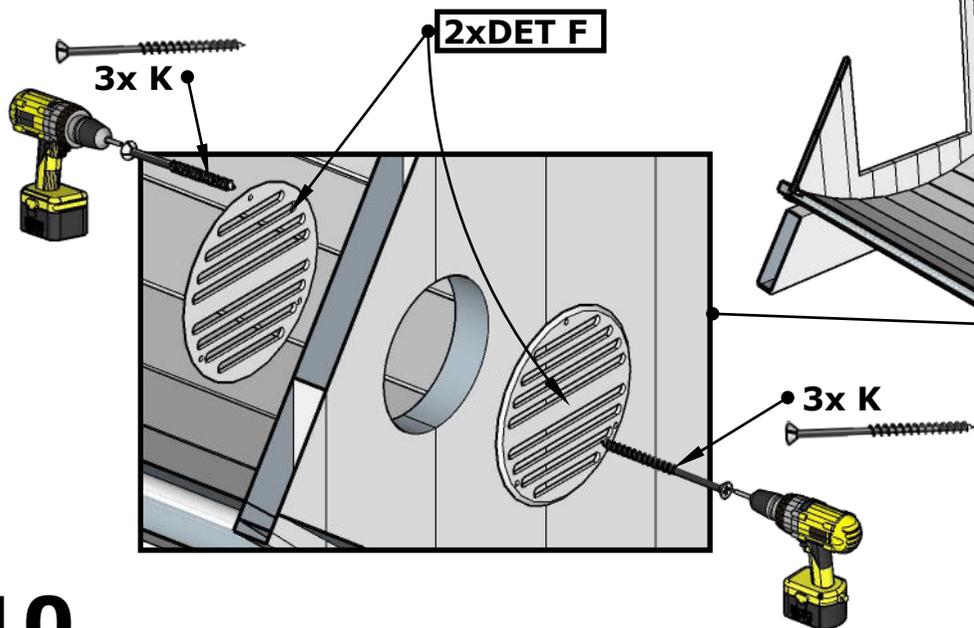
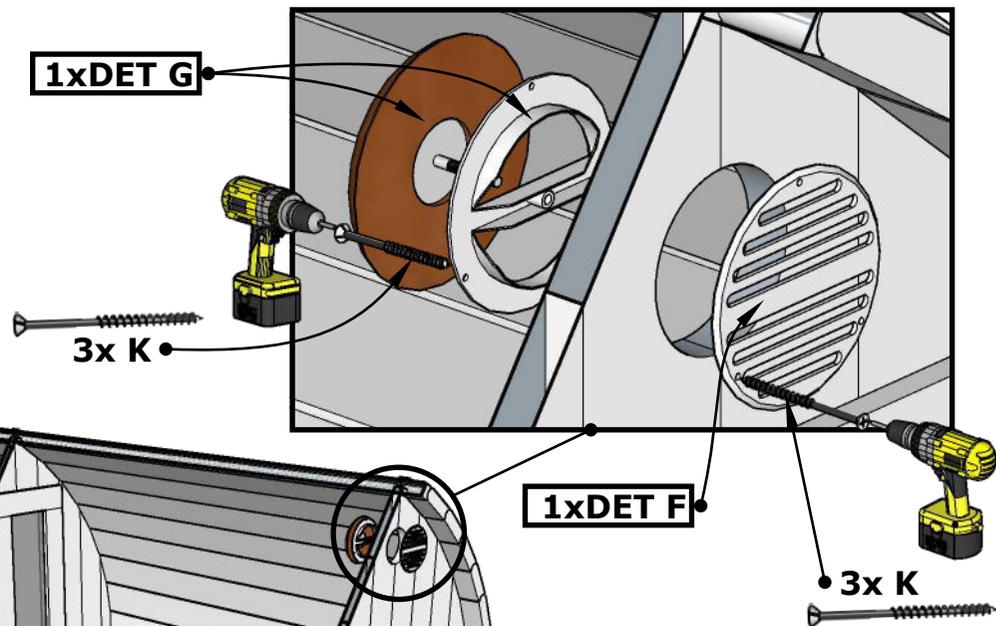
I



II

Horizontally fix screws in every board.

