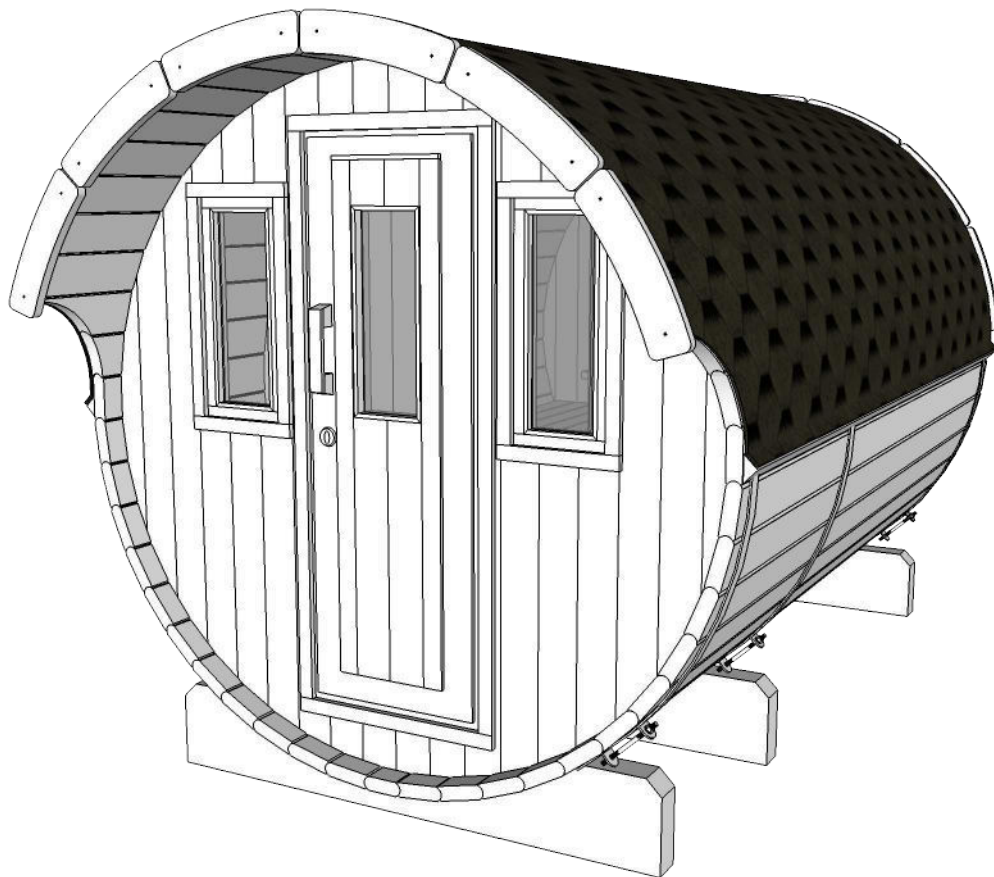
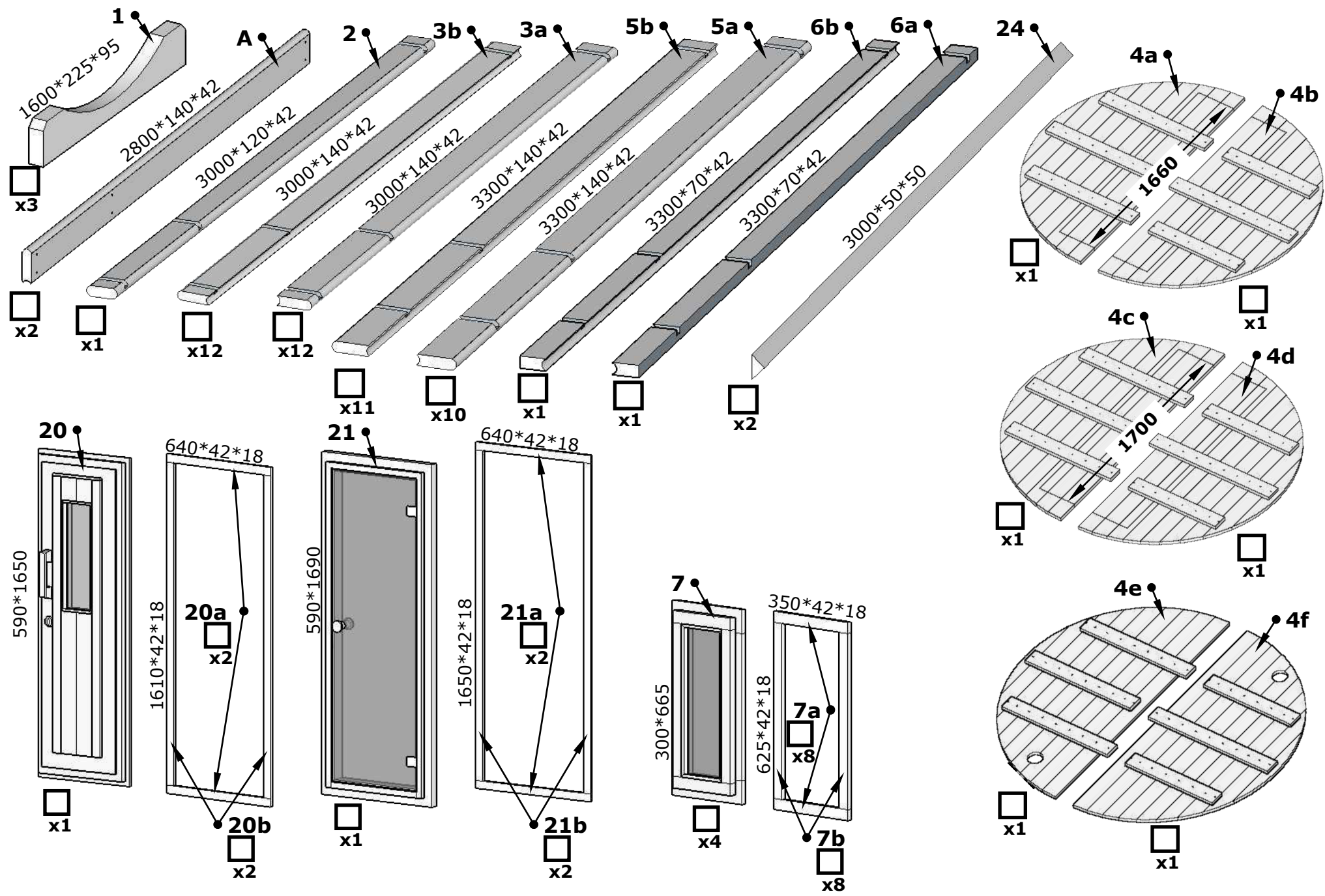


Sauna 330, D 200 (EM 007)



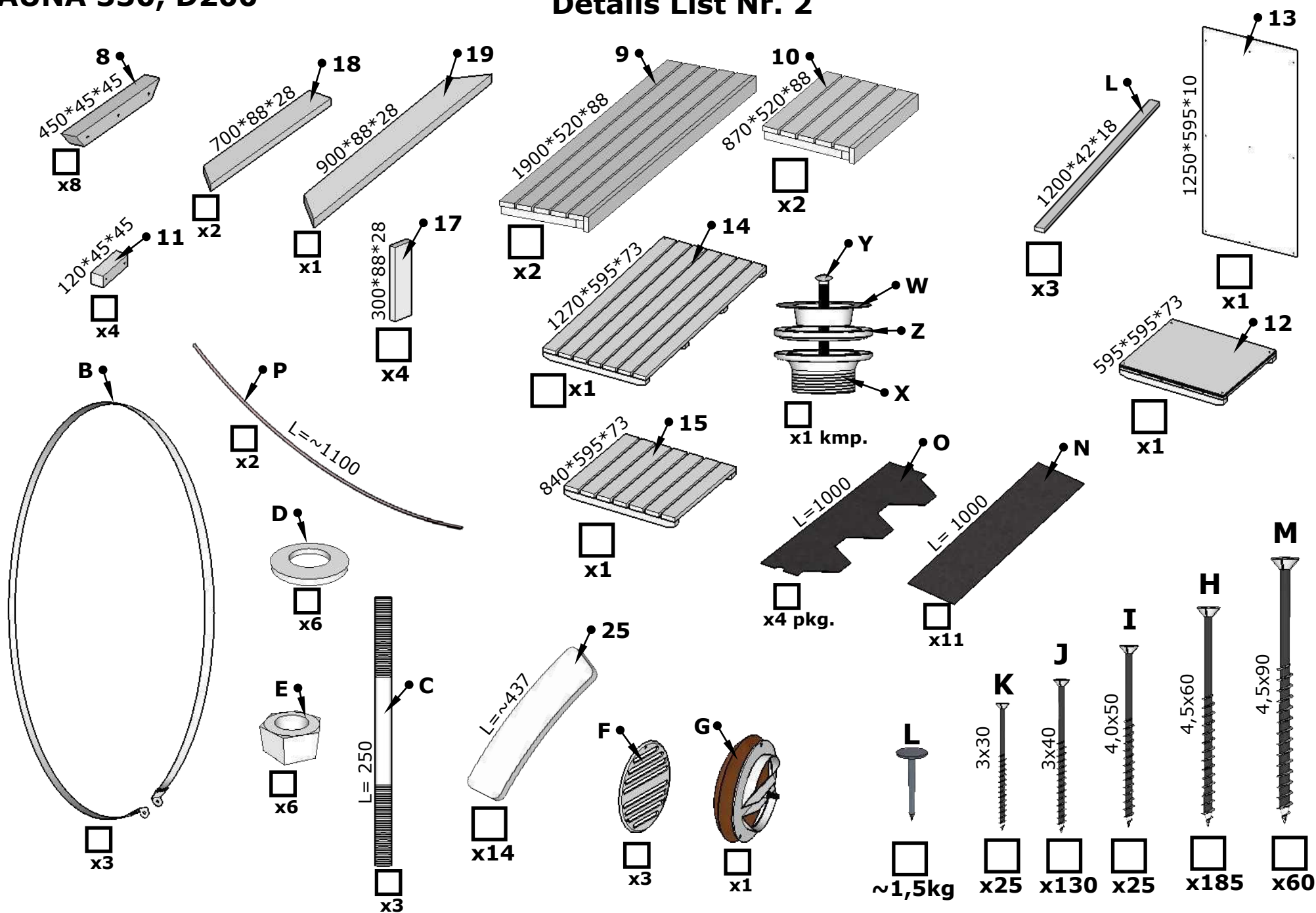
SAUNA 330, D200

Details List Nr. 1

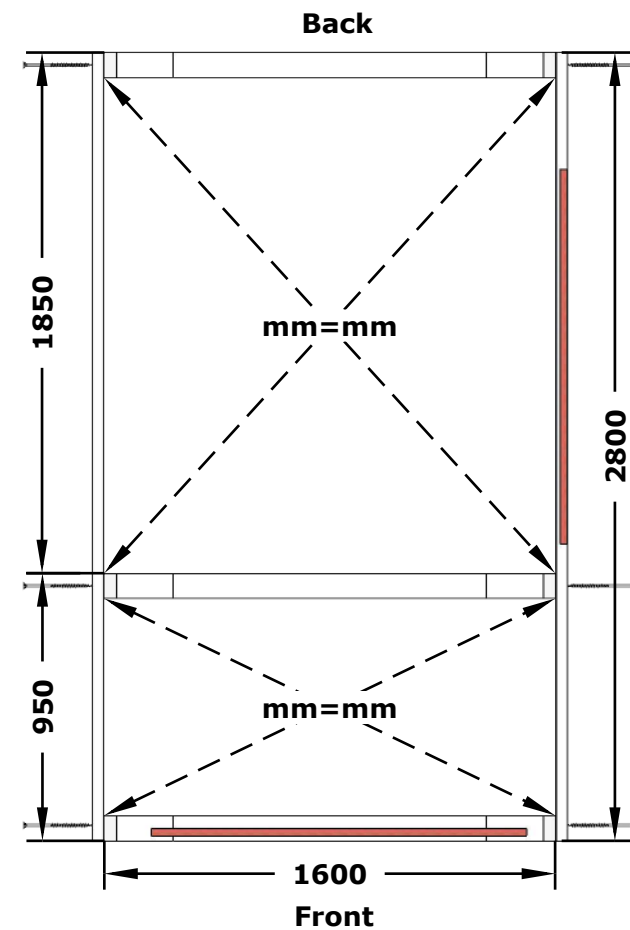
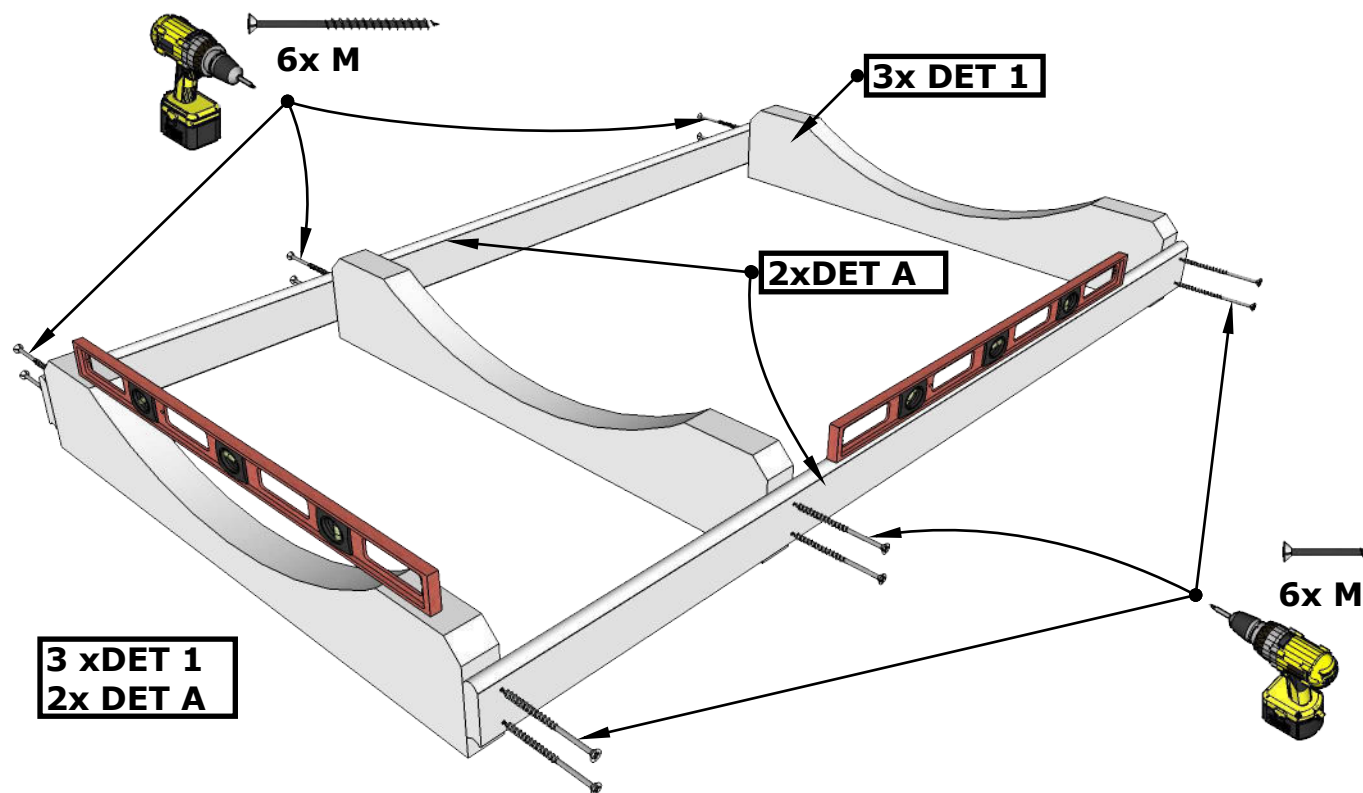


