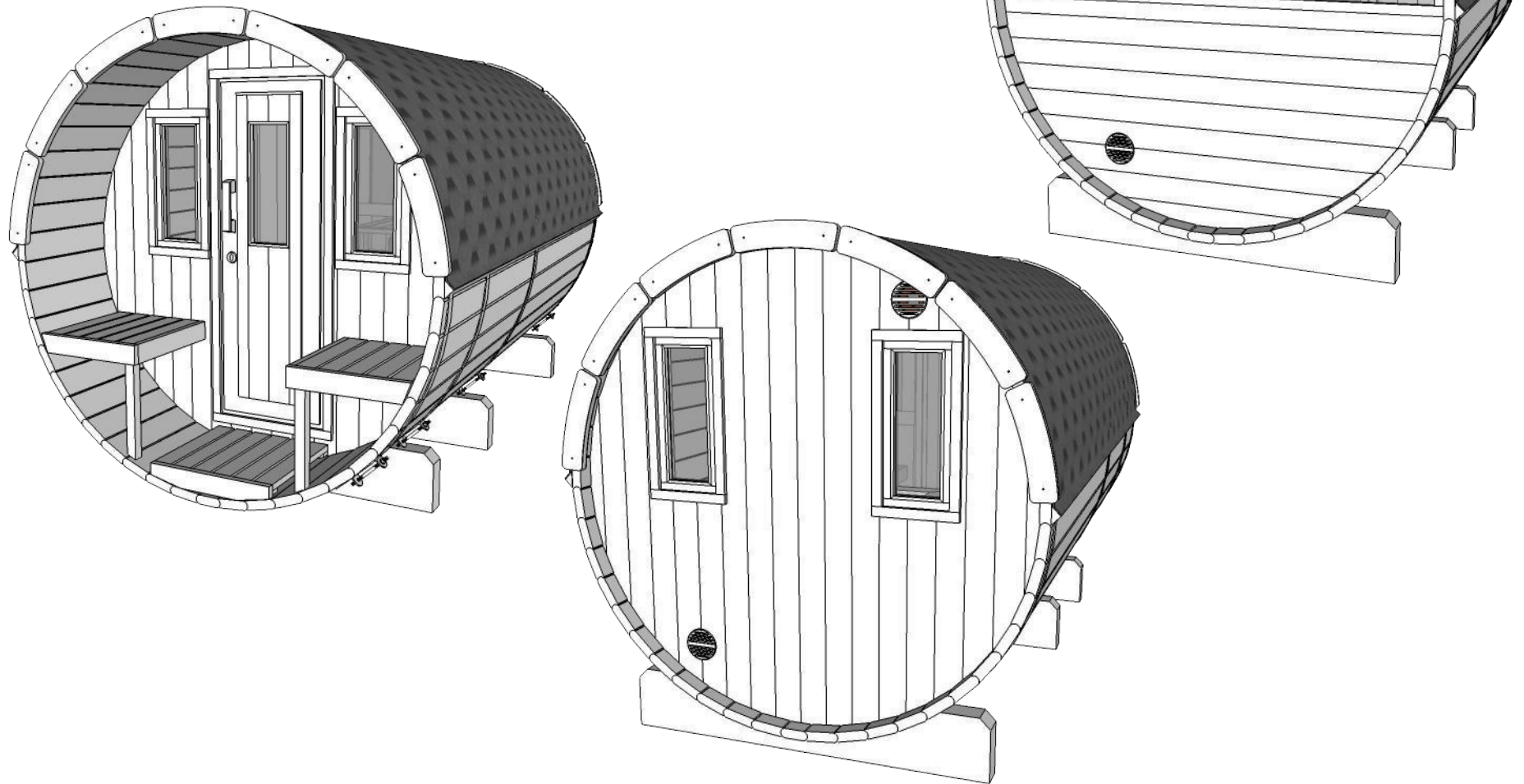


Sauna 330,Ø200 (terrace) installation (EM-006)

**Please read whole manual
carefully before start!**

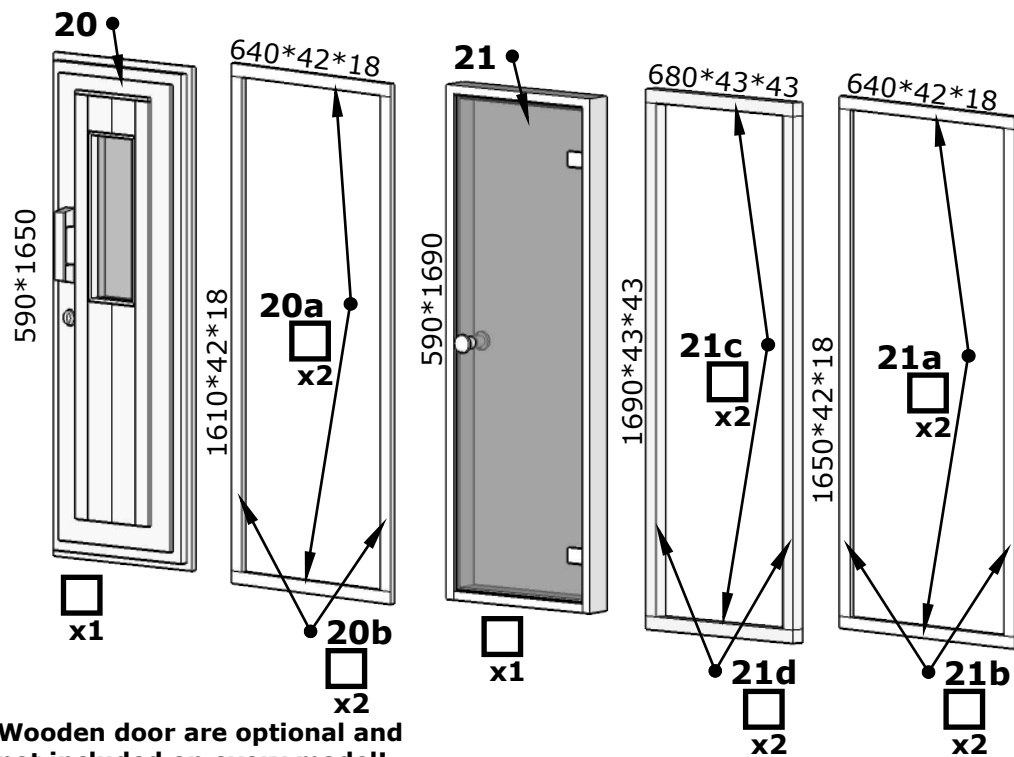
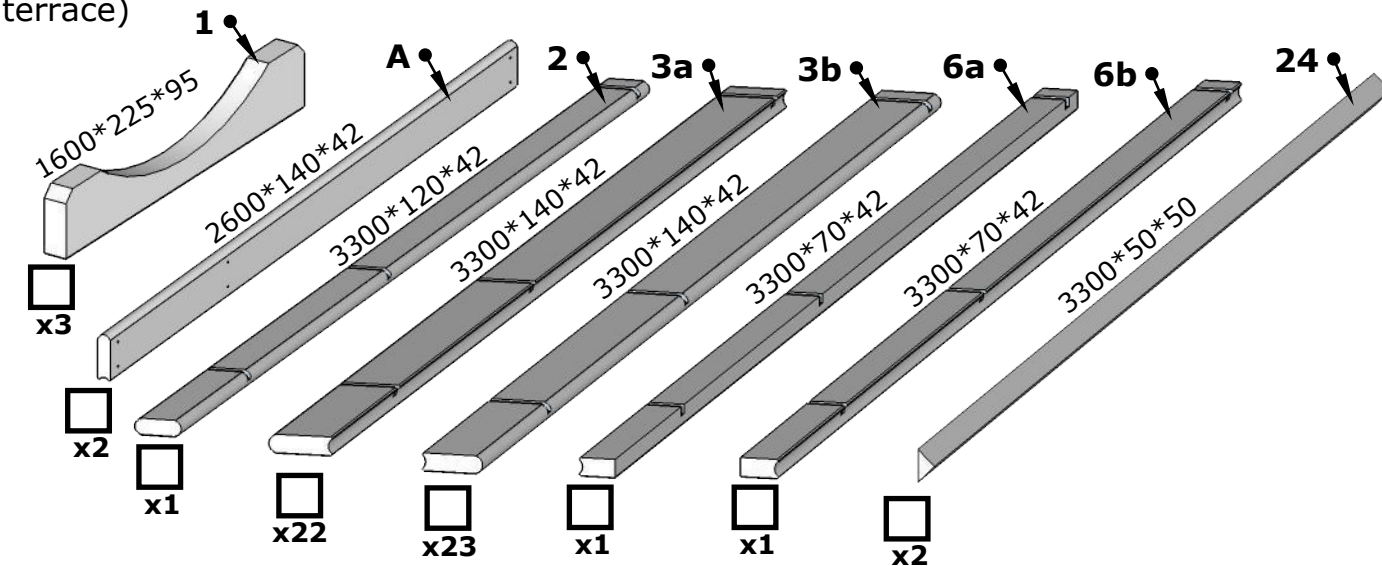
All given measurements are in millimeters.



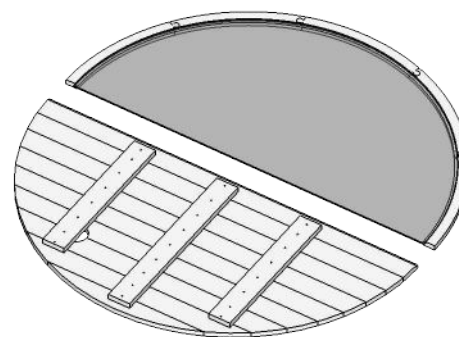
SAUNA 330, D200

(terrace)

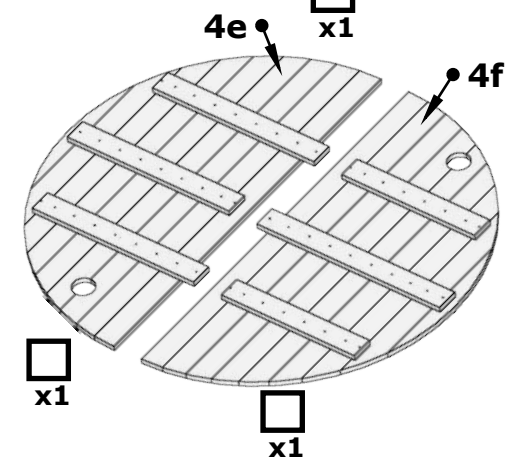
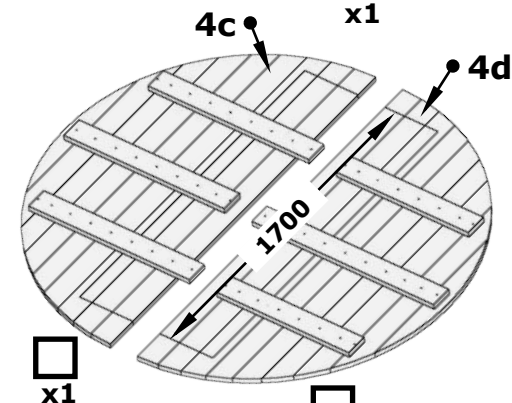
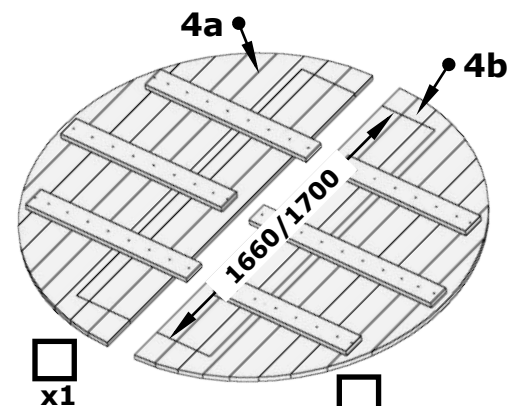
Details list Nr. 1



Wooden door are optional and not included on every model!



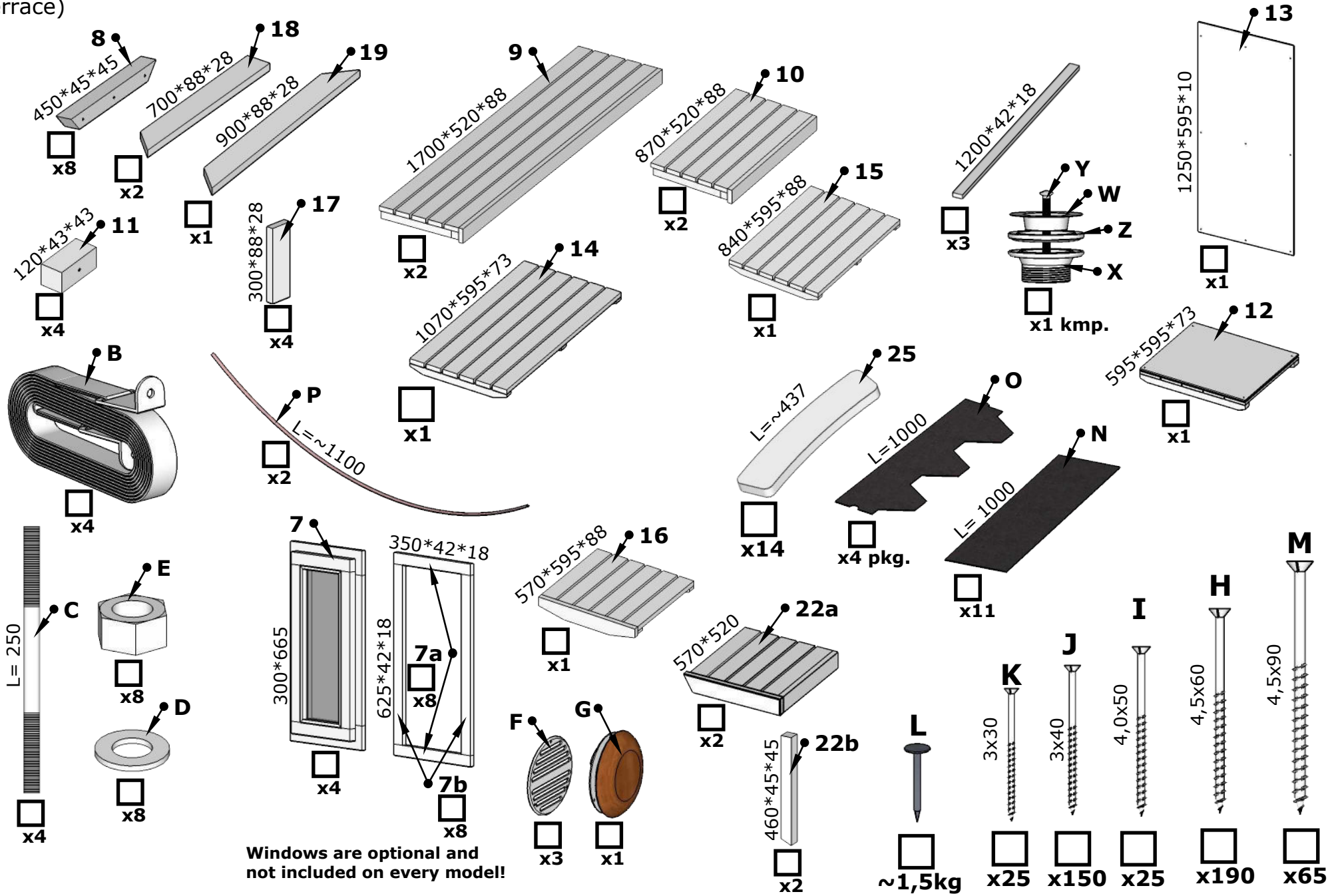
Half-moon glass wall optional and not included on every model!