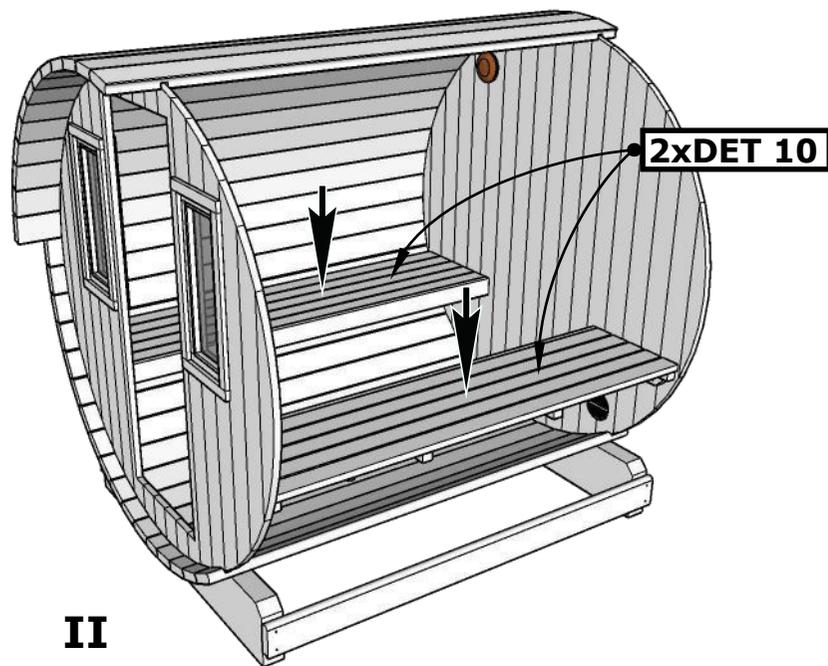
SAUNA 220, Ø 200



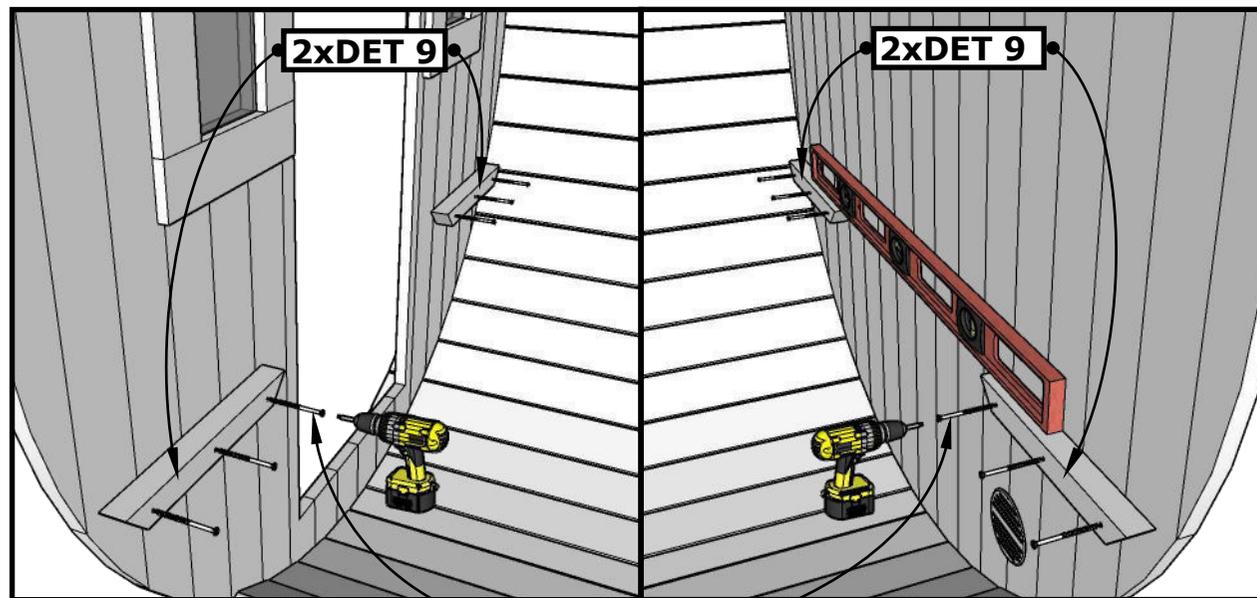
10.

(EM 103)

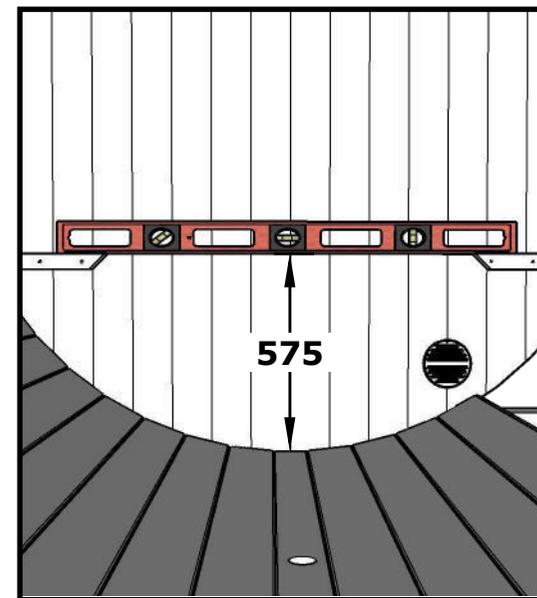
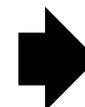
SAUNA 220, Ø 200



II



I



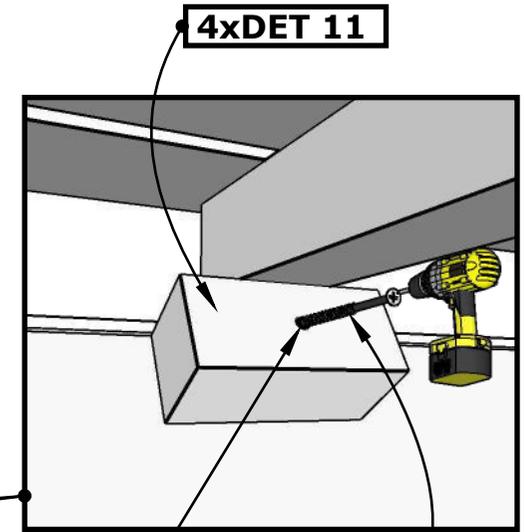
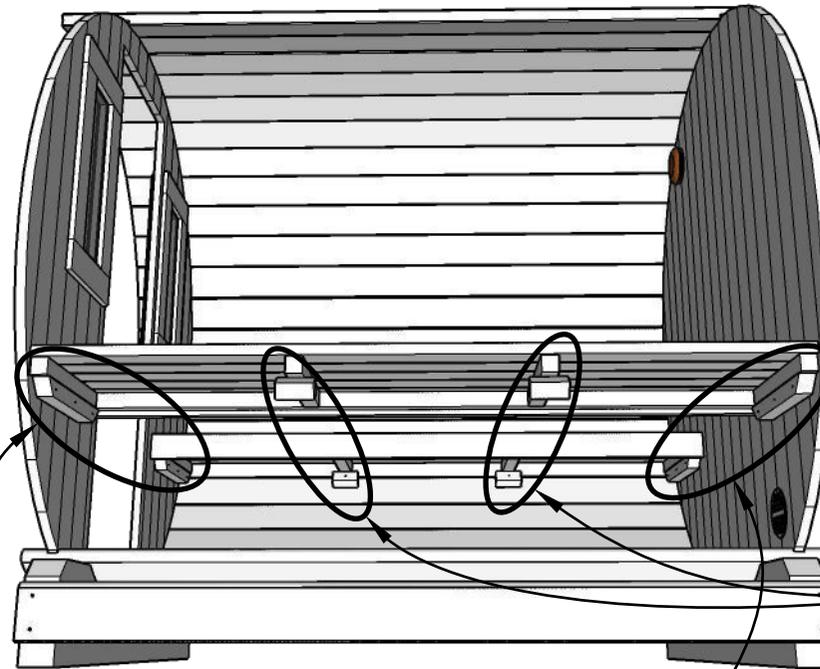
• 12x H •