SAUNA 330, D200

Details List Nr. 2

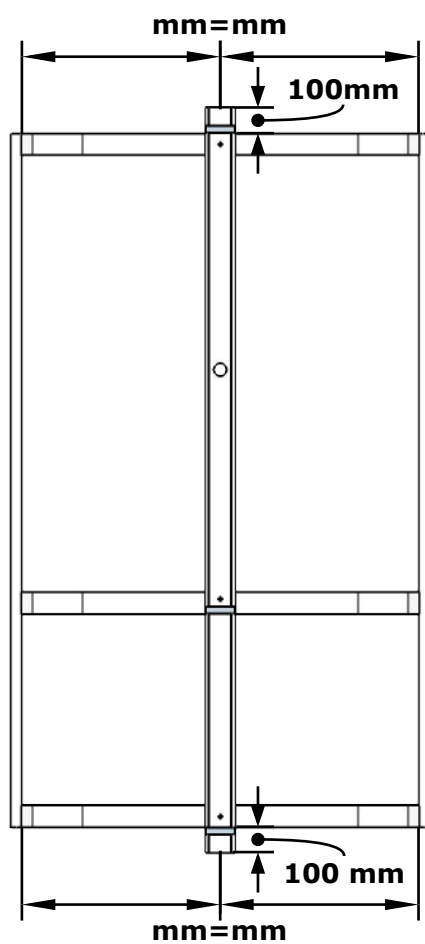
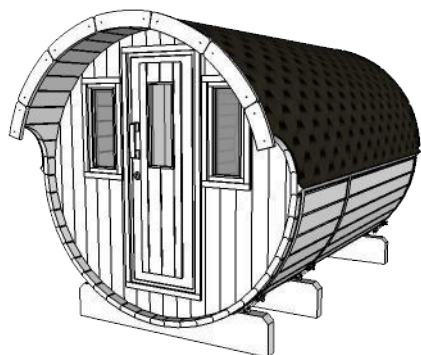


Sauna 330, D200

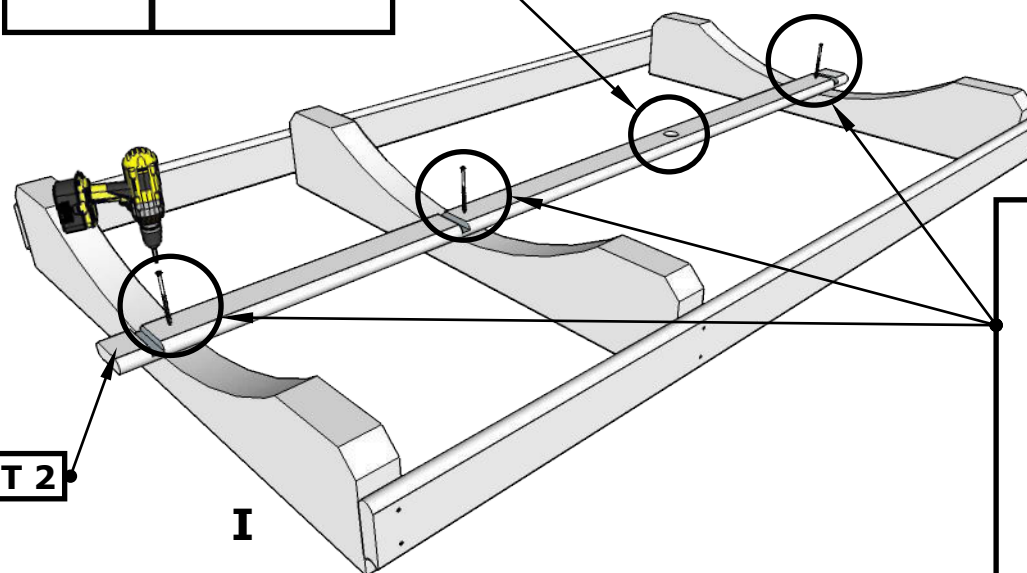
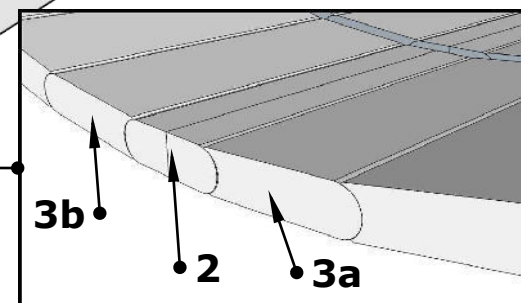
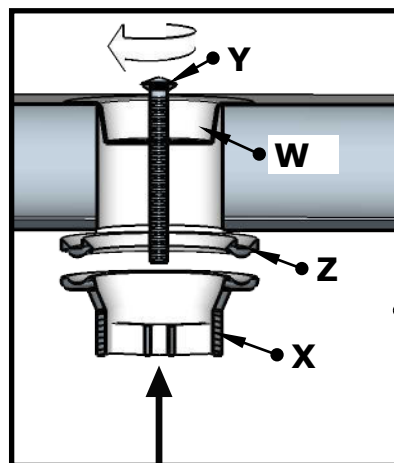
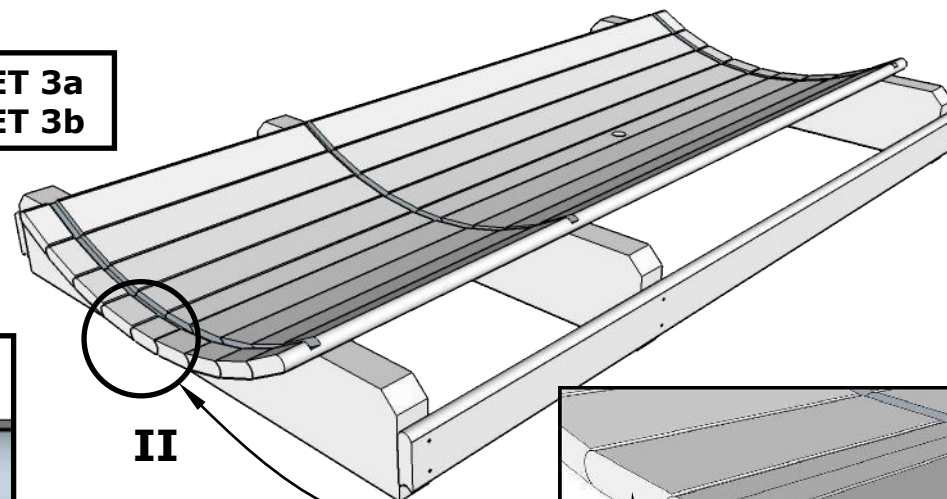


1.