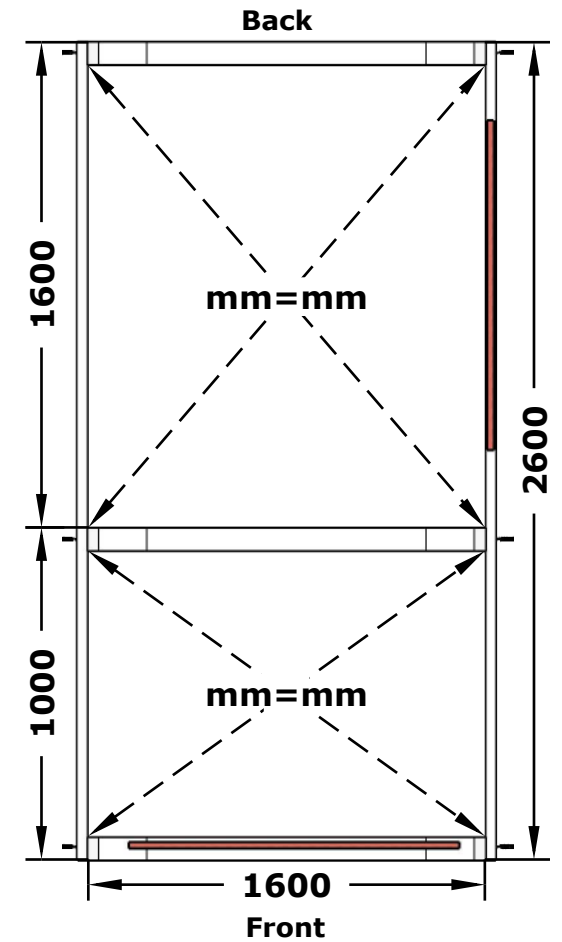
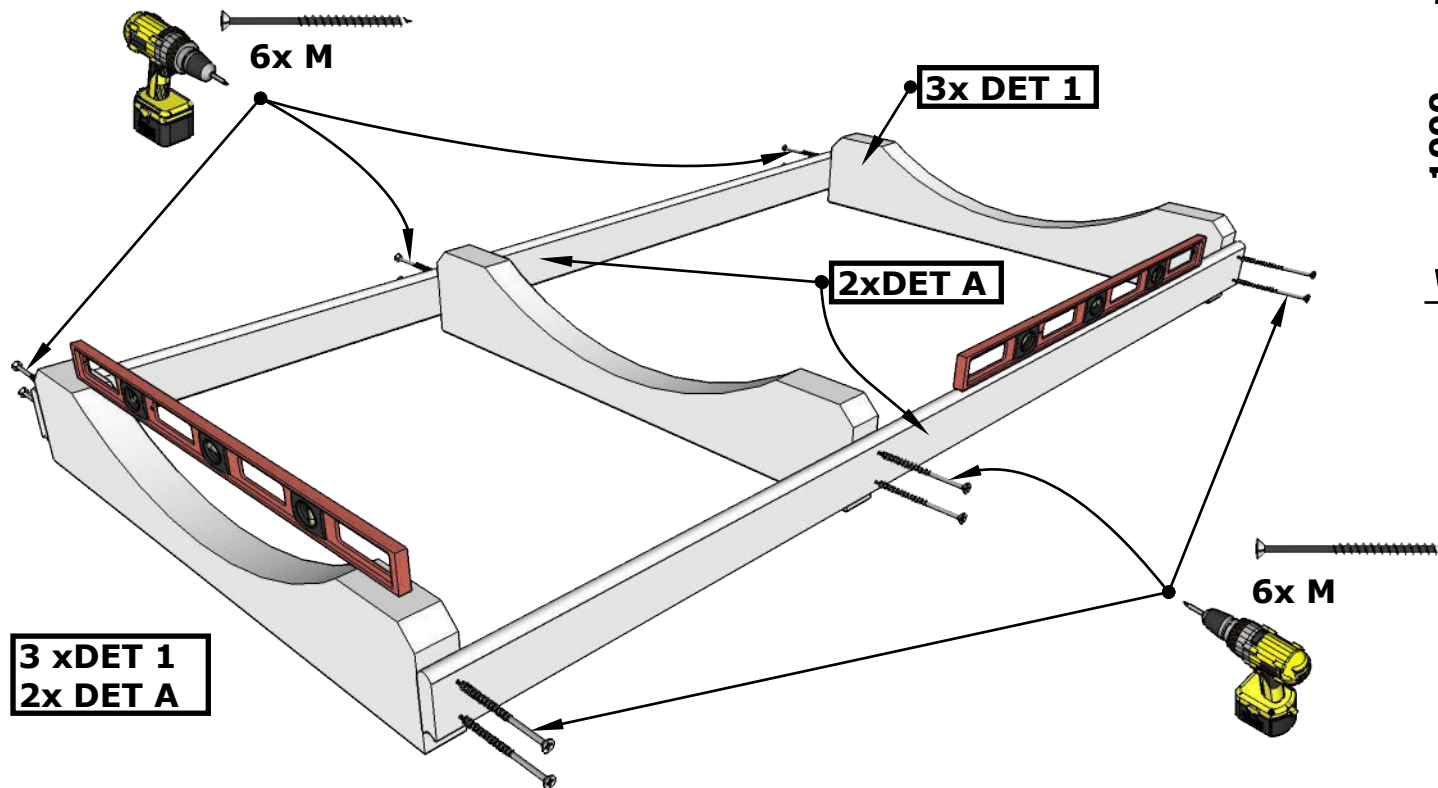
(terrace)

(terrace)

Details list Nr. 2



Sauna 330, D 200 (terrace)



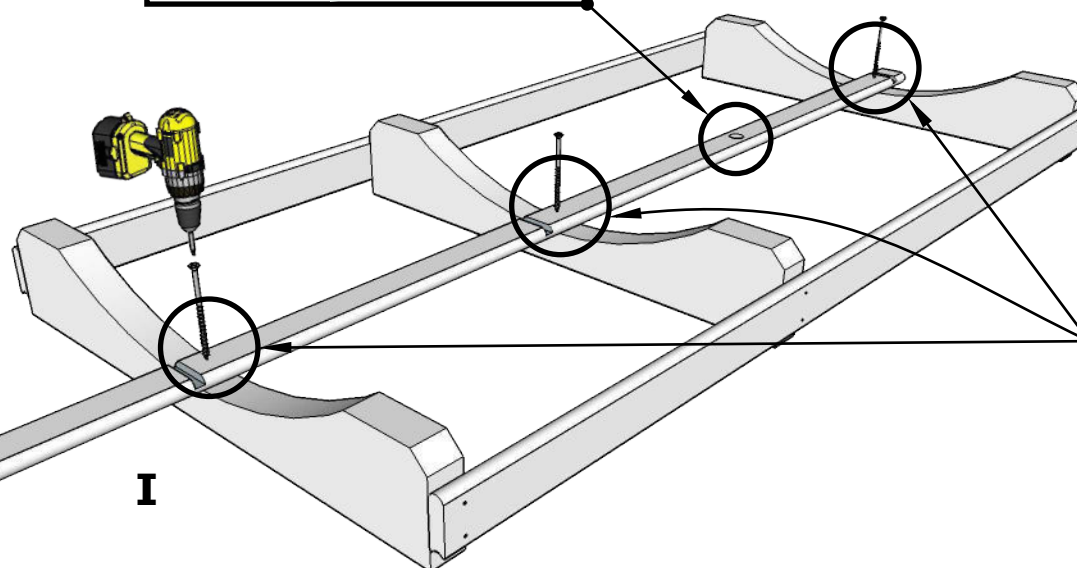
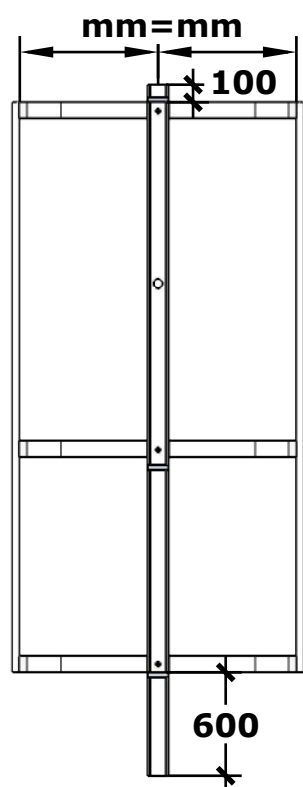
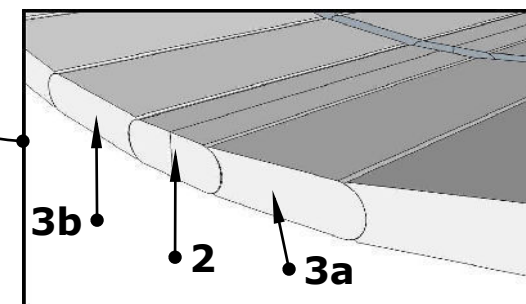
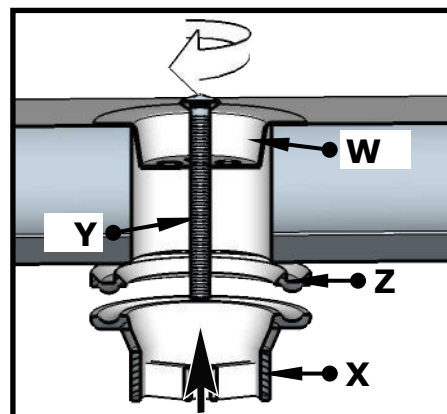
1.

Sauna 330, D 200 (terrace)

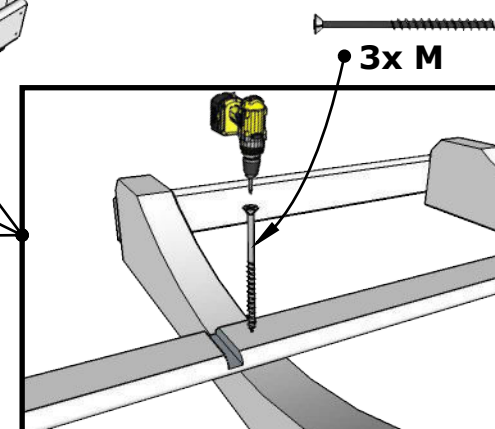


4 x DET 3a
4 x DET 3b

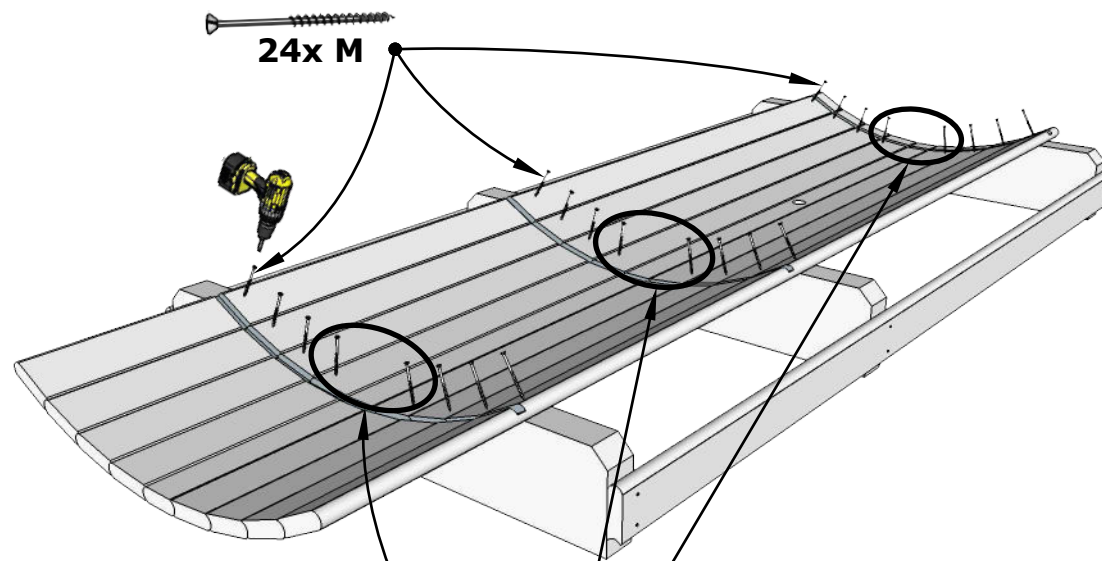
II



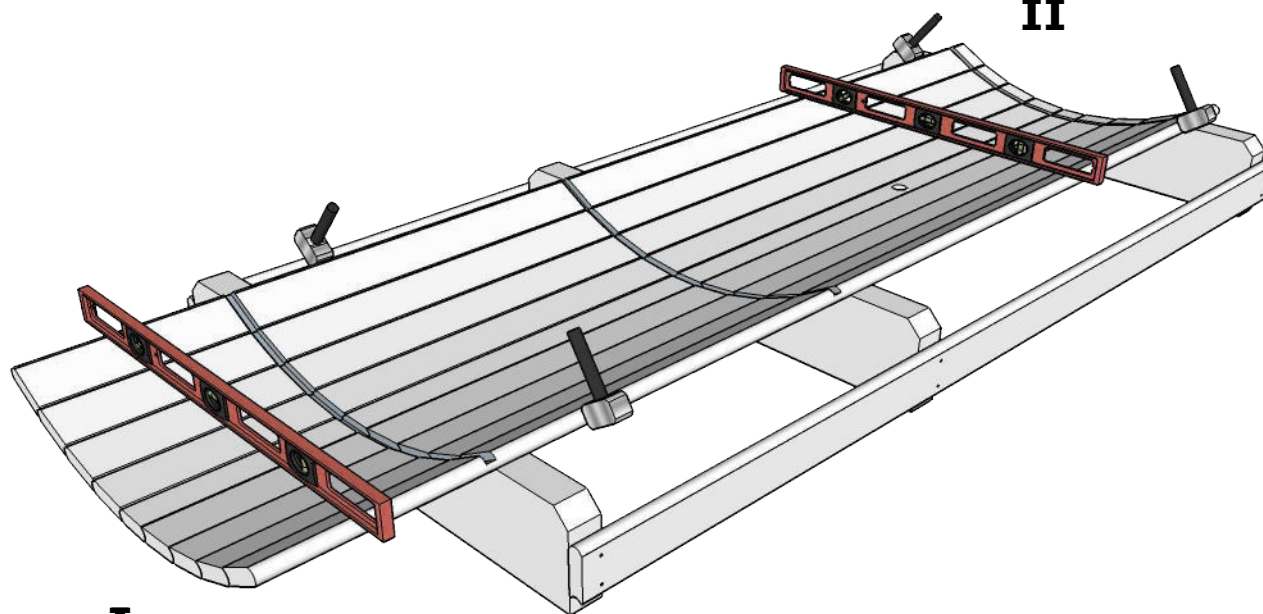
1x DET 2



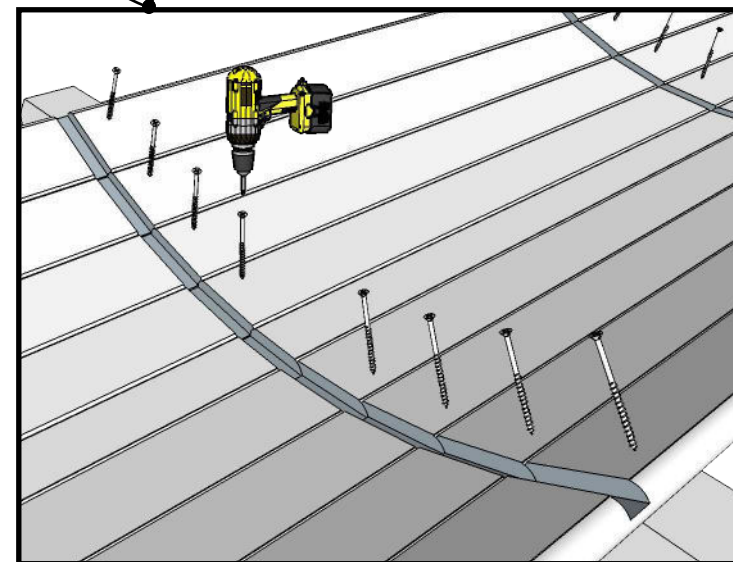
Sauna 330, D 200 (terrace)