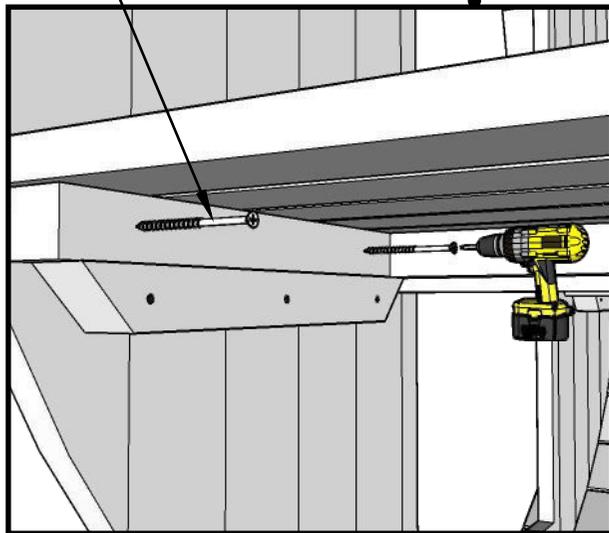
11.

(EM 103)

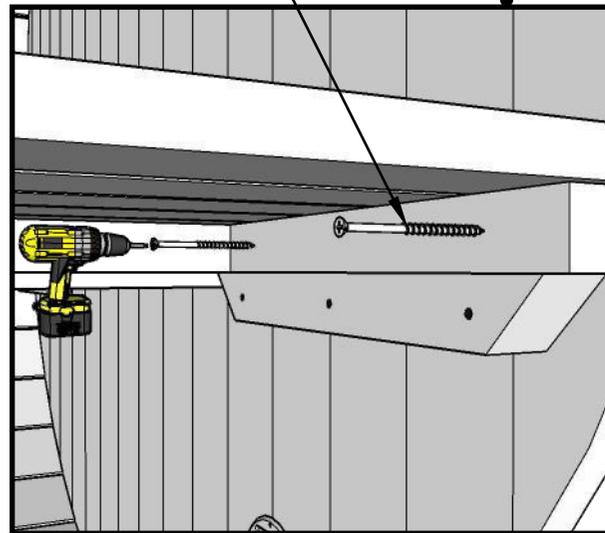
SAUNA 220, Ø 200



4x H

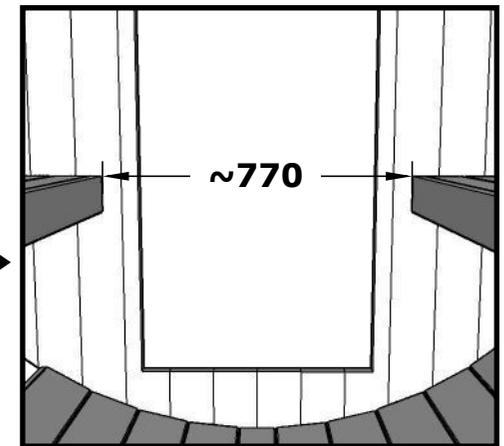


4x H



4x H

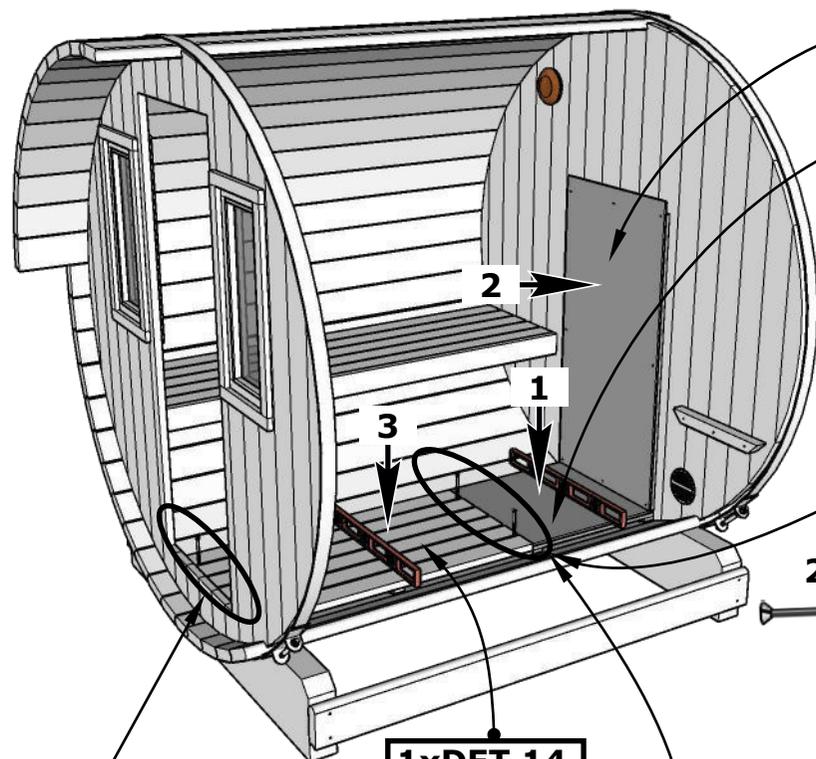
Drill holes Ø4mm
before screws



12.

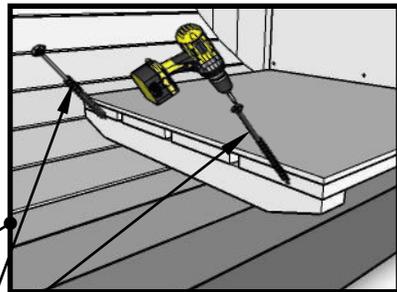
(EM 103)

SAUNA 220, Ø 200



**1xDET 13
(Minerit LW)**