Sauna 330, D200

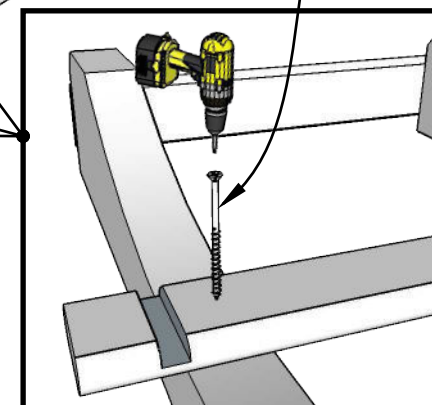


4 x DET 3a
4 x DET 3b

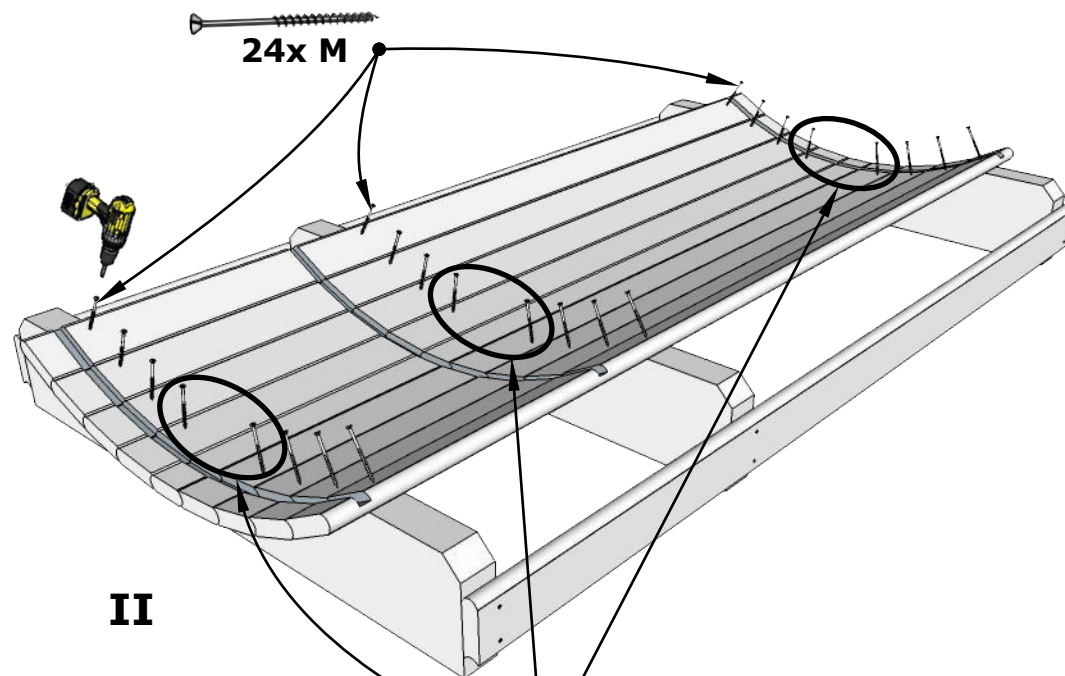


1x DET 2

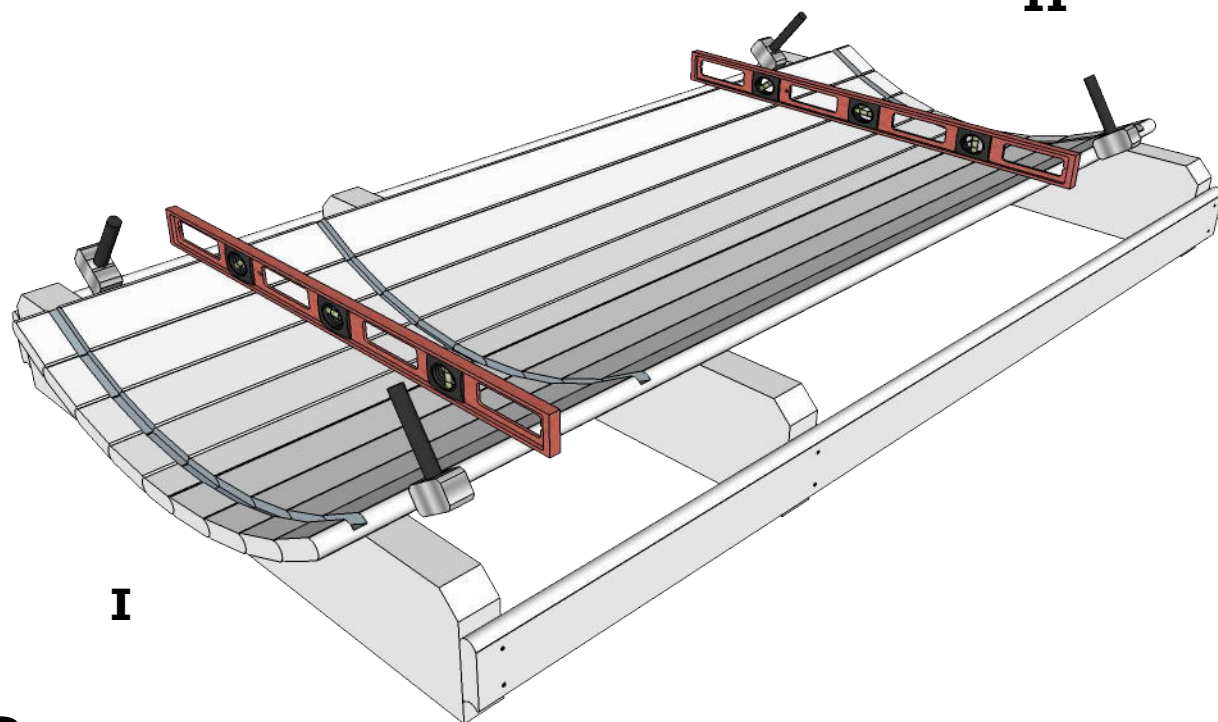
3x M



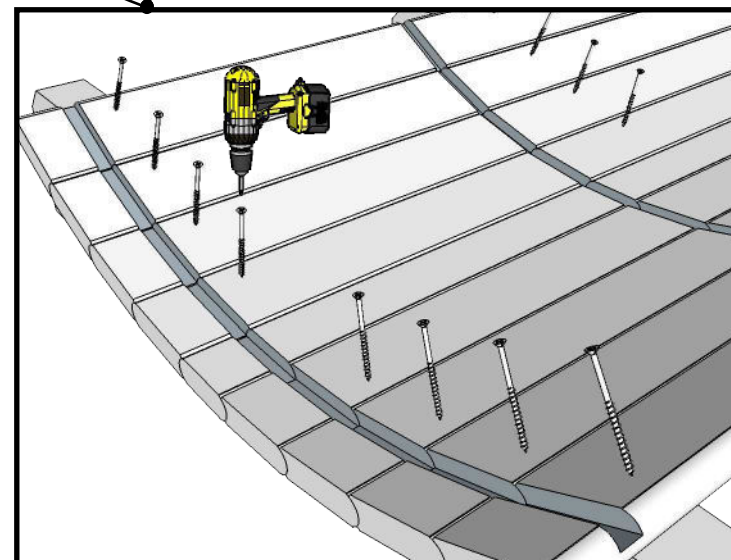
Sauna 330, D200



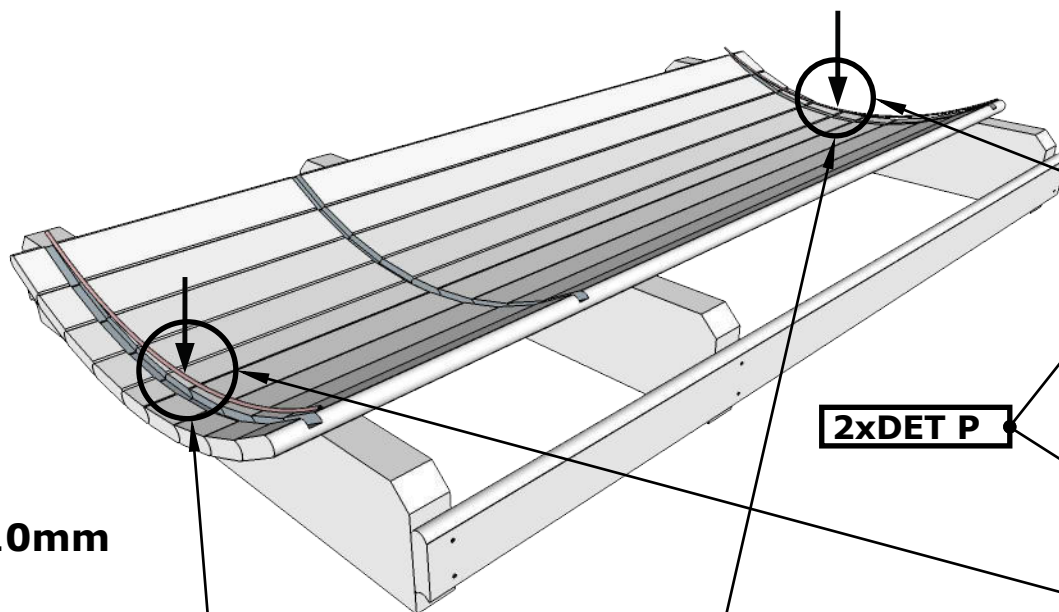
II



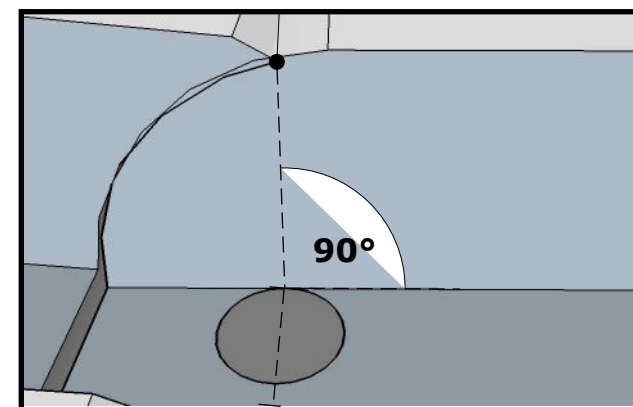
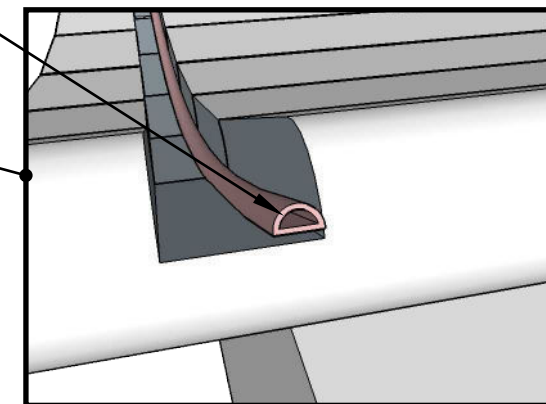
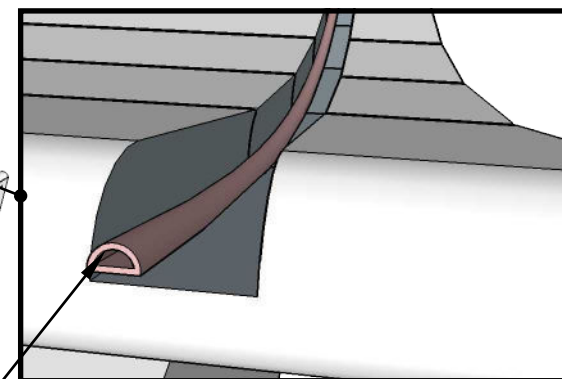
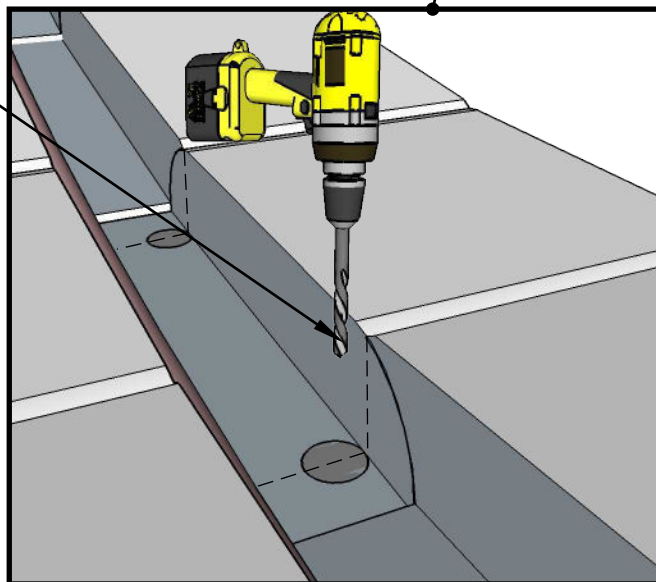
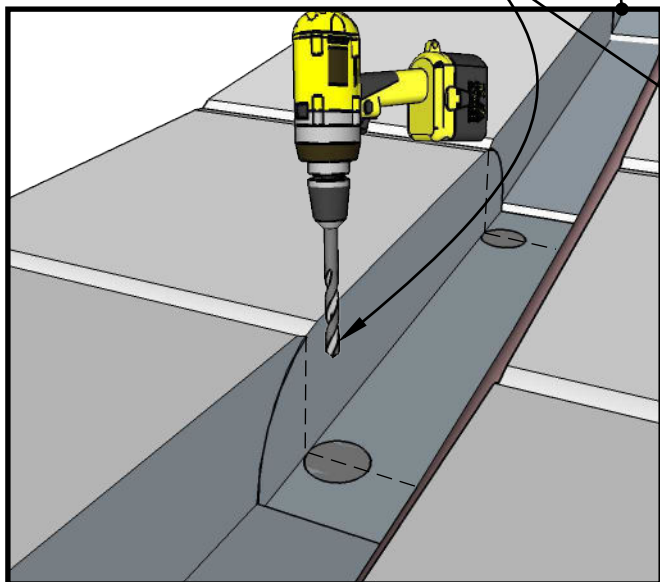
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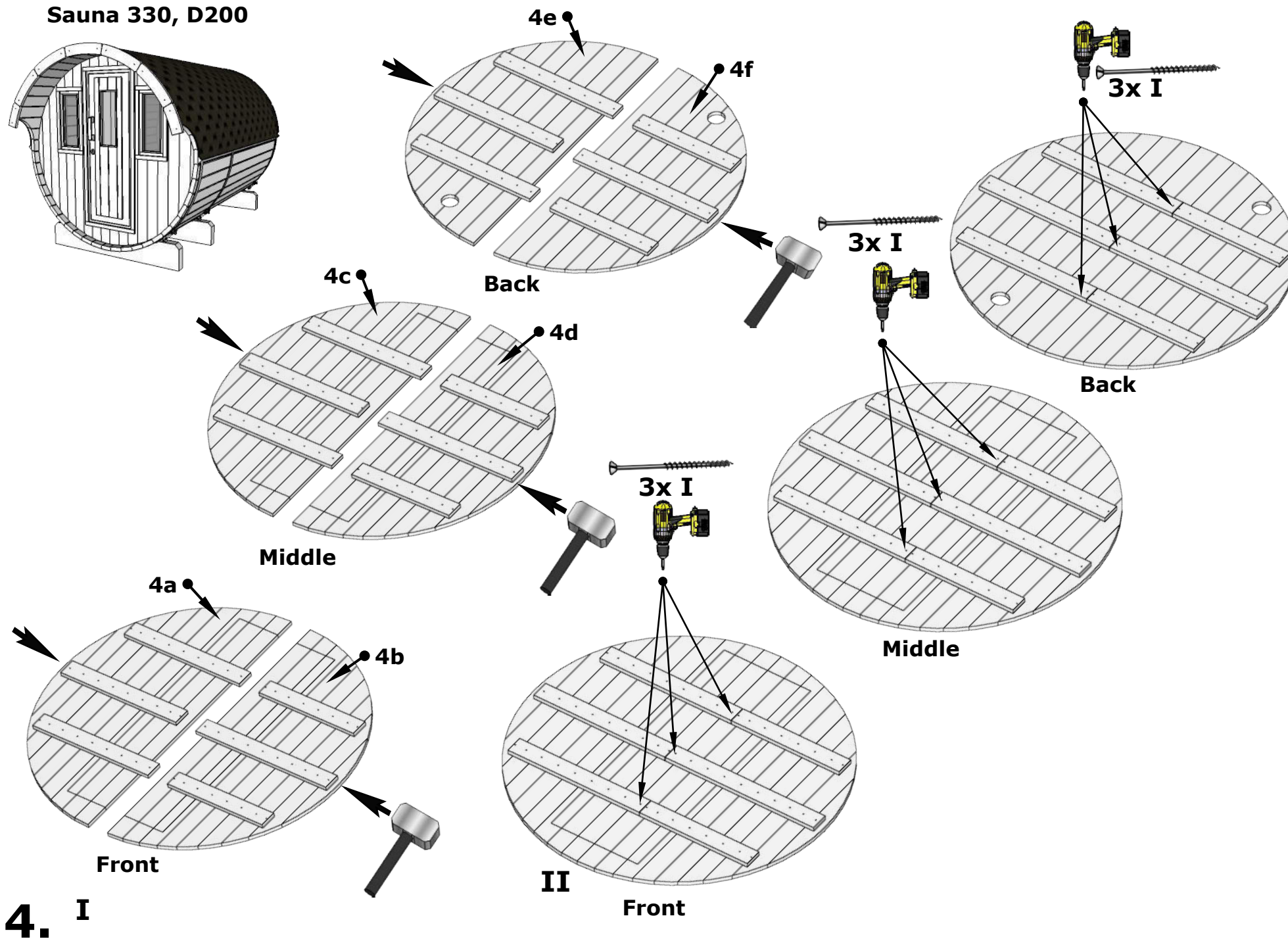
Sauna 330, D200



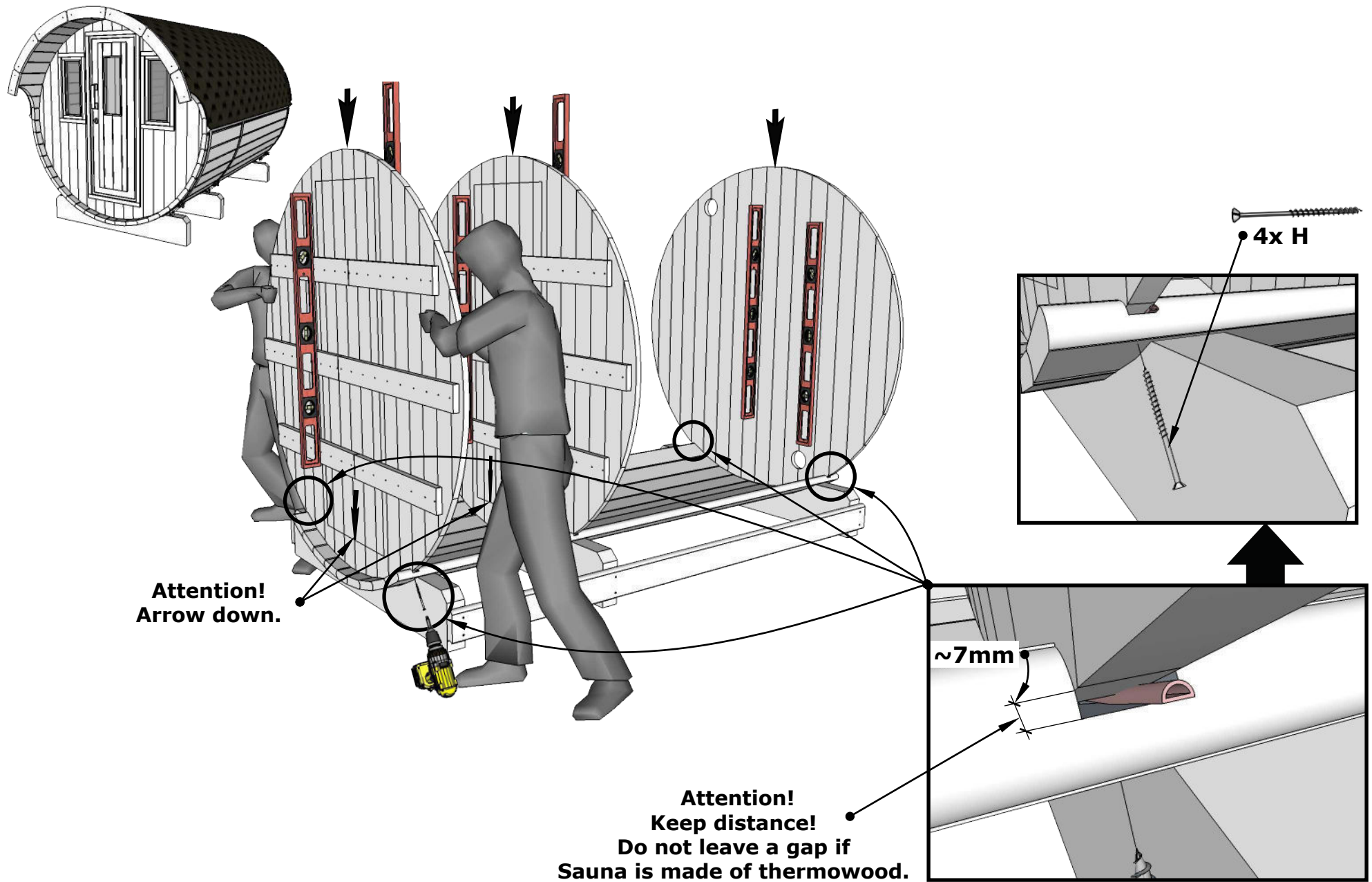
**Drill 4 holes Ø10mm
into DET 2
(2 on each side)**



Sauna 330, D200

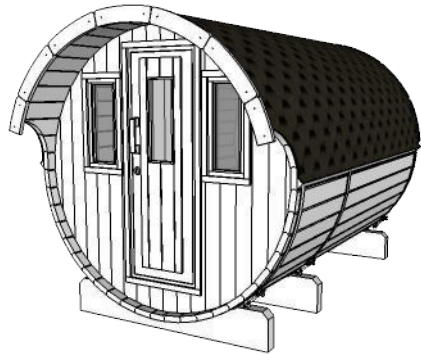


Sauna 330, D200

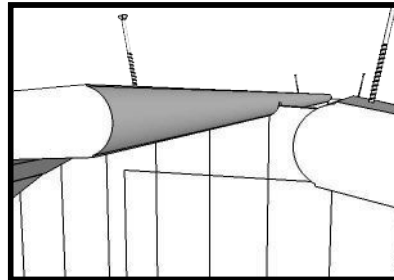


5.

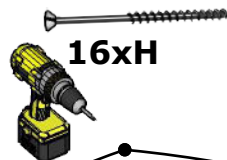
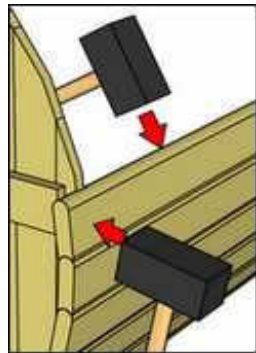
Sauna 330, D200