II

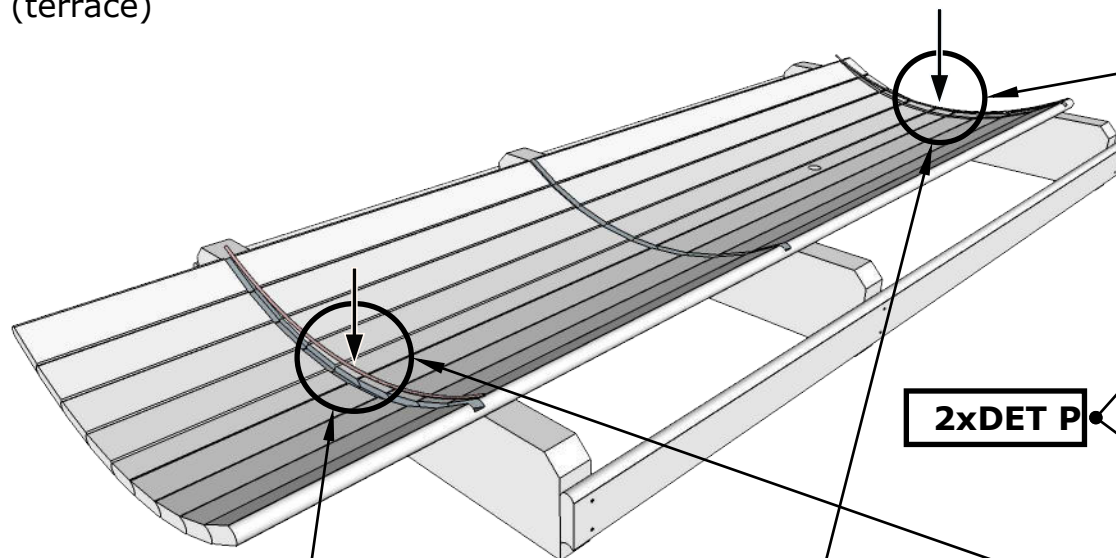


I



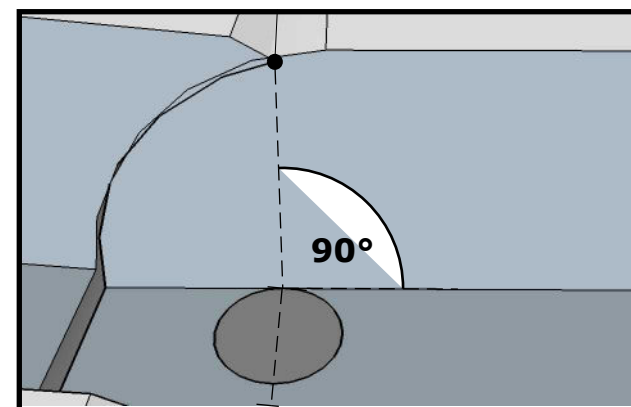
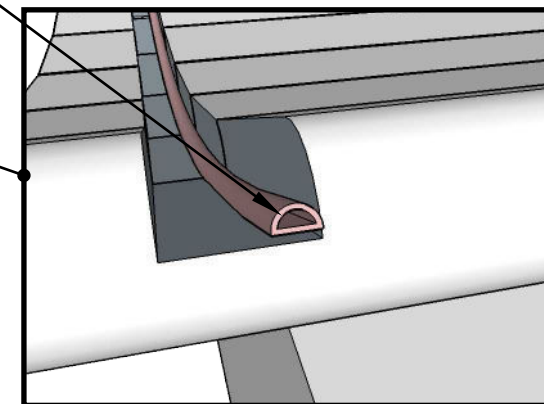
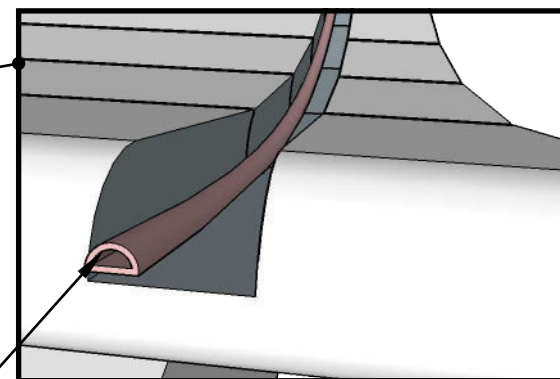
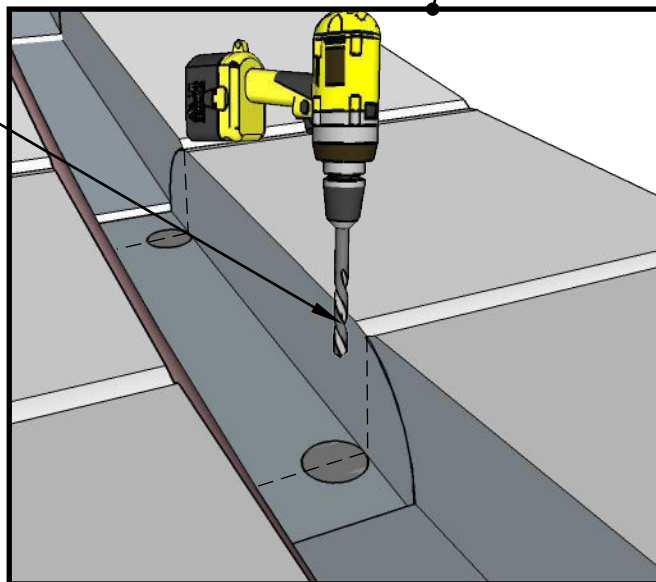
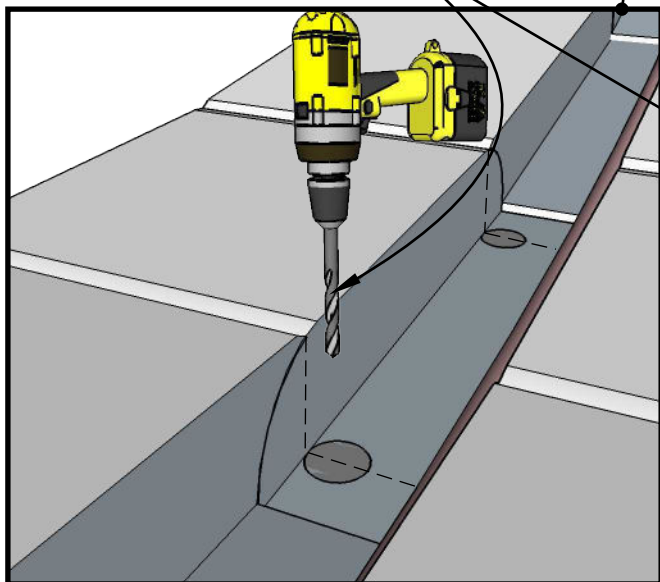
3.

Sauna 330, D 200 (terrace)



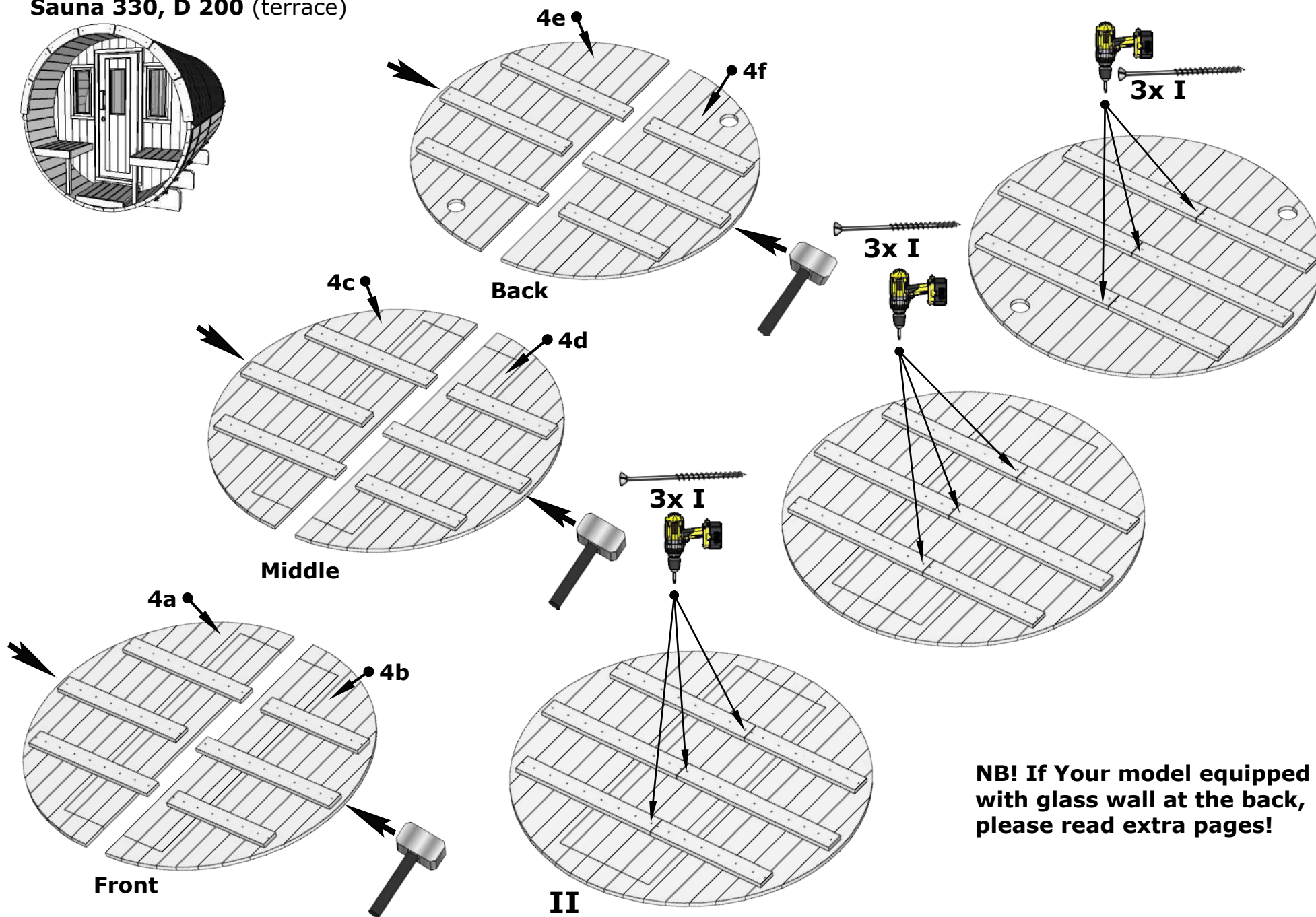
2xDET P

Drill 2 holes Ø10 mm
into DET 2 outside



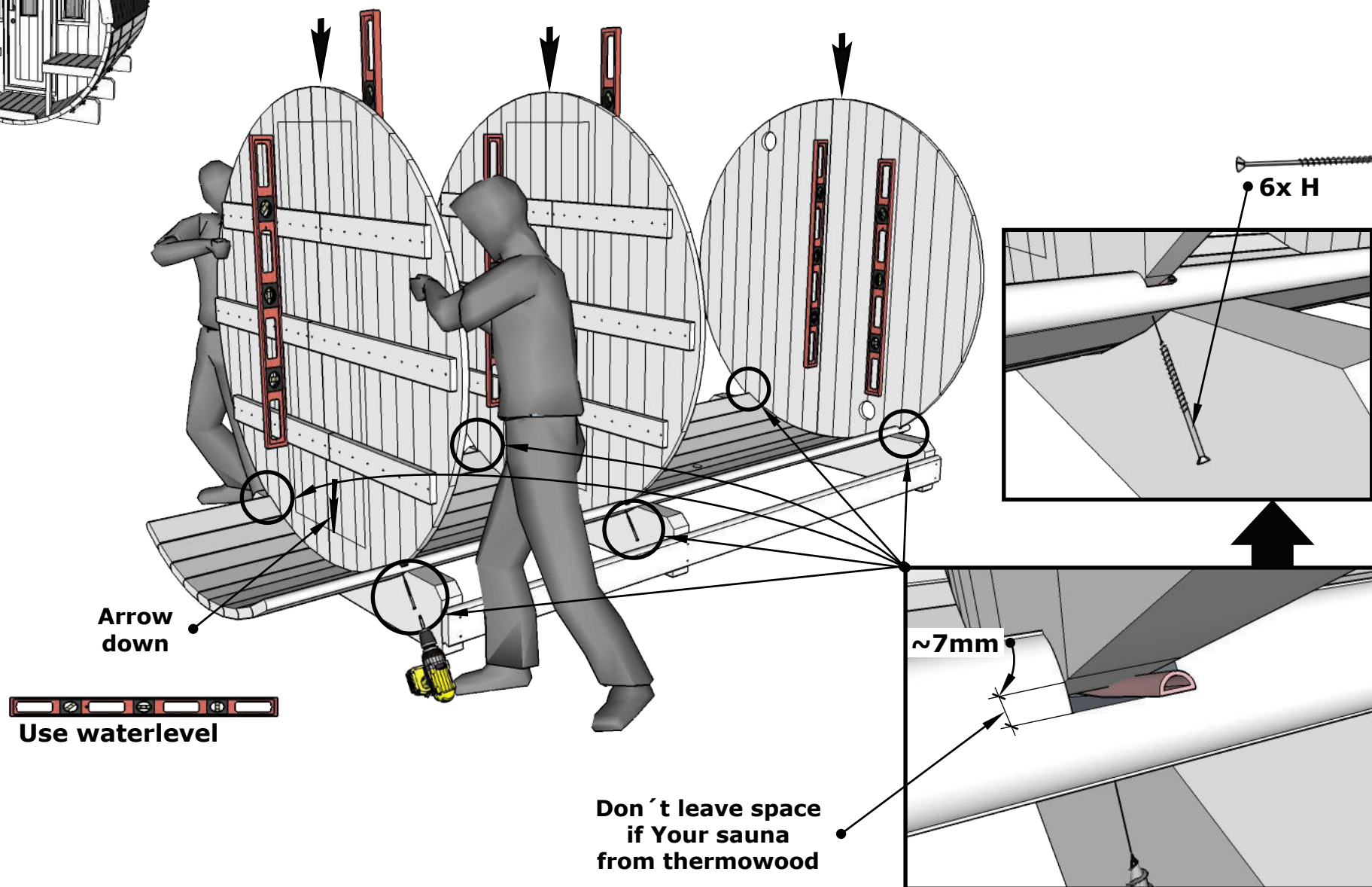
3A.

Sauna 330, D 200 (terrace)



NB! If Your model equipped with glass wall at the back, please read extra pages!

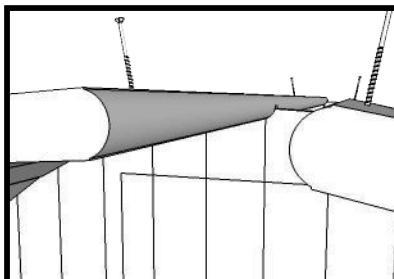
Sauna 330, D 200 (terrace)



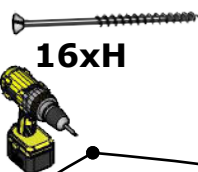
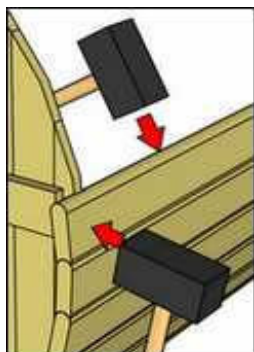
Sauna 330, D 200 (terrace)



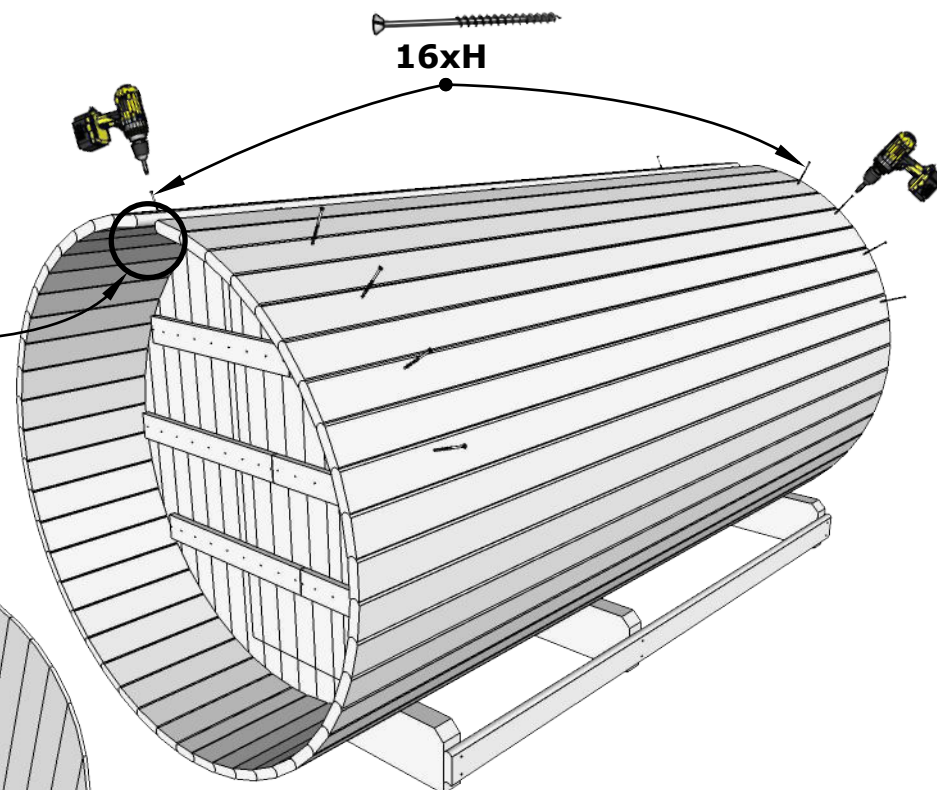
See page 6A



11x DET 3b
10x DET 3a



16xH



16xH

II

8x DET 3a
8x DET 3b

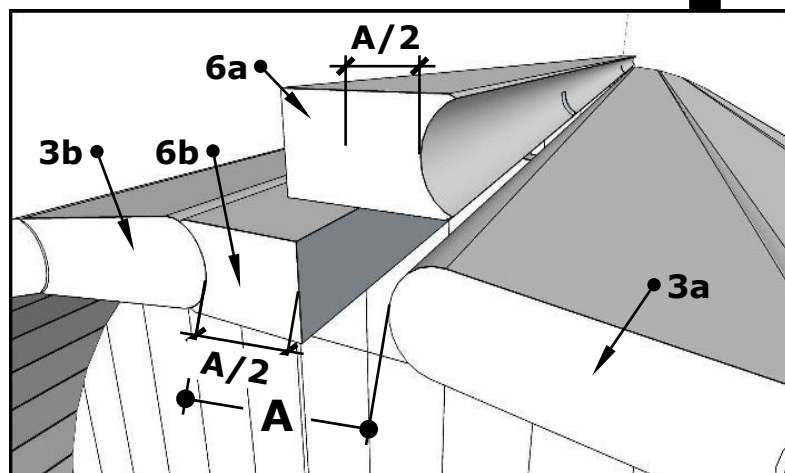
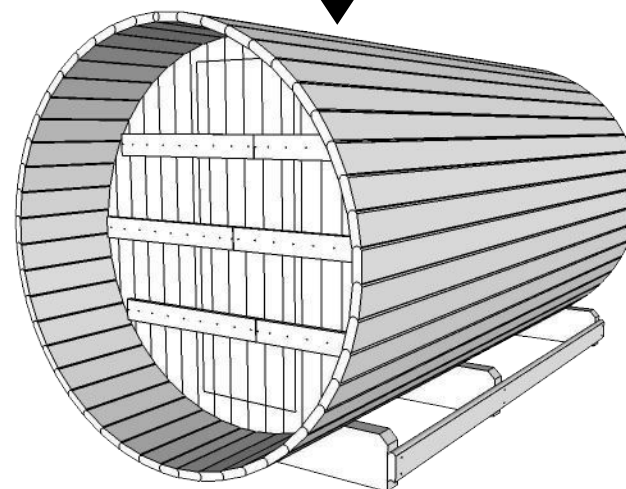
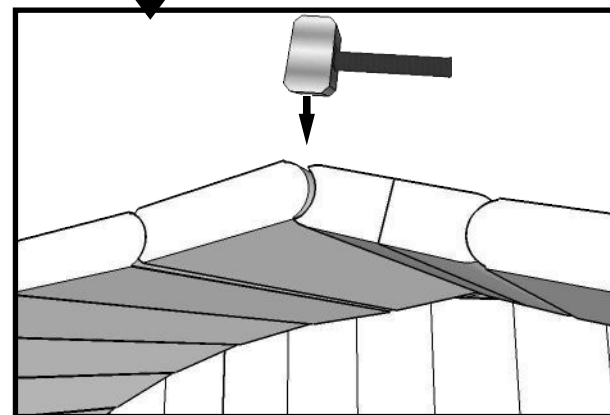
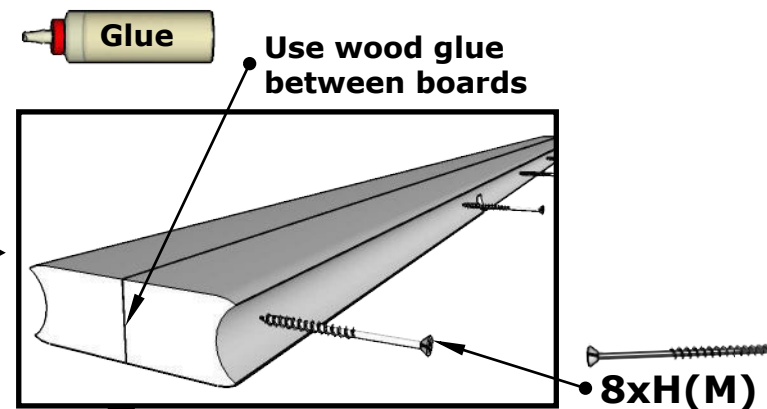
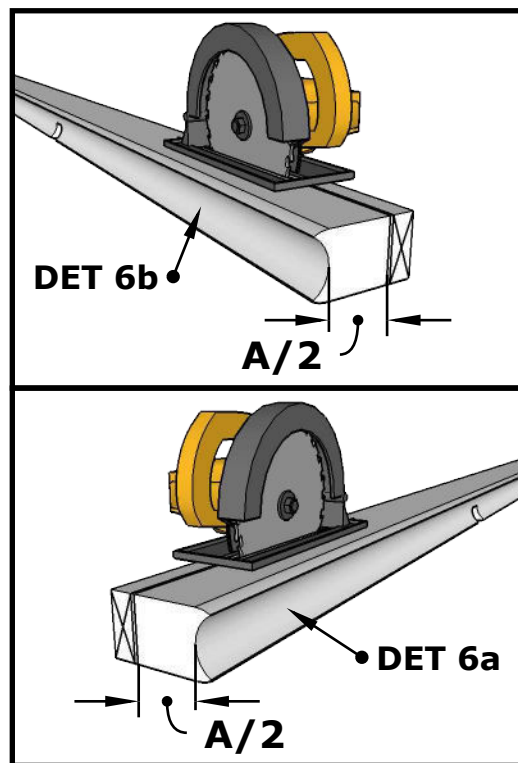
I