**1x DET 12
(Minerit LW)**



2x H



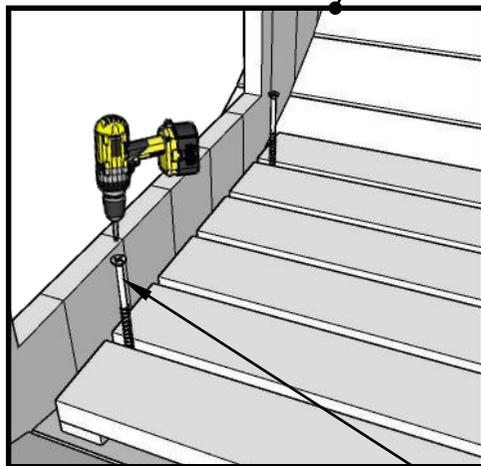
1xDET 14



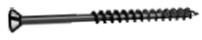
9x I(K)



2x DET L

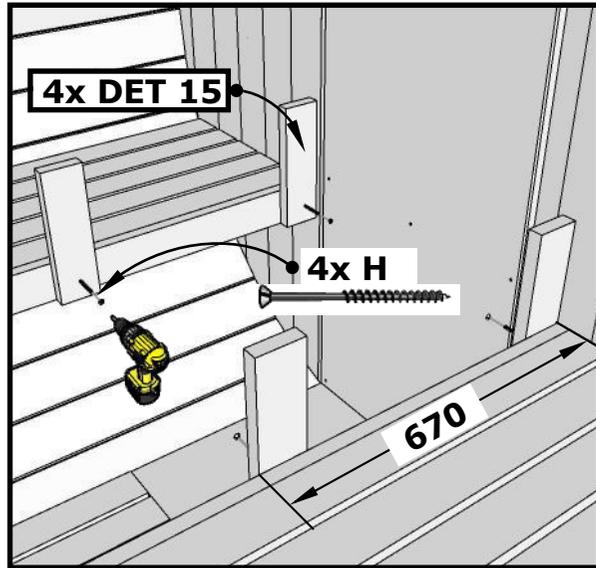


4x H

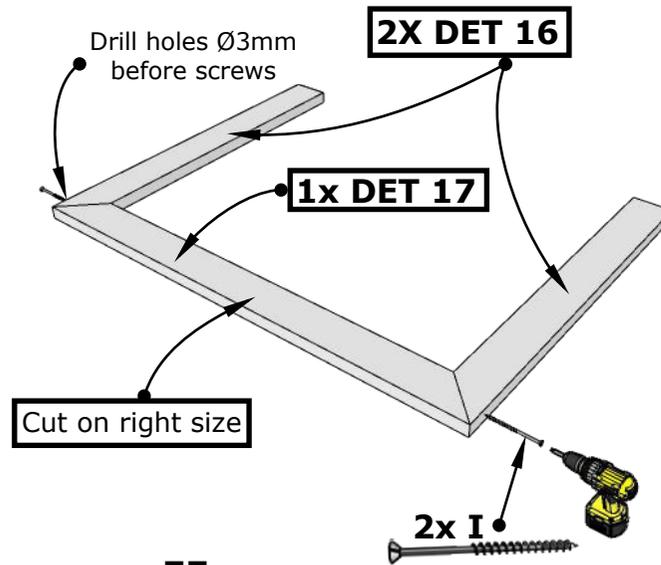


NB! If Your Sauna equipped with electrical heater, then fix DET 13 directly to the wall without DET L. Then use screws K.