Watch page 6A



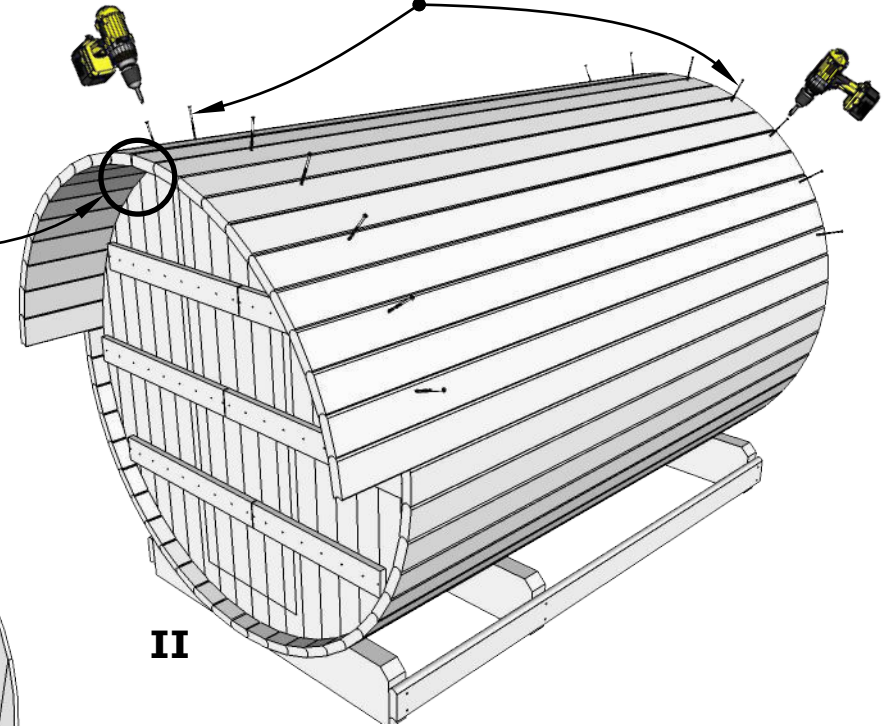
11x DET 5b
10x DET 5a



16xH

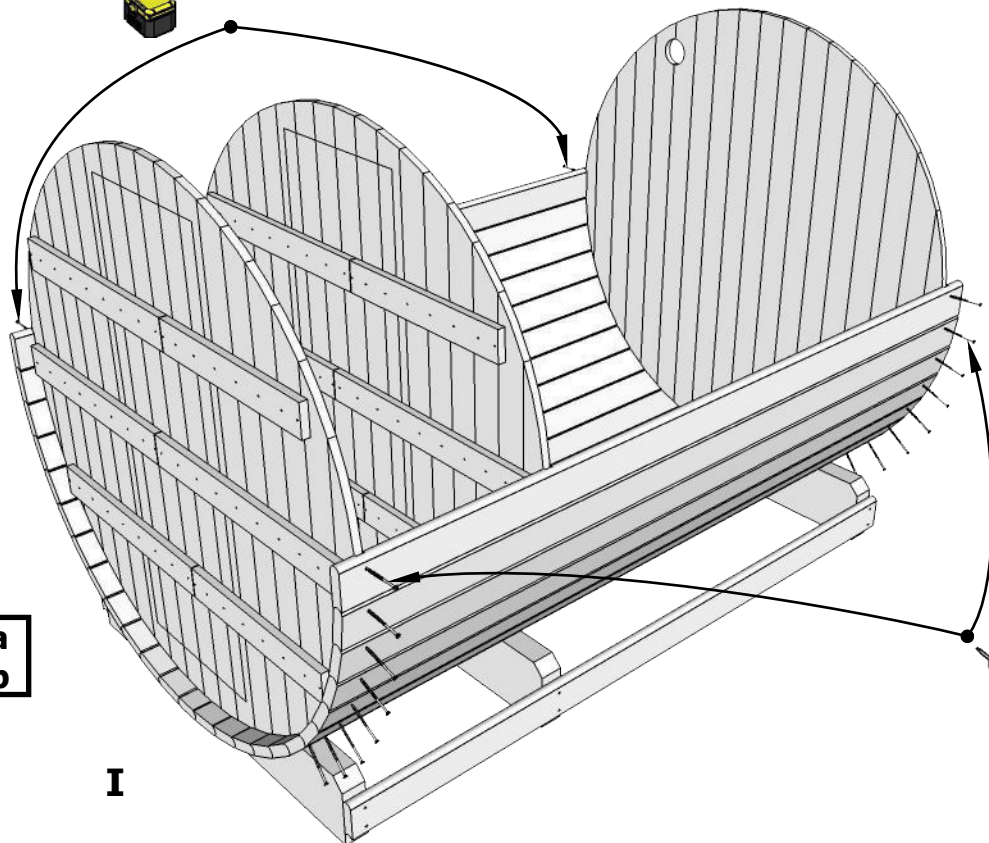


20xH



II

8x DET 3a
8x DET 3b



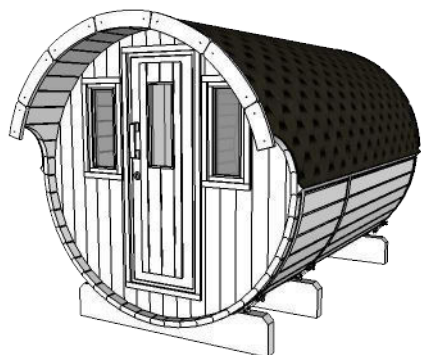
I



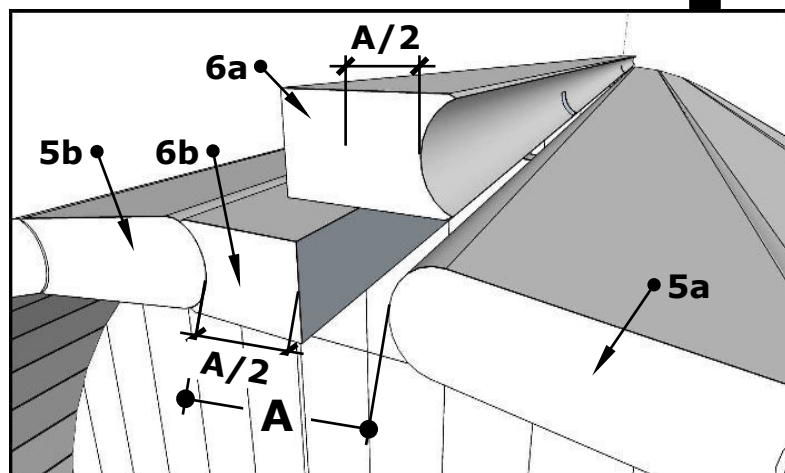
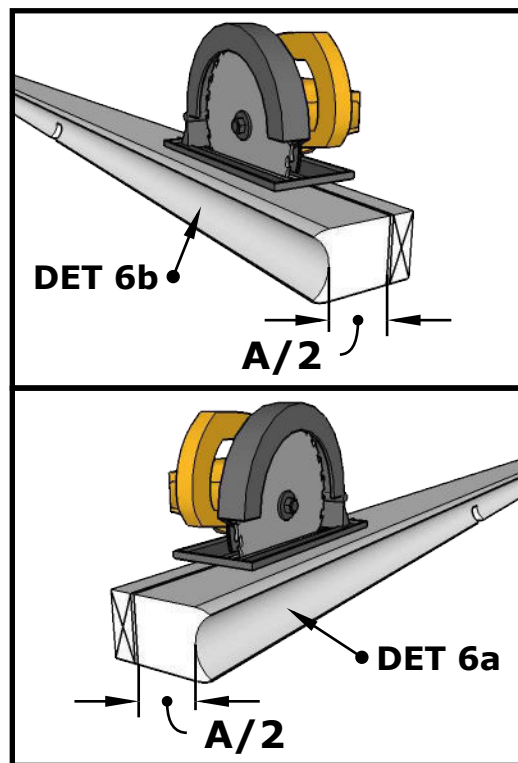
16xH

6.

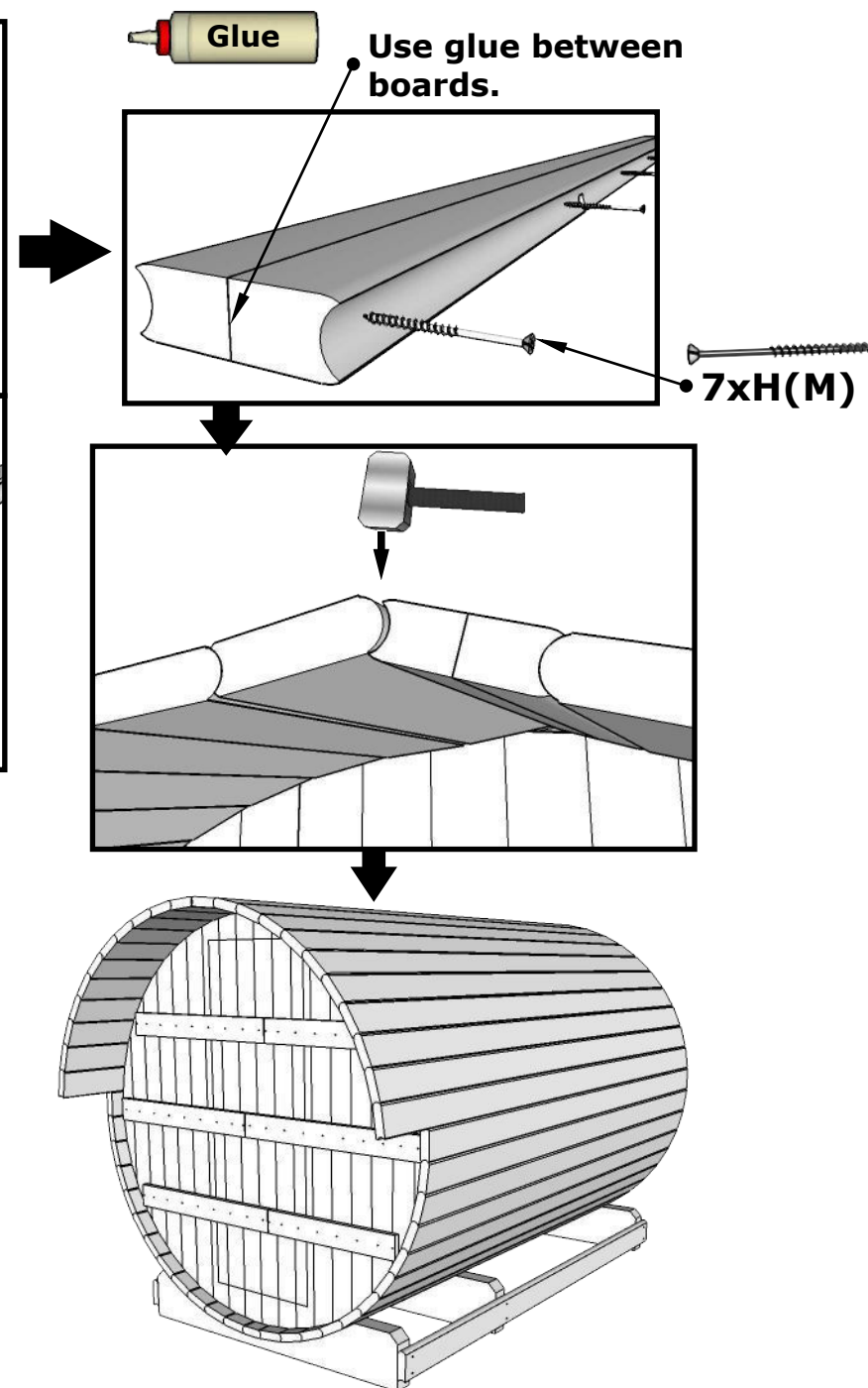
Sauna 330, D200



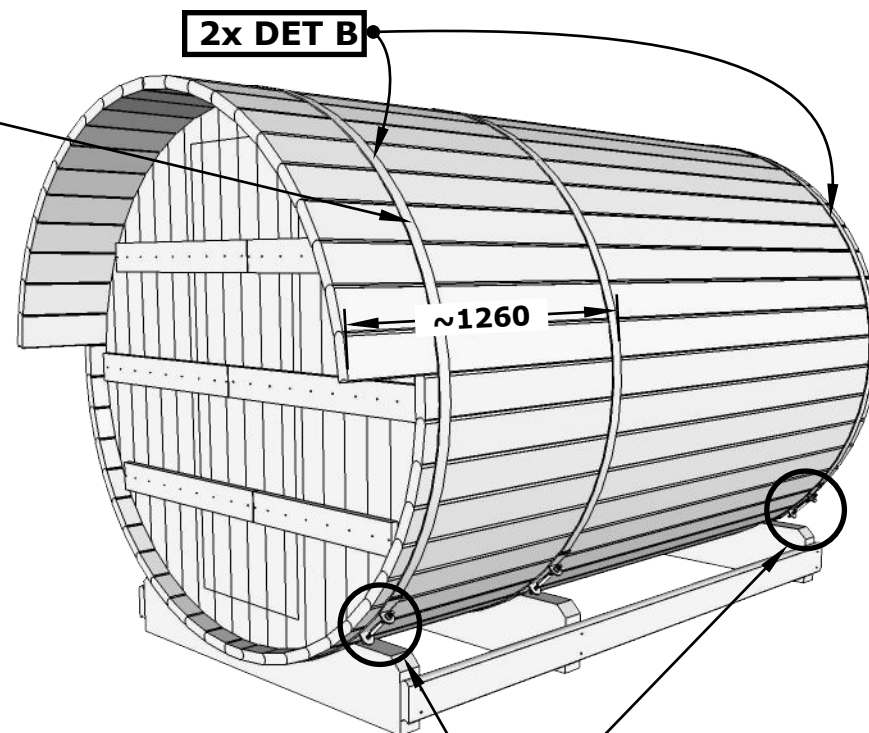
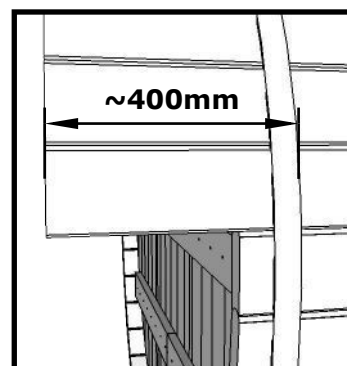
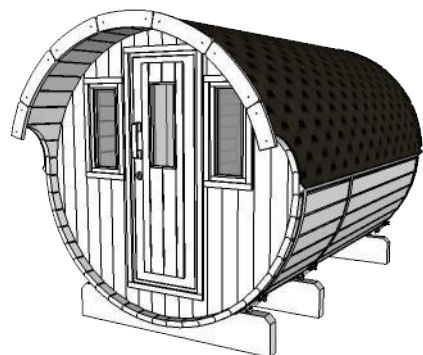
Attention!!!!



6A.



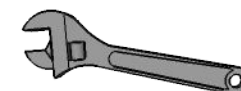
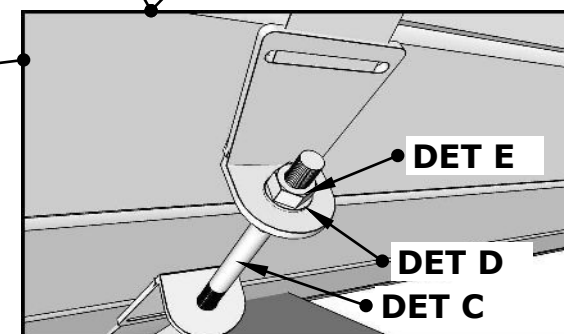
Sauna 330, D200



II

Attention! Do not remove screws, if sauna is made of thermowood.

During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.



7. I

Remove screws

1x DET B

Remove screws

~400mm

2x DET B

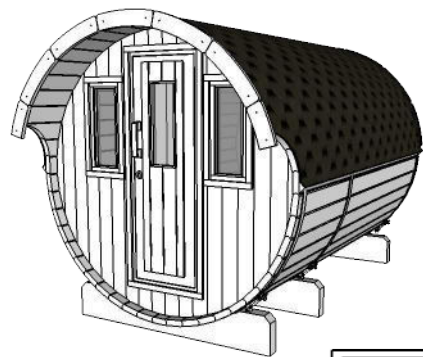
~1260

DET E

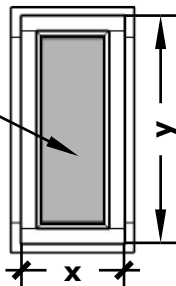
DET D

DET C

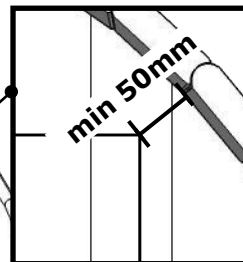
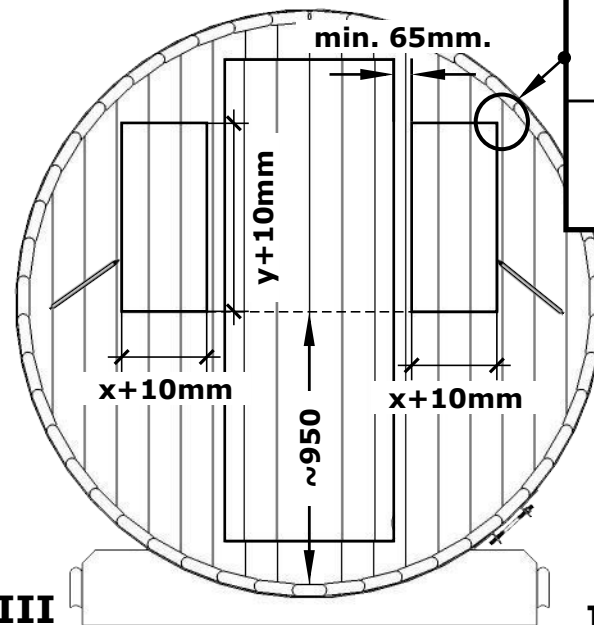
Sauna 330, D200



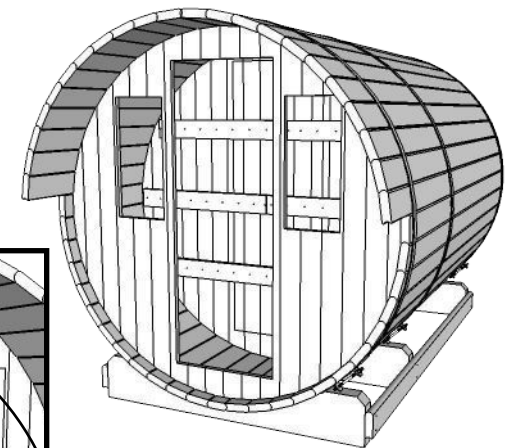
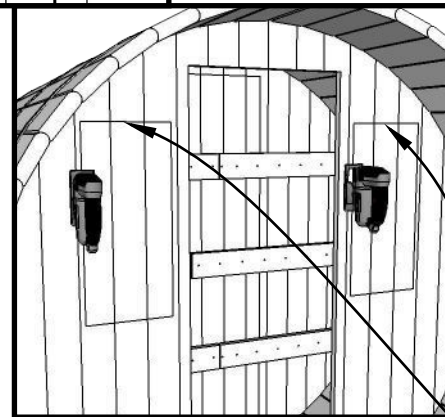
DET 7