16xH

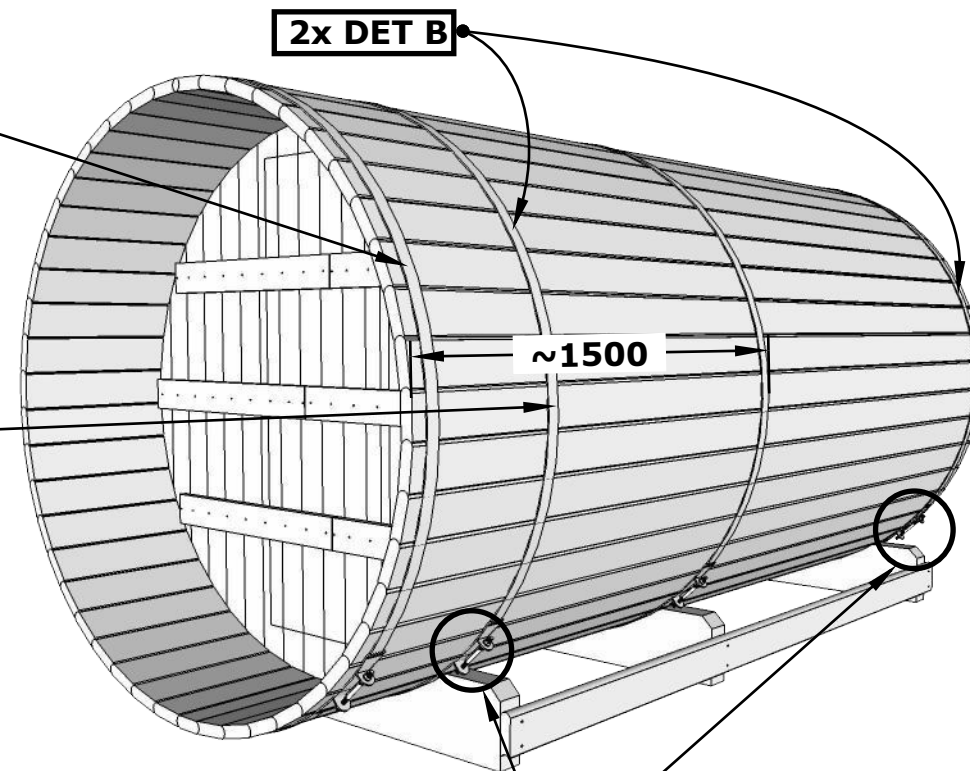
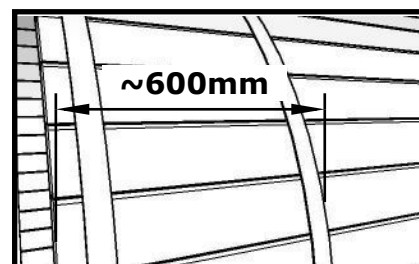
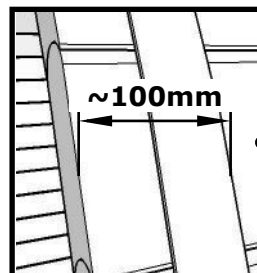
6.

Sauna 330, D 200 (terrace)



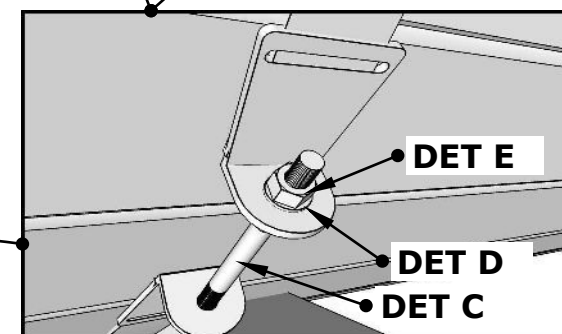
6A.

Sauna 330, D 200 (terrace)

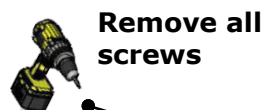
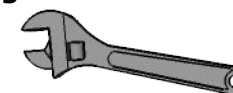


II

Important! Remove the screws and use them for further assembly.



During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.



2x DET B

Remove all screws



I

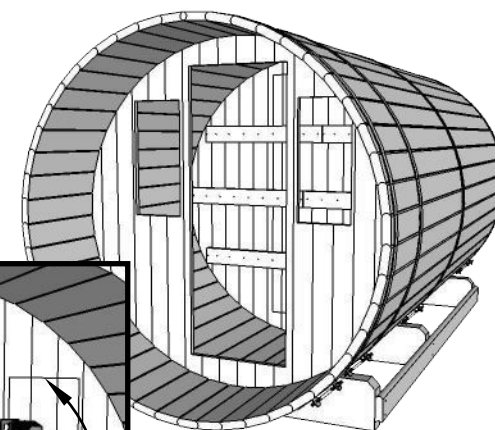
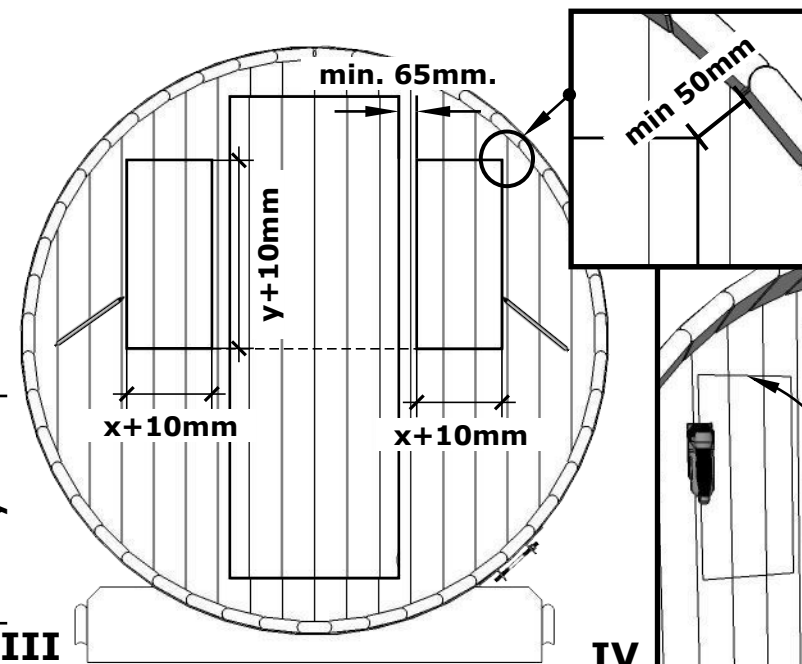
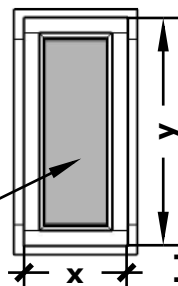
7.

Sauna 330, D 200 (terrace)

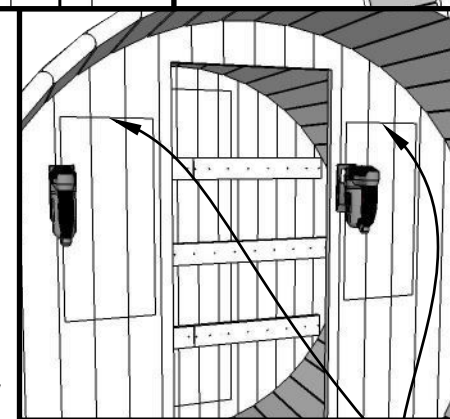


Windows are optional and not included on every model! If Your model is without windows, please do not cut windows openings.

DET 7

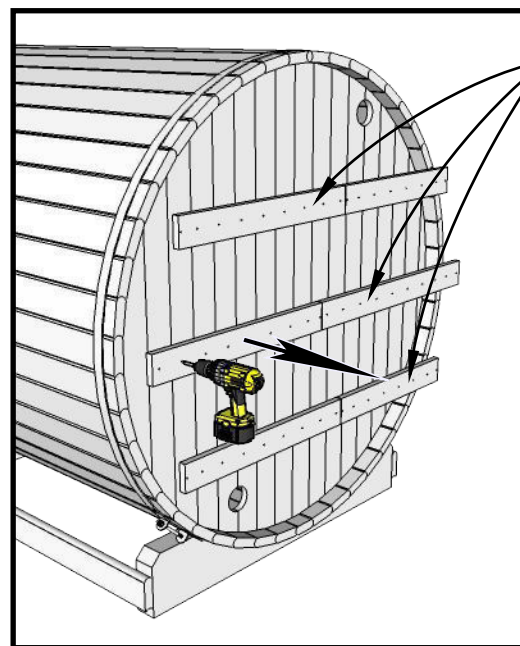
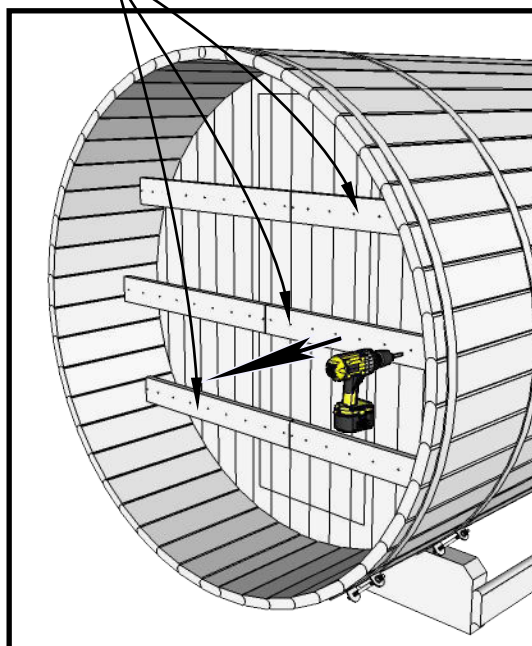


V



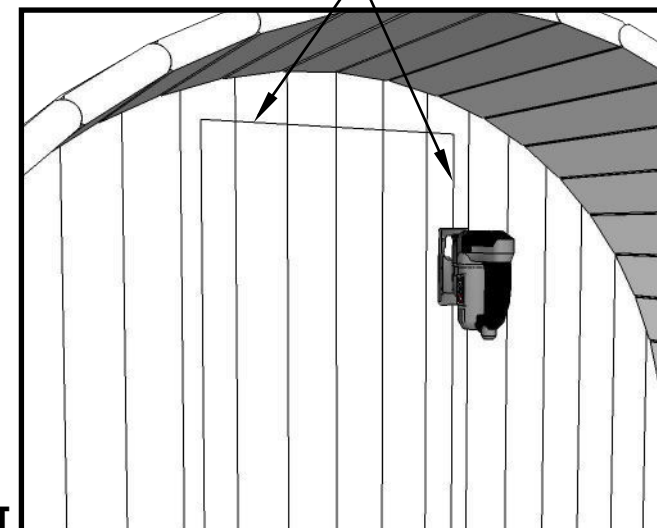
IV

Remove all brackets



Remove all brackets

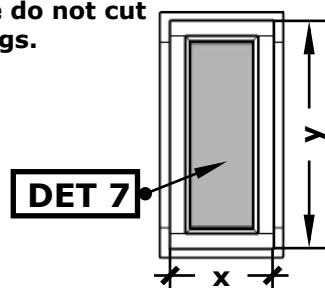
Follow the guidelines



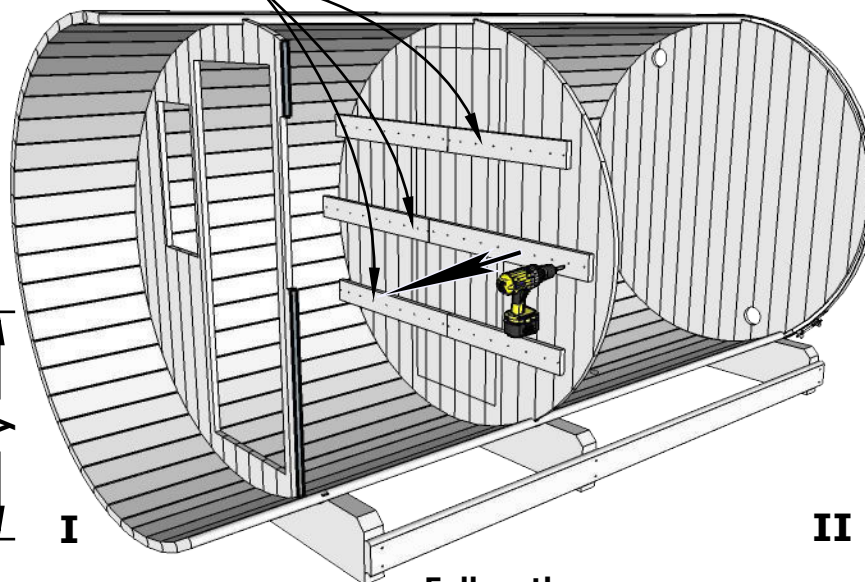
Sauna 330, D 200 (terrace)



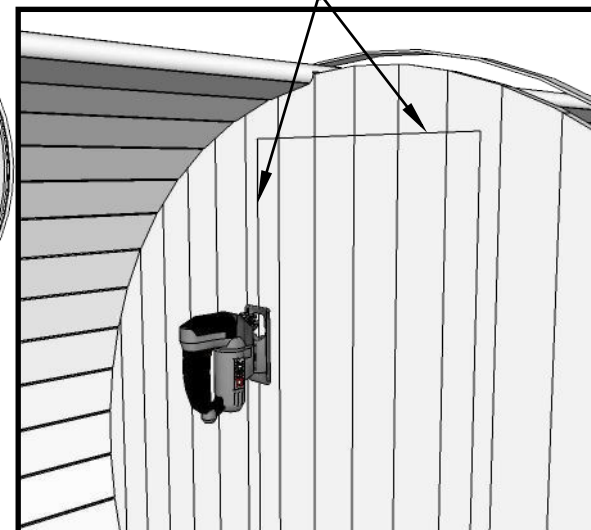
Windows are optional and not included on every model!
If Your model is without windows, please do not cut windows openings.