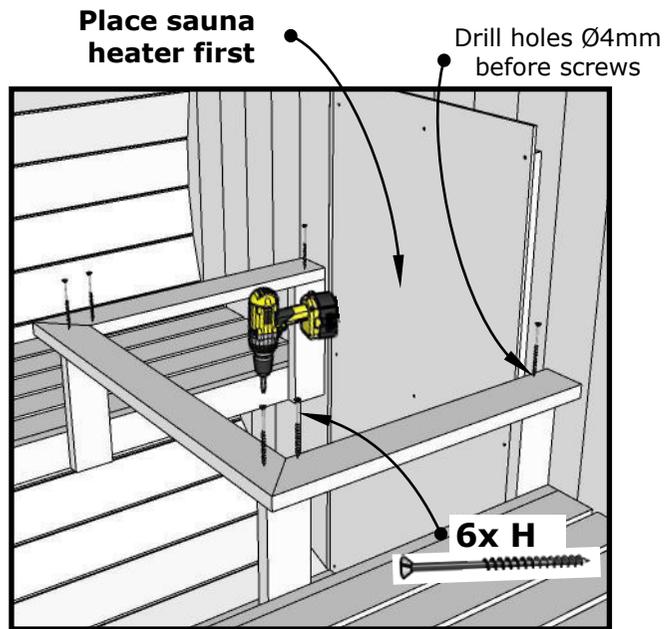
SAUNA 220, Ø 200



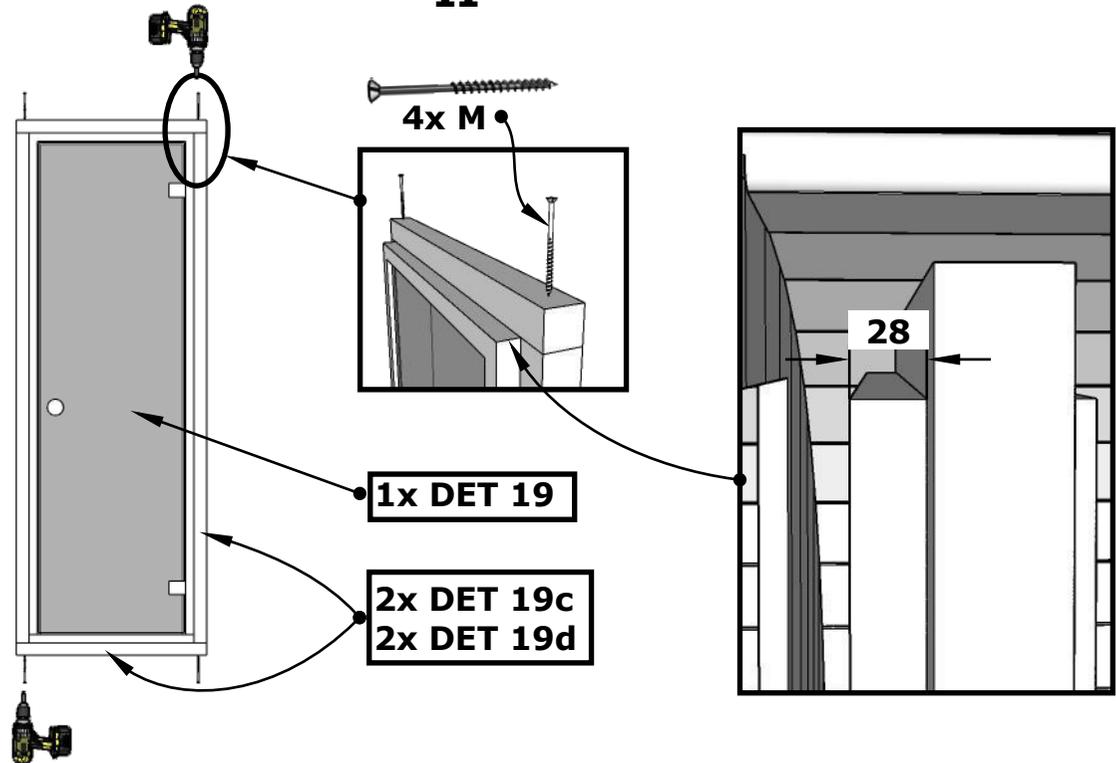
I



II



III



IV

14.

SAUNA 220, Ø 200



If Your sauna equipped with wooden door, please check wooden door installation manual on extra pages.