III

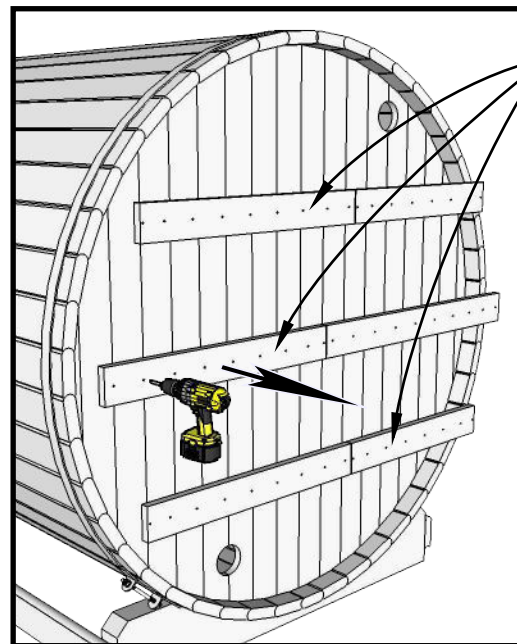
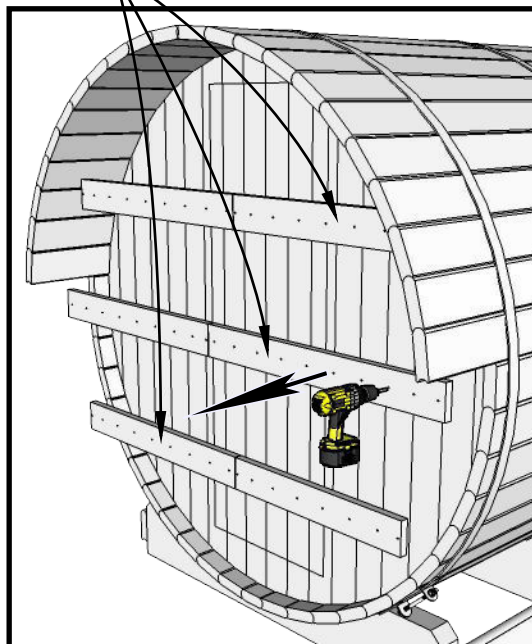


IV



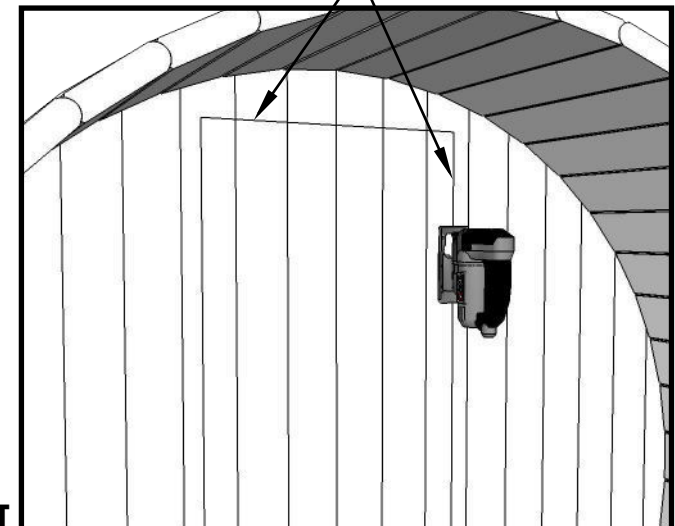
V

Remove all brackets



Remove all brackets

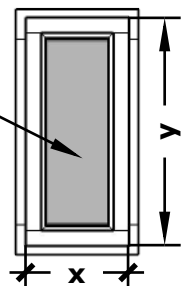
Follow the guidelines



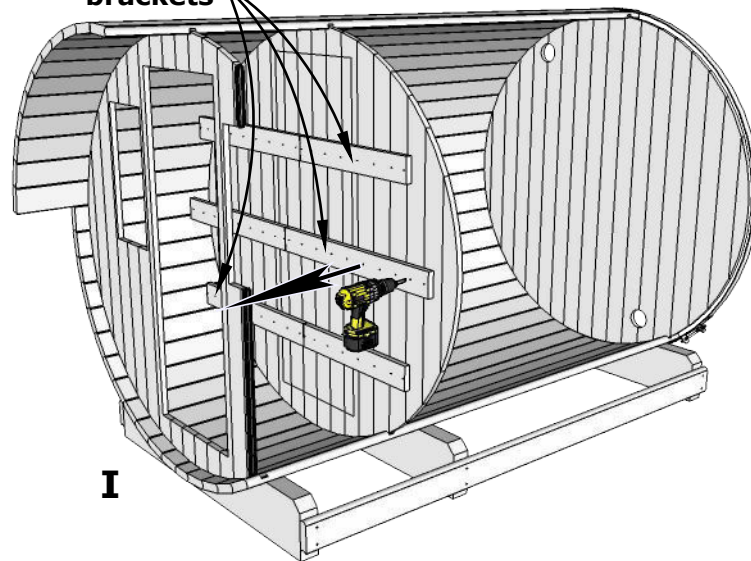
Sauna 330, D200



DET 7

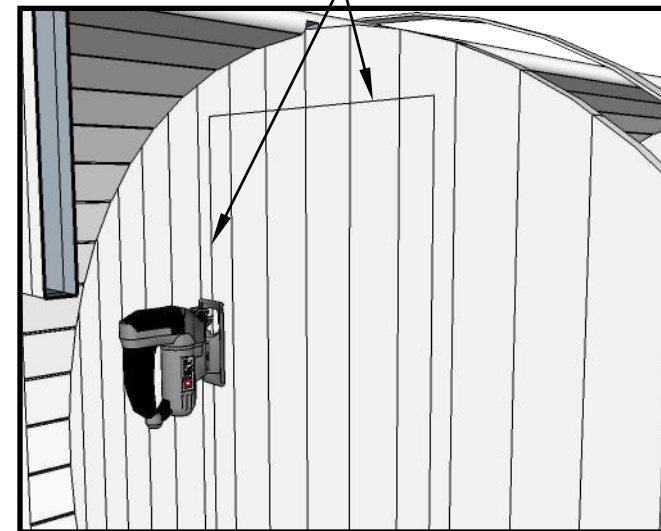


Remove all brackets



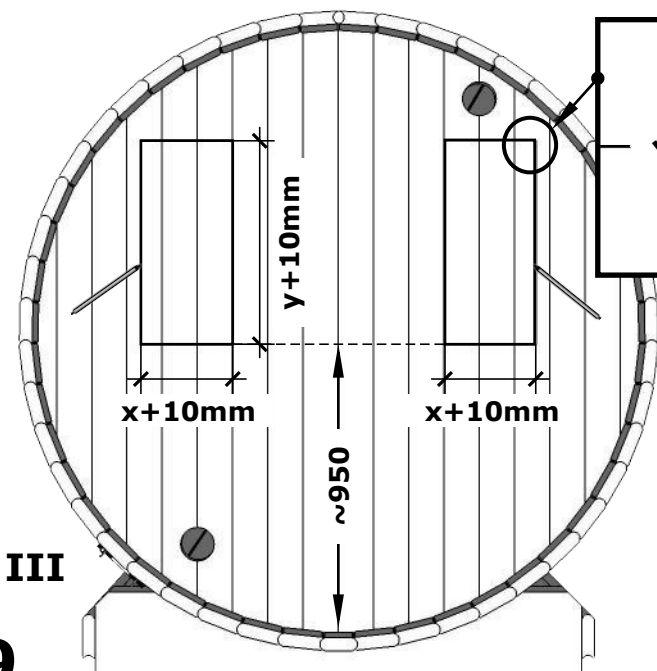
I

Follow the guidelines

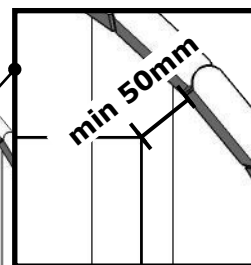


II

Follow the guidelines

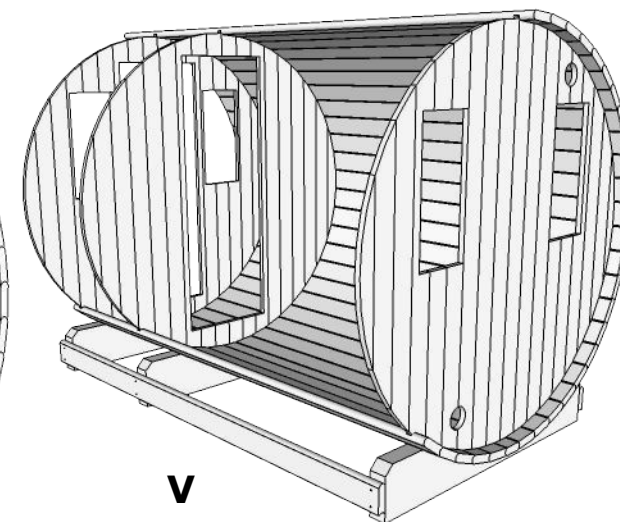
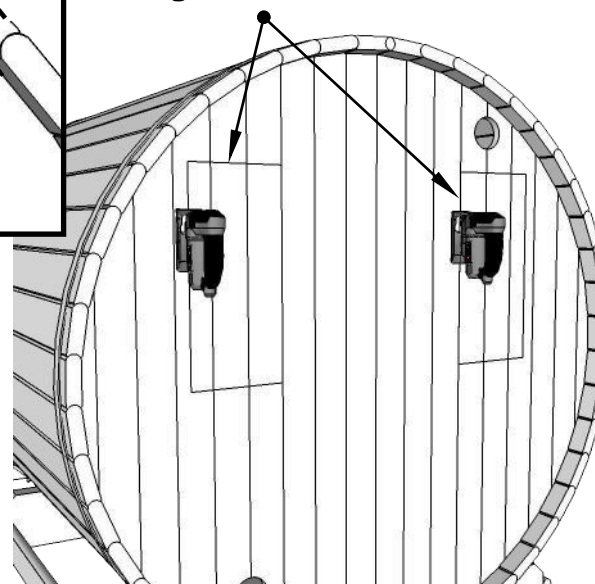


III



min 50mm

IV



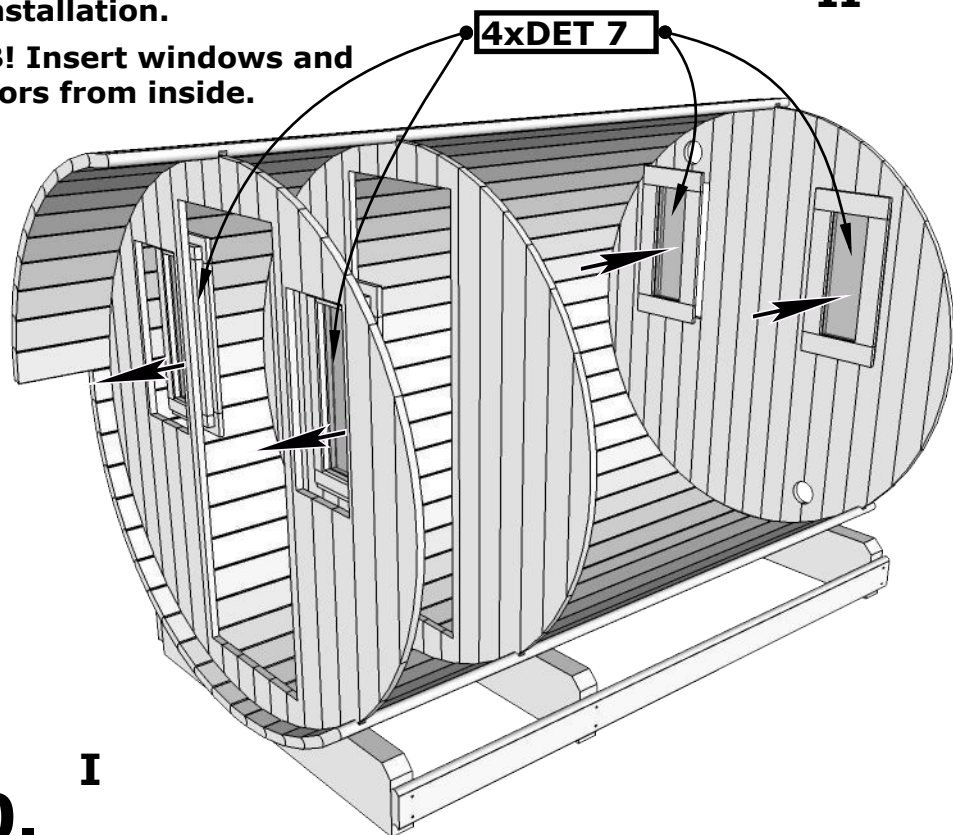
V

Sauna 330, D200

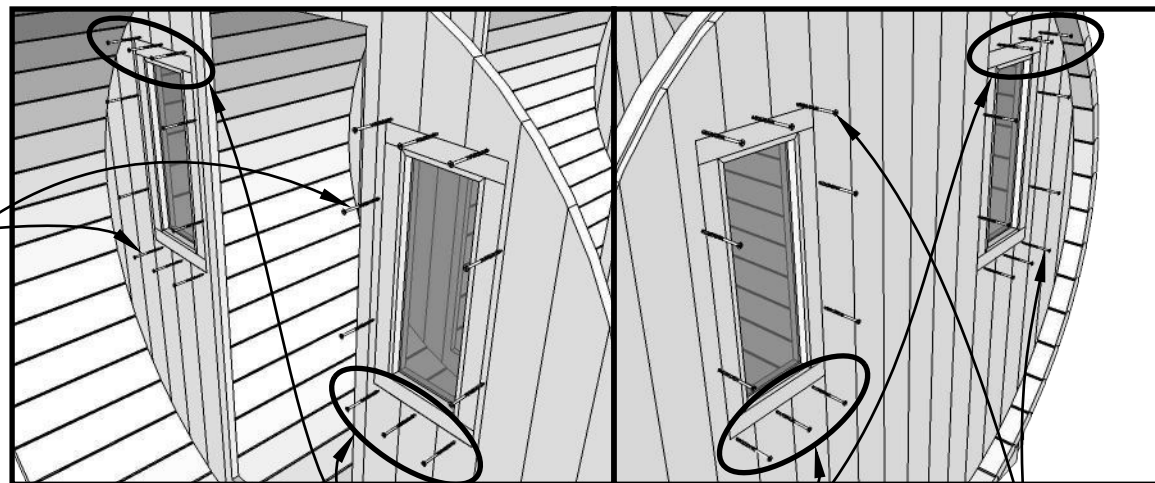


Use waterlevel for
doors and windows
installation.

NB! Insert windows and
doors from inside.



I

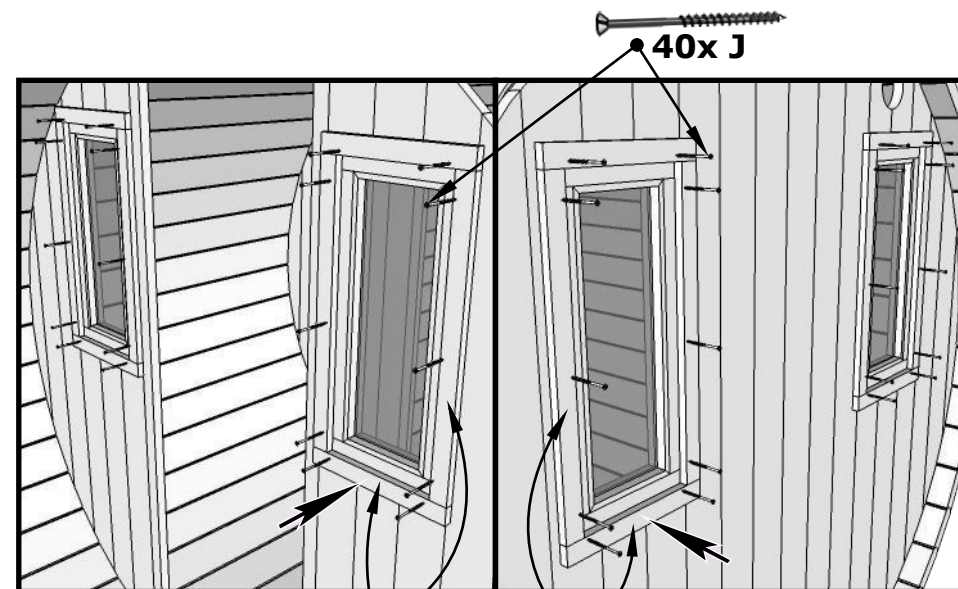


II

Horizontally fix screw
in every board.