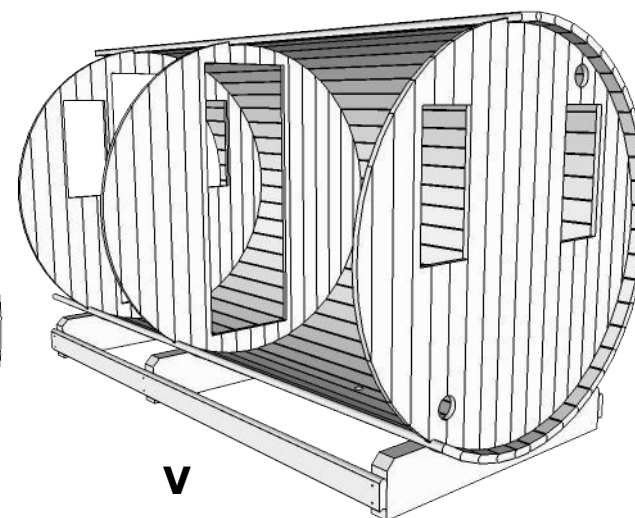
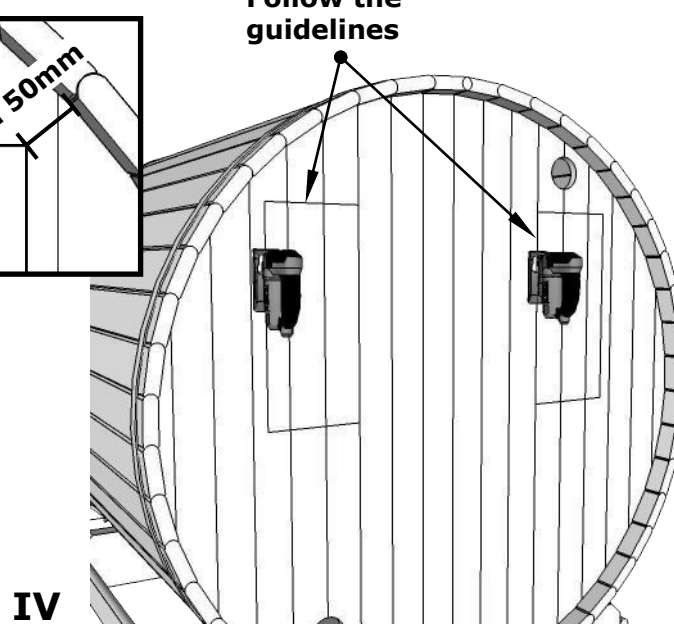
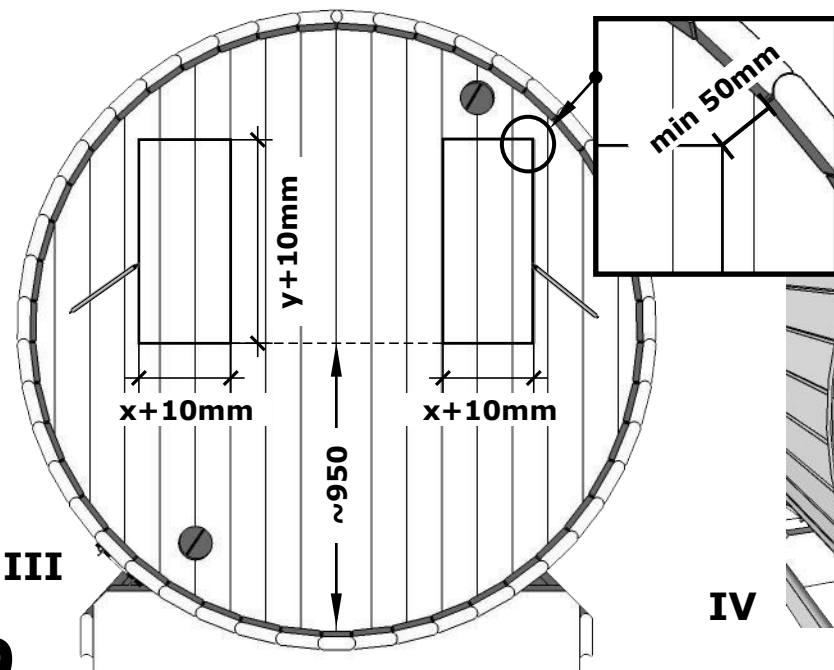
Remove all brackets



Follow the guidelines



Follow the guidelines



Sauna 330, D 200 (terrace)

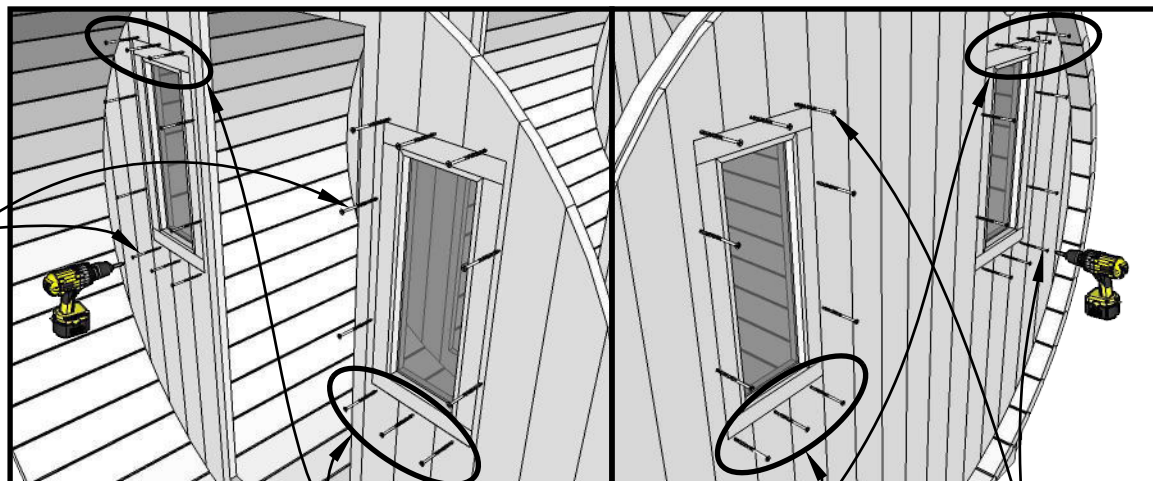


Windows are optional and not included on every model!



Use waterlevel

20x J



II

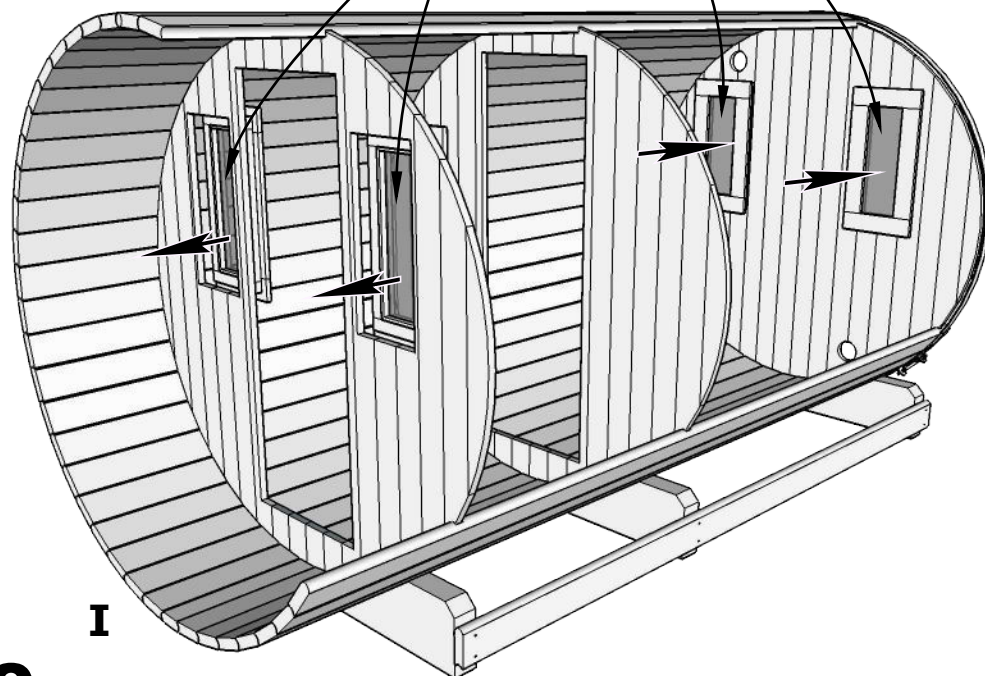
Horizontally fix screws in every board

20x J



NB! Place windows from inside!

4xDET 7



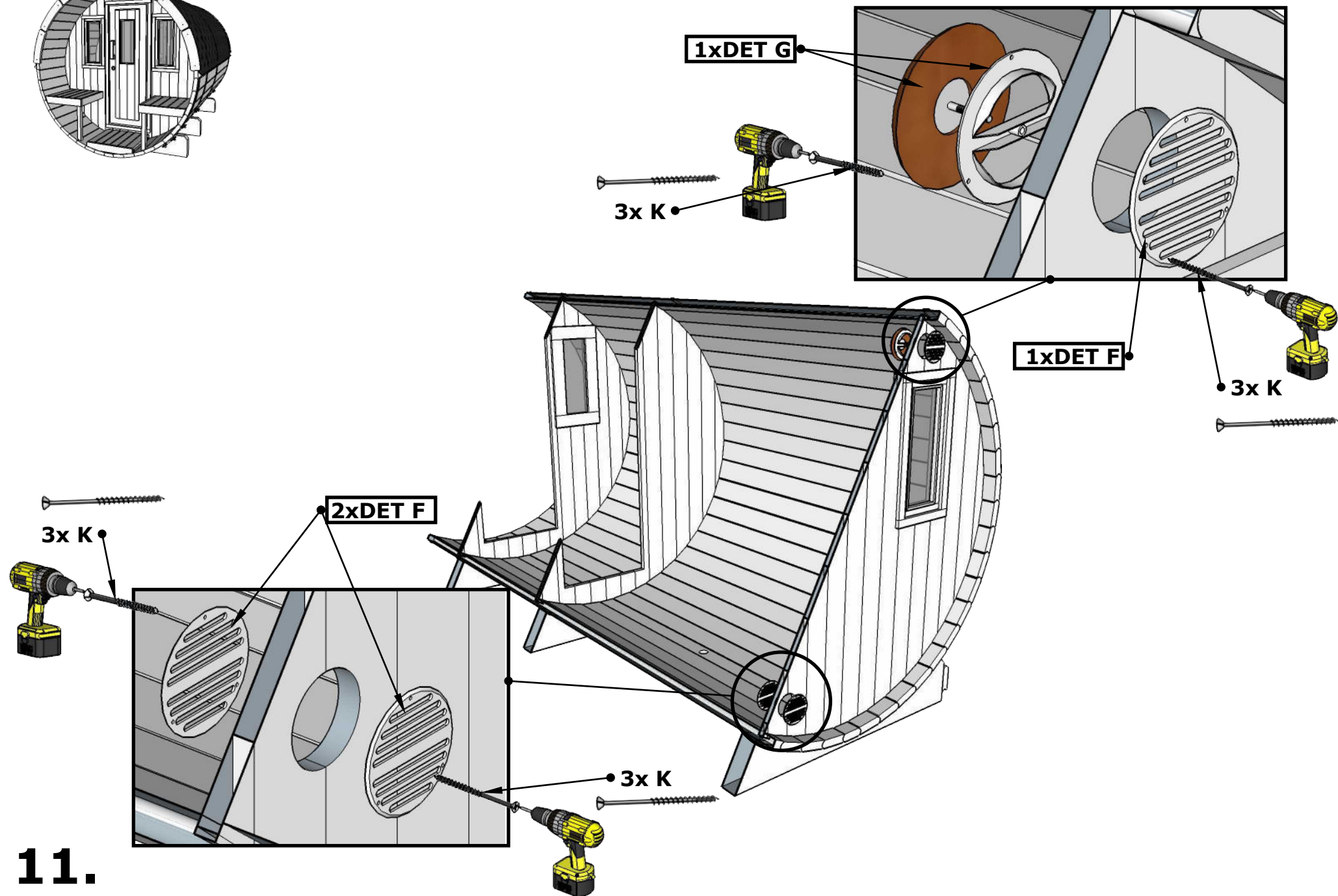
I



III

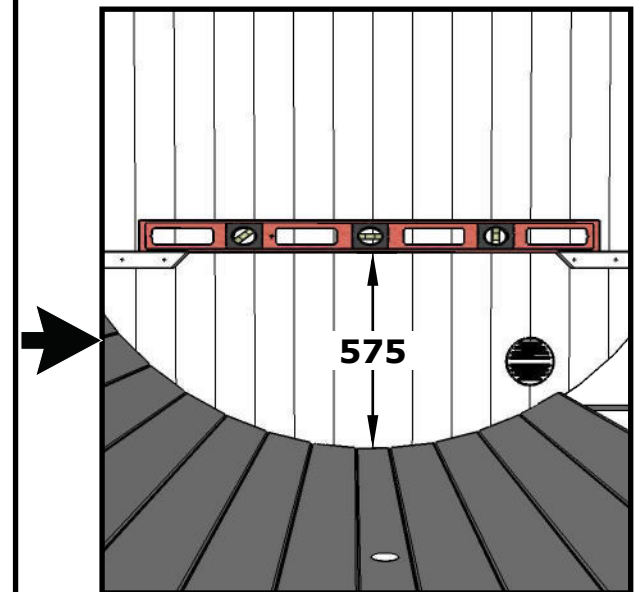
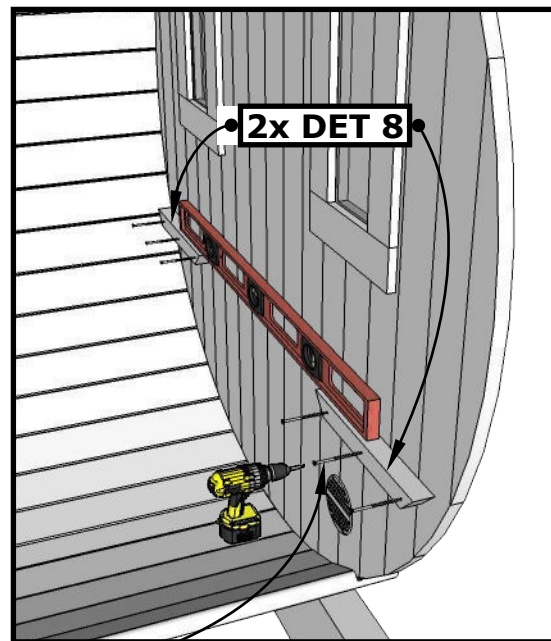
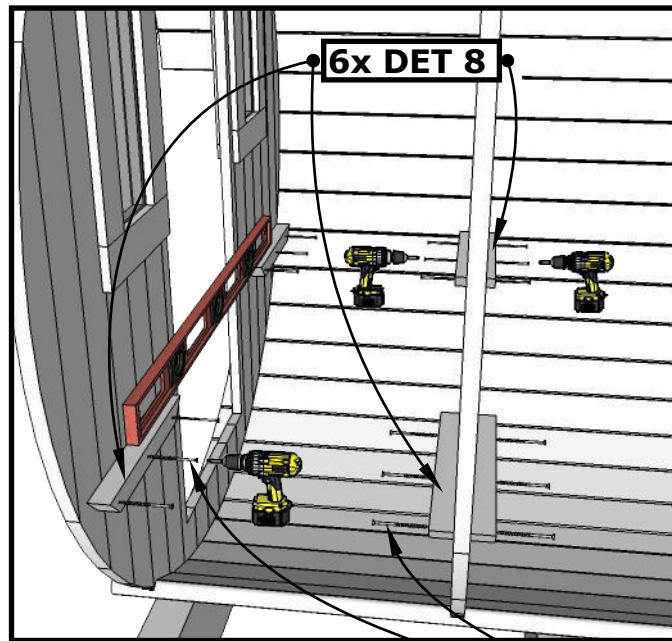
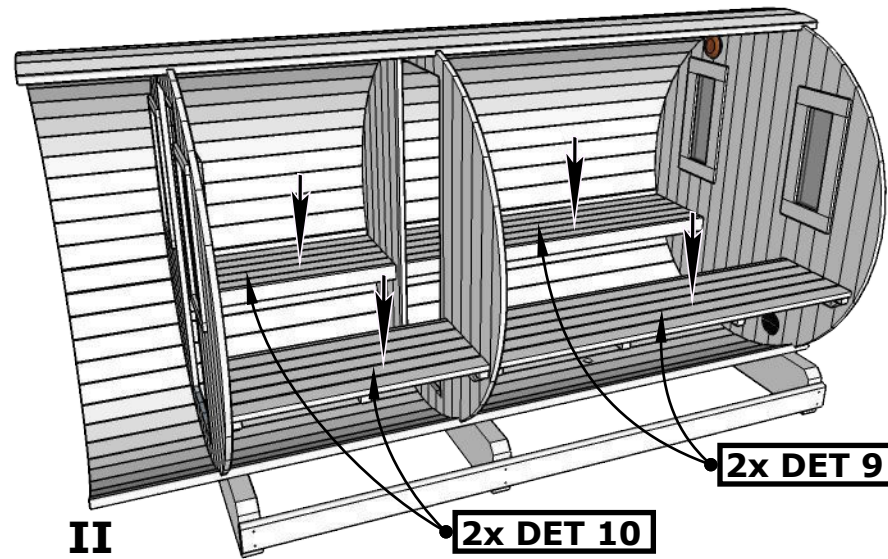
8xDET 7a
8xDET 7b

Sauna 330, D 200 (terrace)



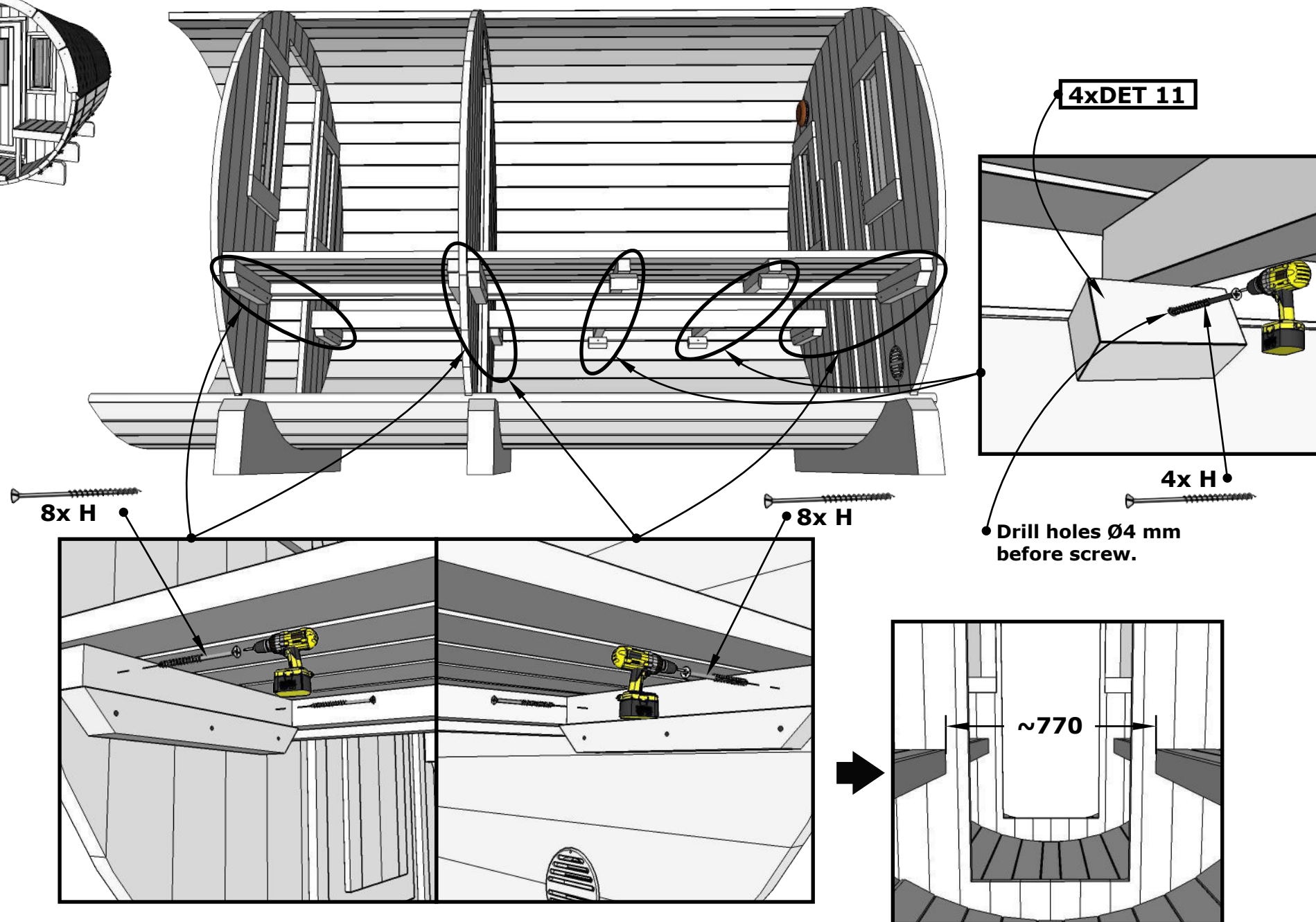
11.