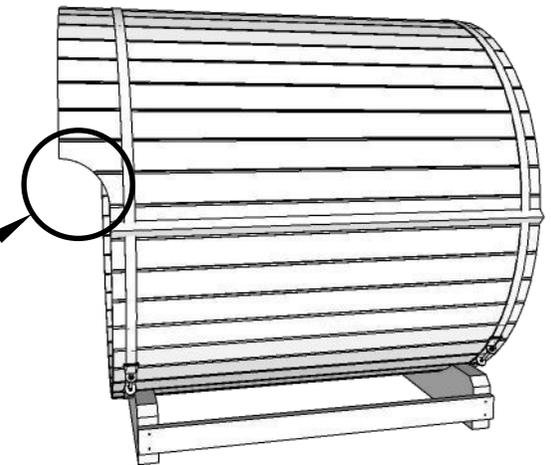
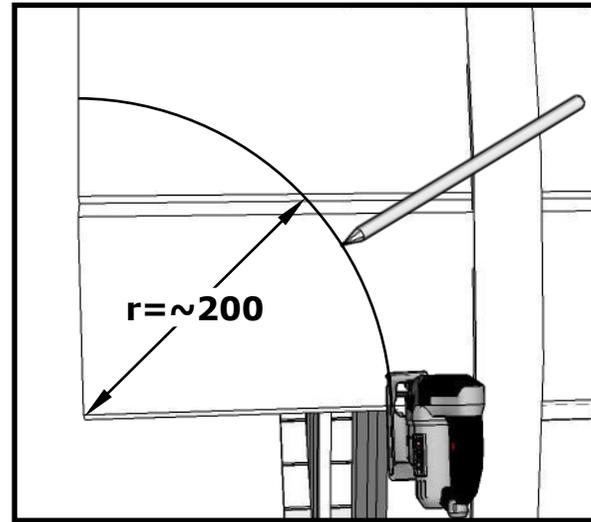
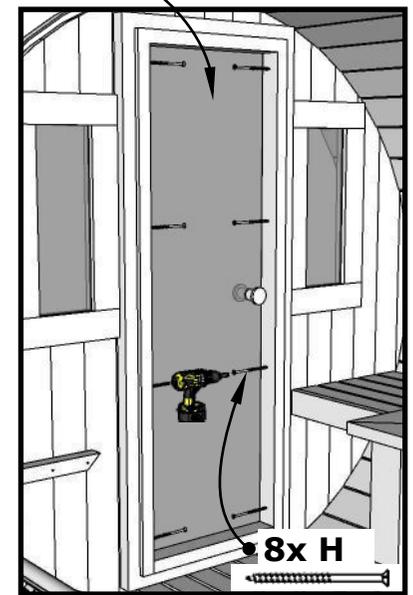
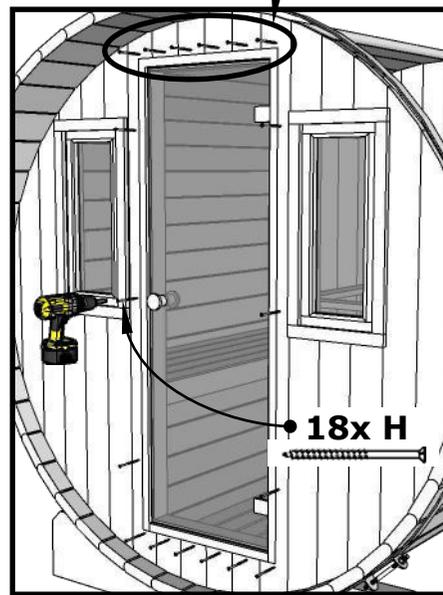
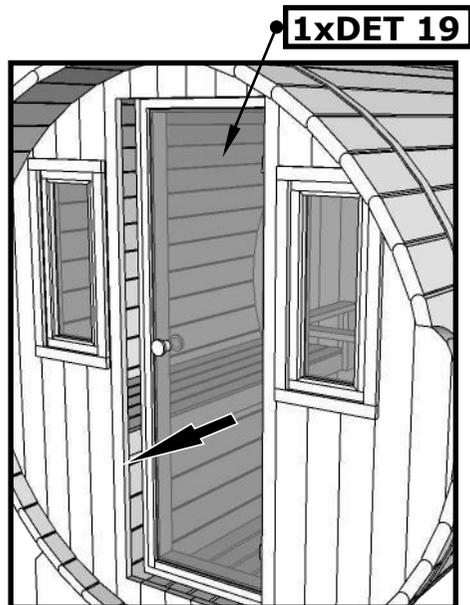
Use waterlevel for door installation