20x J

20x J

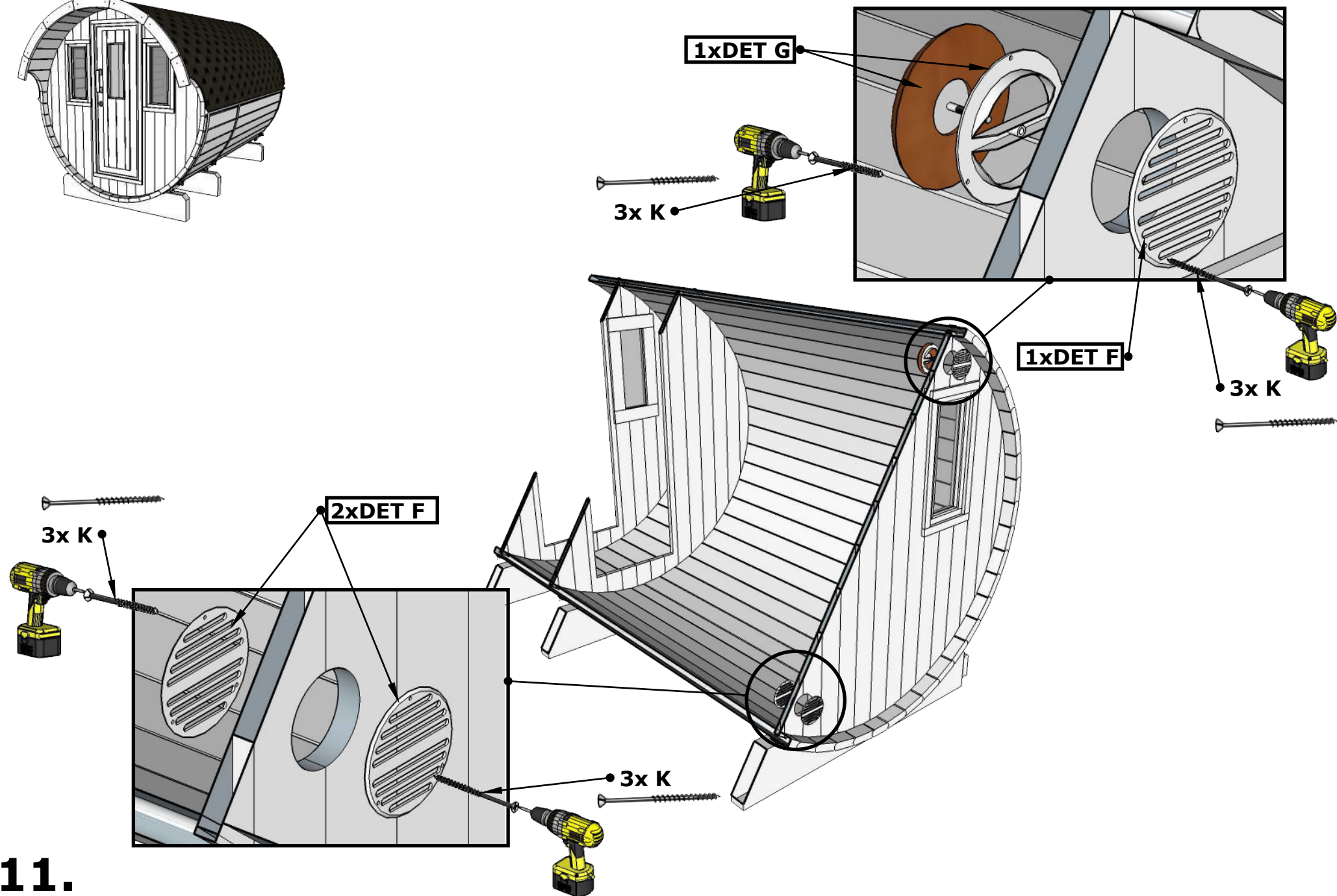
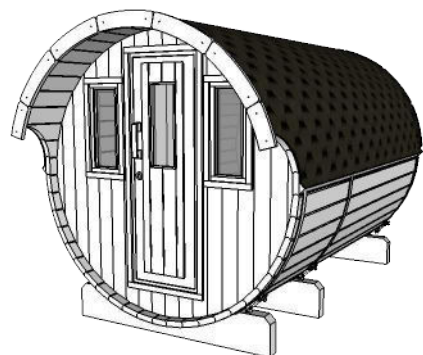


III

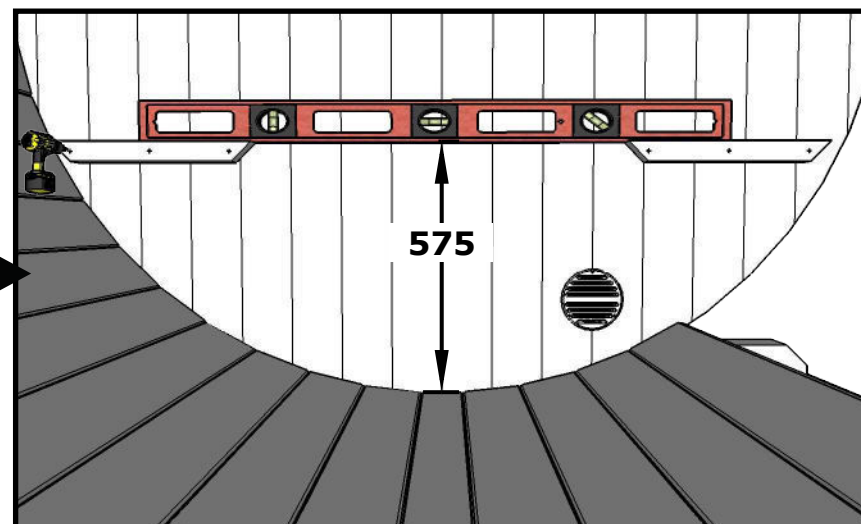
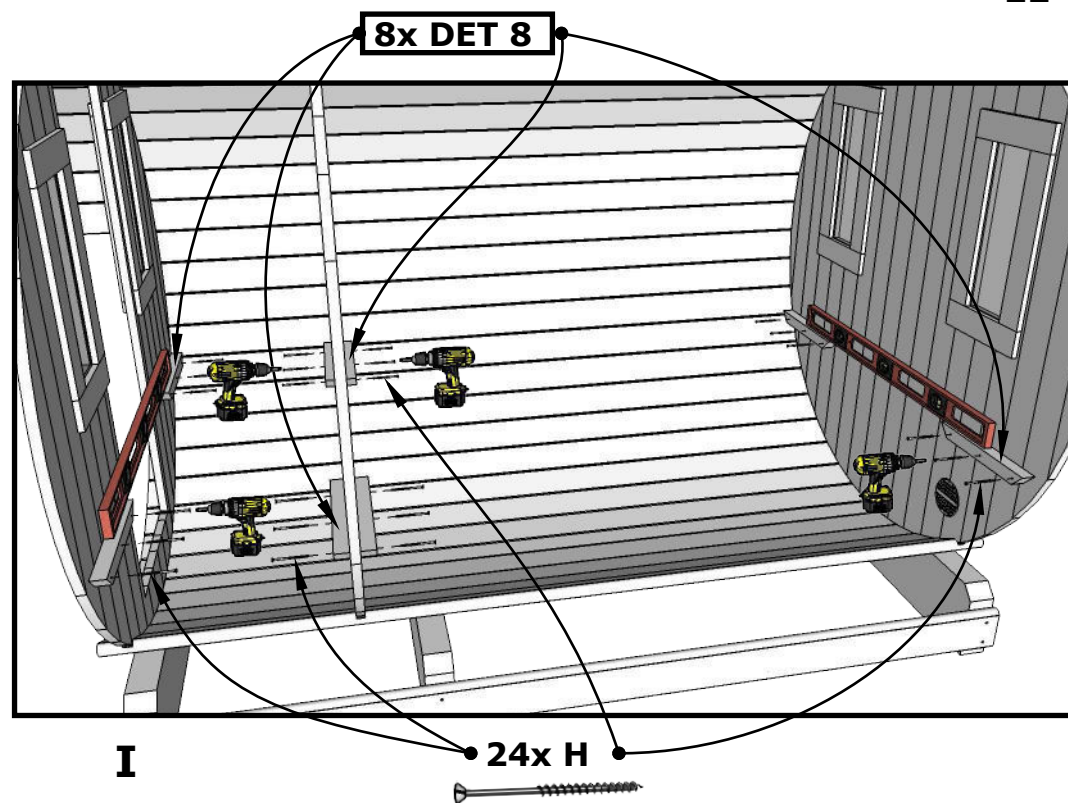
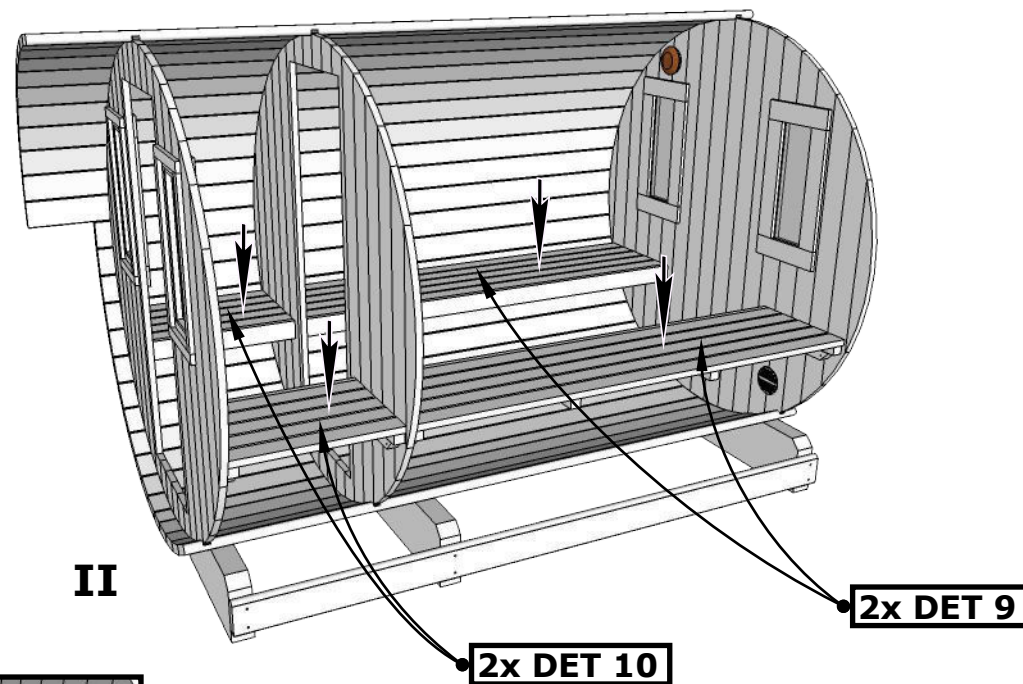
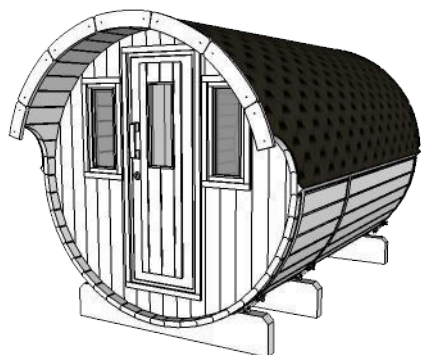
8xDET 7a
8xDET 7b