Sauna 330, D 200 (terrace)



12.

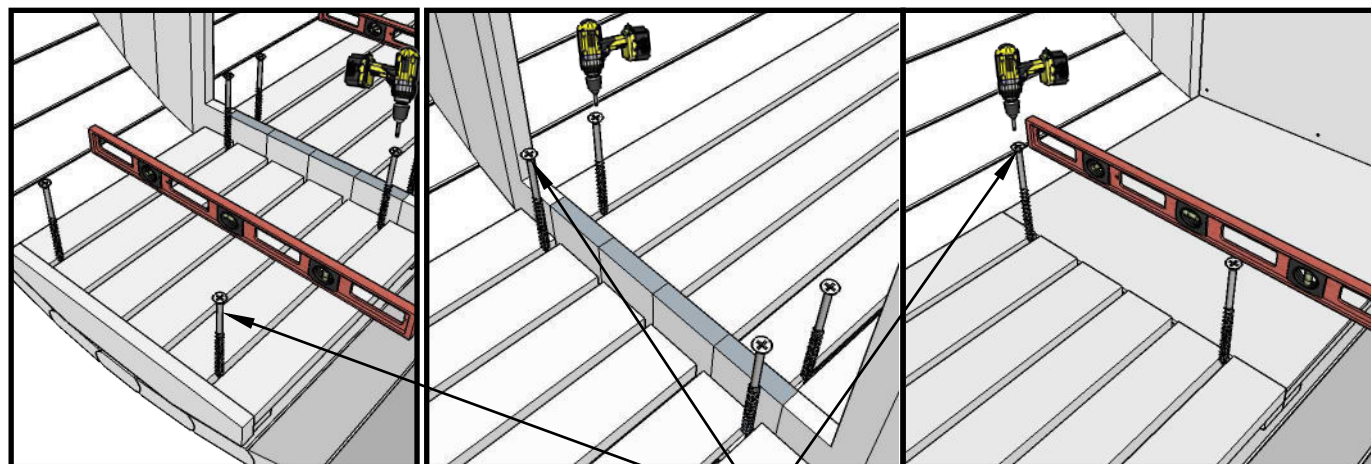
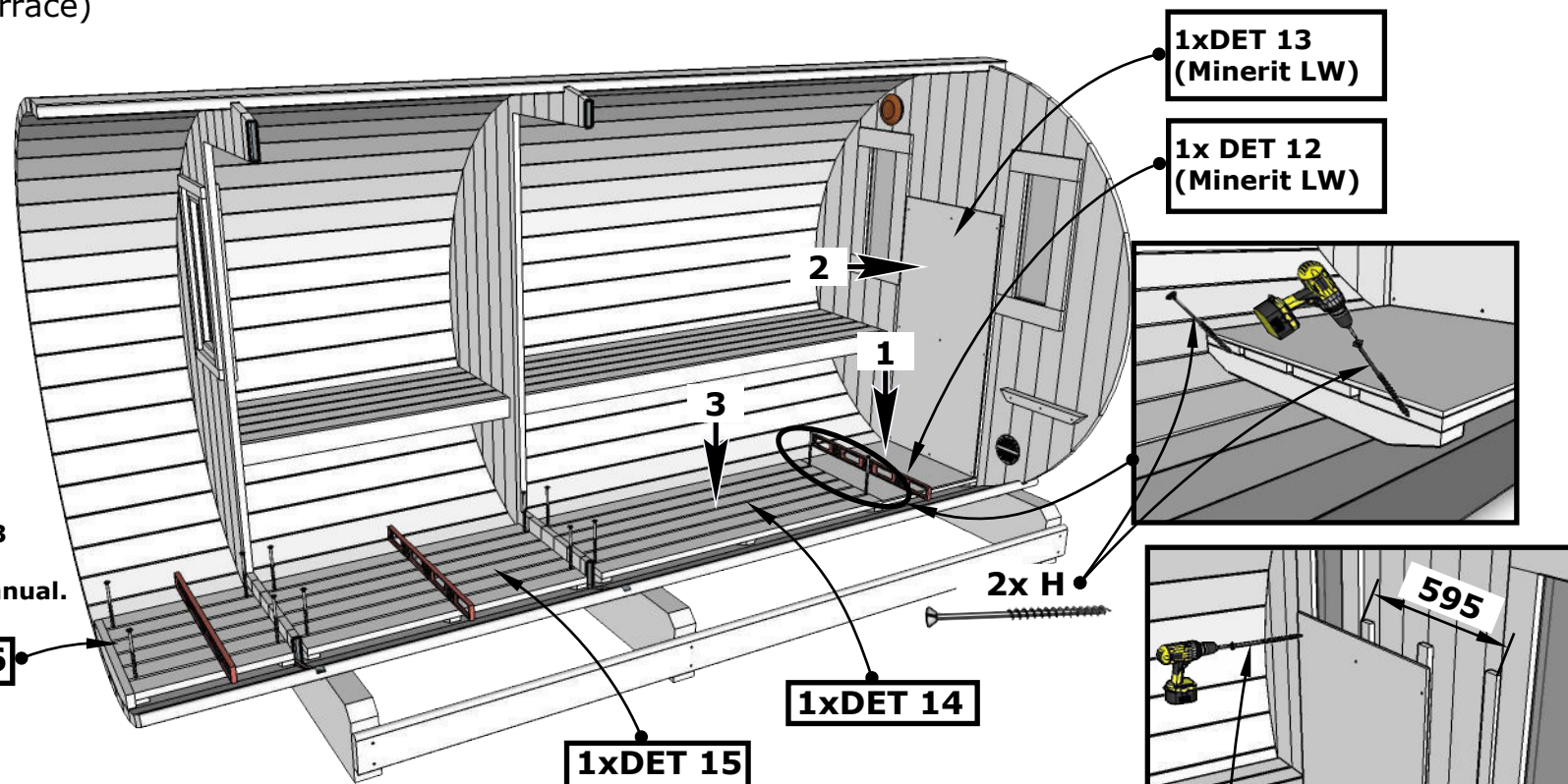
Sauna 330, D 200 (terrace)



Sauna 330, D 200 (terrace)



If Your sauna equipped with half-moon glass wall at the back, then check DET 13 and DET L installation on half-moon wall installation manual.

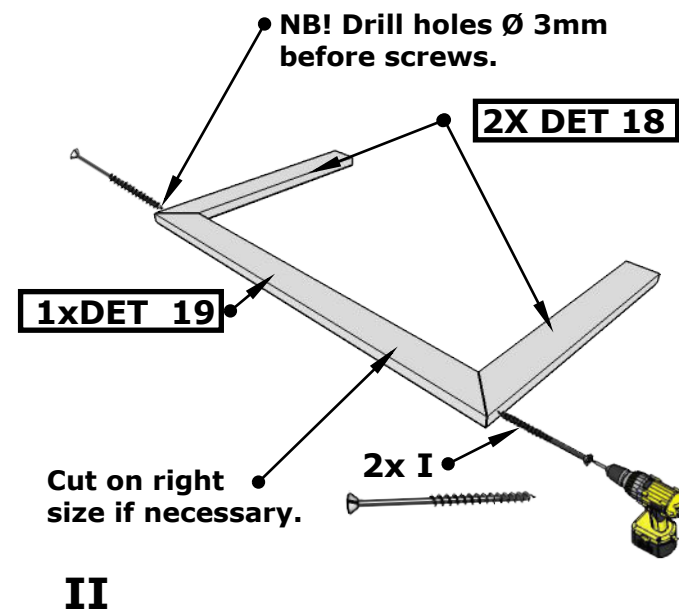
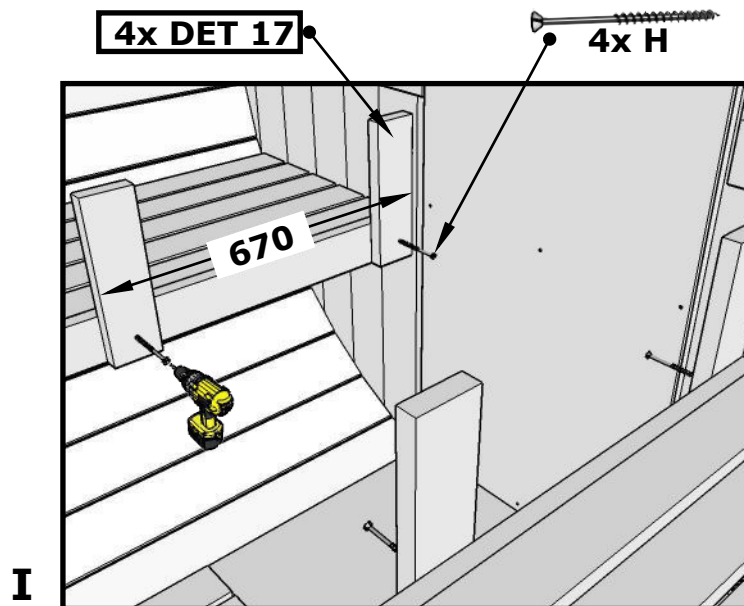


9x I(K)

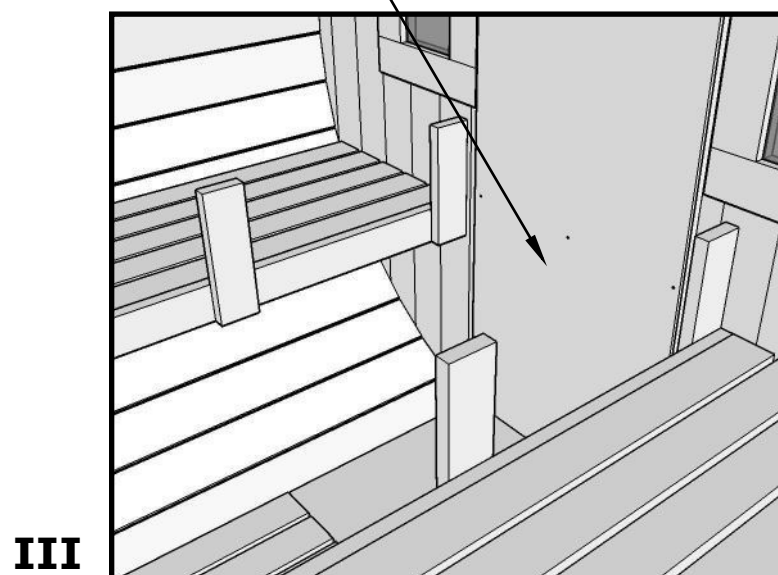
3x DET L

NB! If Your sauna equipped with electrical heater, fix DET 13 directly to the wall. Then use screws K.

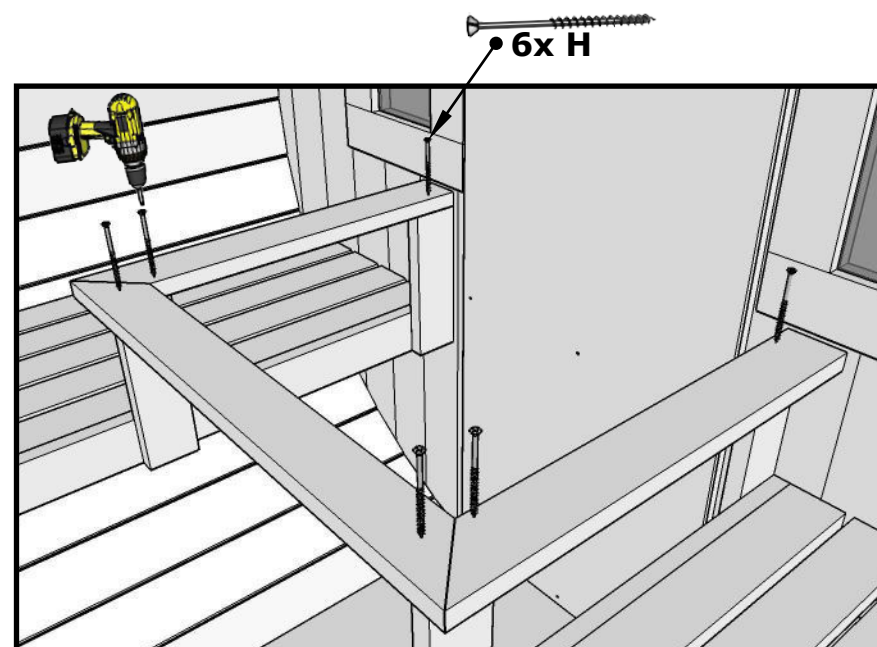
Sauna 330, D 200 (terrace)



NB: Place sauna heater first.



IV



Sauna 330, D 200 (terrace)



If Your sauna equipped with front glass door, follow glass door installation.



Use waterlevel!

NB! Place doors from inside!

1x DET 21

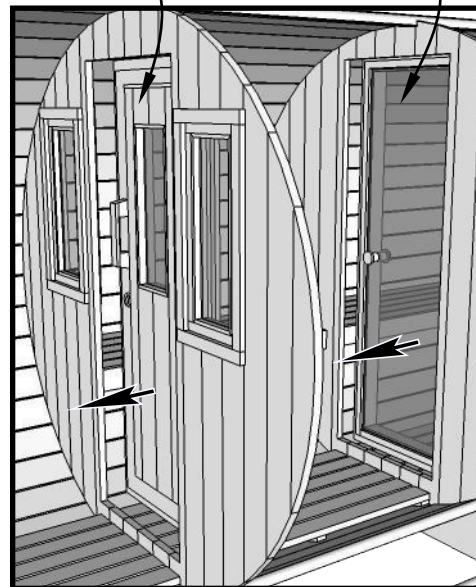
2x DET 21c
2x DET 21d

4x M

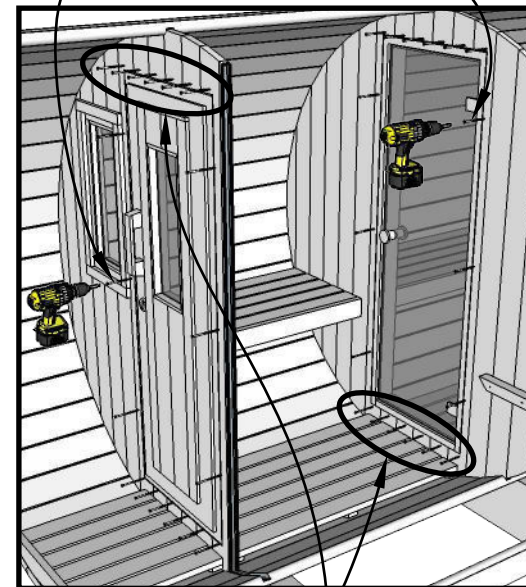
1x DET 20

1x DET 21

28mm



I

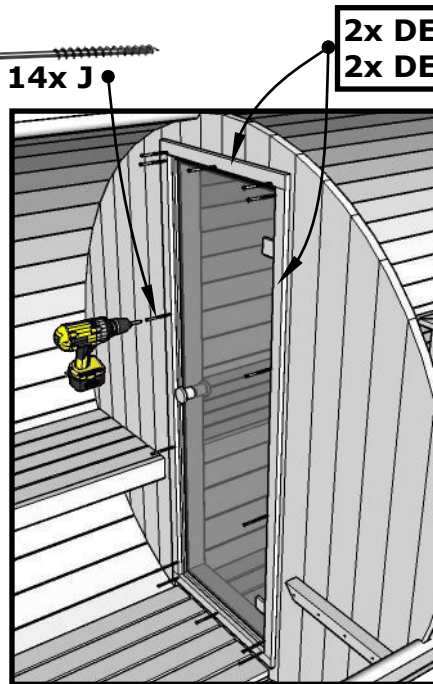


II

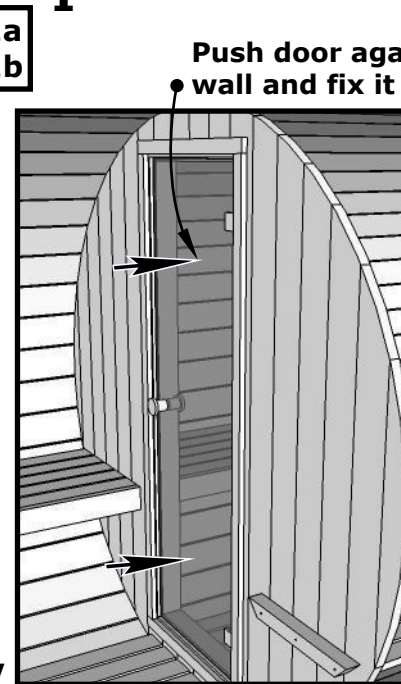
Horizontally fix screws in every board.