Place door from inside

Horizontally fix screws in every board

2xDET 19a
2xDET 19b

Push door against the wall and fix it from inside



IV

15. I

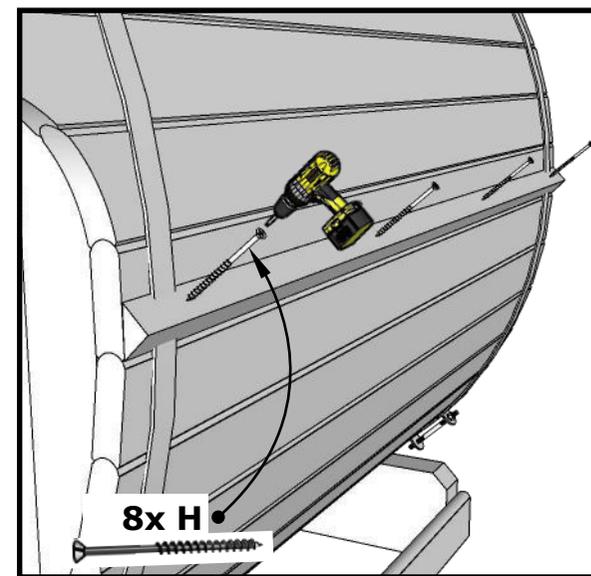
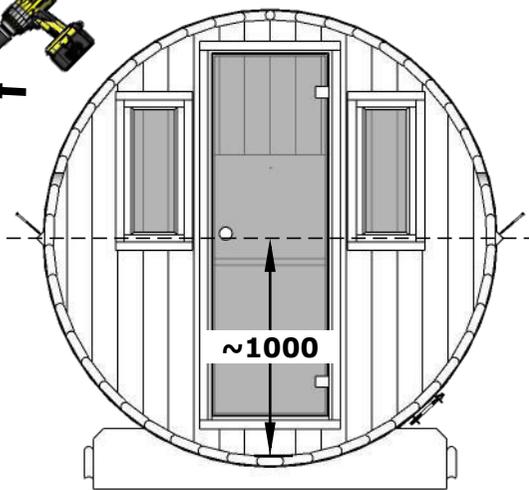
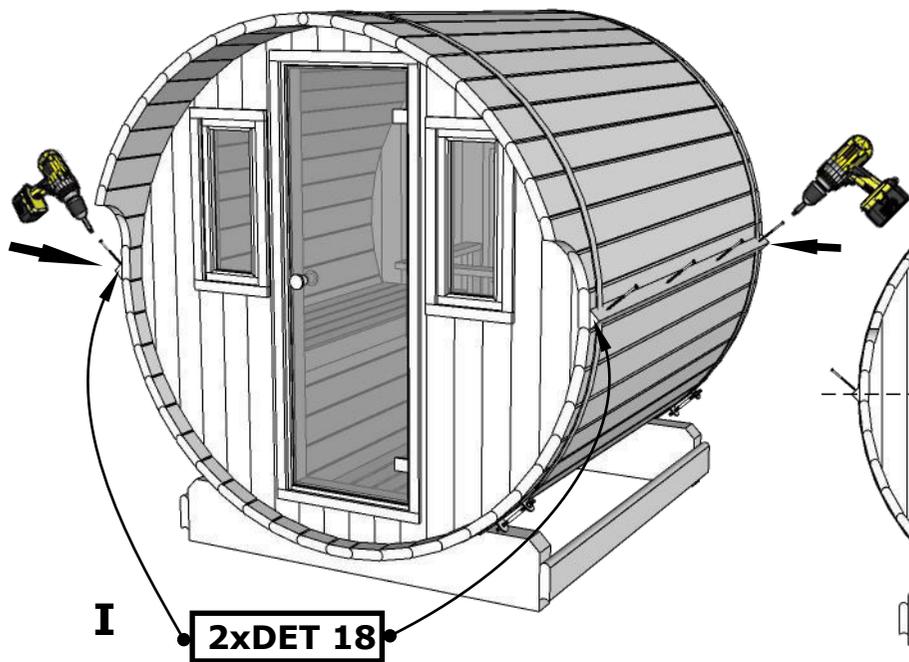
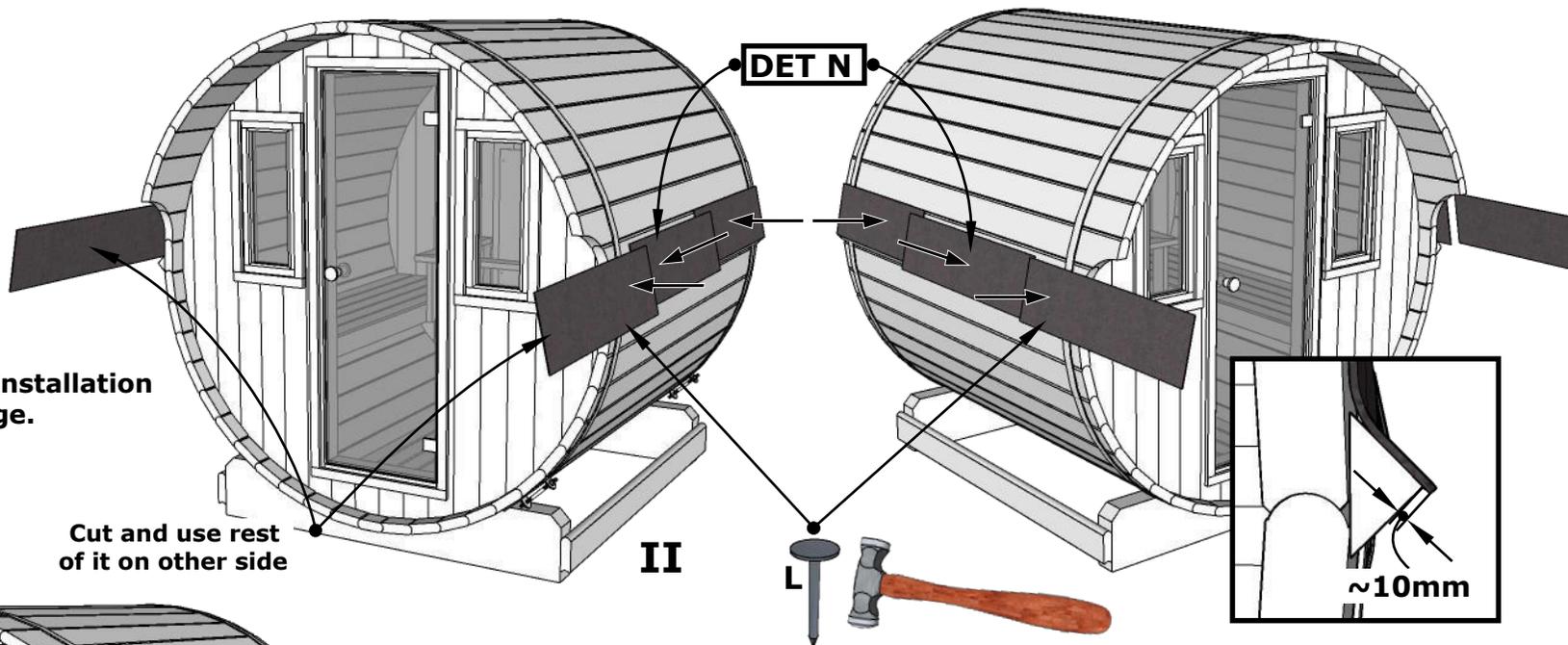
II