40x J

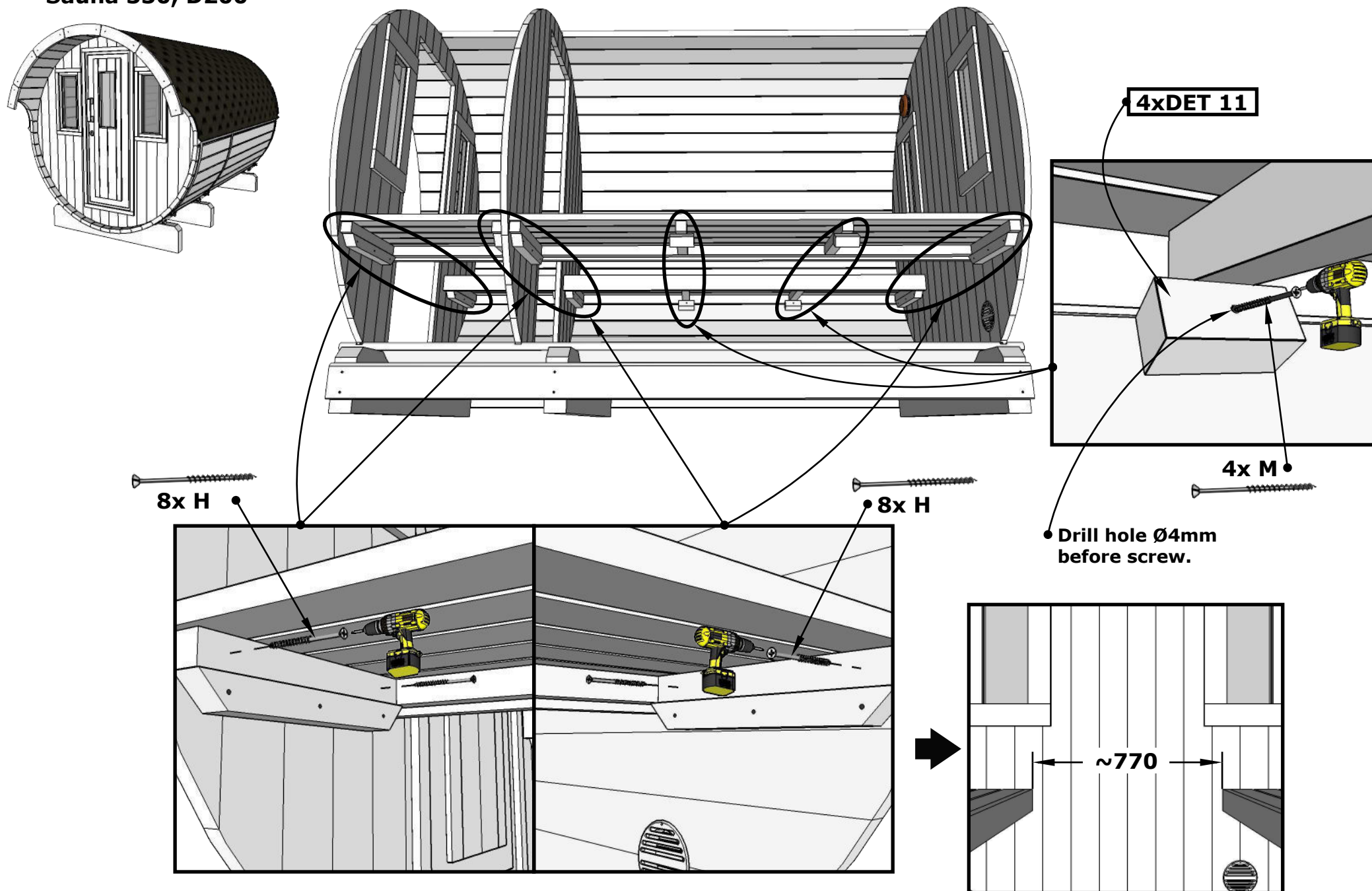
Sauna 330, D200



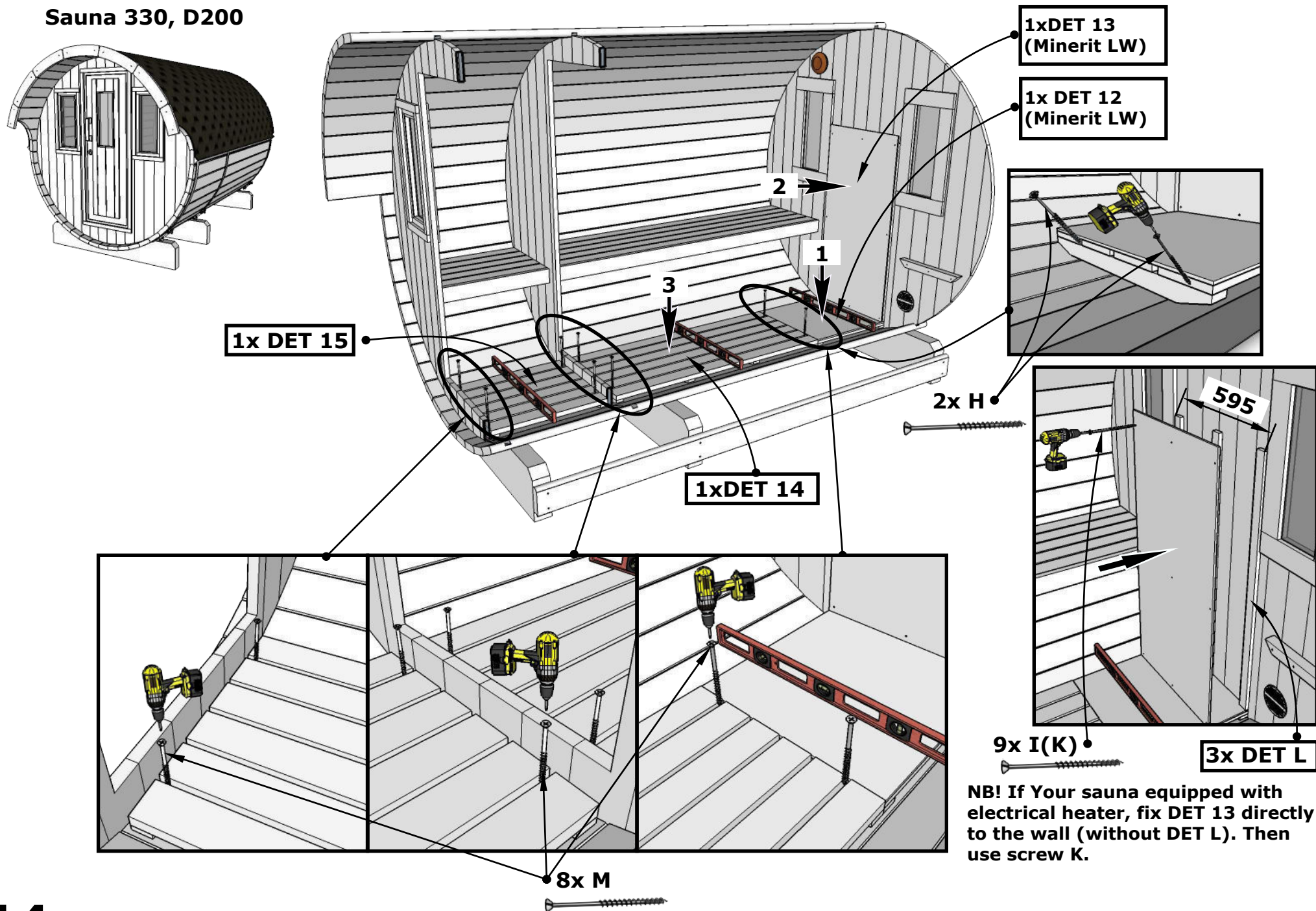
Sauna 330, D200



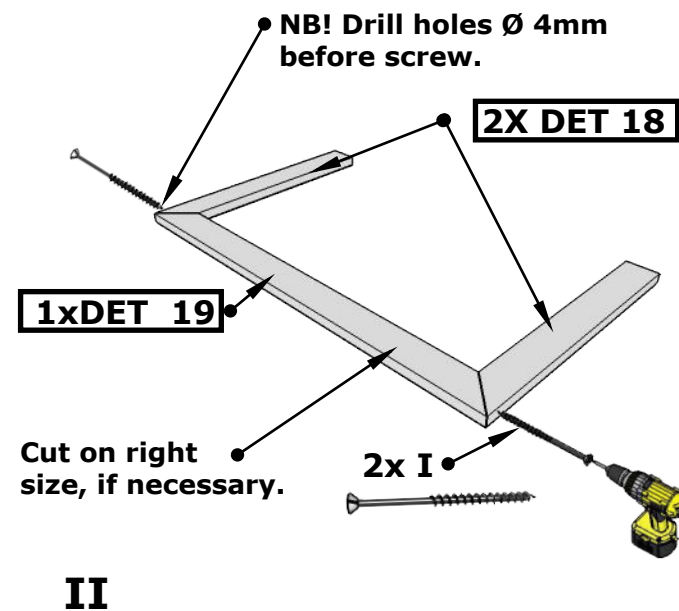
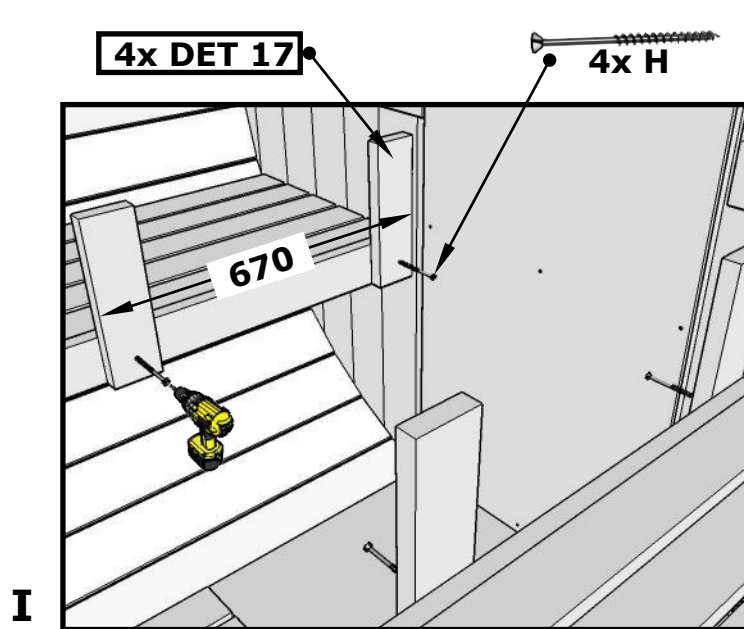
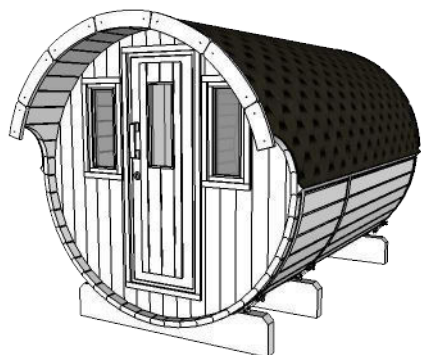
Sauna 330, D200



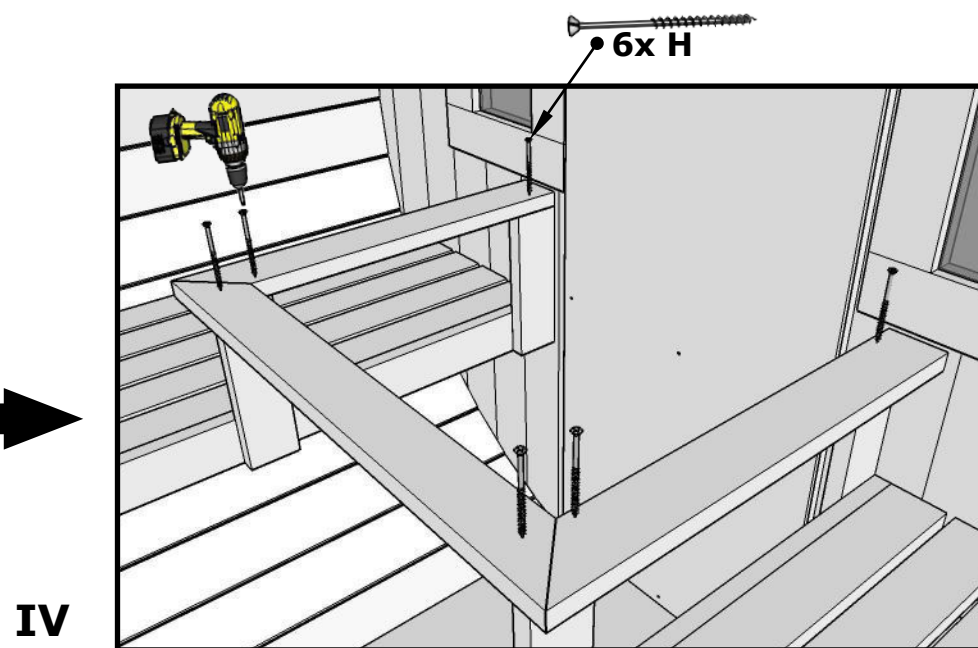
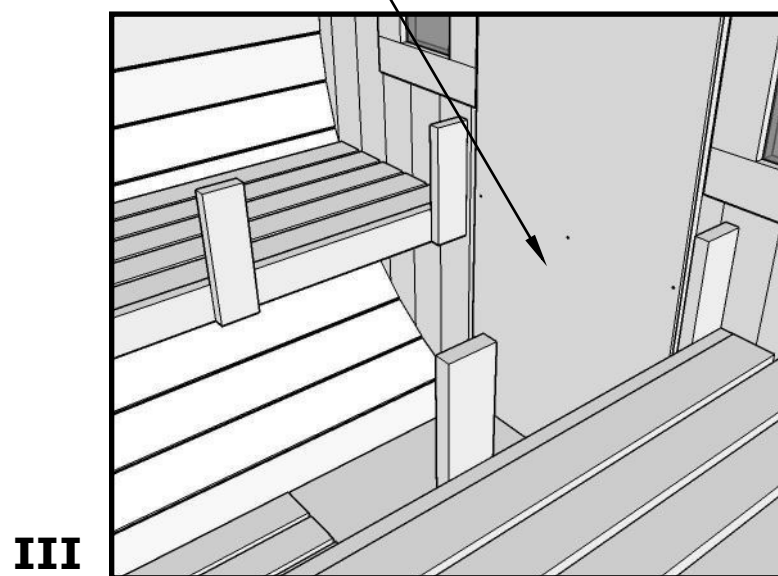
Sauna 330, D200



Sauna 330, D200



NB! Place sauna heater.



Sauna 330, D200

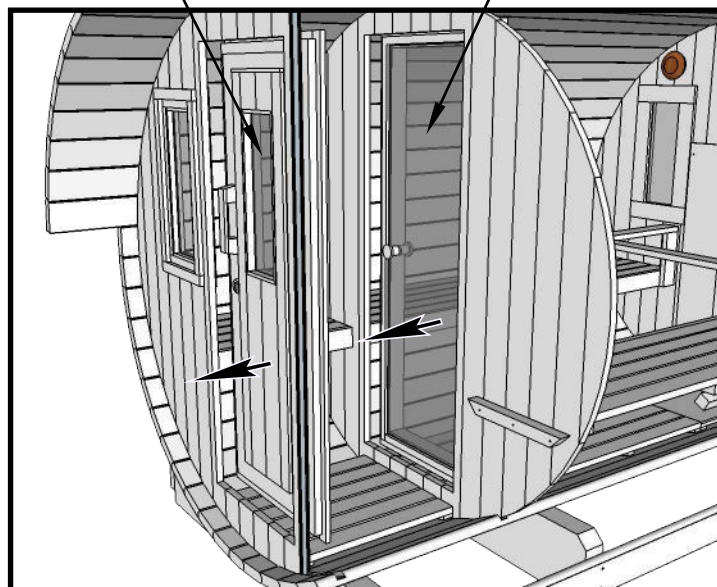


Use waterlevel for doors and windows installation.

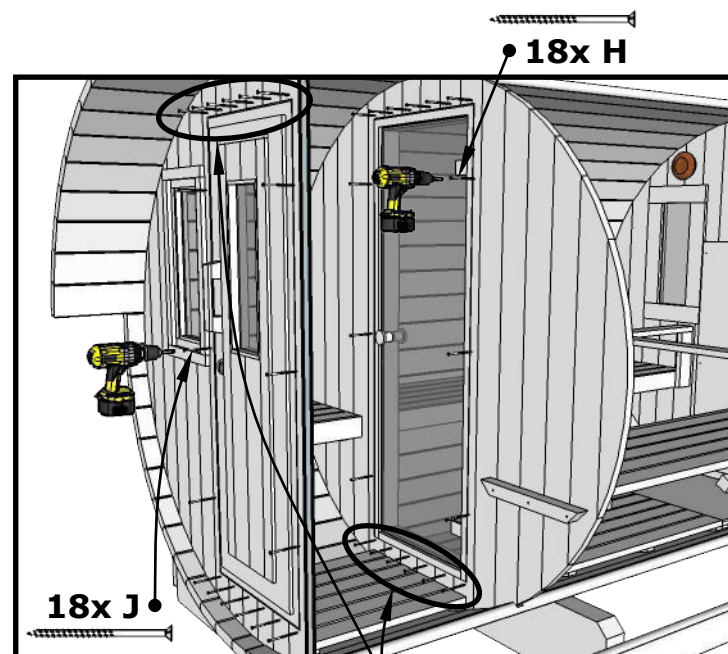
NB! Insert windows and doors from inside.

1x DET 20

1x DET 21

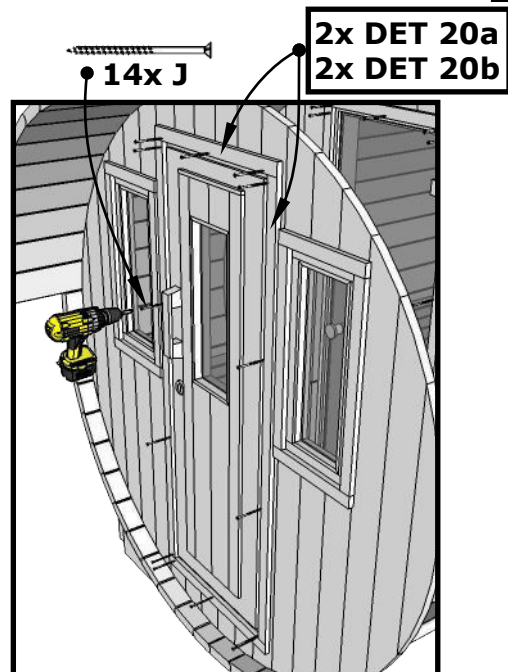


I

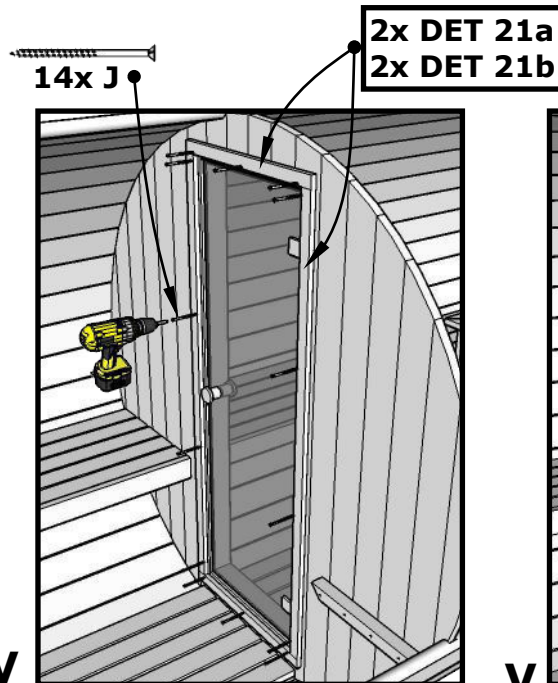


II

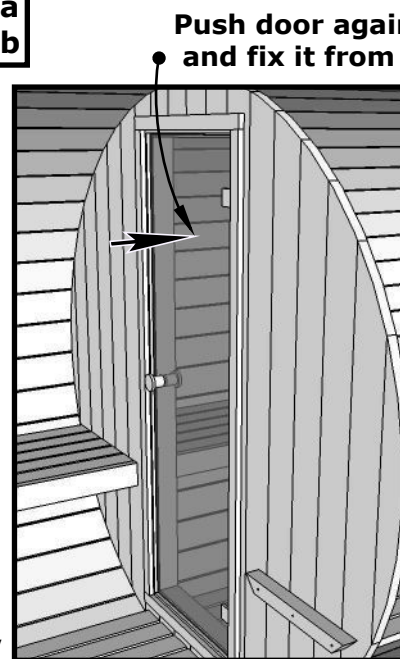
Horizontally fix screws in every board.