III



IV



V

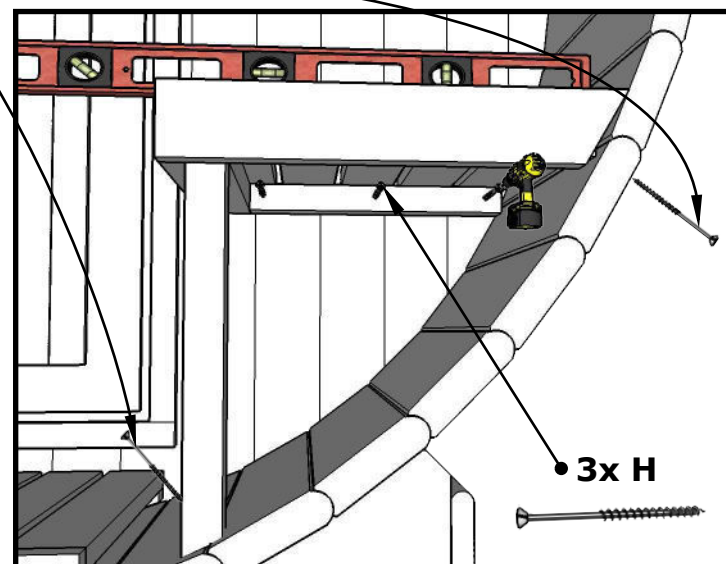
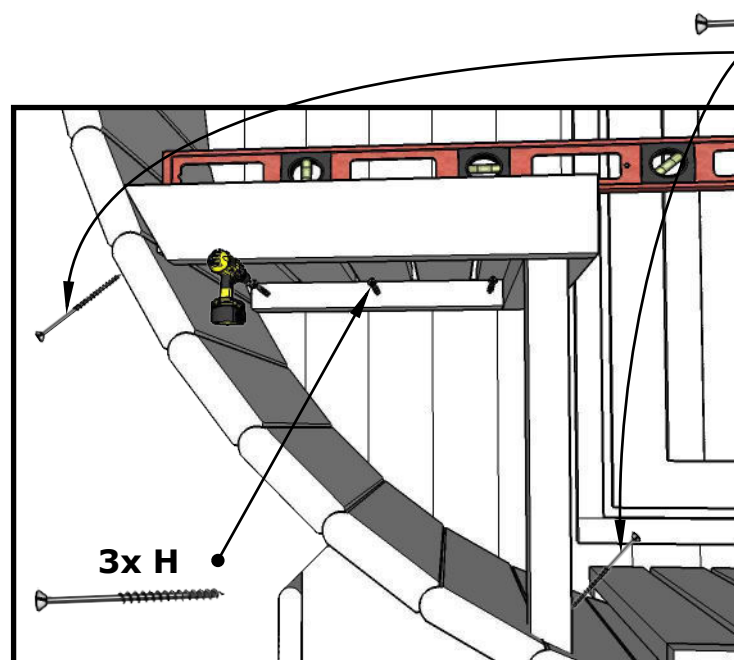
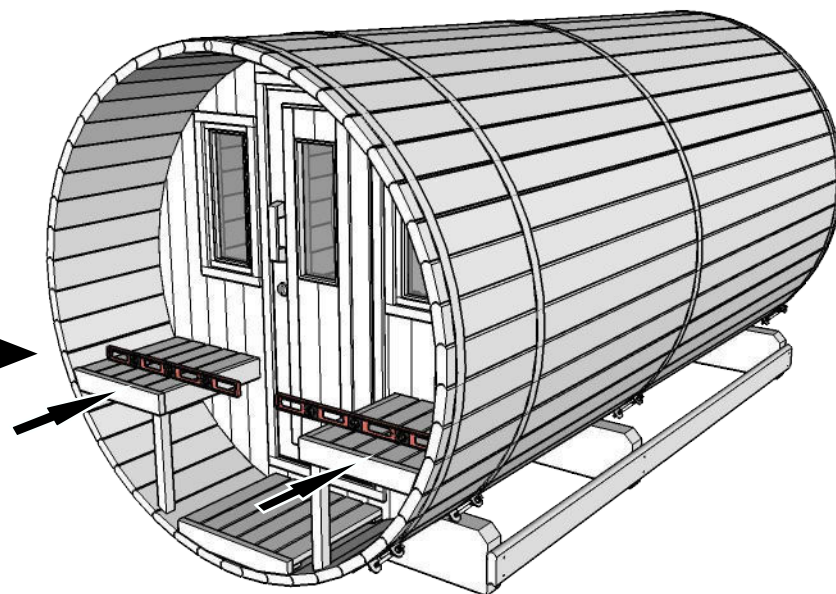
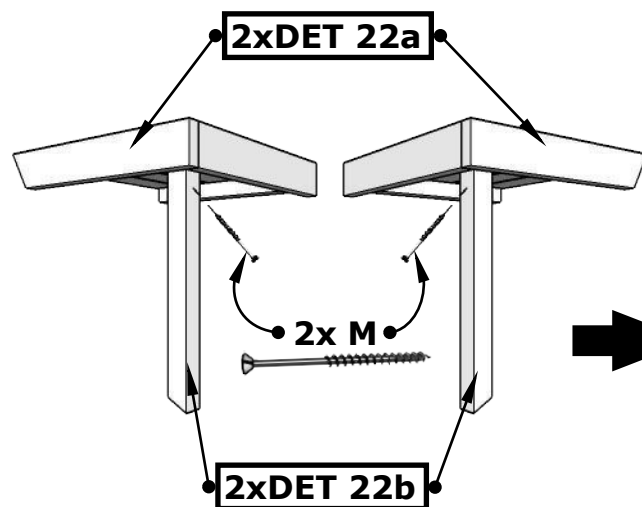


VI

8x H

16.

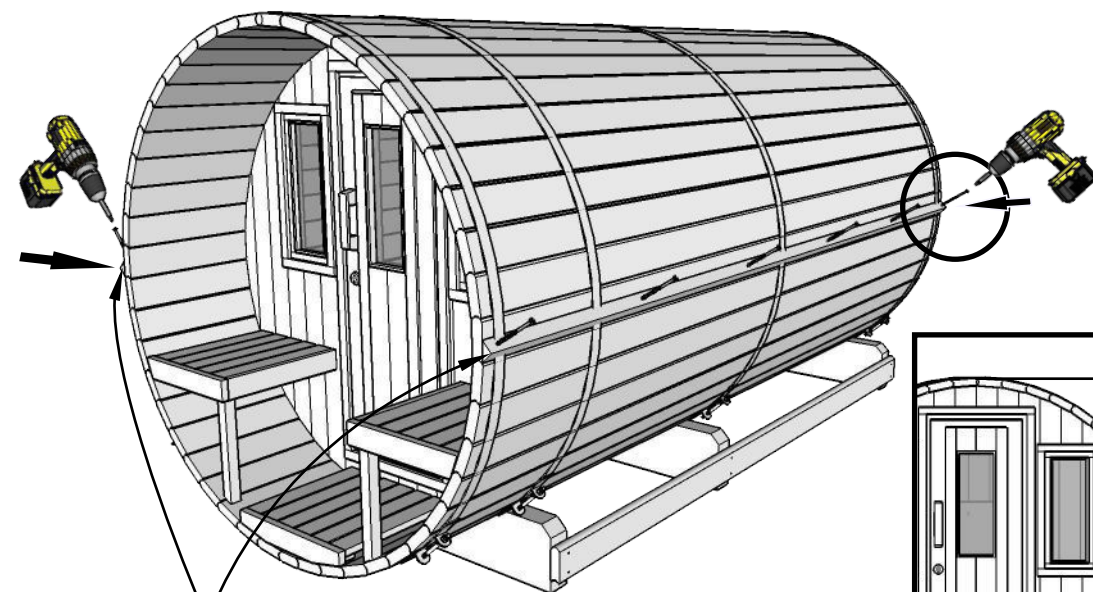
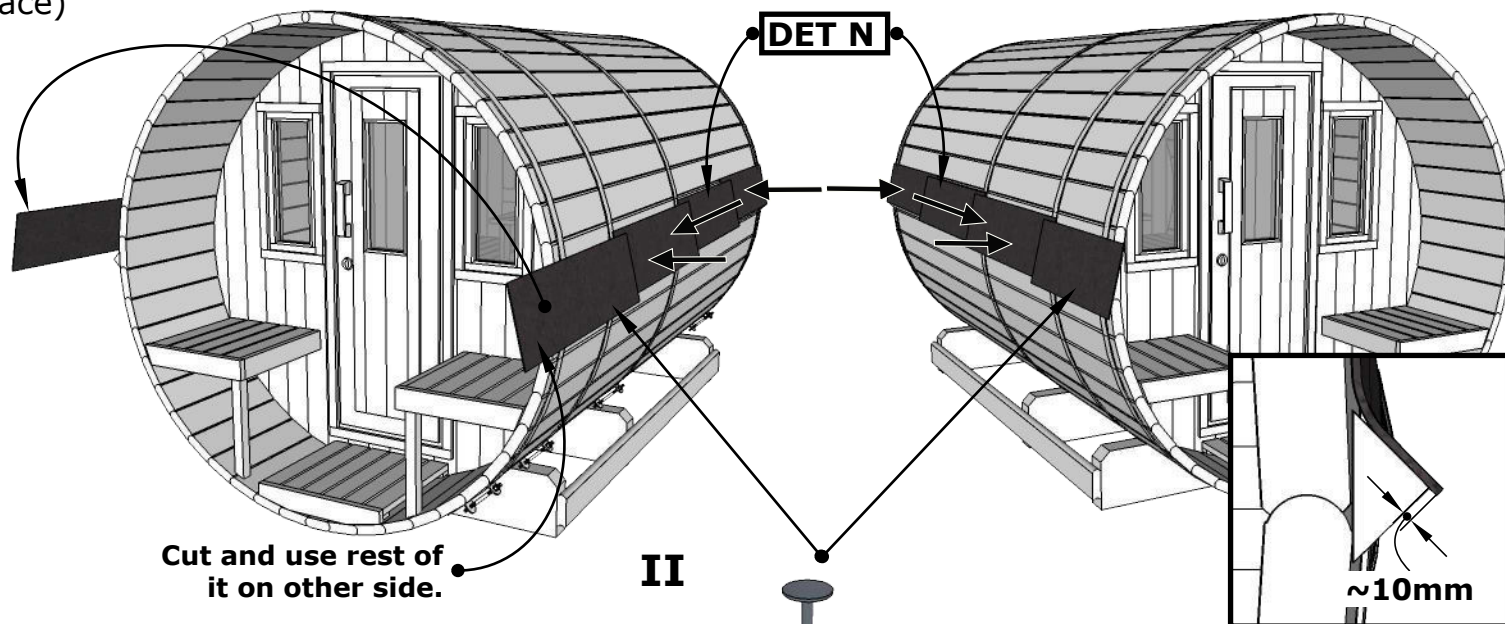
Sauna 330, D 200 (terrace)



Sauna 330, D 200 (terrace)

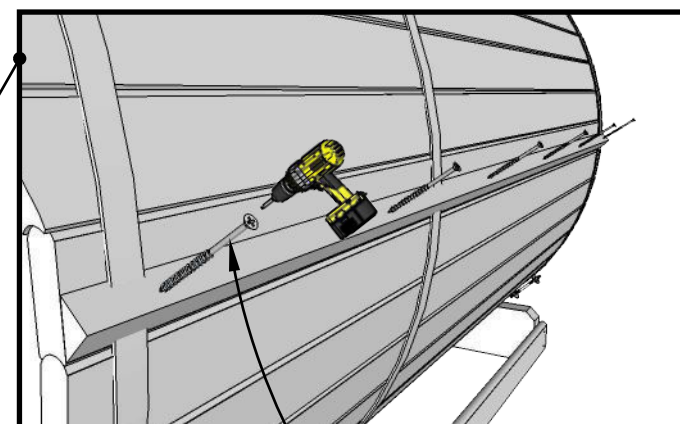
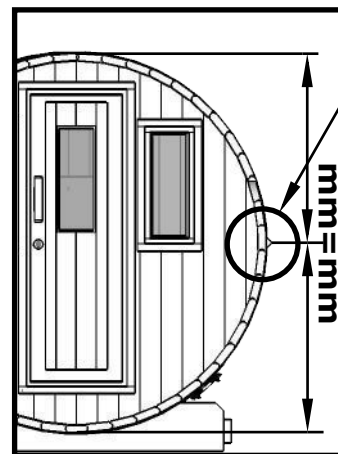


NB! See also shingles installation manual inside shingles package.



2xDET 24

I



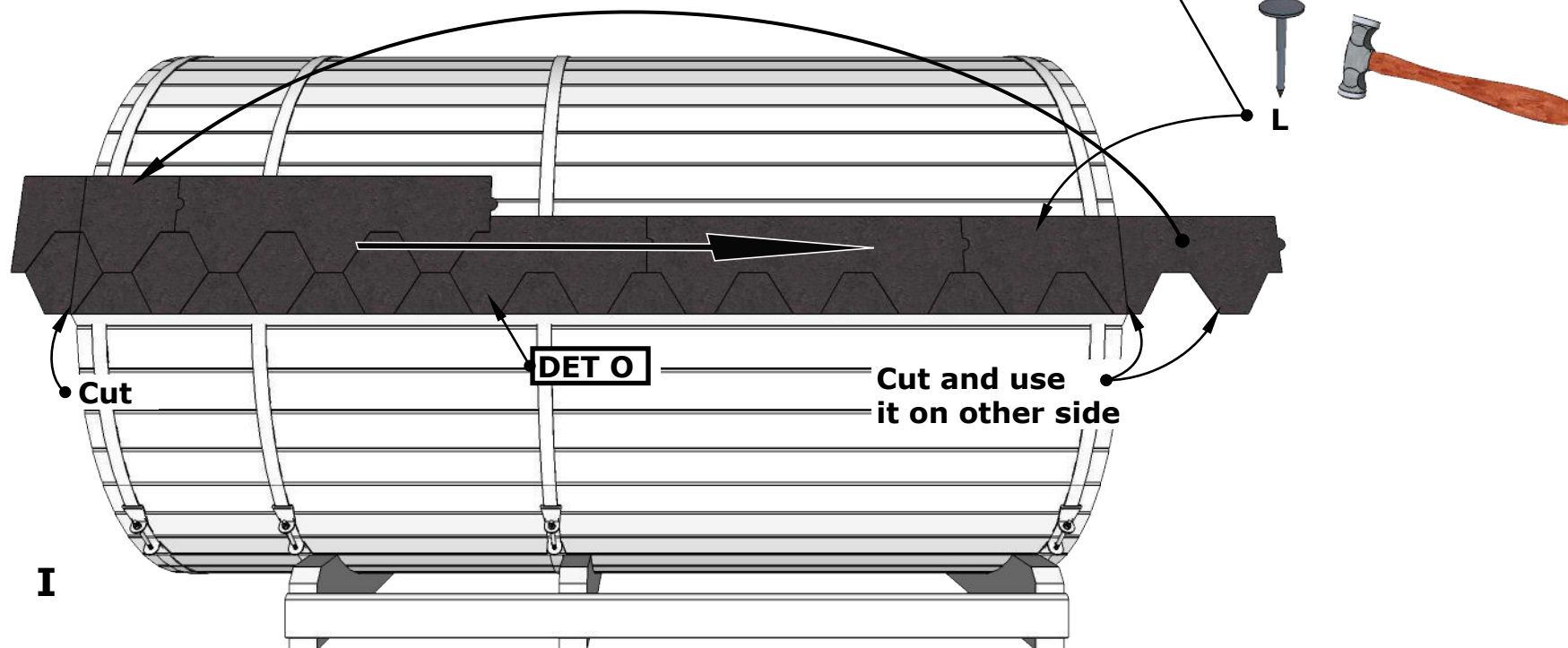
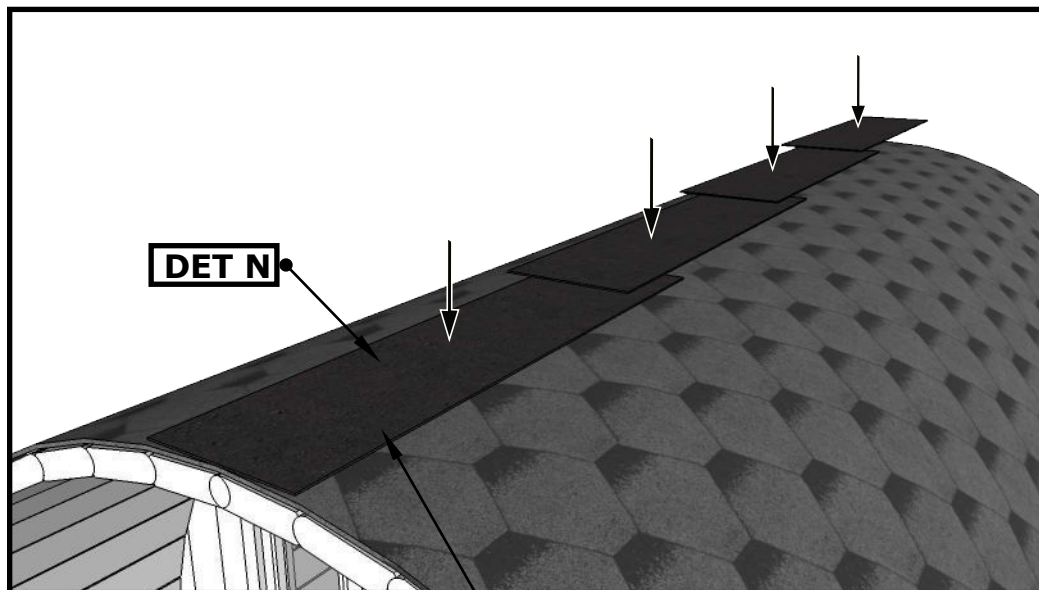
12x H