III

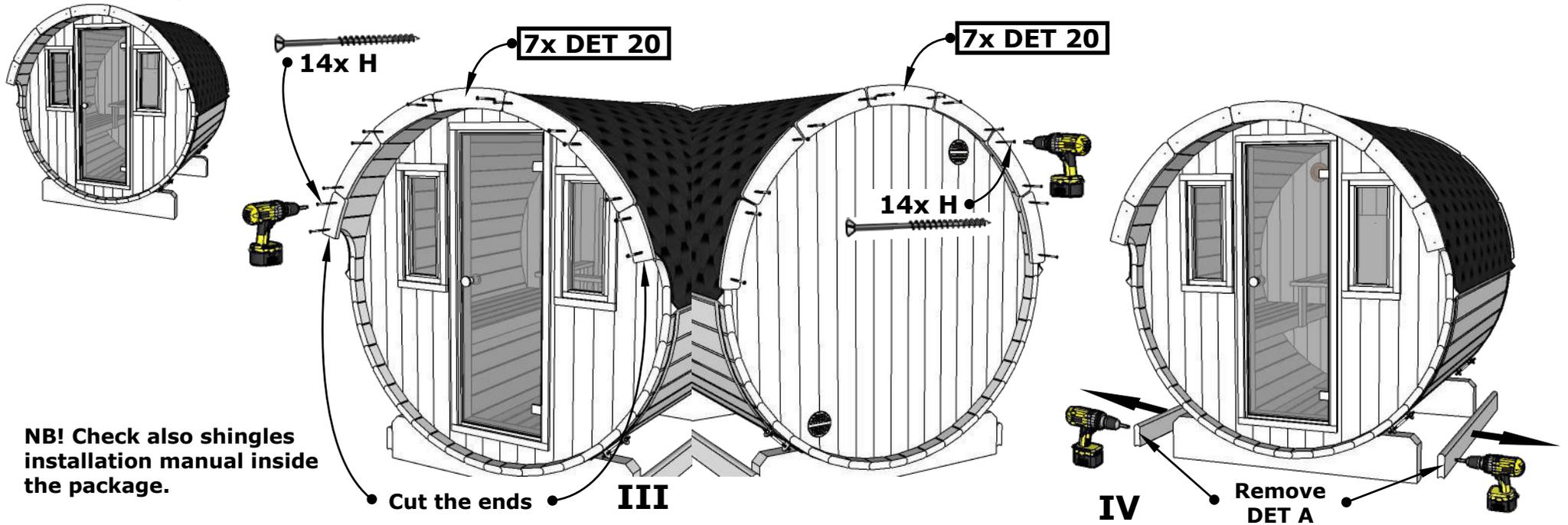
SAUNA 220, Ø 200



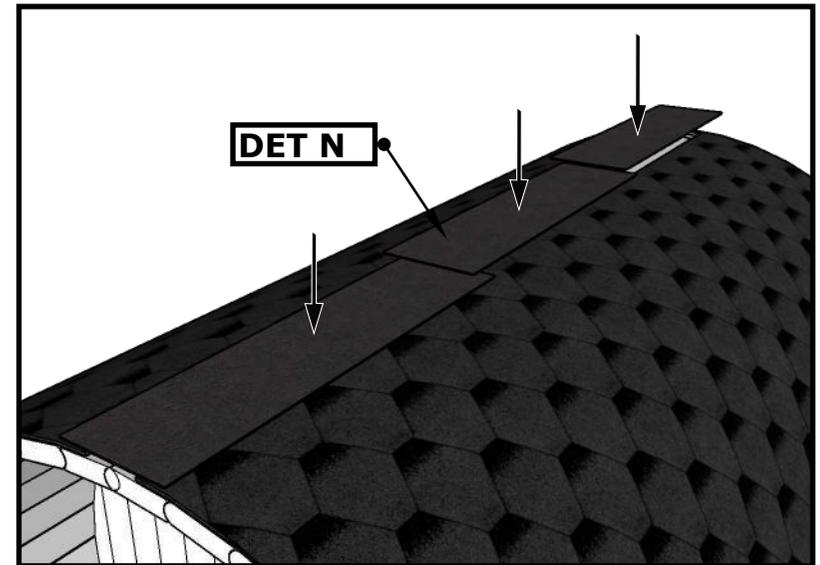
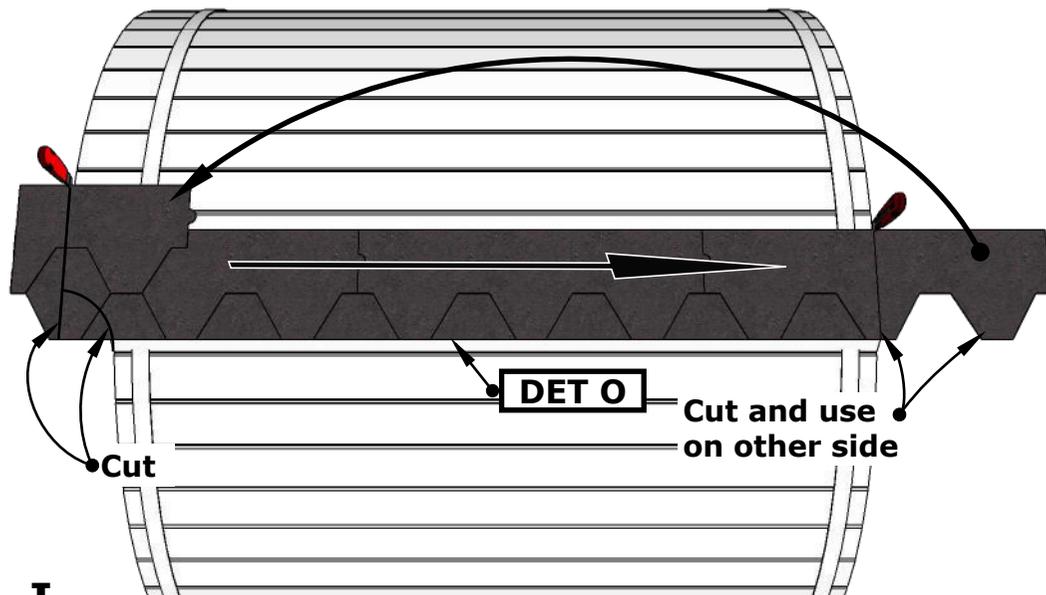
NB! Check also shingles installation manual inside the package.



SAUNA 220, Ø 200



NB! Check also shingles installation manual inside the package.



17.

Wooden door installation