III



IV

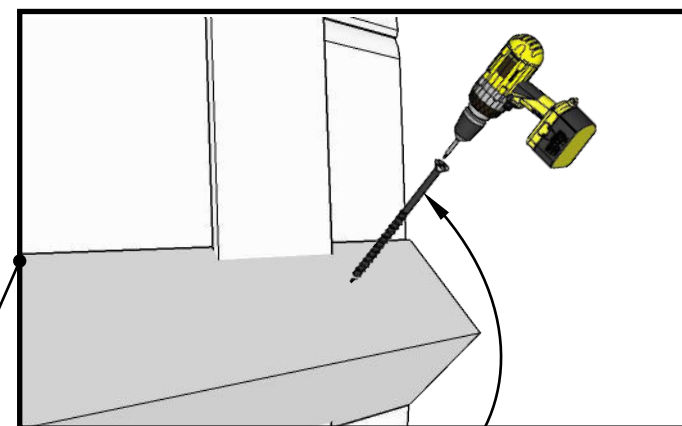
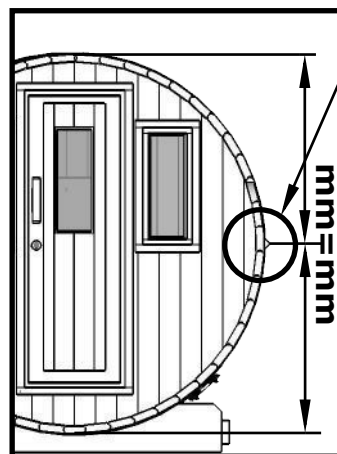
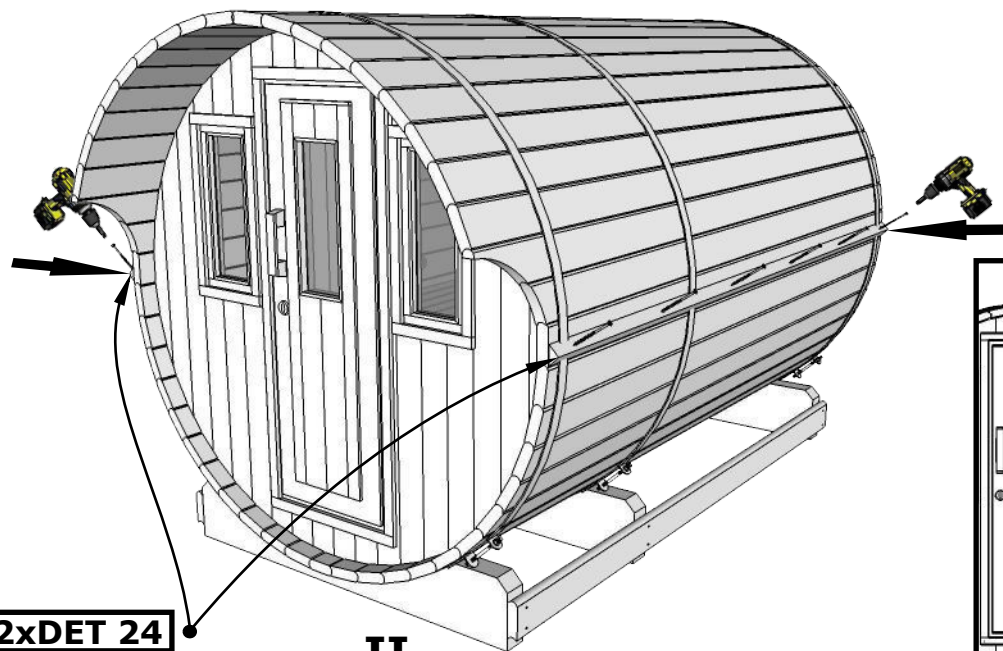
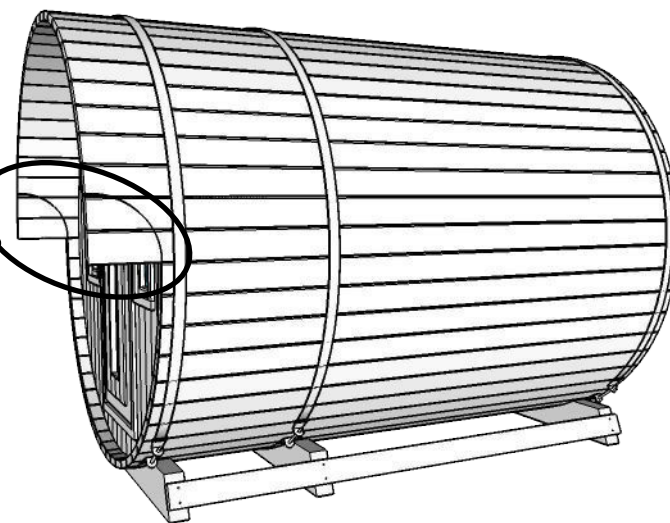
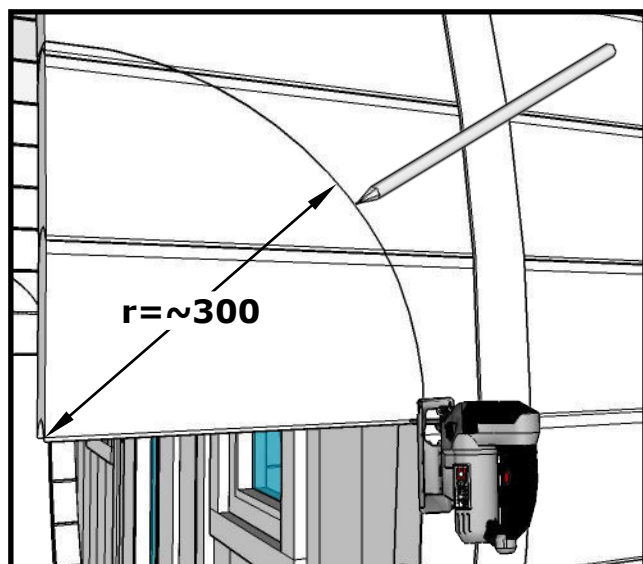


V



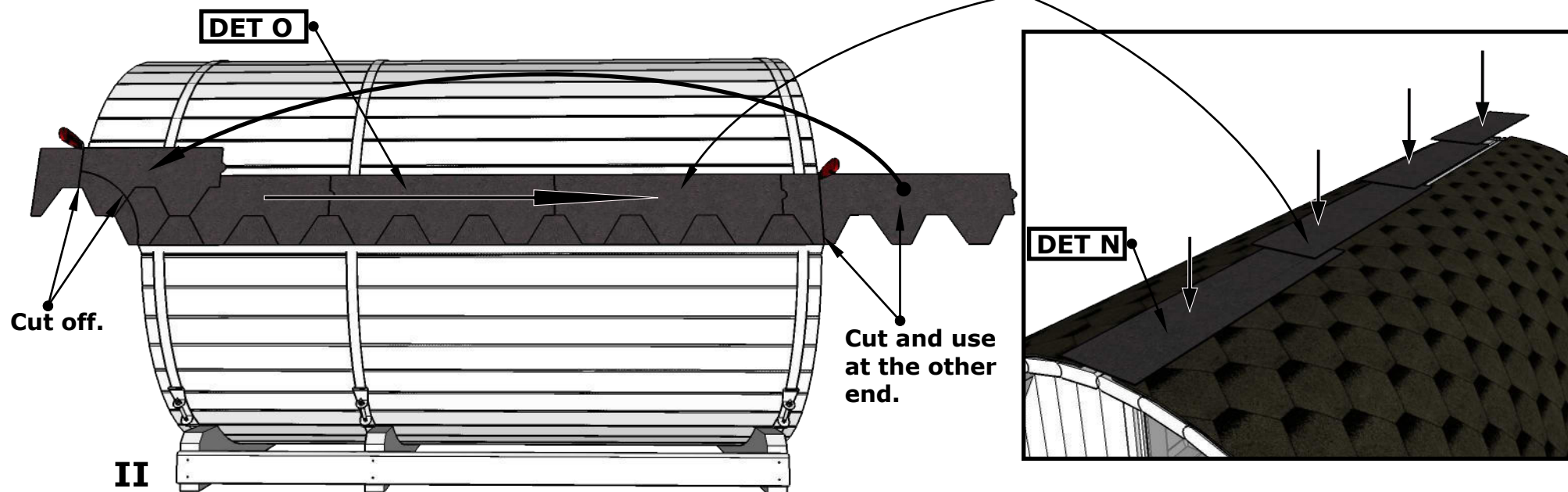
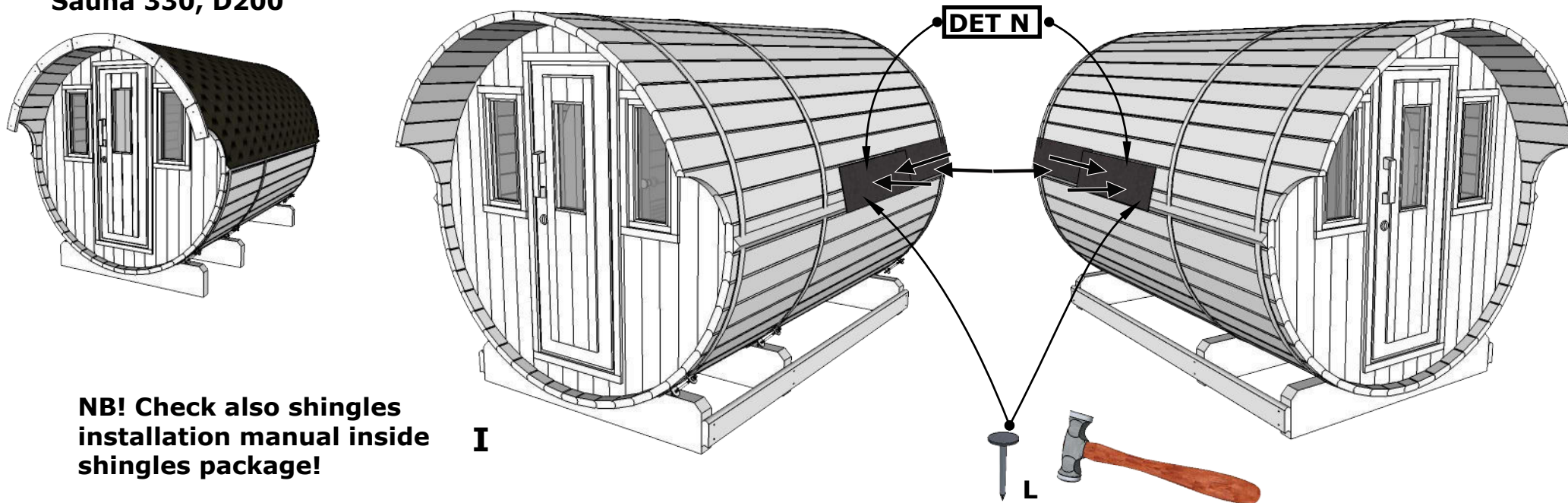
VI

Sauna 330, D200

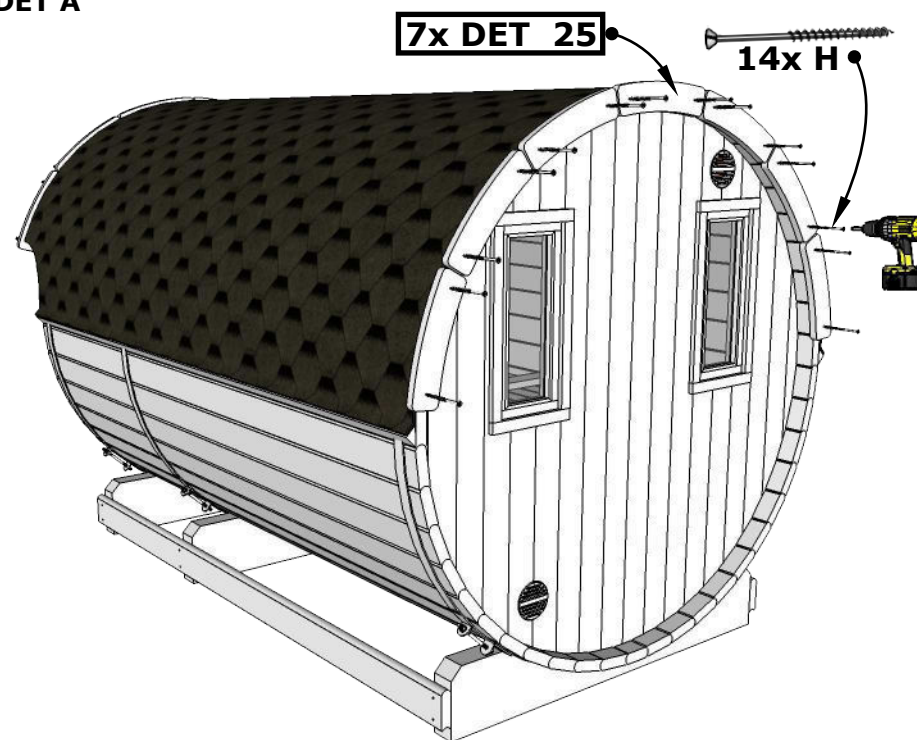
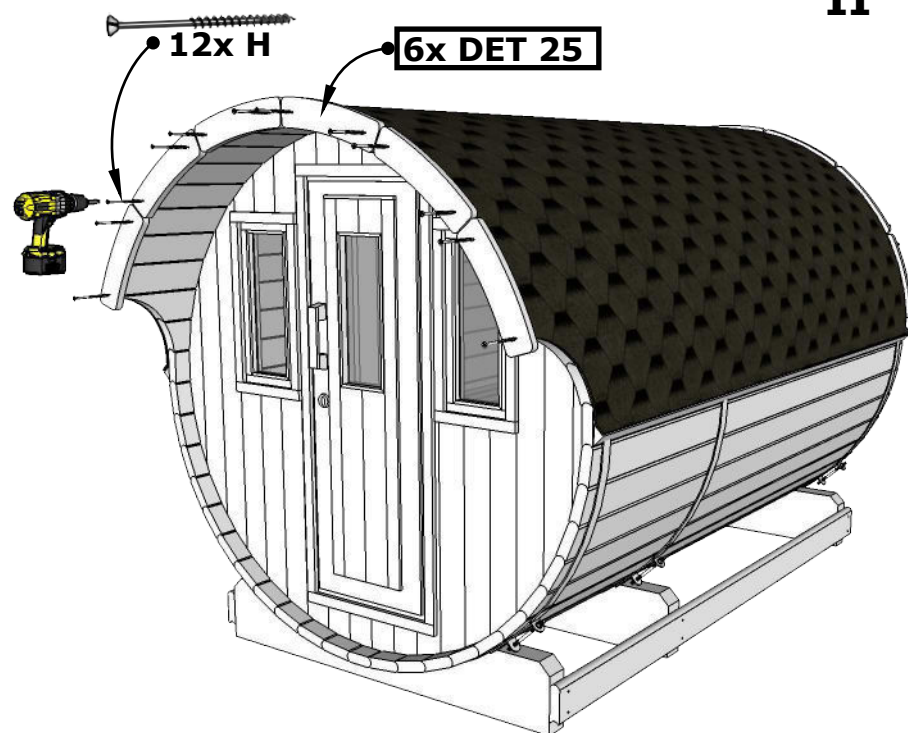
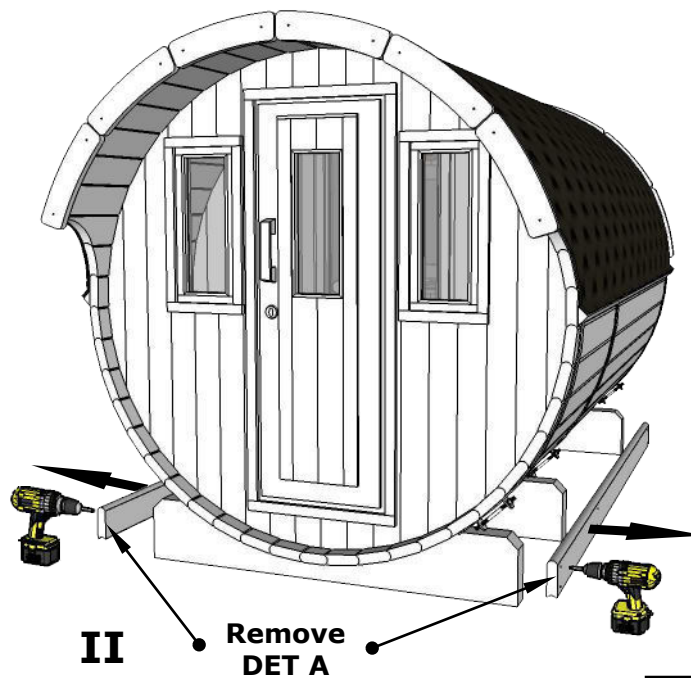


12x H

Sauna 330, D200



Sauna 330, D200



I