Sauna 330, D 200 (terrace)



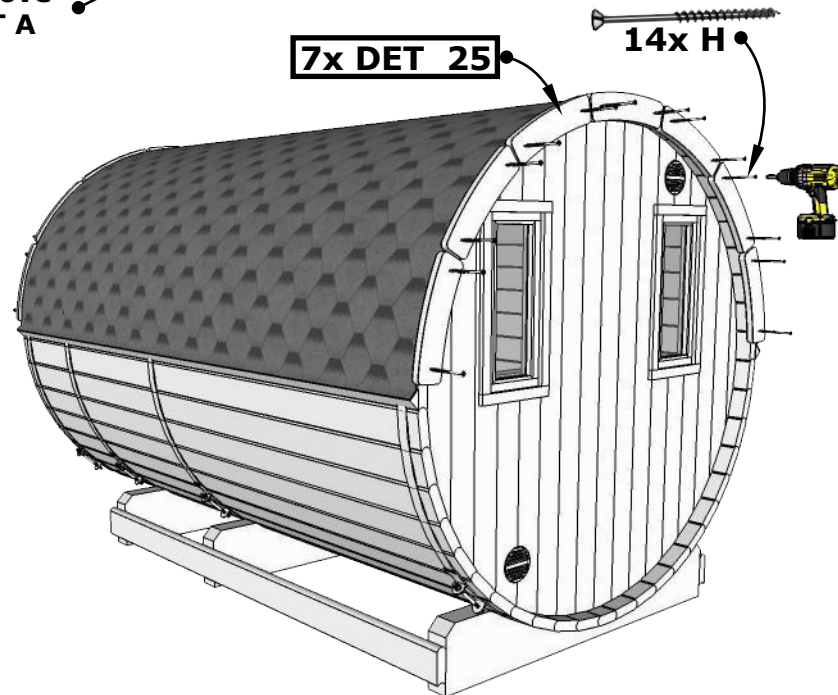
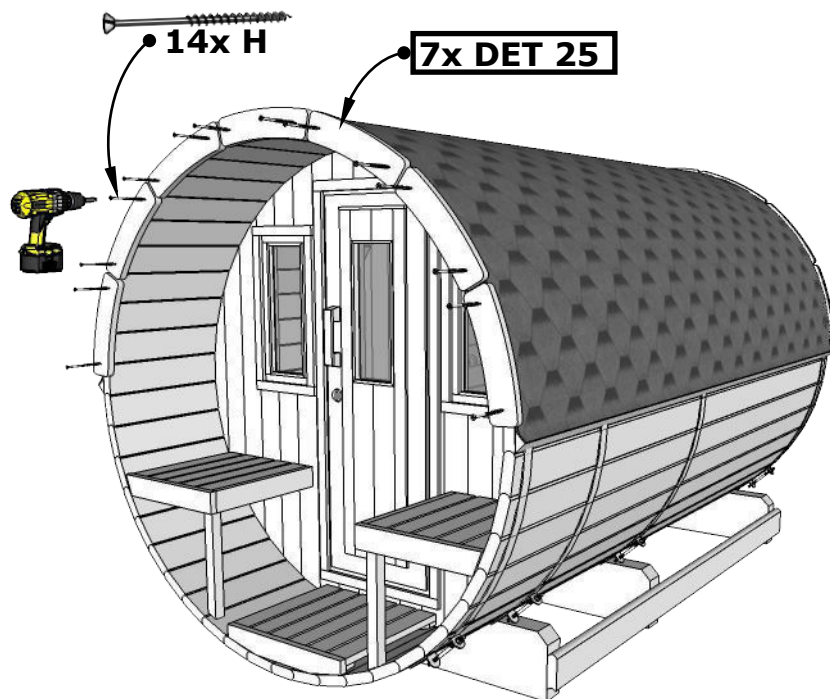
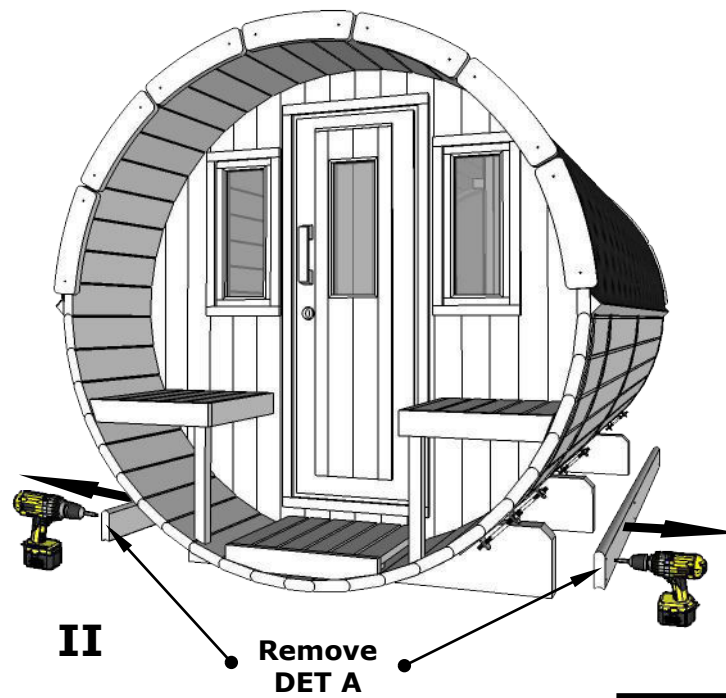
NB! See also shingles installation manual inside shingles package.

II



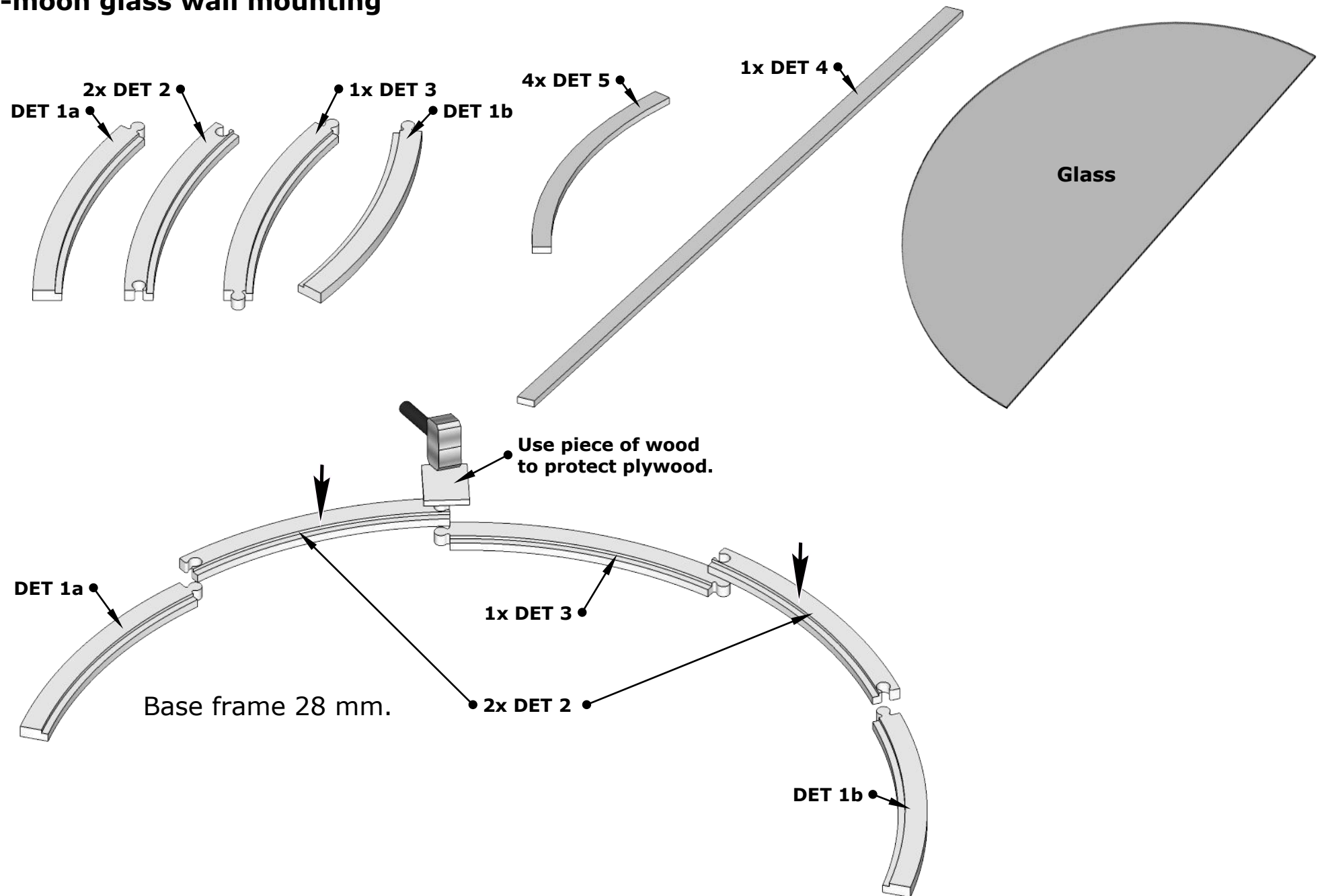
I

Sauna 330, D 200 (terrace)

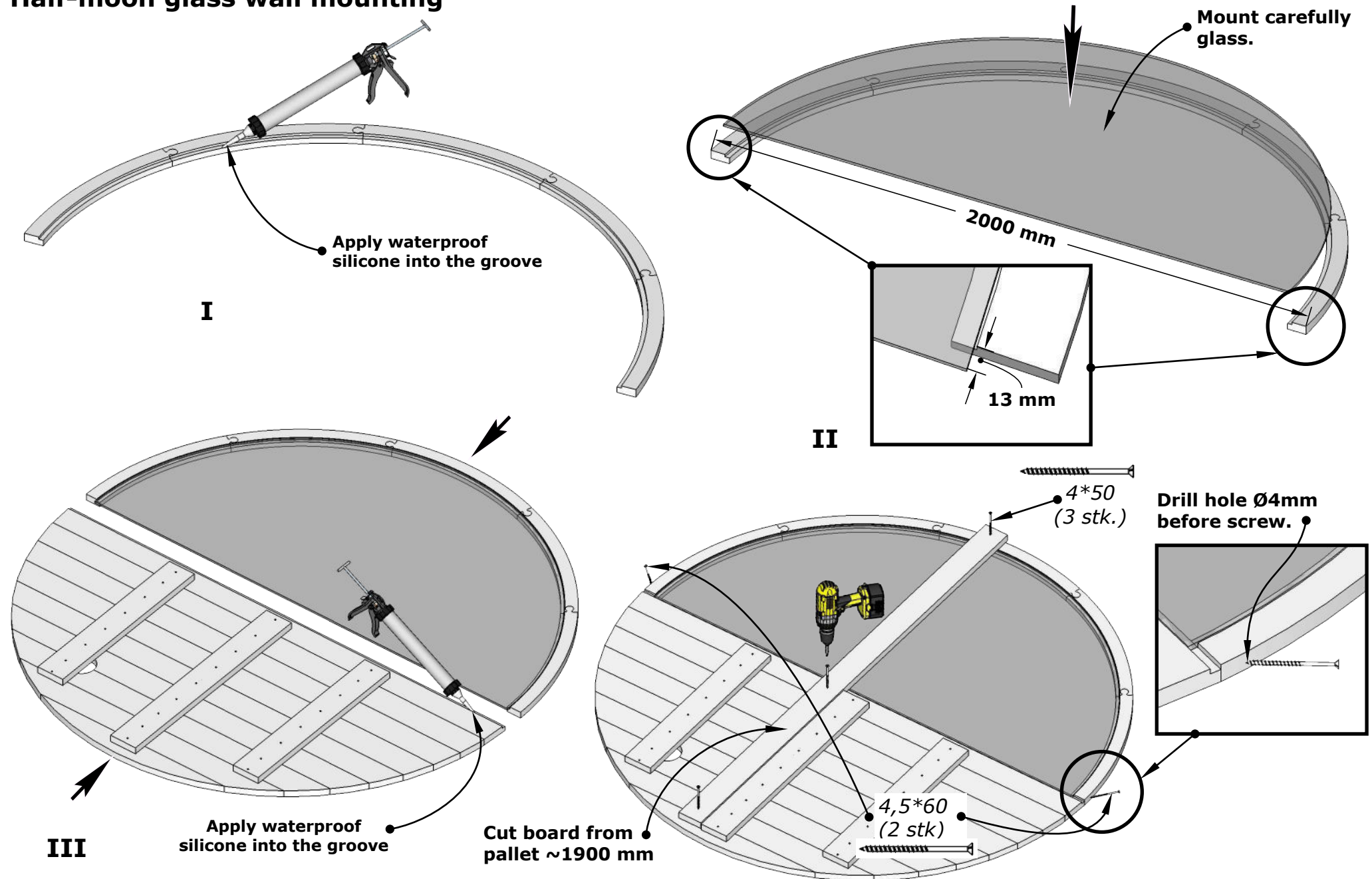


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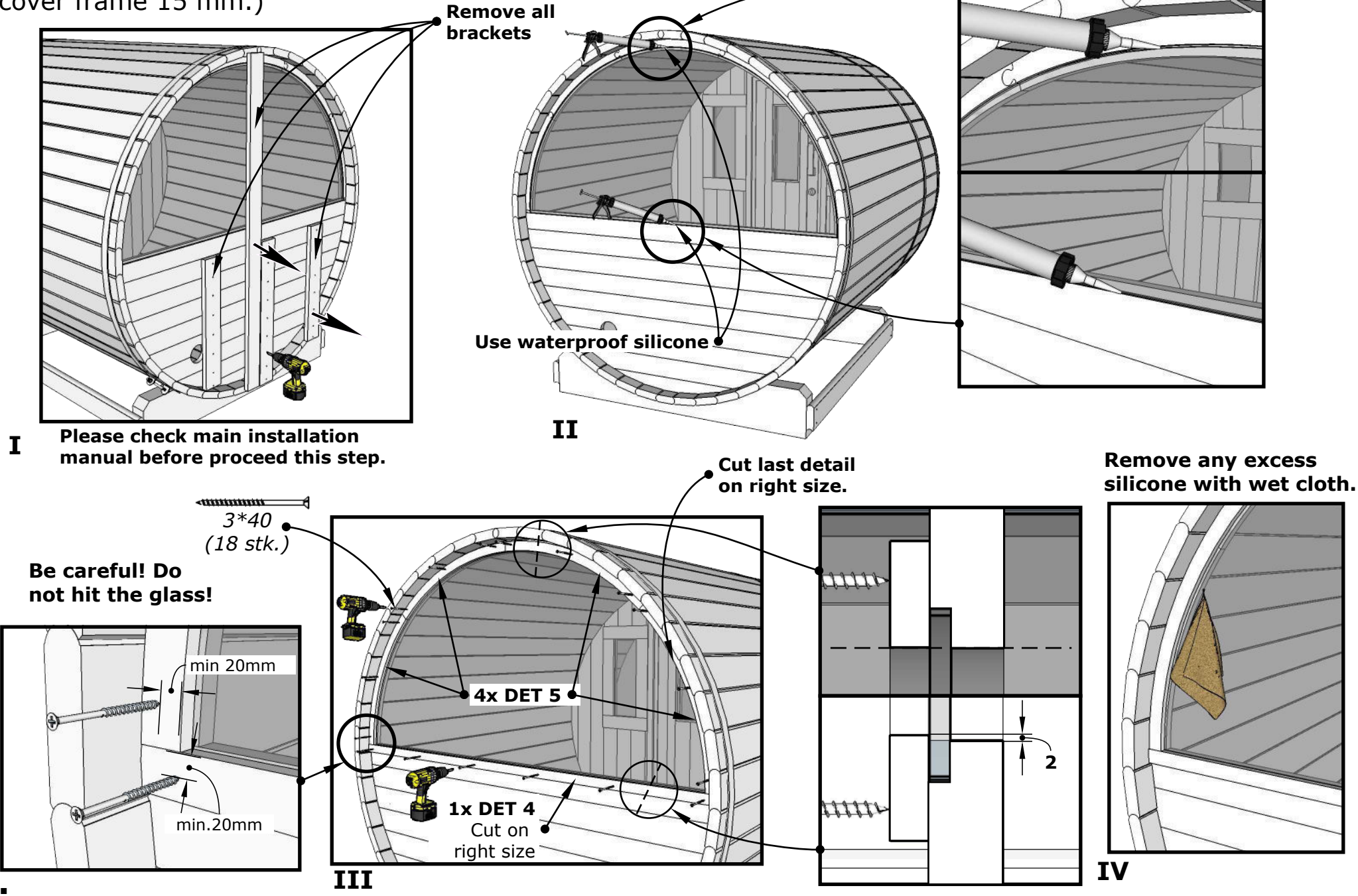
Half-moon glass wall mounting



Half-moon glass wall mounting



Half-moon glass wall mounting (cover frame 15 mm.)



Half-moon glass wall mounting (Minerit plate installation)

